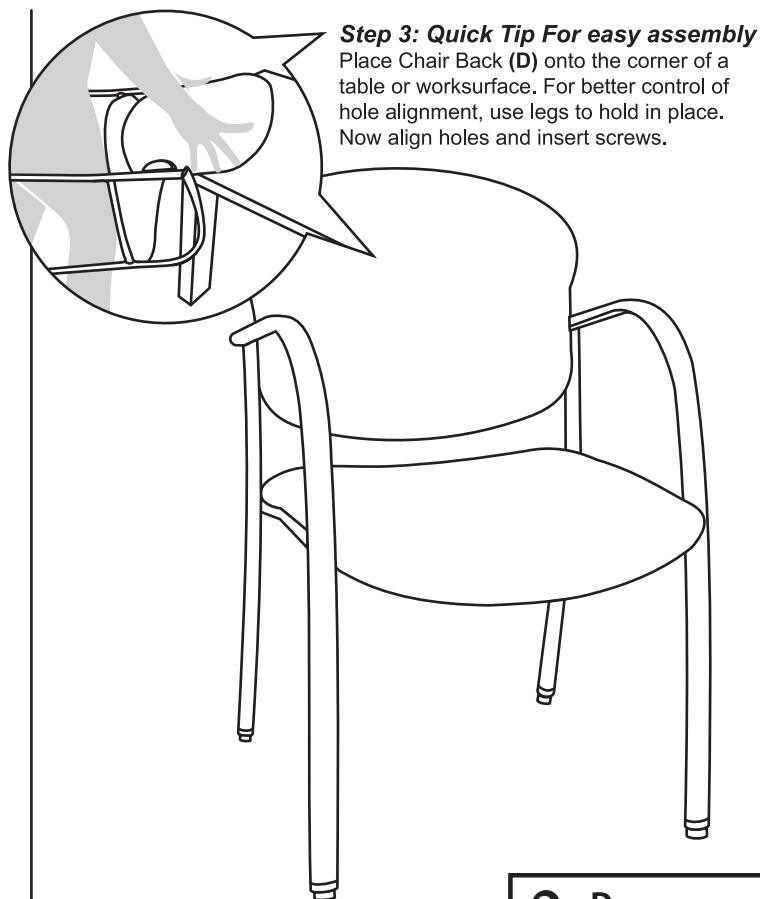
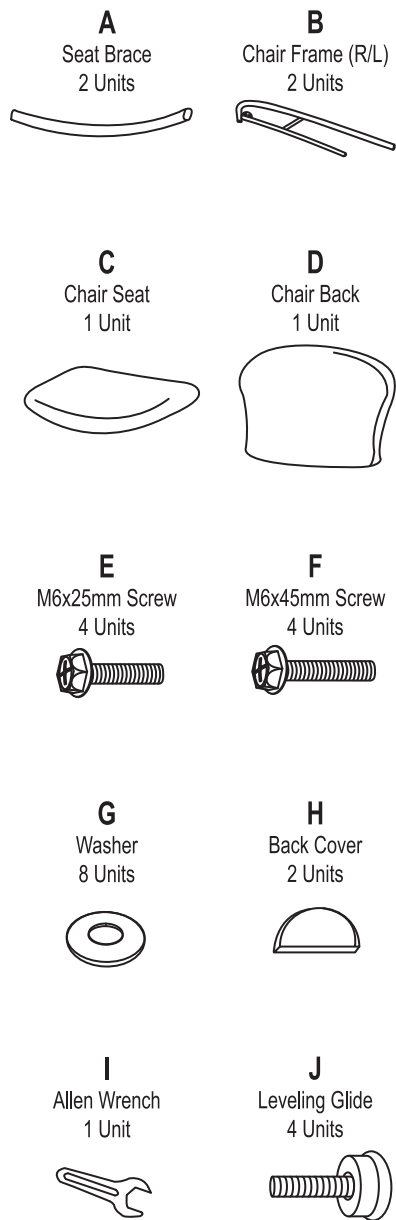


# Models: 414 / 414-VAM Contract Upholstered Arm Chair

## Parts Listing



**WEIGHT CAPACITY: 250 lbs.**

### Assembly Notes:

During assembly, hand tighten screws only. When all screws are in place, you may then tighten all screws completely.

### CAUTION:

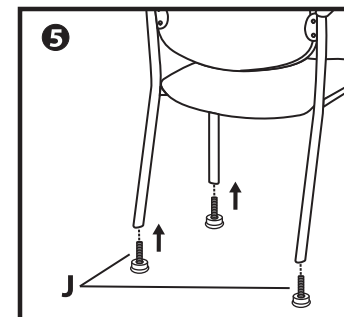
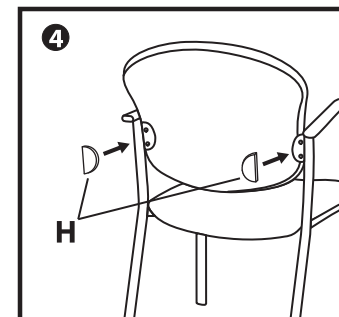
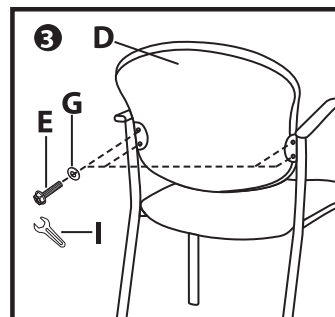
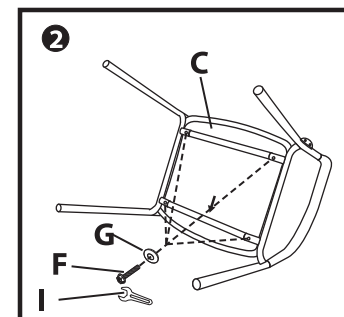
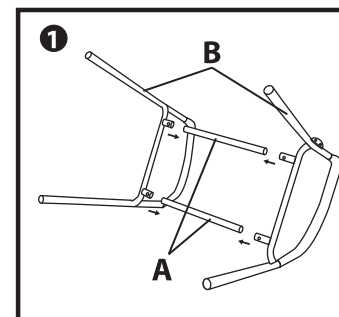
1. Do not use this chair as a step ladder.
2. Check for loose screws and tighten them every 6 months.

## Assembly Instructions



**Tools Needed: Phillips Head Screwdriver**  
**Please read all instructions before assembly.**

- Step 1:** Insert Seat Braces (A) into the Chair Frame (B) holes.
- Step 2:** Attach Chair Seat (C) to frame by inserting M6x45mm Screws (F) and Washers (G) through Seat Brace (A) and into the pre-drilled holes in the Chair Seat (C). Tighten screws with Allen Wrench (I), provided, or use screwdriver.
- Step 3:** Attach Chair Back (D) to frame by inserting M6x20mm Screws (E) and Washers (G) through metal tabs and into the pre-drilled holes in the Chair Back (D). Tighten screws with Allen Wrench (I), provided, or use screwdriver.  
**See diagram for easy assembly tip.**
- Step 4:** Cover Screws (E) and metal tabs with Back Covers (H). Press firmly to secure.
- Step 5:** Insert the adjustable Leveling Glides (J) into the bottom of the chair legs, if desired.



*ofm*

161 Tradition Trail, Holly Springs, NC, 27540  
800-520-7471 (voice) 919-362-4765 (fax)  
919-303-6389 (voice) [www.ofminc.com](http://www.ofminc.com)  
[support@ofminc.com](mailto:support@ofminc.com)