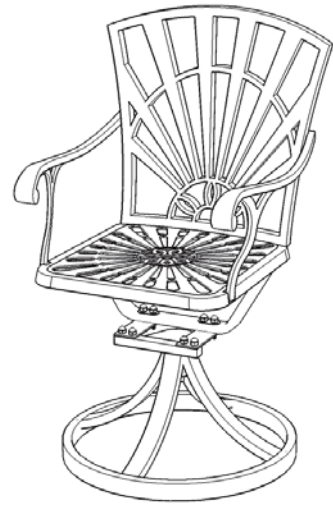


Swivel Arm Chair



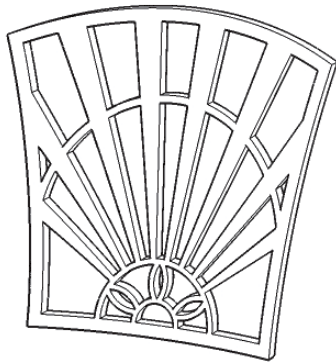
IMPORTANT

Carefully remove all the parts from the carton and place them individually on a soft cloth to prevent scratches or other damage.

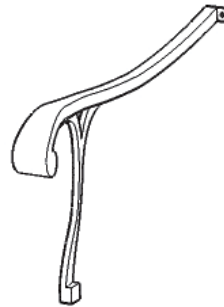
Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

This product is made of aluminum. Do not use power tools above 8 volts to assemble and only tighten bolts until snug. Over tightening can damage the aluminum.

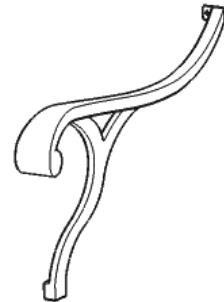
Part List



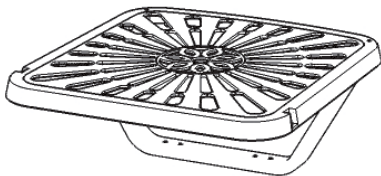
A.
Back
1 pc.



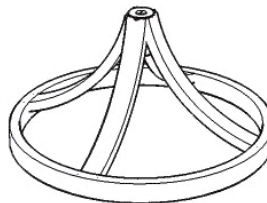
C.
Arm
1 pc.



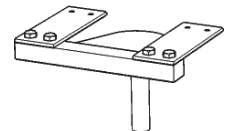
D.
Arm
1 pc.



B.
Seat
1 pc.

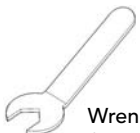


E.
Base
1 pc.



F.
Connector
1 pc.

Hardware List



Wrench
1 pc.



M8x35
Bolt
4 pcs. (+1 extra)



Flat Washer (large)
4 pcs. (+1 extra)



Spring Washer (large)
6 pcs. (+1 extra)



Flat Washer (large)
2 pcs. (+1 extra)



Nut
4 pcs. (+1 extra)



Cap
8 pcs. (+1 extra)



Hex Wrench
1 pc.



Small Hex Wrench
1 pc.



Flat Washer
4 pcs. (+1 extra)



Spring Washer
4 pcs. (+1 extra)



M6x15
Head Cap Bolt (short)
4 pcs. (+1 extra)



M8x30
Head Cap Bolt (long)
2 pcs. (+1 extra)

Assembly Instructions 2/3

IMPORTANT

- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Do not tighten all the bolts until each part is properly assembled.
- Keep Wrench as the bolts and nuts may need to be tightened in the future.

STEP 1

Attach Seat (B) to Back (A) with Flat Washers (large), Spring Washers (large) and Head Cap Bolts (long), tightening bolts only halfway. (See Figure 1)

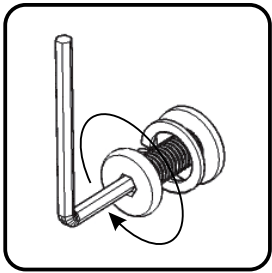
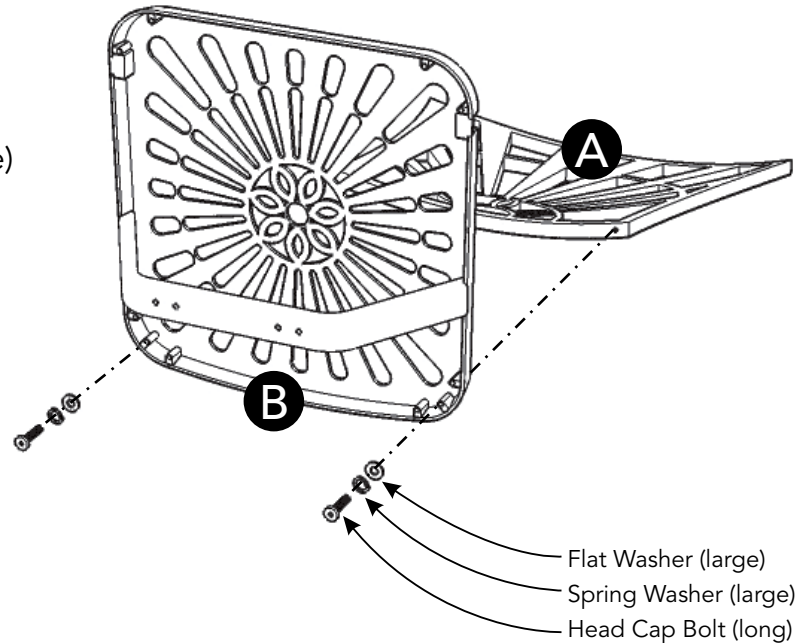


Figure 1



STEP 2

Attach Connector (F) to unit with Bolts, Flat Washers (large), Spring Washers (large) and Nuts, tightening bolts and nuts only halfway. (See Figure 2)

Tighten all Bolts and Nuts used in this step.

Cover all Bolts with Caps.

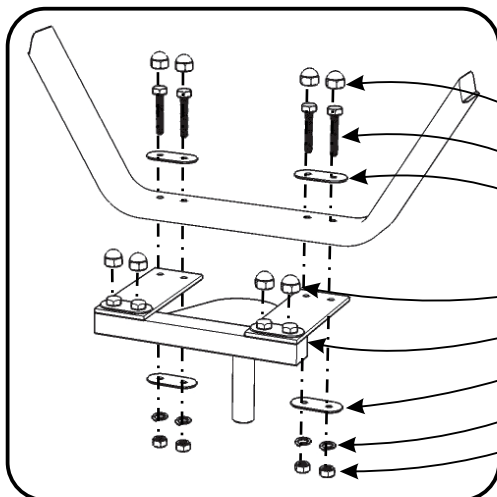
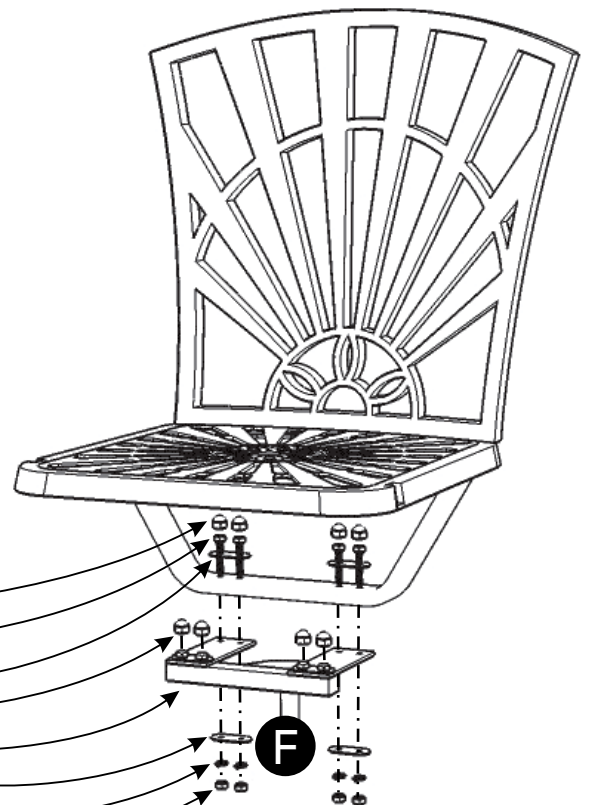
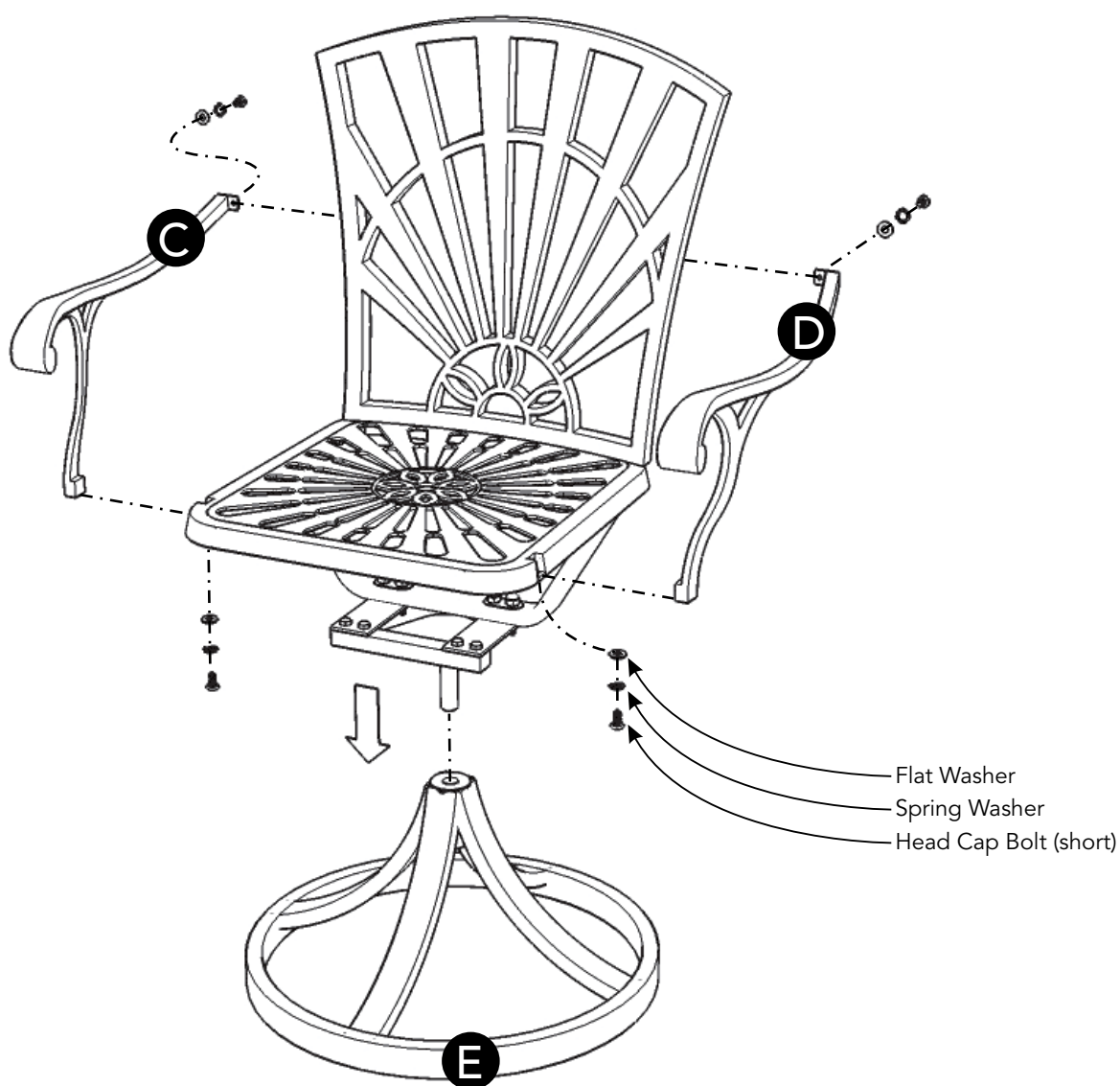


Figure 2



Assembly Instructions 3/3



STEP 3

Place unit onto Base (E).

Attach Arms (C) and (D) to unit with Flat Washers, Spring Washers and Head Cap Bolts (short), tightening bolts only halfway.

Tighten all Head Cap Bolts used in Steps 1 and 3.

CARE INSTRUCTIONS

NEVER

allow liquids to remain on furniture.
Absorption causes parts to warp
and split and finishes to delaminate.

NEVER

use glass cleaners on
finished furniture. Ammonia
chemically attacks the finish.



Do not use power tools
above 8 volts to assemble.
**PREVENT
CRACKING**



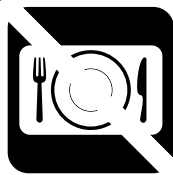
Do not place
in direct sunlight.
**PREVENT
FADING**



Do not write
directly on surface.
**PREVENT
MARKING**



Do not place hot
objects on surface.
**PREVENT
FINISH DAMAGE**



Do not use rubber
based placemats.
**PREVENT
DISCOLORING**



Do not use commercial
waxes and polishes.
**PREVENT
YELLOWING**

CLEAN

with a soft cloth moistened
in lukewarm soap and water.
Buff with a dry clean cloth.



Home Styles will provide replacements free of charge for missing or damaged hardware or parts within 30 days of purchase. Digital images of the defective parts may be required. If the product was not purchased from an authorized retail affiliate, Home Styles is under no obligation to provide replacement parts. Parts are not available for fully assembled items nor are parts available for sale. Replacements for missing or damaged hardware or parts may be requested at:
www.homestyles-furniture.com/customer-service/replacement-parts

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servicedesk@homestyles-furniture.com, 888-680-7460, 877-831-0319