STRETCH BELT INSTALLATION TOOL

Item Numbers: W84013, W84014, W84015

INSTRUCTIONS:

WARNING! READ, UNDERSTAND AND FOLLOW ALL INSTRUCTIONS, AND WARNINGS BEFORE OPERATING THIS TOOL. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE.
Use safety equipment. User and bystanders should use safety goggles or safety glasses.

1. Identify the correct sized installation tool you will need for your application. Typically it's the belt width and the pulley shape. If a bolt is necessary to stabilize the tool against the pulley the instructions will tell you which bolt goes where.

2. Before starting the belt installation procedure, the tool must be pre-set. Screw the bolt until the tool is firmly stabilized against the pulley. Leaving no additional space between the tool and the pulley.

3. Place the stretch belt around the largest pulley in your application. A smaller pulley is ideal for use with the installation tool. Place the tool between the pulley and the belt and hold firmly.

4. Use the appropriate socket and drive tool to rotate the pulley, while you continue to hold the installation tool. While rotating the pulley, make sure that the ribs of the belt do not turn towards you. The back of the belt should always be facing you.

5. Continue rotating the pulley until the tool can be released. Check to ensure the belt is in the correct position, with all of the ribs in the pulley grooves.

6. Keep rotating the pulley, while applying careful pressure to the edge of the belt. The belt will eventually sit in the correct position. Ensure that all of the ribs are in the pulley grooves.