



# Technical Data Sheet

3M™ Silicone /Acrylic Double Coated Tape  
9699



[Product Details](#)



[Regulatory Info/SDS](#)

## Product Description

3M™ Differential Double Coated Tape 9699 features a firm, silicone pressure sensitive adhesive coated on one side of a polyester film carrier and a high performance acrylic pressure sensitive adhesive coated on the other side of the carrier. The silicone adhesive provides good bond to Silicone Rubber and strong holding power to various silicone surfaces. The acrylic adhesive offers good shear resistance and adhesion to a variety of surfaces. The polyester carrier provides dimensional stability and improved handling with ease of die cutting and lamination. This double coated differential adhesive tape product offers a unique solution for wide web lamination of silicone materials (e.g. foams, rubber, films, etc.) to many other surfaces, including low surface energy materials.

## Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

## Typical Physical Properties

Attribute Name	Test Method	Test Condition	Value
Adhesive Type		Faceside	Silicone <sup>1</sup>
Adhesive Carrier			PET (Polyester)
Adhesive Type		Backside	Acrylic <sup>2</sup>
Adhesive Thickness		Faceside	0.04 mm (1.6 mil) <sup>1</sup>
Carrier Thickness			0.025 mm (1 mil)
Adhesive Thickness		Backside	0.05 mm (2 mil) <sup>2</sup>
Total Tape Thickness	ASTM D3652		0.116 mm (4.6 mil)
Primary Liner Type			Polycoated Kraft <sup>3</sup>
Primary Liner Thickness			0.05 mm (2 mil)
Primary Liner Color			White
Secondary Liner Type			PET <sup>3</sup>
Secondary Liner Thickness			0.09 mm (3.5 mil)
Secondary Liner Color			Clear

<sup>1</sup> Faceside adhesive is on the interior of the roll, exposed when unrolled and liner removed.

<sup>2</sup> Backside adhesive is on the exterior of the roll, exposed when liner is removed.

<sup>3</sup> Inner liner is primary (stays with die-cut part); Outer liner is secondary (removed first)

## Typical Performance Characteristics

### 90° Peel Adhesion

Backing: 2 mil Aluminum Foil

Test Method: ASTM D3330

Dwell Time	Temperature	Test Condition	Substrate	Value
20 min	22 °C (72 °F)	Silicone Side	Silicone Rubber	3.8 N/cm (35 oz/in) <sup>1</sup>
20 min	22 °C (72 °F)	Silicone Side	Stainless Steel	4.4 N/cm (40 oz/in) <sup>1</sup>
20 min	22 °C (72 °F)	Acrylic Side	Stainless Steel	8.2 N/cm (75 oz/in) <sup>1</sup>
72 h	22 °C (72 °F)	Acrylic Side	ABS	7.7 N/cm (70 oz/in) <sup>1</sup>
72 h	22 °C (72 °F)	Silicone Side	ABS	4.2 N/cm (38 oz/in) <sup>1</sup>

Dwell Time	Temperature	Test Condition	Substrate	Value
72 h	22 °C (72 °F)	Acrylic Side	Polycarbonate (PC)	11.5 N/cm (105 oz/in) <sup>1</sup>
72 h	22 °C (72 °F)	Silicone Side	Polycarbonate (PC)	4.7 N/cm (43 oz/in) <sup>1</sup>
72 h	22 °C (72 °F)	Acrylic Side	Polypropylene (PP)	4.9 N/cm (45 oz/in) <sup>1</sup>
72 h	22 °C (72 °F)	Silicone Side	Polypropylene (PP)	4.9 N/cm (45 oz/in) <sup>1</sup>
72 h	22 °C (72 °F)	Acrylic Side	Stainless Steel	9.5 N/cm (87 oz/in) <sup>1</sup>
72 h	70 °C (158 °F)	Silicone Side	Silicone Rubber	5.7 N/cm (52 oz/in) <sup>1</sup>
72 h	70 °C (158 °F)	Acrylic Side	Stainless Steel	11 N/cm (102 oz/in) <sup>1</sup>
72 h	70 °C (158 °F)	Silicone Side	Stainless Steel	5.6 N/cm (51 oz/in) <sup>1</sup>
72 h	22 °C (72 °F)	Silicone Side	Stainless Steel	5.4 N/cm (49 oz/in) <sup>1</sup>

<sup>1</sup> 12 in/min (300 mm/min)

### Static Shear

Dwell Time: 10 min

Test Method: ASTM D3654

Temperature	Test Condition	Value
22 °C (72 °F)	1000g	10,000 min <sup>1</sup>
70 °C (158 °F)		10,000 min <sup>1</sup>

<sup>1</sup> 1 in x 1 in sample area, test terminated after 10,000 minutes

Attribute Name	Value
Short Term Temperature Resistance	149 °C (300 °F) <sup>1</sup>
Long Term Temperature Resistance	93 °C (200 °F) <sup>2</sup>

<sup>1</sup> Short Term (minutes, hour)

<sup>2</sup> Long Term (day, weeks)

## Typical Environmental Characteristics

### Environmental Resistance

**UV Resistance:** When properly applied, nameplates and decorative trim parts are not adversely affected by outdoor exposure.

**Chemical Resistance:** When properly applied, nameplate and decorative trim parts will hold securely after exposure to numerous chemicals including oil, mild acids and alkalis.

**Bond Build-up:** The bond strength of 3M™ Adhesive 9699 increases as a function of time and temperature.

**Temperature/Heat Resistance:** Adhesive 9699 is usable for short periods (minutes, hours) at temperatures up to 350°F (177°C) and for intermittent longer periods (days, weeks) up to 250°F (121°C).

**Lower Temperature Service Limit:** -40°F (-40°C).

## Handling/Application Information

### Application Examples

- Silicone gasket bonding
- Attaching Silicone Rubber to other substrates.
- Attaching silicone foam to other substrates
- Bonding dissimilar materials

## Industry Specifications

### FDA Statement

This product might be suitable for use in indirect food contact applications. Please see the applicable Regulatory Data

Sheet for more information relating to FDA compliance.

## **Storage and Shelf Life**

It is suggested that products are stored at room temperature conditions of 70°F (21°C) and 50% relative humidity. If stored properly, product retains its performance and properties for 6 months from date of manufacture.

## **Available Sizes**

Attribute Name	Value
Core Size (ID)	76.2 mm (3 in)

## **Available Sizes - Detailed**

36" x 60 yds  
36" x 180 yds  
38" x 180 yds

## **Recognition/Certification**

**TSCA:** This product is defined as an article under the Toxic Substances Control Act and therefore, it is exempt from inventory listing requirements

**MSDS:** 3M has not prepared a MSDS for this product which is not subjected to the MSDS requirements of the Occupational Safety and Health Administration's Hazard Communication Standard, 29 C.F.R.1910.1200(b)(6)(v). When used under reasonable conditions or in accordance with the 3M directions for use, this product should not present a health and safety hazard. However, use or processing of the product in a manner not in accordance with the directions for use may affect its performance and present potential health and safety hazards.

**UL:** These products have been recognized by Underwriters Laboratories, Inc. under UI 746C and UL 969. For more information on the UL Certification, please visit the website at <http://www.3M.com/converter>, select UL Recognized Materials, then select the specific product area.

**Note:** One of 3M's core values is to respect our social and physical environment. 3M is committed to comply with ever-changing, global, regulatory and consumer environmental, health, and safety (EHS) requirements. As a service to our customers, 3M is providing information on the regulatory status of many 3M products. Further regulation information including that for OSHA, USCP&I, California Proposition 65, READY and RoHS, can be found at [3M.com/regs](http://3M.com/regs).

## **Automotive Disclaimer**

**Select Automotive Applications:** This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

## **Information**

**Technical Information:** The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

**Product Selection and Use:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

**Warranty, Limited Remedy, and Disclaimer:** Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

**Limitation of Liability:** Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

**Disclaimer:** 3M industrial and occupational products are intended, labeled, and packaged for sale to trained industrial and occupational customers for workplace use. Unless specifically stated otherwise on the applicable product packaging or literature, these products are not intended, labeled, or packaged for sale to or use by consumers (e.g., for home, personal, primary or secondary school, recreational/sporting, or other uses not described in the applicable product packaging or literature), and must be selected and used in compliance with applicable health and safety regulations and standards (e.g., U.S. OSHA, ANSI), as well as all product literature, user instructions, warnings, and limitations, and the user must take any action required under any recall, field action or other product use notice. Misuse of 3M industrial and occupational products may result in injury, sickness, or death. For help with product selection and use, consult your on-site safety professional, industrial hygienist, or other subject matter expert. For additional product information,

visit [www.3M.com](http://www.3M.com).

## **ISO Statement**

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

## **For Additional Information**

For more information contact your local 3M representative or call 800-223-7427

3M  
Industrial Adhesives and Tapes Division  
3M Center, Building 225-3S-06  
St. Paul, MN 55144-1000  
800-362-3550

3M is a trademark of 3M Company.  
©3M 2023 (9/23)