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Product Specification

Item No.: AXCEUREC-02 Carson Euro Recliner

Chair size: W-31.17" x D-33.07" x H-41.34"

Ottoman size: W-18.9" x D-17.72" x H-16.14"

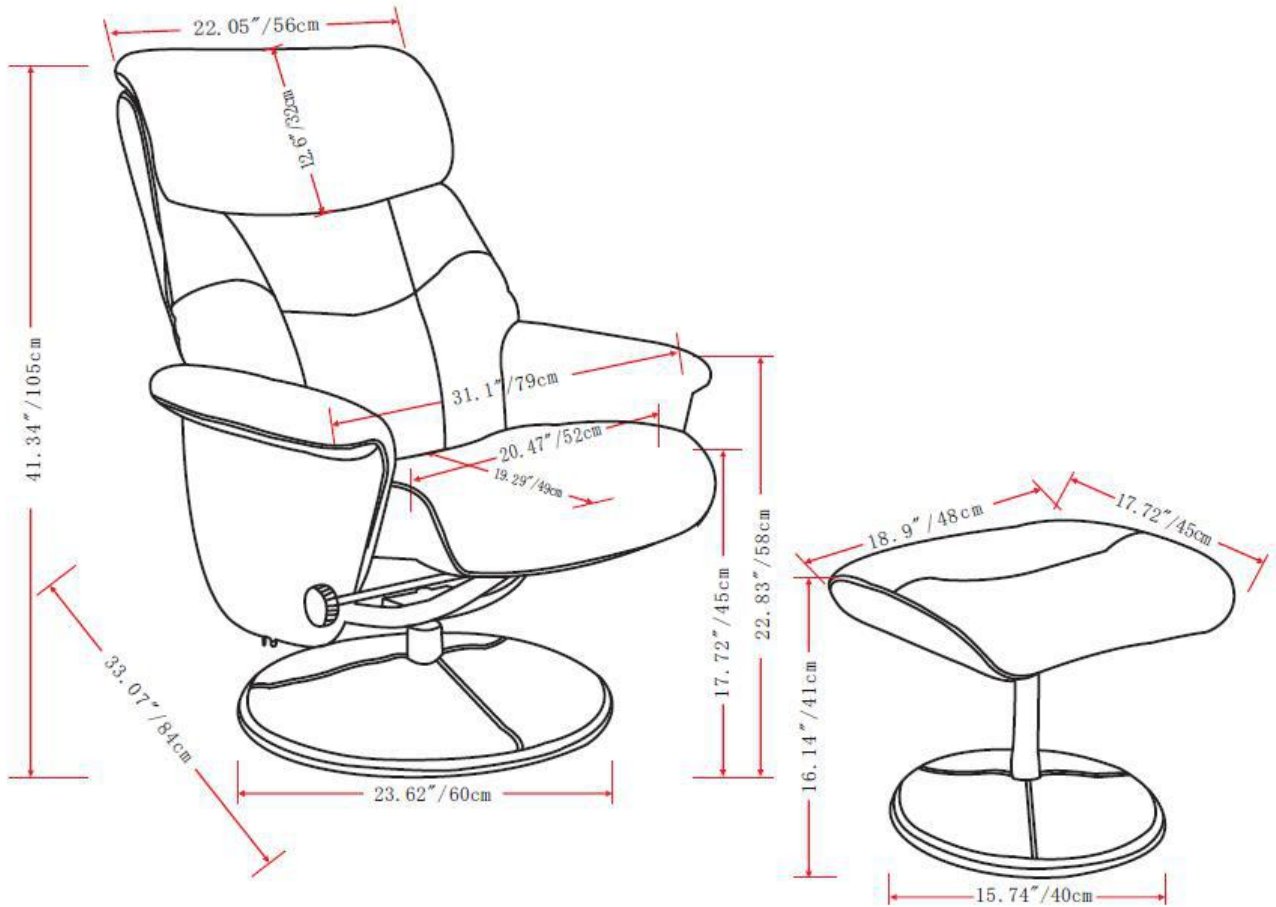
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Issued by: David Lu

Products Overview



I. General dimension of products:



REMARKS:

Please refer to technical drawings for more details of dimension.
All dimensions should follow exactly as Axcès's drawings.

II. Materials reference:

1. Inside frame: Inside structure is made of metal.

- Metal frame
- Country of Origin: China
- Back frame: White 1.5cm width packing belt(Horizontal direction 5pcs, vertical direction 2pcs)
- Seat frame: 5cm width webbing (Horizontal direction 4pcs , vertical direction 3pcs)

2. Ottoman inside frame

- 12mm thickness P2 plywood
- Country of Origin: China

3. Fabric



-Black air leather

- Country of origin: China

4. Foam and polyester fiber batting

-Chair back: D1850 foam+100g polyester fiber batting

-Chair seat: D2470 foam+100g polyester fiber batting

-Ottoman: D1850 foam+100g polyester fiber batting

-Standard: CA117

-Country of origin: China

5. Chair post and ottoman post

-Chair post: Power coating cylinder(No up and down function) , diameter is 50mm

-Ottoman post: Power coating metal post








-Country of origin: China

6. Base

- Chrome metal base, diameter is 600mm

- Country of origin: China

COMPLETED PARTS:

<p>1</p>  <p>CHAIR QTY 1</p>	<p>2</p>  <p>CHAIR BASE QTY 1</p>	<p>3</p>  <p>POST QTY 1</p>
<p>4</p>  <p>OTTOMAN TOP QTY 1</p>	<p>5</p>  <p>OTTOMAN BASE QTY 1</p>	<p>6</p>  <p>OTTOMAN POST QTY 1</p>
<p>7</p>  <p>TENSION KNOBS QTY 1</p>		

III. Construction/Specifications for wood part:

- Before mass production, product needs to pass all related tests – conform to US Consumer Product Safety Commission - at Approved Labs.
- All wood must be kiln dry before production and maintained at a humidity level between 8-12% during the manufacturing process.
- The variance of moisture between 2 lamellas cannot be over 2%.
- Width of lamination: should be between 40-80mm. The lamination should have the same width on a board.
- All products must be free from physical defects such as poor finish, patchy areas, contamination, pin holes or pitting.
- Dent, chipped mark, nick... are not allowed.

Finish / Color:

No painting

IV. Hardware:

- All coatings on metal parts and hardware must comply to CPSIA regulation:
 - US Code of Federal Regulations Title 16 CFR 1303 for total Lead content in surface coating.
 - US Consumer Product Safety Improvement Act 2008 Title I Section 101 for total Lead content in surface coating.
- Country of origin: China
- Manufactured by:
 - Anji Zhongxing Hardware co.ltd
- All hardware must be resistant to corrosion: Withstand 24 hours in 1% salt spray test.
- Inside metal frame:



Chair back frame



Chair seat frame

V. Packaging:

Packaging must pass ISTA 3A testing by Approved Labs.

A. Hardware package:

Each type of hardware should be packed separately in a zip-bag;

Hardware Red Strings- used to identify the hardware inside the box –must be attached to the hardware bag at one end, and the other end must be attached to the outside of the box.



B. Carton box:

- Normal middle open carton design.
- Carton: Double-wall (5 Ply) Corrugated; Burst strength: Minimum of 275lb/in².



C. Packaging instruction:

- Product should be dried completely before packaging.
- Product should be cleaned completely before packaging. Any dust, stains... are not allowed on any surface.
- All parts should be tightly bundled in order to make sure they can not be moved during transit.
- All parts wrapped by foam sheet. Foam sheets must cover all surfaces to avoid damage of parts during transit.





Closing carton box

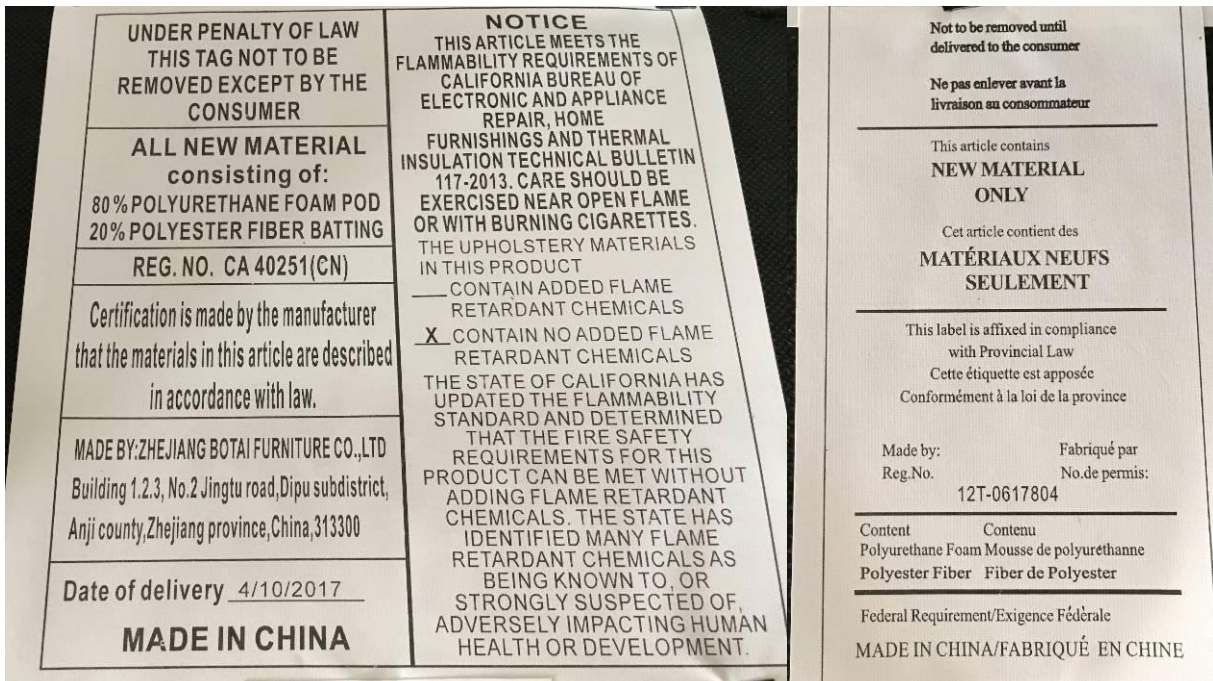
- Reinforcing tape 70mm width must secure the 2 short open edges of box. Apply tape 70mm width along the open edge of carton (cover the reinforce tape). Do not apply the scotch tape across the open edge.
- High quality reinforcing tape and scotch tape must be used.
 - o Brand name: Deyang Tape
 - o Country of origin: China
- The tape should not come loose, and not cover the barcode number (image below for reference).



- Packaging must follow packaging process which was approved by Axxess Technical and Quality Assurance Department.
- Notes :
 - Carton layout must be approved by Axxess Inc. before mass printing.
 - Marking should be in correct colors (red or black) as per instruction.
 - The red strings – used to identify the hardware inside the box – must be attached to hardware bag at one end, and the other end must be attached outside carton.
 - Axxess will not accept carton boxes with damages: torn, scratches... or with footprints on boxes.

VI. Sticker / Labels:

- Shipping marks: must be complied with Axxess’s requirement. Must be approved by Axxess before mass printing.
- Sticker/Label:



VII. Assembly Instruction:

Please see Assembly instruction sheet enclosed at the end of this document.

VIII. Product pictures and detail structure:

