

3M™ Adhesion Promoter 2262AT

Technical Data Sheet



Description

3M™ Adhesion Promoter 2262AT is a liquid adhesion promoter intended for most flexible and rigid PVC compounds as well as ABS and nylon plastics. Because substrate formulations and surface energies for plastics may vary, each application should be tested for compatibility. 3M Adhesion Promoter 2262AT is specifically formulated to be used with 3M™ Acrylic Foam and Acrylic *Plus* Tapes for automotive applications.

Physical Properties

Color	Light yellow
Components	Methyl ethyl ketone; acetone; acrylic polymer; tetrahydrofuran
Solids	Approximately 2.3%
Flashpoint	-17.8°C (0°F)
Drying time	5 – 10 seconds
Net Weight	6.8 lbs. (3.1 kg) per gallon
Availability	4-ounce bottle, 1-gallon can, 52-gallon drum
Coverage	75 m ² (800 ft ²) per gallon (Based on 0.002 inch wet coating thickness)

Equipment

3M Adhesion Promoter 2262AT can be applied by a gravity feed wipe, knurled roller, and felt-tipped applicator or other similar type applicator. Applicator heads should be cleaned or replaced regularly.

Surface Preparation

The bonding surface should be clean and dry. Contaminated surfaces should be cleaned with an appropriate solvent* such as isopropyl alcohol. Observe precautions for solvent handling.

Application

Shake well before using. Apply a thin, uniform coating of the 3M™ Adhesion Promoter 2262AT to the bonding surface, using the minimum amount that will fully coat the surface. A wet coating thickness of approximately 0.002 inch (0.05 mm) or less is recommended. Although drying times may vary due to temperature and/or humidity, a drying time of 5-10 seconds is typically indicative of this thickness. The adhesion promoter should be dry before applying the tape. For best results, apply tape within one hour after applying the adhesion promoter. Be sure the treated surface remains free from contaminants prior to tape lamination.

Clean-Up

3M Adhesion Promoter 2262AT can be cleaned up with methyl ethyl ketone (MEK) or acetone solvents*. Vigorous scrubbing may be required.

***Note:** When using solvents for cleanup, use the precautionary measures recommended in the SDS and/or label for the solvent.

Shelf Life

Shelf life is 2 years from date of manufacturing when stored in the original container at 60-80°F (15-27°C). Storage at lower temperatures for short periods will not affect product performance if the primer is warmed to room temperature before application.

Regulatory Information

Observe proper handling precautions as outlined in the Safety Data Sheet (SDS), which is available on request. The website address for 3M SDSs is http://www.3m.com/3M/en_US/company-us/SDS-search/.

Contact Information

The information provided in this technical document is intended as a guide for this product.

For more information or help in selecting a 3M product for an application, please contact your 3M technical service representative or call 1-800-328-1684.

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