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# PSA and Welding Kits and Assemblies

February 2023

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# 3M™ Versaflo™ TR-300+ Kits and PAPR Assemblies

Part Number	Item Description	TR-300N+ HKS Healthcare PAPR Kit S/M	TR-300N+ HKL Healthcare PAPR Kit M/L	TR-300N+ ECK Easy Clean PAPR Kit	TR-300N+ HIK Heavy Industrial PAPR Kit	Assemblies		
						TR-304N+ PAPR Assembly	TR-306N+ PAPR Assembly	TR-307N+ PAPR Assembly
TR-302N+	PAPR TR-302N+ Blower	X	X	X	X	X	X	X
TR-332	High-Capacity Battery	X	X	X	X	X	X	X
TR-341N	Single Station Battery Charger	X	X	X	X		X	X
TR-3712N	HE Filter for TR-302N+ Blower	X	X	X	X	X	X	X
TR-3600	Pre-Filter for TR-302N+ Blower	X	X	X	X	X	X	X
TR-362	Spark Arrestor for TR-302N+ Blower				X		X	
TR-371+	Filter Cover for TR-302N+ Blower	X	X	X	X	X	X	X
BT-30	Length Adjusting Breathing Tube	X	X	X	X			
BT-40	Heavy Duty Breathing Tube							
BT-922	Disposable Breathing Tube Cover	X	X	X				
-	Belt	TR-327 (EC)	TR-327 (EC)	TR-327 (EC)	TR-326 (Leather)	TR-327 (EC)	TR-326 (Leather)	TR-327 (EC)
-	Head top	S-133S	S-133L	S-433L	M-307			
TR-971	Airflow Indicator for Versaflo Blowers	X	X	X	X	X	X	X
TR-991	Versaflo Carry Bag							

# 3M™ Versaflo™ TR-600 Kits and PAPR Assemblies

Part Number	Item Description	TR-614-HK Healthcare Kit	TR-600-HKS Healthcare Kit S/M	TR-600-HKL Healthcare Kit M/L	TR-600-ECK Easy Clean Kit	TR-600-HIK Heavy Industry Kit	Assemblies					
							TR-613N PAPR Assembly	TR-614N PAPR Assembly	TR-616N PAPR Assembly	TR-617N PAPR Assembly	TR-611N PAPR Assembly	TR-612N PAPR Assembly
TR-602N	PAPR TR-602N Blower	X	X	X	X	X	X	X	X	X	X	X
TR-630	Standard Battery	X	X	X	X		X	X			X	X
TR-632	High-Capacity Battery					X			X	X		
TR-641N	Single Station Battery Charger	X	X	X	X	X					X	X
TR-6710N	HE Filter for TR-600/800 Blower	X	X	X	X							
TR-6530N	OV/AG/HE Cartridge for TR-600/800 Blower					X						
TR-6600	Pre-Filter for TR-600/800 Blower	X	X	X	X	X					X	X
TR-662	Spark Arrestor for TR-600/800 Blower					X					X	X
-	Filter Cover	TR-6700FC	TR-6700FC	TR-6700FC	TR-6700FC	TR-6500FC						
-	Breathing Tube	BT-30	BT-30	BT-30	BT-30	BT-30					BT-63	BT-64
-	Breathing Tube Cover				BT-922	BT-926						
TR-626	High Durability Belt					X	X		X			X
TR-627	Easy Clean Belt	X	X	X	X			X		X	X	
S-133S	S-Series S/M Headtop		X									
S-133L	S-Series M/L Headtop			X								
S-433L	S-Series Hood				X							
M-307	M-Series Headtop					X						
M-928	Peel-Off Visor Covers					X						
	Airflow Indicator	TR-971	TR-971	TR-971	TR-971	TR-971	TR-971	TR-971	TR-971	TR-971	TR-973	TR-973
BT-953	Breathing Tube Storage Kit										X	X
TR-653	Cleaning & Storage Kit	X	X	X	X							
TR-991	Carry Bag	X	X	X								

# 3M™ Versaflo™ TR-800 Kits and PAPR Assemblies

Part Number	Item Description	TR-800-PSK	TR-800-ECK	TR-800-HIK	Assemblies	
					TR-813N	TR-814N
TR-802N	PAPR TR-802N Blower	X	X	X	X	X
TR-830	Standard IS Battery	X	X	X	X	X
TR-838	Battery Removal Tool For TR-800 Only	X	X	X	X	X
TR-641N	Single Station Battery Charger	X	X	X		
TR-6710N	HE Filter for TR-600/800 Blower		X			
TR-6530N	OV/AG/HE Cartridge for TR-600/800 Blower			X		
TR-6510N	OV/HE Cartridge for TR-600/800 Blower	X				
TR-6600	Pre-Filter for TR-600/800 Blower	X	X	X		
TR-662	Spark Arrestor for TR-600/800 Blower			X		
-	Filter Cover	TR-6500FC	TR-6700FC	TR-6500FC		
-	Breathing Tube	BT-20L	BT-30	BT-30	BT-30	BT-30
-	Breathing Tube Cover	BT-922	BT-922	BT-926		
TR-626	High Durability Belt			X	X	
TR-627	Easy Clean Belt	X	X			X
S-433L	Versaflo Hood		X			
M-206	M-Series Headtop	X				
M-307	M-Series Hard Hat Headtop			X		
TR-971	Airflow Indicator	X	X	X	X	X
TR-653	Cleaning & Storage Kit	X	X	X		
TR-991	Versaflo Bag					

# 3M™ Adflo™ PAPR Kits and Assemblies (United States)

Part Number	Item Description	9100-Air		9100MP		M-409SG		G5-01			Assemblies	
		35-1101-00SW	35-1101-30iSW	37-1101-00SW	37-1101-30iSW	38-1101-00SW	38-1101-30iSW	46-1101-00	46-1101-30i	46-1101-30iVC	35-1499-01	35-5401-01
-	Helmet	25-0099-35SW	25-0099-35SW	27-0099-35SW	27-0099-35SW	M-409SG	M-409SG	46-0099-35			-	-
-	ADF	-	9100XXi (06-0000-30i)	-	9100XXi (06-0000-30i)	-	9100XXi (06-0000-30iz)	-	G5-01TW (46-0000-30i)	G5-01VC (46-0000-30iVC)	-	-
35-3099-01	Adflo Blower	X	X	X	X	X	X	X	X	X	X	X
35-1099-07	Battery	X	X	X		X		X	X	X	X	X
35-0099-08	Charger	X	X	X		X		X	X	X	X	X
15-0299-99	HE Filter	X	X	X		X		X	X	X	X	X
15-0099-99	Pre-Filter	X	X	X		X		X	X	X	X	X
15-0009-99	Spark Arrestor	X	X	X		X		X	X	X	X	X
-	Breathing Tube	SG-30W	SG-30W	SG-40W		SG-50W		SG-30W	SG-30W	SG-30W		SG-30W
15-0099-16	Belt	X	X	X		X		X	X	X		X
15-0099-21	Airflow Indicator	X	X	X		X		X	X	X	X	X
-	Bag	SG-90	SG-90	SG-90		SG-90		SG-95	SG-95	SG-95		

\* Phased out as of May 31<sup>st</sup>, 2021

Helmet Comparison Chart: <https://multimedia.3m.com/mws/media/1827628O/welding-safety-helmet-comparison-chart.pdf>

ADF Comparison Chart: <https://multimedia.3m.com/mws/media/1827626O/welding-safety-auto-darkening-filters.pdf>



# 3M™ Adflo™ PAPR Kits and Assemblies (Canada)

Part Number	Item Description	9100-Air		9100MP		M-409SG		G5-01			Assemblies	
		35-1101-00SW-CA	35-1101-30iSW-CA	37-1101-00SW-CA	37-1101-30iSW-CA	38-1101-00SW-CA	38-1101-30iSW-CA	46-1101-00-CA	46-1101-30i-CA	46-1101-30iVC-CA	35-1499-01-CA	35-5401-01-CA
-	Helmet	25-0099-35SW	25-0099-35SW	27-0099-35SW	27-0099-35SW	M-409SG	M-409SG	46-0099-35			-	-
-	ADF	-	9100XXi (06-0000-30i)	-	9100XXi (06-0000-30i)	-	9100XXi (06-0000-30iz)	-	G5-01 TW (46-0000-30i)	G5-01 VC (46-0000-30iVC)	-	-
35-3099-01	Adflo Blower	X	X	X	X	X	X	X	X	X	X	X
35-1099-07	Battery	X	X	X		X		X	X	X	X	X
35-0099-08	Charger	X	X	X		X		X	X	X	X	X
15-0299-99	HE Filter	X	X	X		X		X	X	X	X	X
15-0099-99	Pre-Filter	X	X	X		X		X	X	X	X	X
15-0009-99	Spark Arrestor	X	X	X		X		X	X	X	X	X
-	Breathing Tube	SG-30W	SG-30W	SG-40W		SG-50W		SG-30W	SG-30W	SG-30W		SG-30W
15-0099-16	Belt	X	X	X		X		X	X	X		X
15-0099-21	Airflow Indicator	X	X	X		X		X	X	X	X	X
-	Bag	SG-90	SG-90	SG-90		SG-90		SG-95	SG-95	SG-95		

Helmet Comparison Chart: <https://multimedia.3m.com/mws/media/1827628O/welding-safety-helmet-comparison-chart.pdf>

ADF Comparison Chart: <https://multimedia.3m.com/mws/media/1827626O/welding-safety-auto-darkening-filters.pdf>

# 3M™ Other PAPR Kits and Assemblies

3M™ Powerflow™			
Part Number	Item Description	6800PF	6900PF
024-00-02R01	Facepiece-mounted blower	X	X
BP-171IS	IS Battery	X	X
521-01-43R01	Battery Charger	X	X
450-01-01 (SP3)	High-efficiency filter	X	X
-	Facepiece	6800DIN	6900DIN
520-01-21	Airflow Indicator	X	X

3M™ GVP		
Part Number	Item Description	GVP-614-SK
GVP-100	Blower	X
TR-659	Adapter	X
TR-656	Heavy Duty Holster	X
TR-630	Standard Battery	X
TR-641	Single Station Battery Charger	X
GVP-610	Power Cord	X
GVP-443	Stacked Filter Assembly	X
BT-40	Breathing Tube	X
V-199	Breathing Tube Adapter	X
CB-1000	Comfort Belt	X
GVP-113	Airflow Indicator	X

3M™ Breathe Easy™ CBRN Loose Fitting PAPR			
Part Number	Item Description	RBE-10BR	RBE-L10
022-00-03R01	Blower Motor	X	X
RBE-57	Cartridge	X (3)	X (3)
TR-659	Battery Adapter	X	
TR-630	Standard Battery	X	
520-04-57R01	IS Battery		X
TR-657	Easy Clean Holster	X	
TR-641N	Battery Charger	X	
RBE-BTH	Breathing Tube	X	X
RBE-BLT	Decon Belt	X	X
BE-10BR	Butyl Rubber Hood	X	X
RBE-SC	Cartridge Shower Cover	X	
520-01-21	Airflow Indicator	X	X
-	Duffel Bag	X	X



# 3M™ Supplied Air Kits

Item Description	SA-100-PSK	25-5702-00SW	26-5702-00SW	<b>27-5702-00SW</b>	46-5702-30i-CA	46-5702-30iVC-CA
Headtop	M-206	9100 Air	9100 FX Air	9100MP	G5-01	G5-01
SA-Valve	V-100	V-100	V-100	V-100	V-100	V-100
V-199	Yes	Yes	Yes	Yes	Yes	Yes
Breathing Tube	BT-20L	SG-30	SG-30	SG-30	SG-30	SG-30
Breathing Tube Cover	BT-922					
Waist Belt	W-2963	W-2963	W-2963	W-2963	W-2963	W-2963
ADF	N/A	none	none	none	46-0000-30i-CA	46-0000-30iVC-CA
Bag					SG-95	SG-95

## For more information

### In U.S.

Technical Service	1-800-243-4630
Customer Care Center	1-800-328-1667
Internet	3M.com/Workersafety 3M.com/Versaflo

### In Canada

Technical Service	1-800-267-4414
Customer Care	1-800-364-3577
Internet	3M.ca/safety



## ⚠ WARNING

These respirators help protect against certain airborne contaminants. Before use, the wearer must read and understand the User Instructions provided as a part of the product packaging. A written respiratory protection program must be implemented meeting all the requirements of OSHA 1910.134, including training, fit testing and medical evaluation. In Canada, CSA standards Z94.4 requirements must be met and/or requirements of the applicable jurisdiction, as appropriate. Misuse may result in sickness or death. For correct use, consult supervisor and User Instructions, or call 3M PSD Technical Service in USA at 1-800-243-4630 and in Canada at 1-800-267-4414.

### Personal Safety Division

3M Center, Building 235-2W-70

St. Paul, MN 55144-1000

USA

Phone 1-800-328-1667

Web 3M.com/workersafety

### Personal Safety Division

3M Canada

P.O. Box 5757

London, Ontario N6A 4T1

Phone 1-800-267-4414

Web 3M.ca/safety

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