



Technical Data Sheet

3M™ Venture Tape™ 3686FLE Double Coated Tissue SSL Tape



[Regulatory Info/SDS](#)

Product Description

3M™ Venture Tape™ 3686FLE is a double coated tissue tape coated on both sides with a versatile cold weather acrylic pressure sensitive adhesive (PSA). This thin, strong, conformable tissue features high tack, high adhesion, high shear strength and excellent low and elevated temperature performance. A finger lift edge (FLE) is supplied for easy release liner removal. This construction is specifically designed as a self adhesive closure system on the longitudinal lap of jacketed pipe insulation (SSL - self seal lap) using ASJ facing.

Product Features

- Specifically designed for use as a self seal lap (SSL) for ASJ
- Supplied with finger lift edge (FLE) for ease of liner removal

Technical Information Note

Peel adhesions are based on 180 degree peel @ RT to Stainless steel, 20 minute dwell @ RT

Typical Physical Properties

Attribute Name	Test Method	Test Condition	Value
Color			Clear
Adhesive Type			Cold weather acrylic
Adhesive Carrier			Tissue
Adhesive Thickness	PSTC-133	Faceside	0.03 mm (1.2 mil)
Adhesive Thickness	PSTC-133	Backside	0.05 mm (2 mil)
Total Tape Thickness	ASTM D3652		0.11 mm (4.5 mil)
Liner			FLE, White, 50# paper

Attribute Name	Value
Available Formats	1.25" left and right FLE and 2.5" two side FLE options are standard

Typical Performance Characteristics

Attribute Name	Test Method	Dwell Time	Value
Peel Adhesion (Backside)	PSTC-101	20 min	12.4 N/25.4mm (45 oz/in)
Peel Adhesion (Faceside)	PSTC-101	20 min	9.7 N/25.4mm (35 oz/in)
Shear Adhesion	PSTC-107		>24 h @ 15.2 kPa
Shear Adhesion	PSTC-107		>24 h ¹
Elongation	PSTC-131		5 %
Tensile Strength	PSTC-131		27.1 N/25.4mm (6 lb/in)

¹ @2.2 psi

Attribute Name	Value
Long Term Temperature Resistance	149 °C (300 °F) ¹
Minimum Long Term Temperature Resistance	-40 °C (-40 °F) ¹

¹ Long Term (day, weeks)

Typical Environmental Performance

Attribute Name	Value
UV Resistance	Excellent

Special Considerations

The extended liner provides a dry edge on both edges of the tape for easy liner removal. Stated product widths include the dry edge of the liner.

- Liner side adhesive: The width of the adhesive on the liner side is narrower than the liner by the amount of the dry edge/s.
- Exposed side adhesive: The adhesive on the exposed side is the full width of the product and liner. This helps to establish increased differential in adhesion of the exposed side vs the liner side to further aid in easy removal of the liner.

Storage and Shelf Life

It is suggested that products are stored at room temperature conditions of 70°F (21°C) and 50% relative humidity. If stored properly, product retains its performance and properties for 18 months from date of manufacture. Note: The shelf life may be shortened if the original packaging is not properly sealed or stored in an environment with high temperatures or humidity

Information

Technical Information: The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

Disclaimer: 3M industrial and occupational products are intended, labeled, and packaged for sale to trained industrial and occupational customers for workplace use. Unless specifically stated otherwise on the applicable product packaging or literature, these products are not intended, labeled, or packaged for sale to or use by consumers (e.g., for home, personal, primary or secondary school, recreational/sporting, or other uses not described in the applicable product packaging or literature), and must be selected and used in compliance with applicable health and safety regulations and standards (e.g., U.S. OSHA, ANSI), as well as all product literature, user instructions, warnings, and limitations, and the user must take any action required under any recall, field action or other product use notice. Misuse of 3M industrial and occupational products may result in injury, sickness, or death. For help with product selection and use, consult your on-site safety professional, industrial hygienist, or other subject matter expert. For additional product information, visit www.3M.com.

ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

Important Notice

All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method or application. All questions of liability relating to this product are governed by the terms of the sale subject, where applicable, to the prevailing law

3M
Industrial Adhesives & Tapes Division Converter Markets
3M Center, Building 225-3S-06
St. Paul, MN 55144-1000
800-223-7427 651-778-4244 (fax)
www.3M.com

3M and Venture Tape are trademarks of 3M Company ©
3M 2016 (3/16)