


**3M** Science.  
Applied to Life.™

# OEM Match Made Easy

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Help save time and effort with  
the 3M OEM Match Family of  
seam sealer solutions



The 3M OEM Match Family of seam sealing products are engineered to help technicians of all skill levels more easily replicate the appearance and function of a vehicle's original factory seam sealer.

The system includes our line of seam sealer matching tips and the 2K 3M™ OEM Match Epoxy Seam Sealer in 4 colors – allowing you to replicate the most common OEM seams with one simple application.

Whether you are a novice or seasoned expert, the 3M OEM Match Family is designed to make replicating OEM seam sealer easy.

# 3M™ OEM Match Wing Tip

Helps technicians quickly replicate OEM seams on door skins and hem flanges.

Tip and wing can be trimmed to adjust the size and position of the seam sealer.



go.3M.com/wingtip



| Part No.  | Product Name                     | Fitting   | Packed As                           |
|---|----------------------------------|---|-------------------------------------|
|  33992 | 3M™ OEM Match Wing Nozzle 1K Tip | 1K Seam Sealer Cartridges (MSP or Urethane)   | 10 Nozzles / Pack<br>5 Packs / Case |
|  33997 | 3M™ OEM Match Wing Nozzle 2K Tip | 3M™ Static Mixing Nozzles for 2K products (PN 08193, 08194)<br><br>3M™ OEM Seam Sealer Tip Adapter for 1K Flexpack Sealers (PN 08206) | 10 Nozzles / Pack<br>5 Packs / Case |

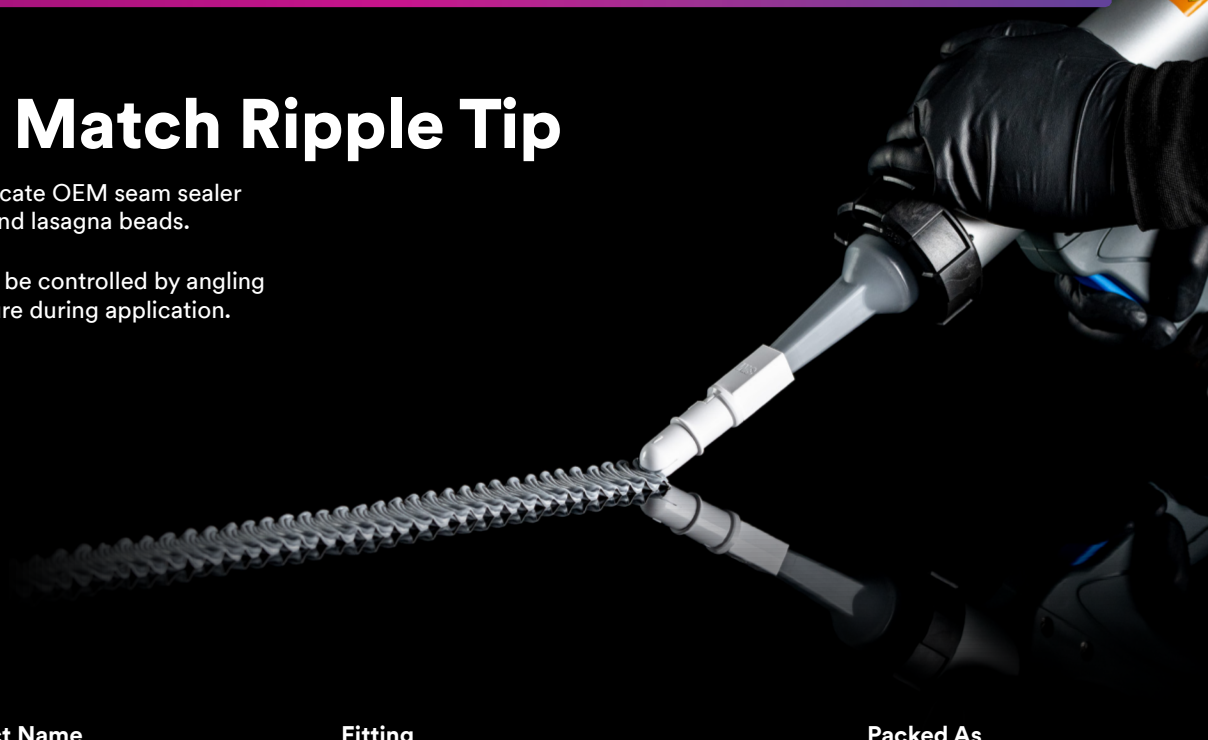
# 3M™ OEM Match Ripple Tip


Helps technicians quickly replicate OEM seam sealer textures including caterpillar and lasagna beads.

Width, texture, and height can be controlled by angling nozzle and adjusting air pressure during application.



go.3M.com/rippletip



| Part No.  | Product Name                           | Fitting   | Packed As                           |
|---|--|---|-------------------------------------|
|  33994 | 3M™ OEM Match Ripple 1K Tip            | 1K Seam Sealer Cartridges (MSP or Urethane)   | 10 Nozzles / Pack<br>5 Packs / Case |
|  33995 | 3M™ OEM Match Adjustable Ripple 2K Tip | 3M™ Static Mixing Nozzles for 2K products (PN 08193, 08194)<br><br>3M™ OEM Seam Sealer Tip Adapter for 1K Flexpack Sealers (PN 08206) | 10 Nozzles / Pack<br>5 Packs / Case |

# 3M™ OEM Match Wide Stream Tip



Helps technicians quickly match OEM seams for smooth or wide applications.

Tip can be trimmed to the required size to match the look of factory-applied materials.



go.3M.com/widetip



| Part No.  | Product Name                     | Fitting   | Packed As                           |
|---|----------------------------------|---|-------------------------------------|
|  33993 | 3M™ OEM Match Wide Stream 1K Tip | 1K Seam Sealer Cartridges (MSP or Urethane)   | 10 Nozzles / Pack<br>5 Packs / Case |
|  33998 | 3M™ OEM Match Wide Stream 2K Tip | 3M™ Static Mixing Nozzles for 2K products (PN 08193, 08194)<br><br>3M™ OEM Seam Sealer Tip Adapter for 1K Flexpack Sealers (PN 08206) | 10 Nozzles / Pack<br>5 Packs / Case |

# 3M™ OEM Match Spray Tip

Spray multiple patterns to help match OEM seams with simple applicator adjustments.

The 3M™ OEM Match Air Supply Kit, paired with the OEM Match Sprayable Tips, allows technicians to convert pneumatic applicators to spray many 1K and 2K seam sealer products.






go.3M.com/spraytip



go.3M.com/airkit



| Part No.  | Product Name                   | Fitting   | Packed As                           |
|---|--------------------------------|---|-------------------------------------|
|  33991 | 3M™ OEM Match Sprayable 1K Tip | 1K MSP Seam Sealer Cartridges   | 10 Nozzles / Pack<br>5 Packs / Case |
|  33996 | 3M™ OEM Match Sprayable 2K Tip | 3M™ Static Mixing Nozzles for 2K products (PN 08193, 08194)<br><br>3M™ OEM Seam Sealer Tip Adapter for 1K Flexpack Sealers (PN 08206) | 10 Nozzles / Pack<br>5 Packs / Case |
|  33999 | 3M™ OEM Match Air Supply Kit   | Can be fitted to all 3M™ Pneumatic Applicators to allow spray application of seam sealers   | 10 Kits / Case                      |

# 3M™ OEM Match Epoxy Seam Sealer

3M™ OEM Match Epoxy Seam Sealers are a tough yet flexible material for sealing seams and joints on properly prepared bare metal, as well as primed or painted substrates.

- Used in combination with 3M™ OEM Match Tips to help replicate some robotically applied OEM seam sealers
- Caulkable, toolable, brushable, and sprayable
- Non-sagging formula designed for easy to manipulate tooling and texture on vertical and horizontal surfaces
- Adheres to properly prepared bare metal and primed surfaces
- Set and ready to paint after 15 minutes



|            | Part No. | Product Name   | Quantity   |
|------------|----------|--|------------|
| 2K Sealers | PN08524  | 3M™ OEM Match Epoxy Seam Sealer, White, 200 ml Cartridge | 6 per case |
|            | PN08526  | 3M™ OEM Match Epoxy Seam Sealer, Gray, 200 ml Cartridge  | 6 per case |
|            | PN08522  | 3M™ OEM Match Epoxy Seam Sealer, Beige, 200 ml Cartridge | 6 per case |
|            | PN08528  | 3M™ OEM Match Epoxy Seam Sealer, Black, 200 ml Cartridge | 6 per case |

## 3M OEM Match Family Overview

3M offers additional professional grade seam sealers, nozzles, tips and applicators to allow technicians of all skill levels to easily replicate OEM seams. The OEM Match family joins the full line of 3M™ Seam Sealers to give shops a full toolset to meet the demands of OEM procedures.

And as an additional benefit for you: All of the nozzles and seam sealers are recoverable items when using the 3M™ RepairStack™ and billable materials invoicing software.

|                         | Part No.  | Product Name  | Quantity                              | Use with/for  |
|-------------------------|---|---|---------------------------------------|---|
| Nozzles and Applicators | PN09930   | 3M™ Performance Pneumatic Applicator                  | 1 per case                            | Pneumatic Applicator for 200 ml 2K material cartridges  |
|                         | PN08399   | 3M™ Flexible Package Applicator - Pneumatic           | 1 per case                            | Pneumatic Applicator 1K material flexpacks  |
|                         | PN39000   | 3M™ Single Cartridge Applicator with Regulator        | 1 per case                            | Pneumatic Applicator 1K aluminum cartridges   |
|                         | PN08193   | 3M™ Static Mixing Nozzle                              | 6 Nozzles/Bag,<br>6 Bags/Case         | Static Mixing Nozzle for 200 ml 2K materials  |
|                         | PN08194   | 3M™ Static Mixing Nozzle                              | 50 Nozzles/Cartron,<br>6 Cartons/Case | Static Mixing Nozzle for 200 ml 2K materials  |
|                         | PN08206   | 3M™ OEM Seam Sealer Tip Adapter                       | 6 Tips/Bag,<br>6 Bags /Carton         | 1K Material flexpack adapter  |
| 2K Sealers              | PN04274   | 3M™ NVH Dampening Material, 200 ml Cartridge          | 6 per case                            | Noise, Vibration & Harshness urethane adhesive-type material to complement flexible foams and factory dampening materials   |
|                         | PN05887   | 3M™ EZ Sand Multi Purpose Repair Material, 200 ml     | 6 per case                            | 2-part flexible epoxy material used for matching OEM seam sealers   |
|                         | PN08323   | 3M™ Factory-Match Seam Sealer, 200 ml                 | 6 per case                            | 2-part urethane flexible material for the sealing of joints on primed or painted substrates with slight flow-out after application  |
|                         | PN08307   | 3M™ Self-leveling Seam Sealer, 200 ml Cartridge       | 6 per case                            | 2-part flexible epoxy material used for properly prepared metal with self-leveling flow-out   |
| 1K Urethane Sealers     | PN08329   | 3M™ Controlled Flow Seam Sealer, 200 ml Cartridge     | 6 per case                            | 2-part urethane flexible material for sealing joints on primed or painted substrates with leveling flow-out   |
|                         | PN08360   | 3M™ Urethane Seam Sealer, White, 310 ml Flexpack      | 6 per case                            | <ul style="list-style-type: none"> <li>• 1-part high solids urethane material ideal for sealing seams and joints</li> <li>• Adheres well to bare metal, primed metal and painted surfaces</li> <li>• Can be smoothed to a featheredge and/or brushed.</li> <li>• Tack free and paintable after 30-45 minutes</li> <li>• Permanently flexible</li> </ul>                         |
|                         | PN08361   | 3M™ Urethane Seam Sealer, Gray, 310 ml Flexpack       | 6 per case                            |   |
|                         | PN08364   | 3M™ Urethane Seam Sealer, Beige, 310 ml Flexpack      | 6 per case                            |   |
|                         | PN08362   | 3M™ Urethane Seam Sealer, Gray, 310 ml Cartridge      | 12 per case                           |   |
|                         | PN08365   | 3M™ Urethane Seam Sealer, Beige 310 ml Cartridge      | 12 per case                           |   |
|                         | PN08367   | 3M™ Urethane Seam Sealer, Black, 310 ml Cartridge     | 12 per case                           |   |
| PN08368                 | 3M™ Urethane Seam Sealer, White, 310 ml Cartridge | 12 per case   |                                       |   |
| 1K MSP Sealers          | PN08374   | 3M™ MSP Sprayable Seam Sealer, Gray, 310 ml Cartridge | 6 per case                            | <ul style="list-style-type: none"> <li>• Heavy-bodied, general purpose, moisture-curing seam sealer for interior and exterior body joints</li> <li>• Adheres well to properly prepared primer, paint, and bare metal surfaces (except acrylic lacquer)</li> <li>• Can be caulked or sprayed, allows for painting almost immediately after being applied (wet-on-wet)</li> </ul> |
|                         | PN08369   | 3M™ MSP Seam Sealer, White, 310 ml Flexpack           | 6 per case                            |   |
|                         | PN08370   | 3M™ MSP Seam Sealer, Gray, 310 ml Flexpack            | 6 per case                            |   |



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Find out more about  
3M OEM Match Family

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