

$3M^{\text{\tiny TM}}$ Crepe Paper Electrical Tape 16 with Thermosetting Rubber Adhesive

Data Sheet August 2021

Product Description

3M[™] Crepe Paper Electrical Tape 16 is a yellow, 9.5-mil (0.241 mm) thick tape composed of a 8-mil (0.203 mm) crepe paper backing coated on one side with a thermosetting rubber pressure-sensitive adhesive.

- Commonly used for banding coils and for cover on bobbin-wound coils
- Adhesive requires no heat, moisture or other manner of preparation to affect application
- Designed for continuous operation not exceeding 105°C (221°F)

Properties

Physical Properties	Value Imperial (Metric)	Electrical Properties	Value Imperial (Metric)
Color - Visual	Yellow	Dielectric Breakdown¹ - Minimum	1500 V
Adhesive	Thermosetting Rubber	Insulation Resistance ¹ - Minimum	1x10⁵ Ω
Backing	Crepe Paper		
Mechanical Properties	Value Imperial (Metric)		
Backing Thickness - Nominal	8 mil (0.203 mm)		
Total Thickness ¹	9.5 +/- 1.5 mils (0.241 +/- 0.038 mm)		
Adhesion to Steel ¹ - Minimum	30 oz/in (3.3 N/cm)		
Breaking Strength ¹ - Minimum	18 lb/in (31.5 N/cm)		
Elongation¹- Minimum	6%		

Notes:

^{1.} ASTM D1000 Test Method - properties measured at room temperature 73°F (23°C) unless otherwise stated

Agency Approvals & Self Certifications	For Regulatory information including RoHS, REACH, please visit <u>www.3M.com/regs</u>
Shelf Life & Storage	This product has a 5-year shelf life (from date of manufacture) when stored in humidity-controlled storage (50°F/10°C to 80°F/27°C and <75% relative humidity).
Availability	3M™ Crepe Paper Electrical Tape 16 available from 3M authorized distributors/converters
	Also available from 3M.com/oem or call 1.800.245.3573.

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TECHNICAL STATEMENT

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Electrical Markets Division 13011 McCallen Pass, Bldg. C Austin, TX 78753 Phone: 800.676.8381

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