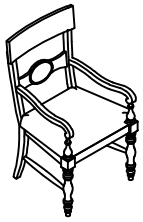
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ASSEMBLY INSTRUCTIONS



016-637

TOOLS REQUIRED:

Allen key (supplied, part # F)
Phillips Screwdriver (Not Provided)

BEFORE YOU START:

1. Check the parts against the parts list to make sure all items are present.
2. Assemble your furniture on a soft, flat surface to avoid scratching the finish.
3. **CAUTION:** Do not over tighten screws, nuts or bolts during assembly.
4. Your furniture may require occasional tightening.

INSTRUCTIONS:

1. Turn the seat board upside down on to a clean soft surface. Attach two legs to the seat board frame and tighten bolts with Lock Washer(D)+Flat Washer(E) + Hex nut (G) by Spanner Wrench(H).

2. Put down the chair back, attach the seat board to the chair back, tighten Bolts (B) with Lock Washer (D)+Flat Washer (E) by Allen Wrench(F) as shown in Figure 2.

3. Tighten Bolt (A) with Lock Washer (D)+Flat Washer (E) by Allen Wrench(F) as shown in Figure 3.

4. Use the screwdriver to screw the bottom stretchers to the chair legs as shown in Figure 4.

5. Attach the arms to the chair back and tighten Bolt (C) by Allen Wrench (F), put the Wood Plug to cover the hole as shown in Figure 5.

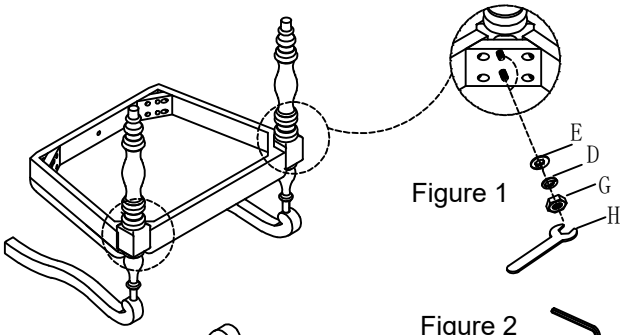


Figure 1

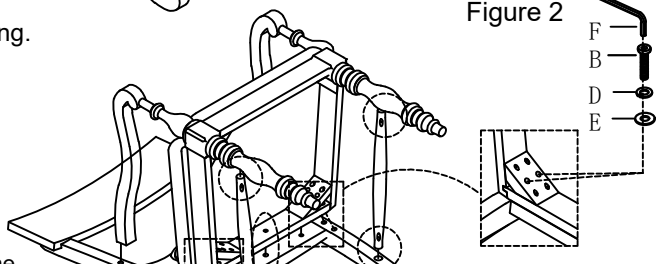


Figure 2

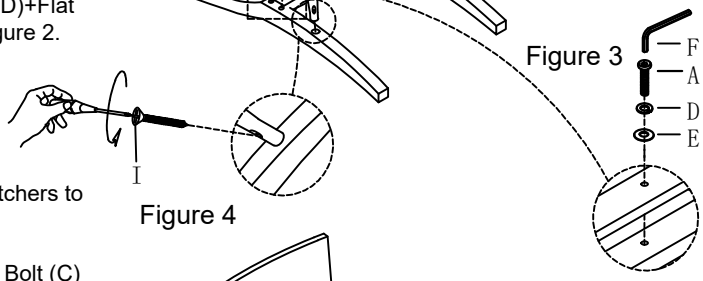


Figure 3

Figure 4

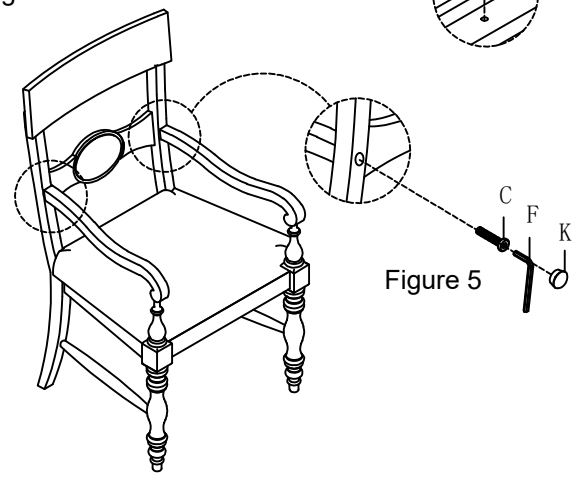


Figure 5

No.		Hardware List	Q'ty
A		Bolt (5/16″x1-3/4″)	1pc
B		Bolt (5/16″x3″)	4pcs
C		Bolt (1/4″x1-1/2″)	2pcs
D		Lock Washer (5/16″)	9pcs
E		Flat Washer (5/16″*19*1.5mm)	9pcs
F		Allen Wrench (100*50*4mm)	1pc
G		Hex nut (5/16″x12mm)	4pcs
H		Spanner Wrench (Ø12mm*160mmL)	1pc
I		Screw (8*38mm)	4pcs
K		Wood Plug (Ø14*10mm)	2pcs

Thank you for purchasing furniture from american drew!