



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M(TM) Hot Melt Adhesive 3776LM PG, 3776LM Q, 3776LM AE

#### Product Identification Numbers

ID Number	UPC	ID Number	UPC
62-3733-7230-9	00-21200-89497-8	62-3733-7233-3	00-00000-00000-0
62-3733-7234-1	00-21200-89498-5	62-3733-9132-5	00-21200-89499-2
62-3733-9330-5	00-21200-89501-2	62-3733-9531-8	00-51115-25583-0

7000121334, 7000121335

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Adhesive

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Industrial Adhesives and Tapes Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### 2.2. Label elements

##### Signal word

Not applicable.

##### Symbols

Not applicable.

**Pictograms**

Not applicable.

25% of the mixture consists of ingredients of unknown acute oral toxicity.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Ethylene-Vinyl Acetate Polymer	24937-78-8	30 - 50 Trade Secret *
Hydrocarbon Resin	68132-00-3	10 - 30 Trade Secret *
Phenol-a-Pinene Resin	25359-84-6	10 - 25 Trade Secret *
Hydrocarbon Resin	65997-13-9	1 - 10 Trade Secret *
Ethylene Vinyl Acetate Polymer (NJTSReg. No. 04499600-7091)	Trade Secret*	1 - 10 Trade Secret *
Non-Hazardous Additives	Mixture	1 - 10 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

**Eye Contact:**

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

**If Swallowed:**

No need for first aid is anticipated.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Carbon monoxide  
Carbon dioxide

**Condition**

During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Ventilate the area with fresh air. Observe precautions from other sections.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid skin contact with hot material. Keep out of reach of children.

**7.2. Conditions for safe storage including any incompatibilities**

No special storage requirements.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

**8.2. Exposure controls****8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield  
Indirect Vented Goggles

**Skin/hand protection**

No chemical protective gloves are required.

**Respiratory protection**

None required.

**Thermal hazards**

Wear heat insulating gloves when handling hot material to prevent thermal burns.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

<b>General Physical Form:</b>	Solid
<b>Specific Physical Form:</b>	Waxy Solid
<b>Odor, Color, Grade:</b>	amber, solid adhesive in rods and pellets, odorless.
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	Approximately 187 °F
<b>Boiling Point</b>	<i>Not Applicable</i>
<b>Flash Point</b>	Approximately 460 °F
<b>Evaporation rate</b>	<i>Not Applicable</i>
<b>Flammability (solid, gas)</b>	Not Classified
<b>Flammable Limits(LEL)</b>	<i>Not Applicable</i>
<b>Flammable Limits(UEL)</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	<i>No Data Available</i>
<b>Vapor Pressure</b>	Nil
<b>Vapor Density</b>	Nil
<b>Density</b>	0.95 g/cm <sup>3</sup>
<b>Specific Gravity</b>	0.95 [ <i>Ref Std: WATER=1</i> ]
<b>Solubility in Water</b>	Nil
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	<i>Not Applicable</i>
<b>Hazardous Air Pollutants</b>	0 % weight [ <i>Test Method: Calculated</i> ]
<b>Molecular weight</b>	<i>No Data Available</i>
<b>Volatile Organic Compounds</b>	0 g/l [ <i>Test Method: calculated SCAQMD rule 443.1</i> ]
<b>Percent volatile</b>	0 % weight [ <i>Details: CONDITIONS: @70F</i> ]
<b>VOC Less H<sub>2</sub>O &amp; Exempt Solvents</b>	0 g/l [ <i>Test Method: calculated SCAQMD rule 443.1</i> ]
<b>Solids Content</b>	100 %

**SECTION 10: Stability and reactivity****10.1. Reactivity**

This material is considered to be non reactive under normal use conditions.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

None known.

**10.5. Incompatible materials**

None known.

**10.6. Hazardous decomposition products****Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

No health effects are expected.

**Skin Contact:**

During heating:

Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

**Eye Contact:**

During heating:

Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

**Ingestion:**

No known health effects.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
Hydrocarbon Resin	Dermal		LD50 estimated to be > 5,000 mg/kg
Hydrocarbon Resin	Ingestion		LD50 estimated to be > 5,000 mg/kg
Phenol-a-Pinene Resin	Ingestion	Mouse	LD50 > 2,000 mg/kg
Hydrocarbon Resin	Dermal	Rat	LD50 > 2,000 mg/kg
Hydrocarbon Resin	Ingestion	Rat	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgement	No significant irritation
Hydrocarbon Resin	Professional judgement	No significant irritation
Hydrocarbon Resin	Rabbit	No significant irritation

#### Serious Eye Damage/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgement	No significant irritation
Hydrocarbon Resin	Professional judgement	No significant irritation
Hydrocarbon Resin	Rabbit	Mild irritant

#### Skin Sensitization

Name	Species	Value
Hydrocarbon Resin	Human and animal	Not classified

#### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Germ Cell Mutagenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Ethylene-Vinyl Acetate Polymer	Ingestion	liver	Not classified	Rat	NOAEL 4,000 mg/kg/day	90 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

**SECTION 15: Regulatory information**

**15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:**

**Physical Hazards**

Not applicable

**Health Hazards**

Not applicable

## 15.2. State Regulations

Contact 3M for more information.

## 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

## 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 1 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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