



Technical Data Sheet

3M™ Tartan™ Label Protection Tape 3765





Last Revision Date: June, 2003

English

Product Description

Tartan™ Label Protection Tape 3765 is a utility-grade label protection tape with a clear, strong, moisture-resistant film backing and a clear adhesive that holds well to many treated and finished surfaces. This tape may be used for attachment and preservation of identifying labels in shipping, storage, and manufacturing applications.

Product Features

- Adheres instantly to a variety of surfaces.
 Edge tear and split resistance.

- Conformable backing.
 Good adhesion at 40°F (4°C).

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 Complies with environmental consideration of ASTM D1974-92.
 Acrylic adhesive stays clear and is UV-resistant.
 Clear protection of labels from smudging, splashing, and tearing.
 This tape holds well up to 220°F (104°C) and in cold temperatures.
 Clear surface allows sharp bar code read.
 A great choice for outdoor protection applications.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value	
Color		Clear	
Adhesive Type		Pressure sensitive acrylic	
Backing		Biaxially oriented polypropylene film	
Total Tape Thickness	ASTM D3652	0.038 mm (1.5 mil)	
		Utility-grade Tartan™ Tapes have	
*Note		physical properties that may vary over	
		a broad range.	

Typical Performance Characteristics

Attribute Name	Test Method	Temperature	Value
180° Peel Adhesion	ASTM D3330	22 °C (72 °F)	2.4 N/cm (22 oz/in) ¹
Elongation at Break	ASTM D3759		119 %
Longitudinal Tensile	ASTM D3759		25 N/cm (20 lh/in)
Strength			35 N/cm (20 lb/in)
Transverse Tensile Strength	ASTM D3759		52.5 N/cm (30 lb/in)

^{1 12} in/min (300 mm/min)

Storage and Shelf Life

Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40-50% relative humidity are recommended.

Available Sizes

Attribute Name	Value
Core Size (ID)	76.2 mm (3 in)
Standard Roll Length	132 m (144 yd)
Standard Width	72, 96, 120, 144 mm

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ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

For Additional Information

To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit www.3M.com/packaging. Address correspondence to: 3M Industrial Adhesives and Tapes Division, Building 21-1W-10, 900 Bush Avenue, St. Paul, MN 55144-1000. Our fax number is 651-778-4244. In Canada, phone: 1-800-364-3577. In Puerto Rico, phone: 1-787-750-3000. In Mexico, phone: 52-70-04-00.

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