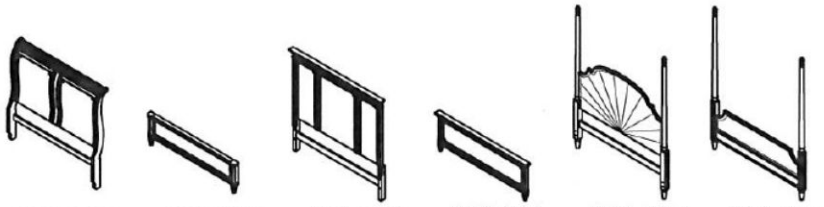
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ASSEMBLY INSTRUCTIONS

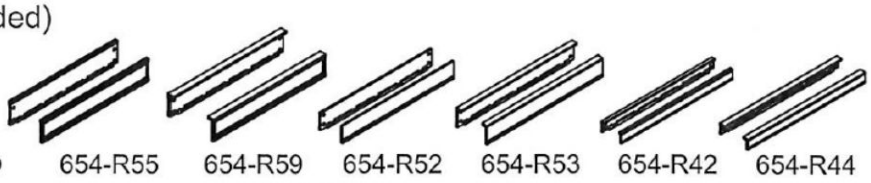
654-306/307/310/311/326/327/R55/R59/R52/R53/R42/R44



654-306 654-307 654-310 654-311 654-326 654-327

TOOLS REQUIRED:

Spanner wrench (supplied, part # D)
Phillips Head Screwdriver (Not Provided)



654-R55 654-R59 654-R52 654-R53 654-R42 654-R44

BEFORE YOU START:

1. Check the parts against the parts list to make sure all items are present.
2. Assemble your furniture on a soft, flat surface to avoid scratching the finish.
3. **CAUTION:** Do not over tighten screws, nuts or bolts during assembly.
4. Your furniture may require occasional tightening.

INSTRUCTIONS:

NOTE: The assembly of the rails to the Headboard & Footboard are the same for all styles of beds.

1. Screw the bolt (C) into the threaded insert of the Headboard post. .

2. Then slide bed rail over the bolts until they are visible in the holes on the inside of the rails. Attach Side Rail to the Headboard post by using Hexagonal Nuts (A), Curved Washers (B) and tighten all nuts with Spanner Wrench (D).

3. Repeat the same for the Footboard. (See Figure 1)

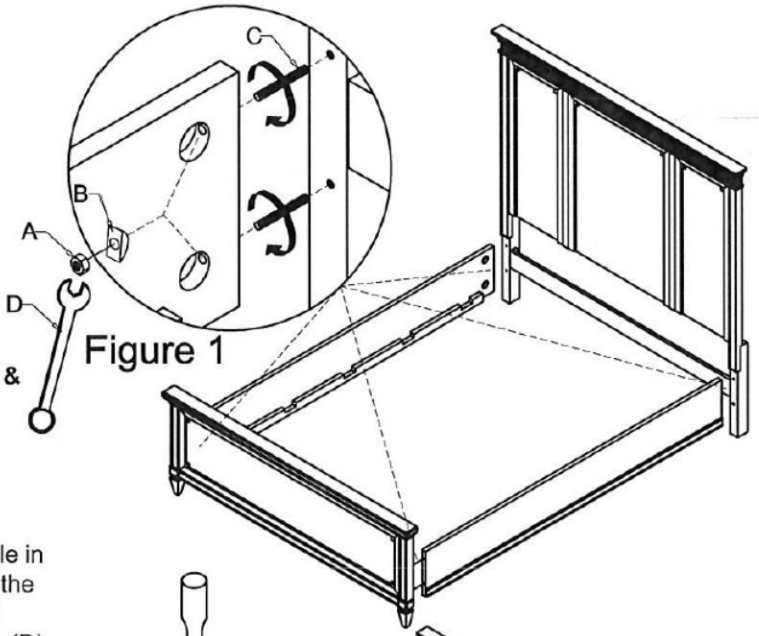


Figure 1

THIS STEP IS FOR 654-307/311/327 ONLY:

4. Insert Bolt on each Support Leg into pre-drilled holes in center of Slat, tighten by turning the Support Legs in clockwise. See figure 2.
Lay assembled Slats with support legs in between the Side Rails. Make sure the ends of slats rest upon the cleat on the inside of Side Rail and support legs go down to floor. Secure Wood Screw (E) through pre-drilled holes on ends of Slats into the cleat inside Side Rails with a Philips head screw driver (not provided). (See Figure 3)

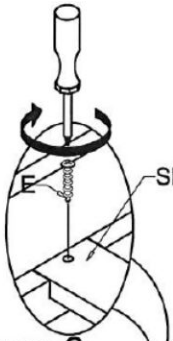


Figure 3

Figure 2

No.	Hardware List	Q'ty
A	Hex Nut Ø5/16"	8
B	Curved Washer Ø5/16"	8
C	Thread Bolt Ø5/16"x3"	8
D	Spanner Wrench 12mm	1
E	**Screw Ø8x1" (Packed with -307/311/327)**	10

Thank you for purchasing furniture from american drew!