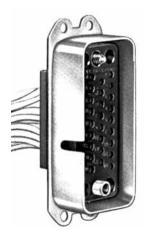
XMRA & XMRE Series External Miniature Rectangular / #16 Contacts / .062" Dia. 13 Amps & #20 Contacts / .040" Dia. / 7.5 Amps





A typical Series "XMRE" Receptacle and Plug fully wired and potted.

The XMRE and XMRA Series connectors are designed to provide a sturdy, space-saving, lightweight electrical connection. Inserts are

housed in protective shells with screw lock coupling plus wall and cable mounting accessories available.

Specifications

Current Rating:XMRA - 13 amps XMRE - 7.5 amps

No. of

XMRA - 9, 14, 20, 34, 42, 50, 50-8, 66, 75, 104 XMRE - 9, 14, 18, 20, 26, 34, Contacts:

42, 50, 75, 104

Pin Contacts: XMRA - .062 diameter, gold

plated brass

XMRE - .040 diameter, gold

plated brass

Socket Contacts:

Termination

Types:

Phosphor bronze plated gold.

XMRA - .070 dia. solder cup will accept up to #16 AWG

stranded wire.

XMRE - .048 dia. solder cup will accept up to #20 AWG

stranded wire.

Electrical Data: Both XMRE and XMRA meet

high potential performance requirements of MIL-C-28748. Military versions are QPL'd to M28748/1 and M28748/2 (XMRA) and to M28748/5 and

M28748/6 (XMRE)

The minimum dielectric withstanding voltage is one minute electrification at 1000 VAC (sea level) for XMRA and 1200 VAC for XMRE Series.

Dielectric: Brown mineral filled diallyl

phthalate. Also available in gray glass filled diallyl phthalate, per MIL-M-14,

SDG-F.

Polarization: A polarizing stud in the plug

shell and a mating slot in the receptacle shell eliminates misalignment. Jackscrews and jacksockets or guide pins and sockets are alternative methods of

polarization.

Anodized Aluminum. May be Hoods:

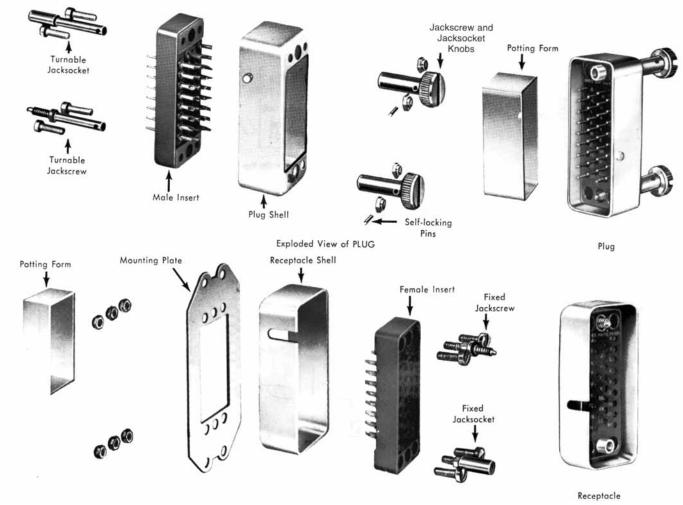
applied to both plug and receptacles. Both top and side opening hoods are

available.



Connector Assemblies





Connector Terms

Plug: The complete connector half which has the plug shell as part of its assembly.

Receptacle: The complete connector half which has the receptacle shell as part of its assembly.

Shell: The metal housing in which a male or female insert is assembled. A shell is either a plug shell or a receptacle shell.

Plug Shell: One which is designed to be inserted into a receptacle shell.

Receptacle Shell: One which is designed to receive and enclose the plug shell upon engagement.

Male Insert: The molded insulator body containing pin contacts.

Femal Insert: The molded insulator body containing socket contacts.

Pin Contacts: Male metal conductors that fit into the socket contacts.

Socket Contacts: Female metal conductors, tubular in shape, which receive the pin contacts and retain them by spring tension.

Polarization: A means of controlling the engagement of a plug and receptacle so that correct mating of the contacts is achieved.

Potting Form: A plastic mold used to retain and shape the sealing compound during the moisture-proofing, or potting operation.

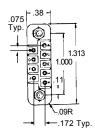
Potting: A method of moisture-proofing the back of a plug or receptacle and the soldered wire connections by injecting a free flowing sealing compound into a pre-shaped form and allowing it to set. The result is a homogeneous mass, chemically bonded to the back of the insert and around the soldered connections.

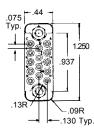
Accessories: Those components such as hoods, mounting plates and finger grips which are attachable to a plug or receptacle to facilitate mounting and/or handling of the connector.

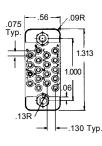
Outline

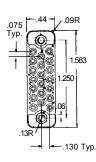
Dimensions are for reference only and are subject to change. Outline drawings on request

Contact Arrangements







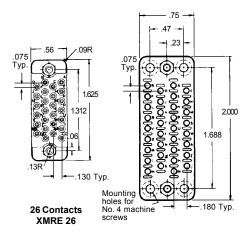


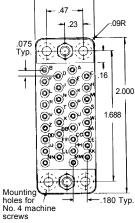
9 Contacts XMRE 9 or XMRA9

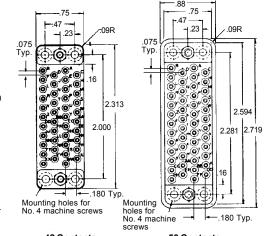
14 Contacts XMRE 14 or XMRA 14

18 Contacts XMRE 18

20 Contacts XMRE 20 Or XMRA 20





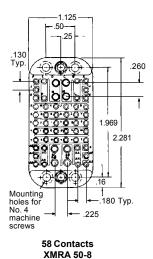


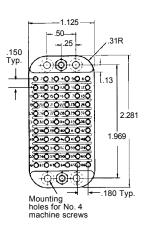
34 Contacts XMRA 34

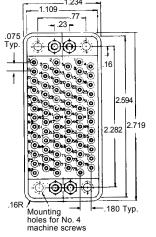
34 Contacts XMRE 34

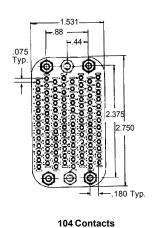
42 Contacts XMRE 42 or XMRA 42

50 Contacts XMRE 50 or XMRA 50









66 Contacts XMRA 66

75 Contacts XMRE 75 or XMRA 75

XMRA 104 XMRE 104

Views are rear (wiring end) of female inserts (male inserts are mirror image). The spacing, arrangement, and identification of contacts of the XMRE inserts are the same as found on the Series MRE Connectors for the same number of contacts.



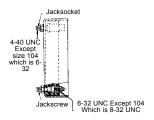
Jackscrews & Jacksockets

Jackscrew Locking Devices

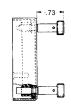
Polarized jackscrews offer the ease and assurance of threaded positive coupling. They are particularly desirable for the larger connectors (XMRE 34 and larger) whenever they are to be used in locations that make it difficult to apply enough direct pull to separate the two halves of the connector.

Type C (long-turning jackscrews and jacksockets) or Type D (monojacks) must be specified if both jackscrews and hood are required on the same connector half. Monojacks eliminate the need for roll pins, spacers and washers.

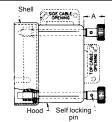
Outline



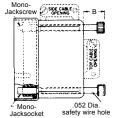
Connector with fixed Jackscrews Code designation: F



AND
Mating connector half with turnable
Jackscrews-with-Knobs
Code designation: M



OR
Mating connector half with Hood and turnable Long Jackscrews-with-Knobs



Code designation: C-0300, C-0400

OR

Mating connector half with Hood and

turnable Monojacks

Code designation: D-0300, D-0400

Drawings show extension of knobs beyond shell (left) and beyond hood. Refer to details of shells and hoods for the other dimensions which vary according to connector size.

Dimensions

Dimension A

SERIES	CODE	9	14	18	20	26	34	42	50	50-8	66	75	104
	0300	_	_	_	_	.77	.58	.53	.53	_	_	.52	_
XMRE	0300X	.53	.53	.78	.53	.55	.58	.53	.53	-	_	.52	-
XMRE	0400	.55	.55	.55	.55	.55	.58	.53	.53	_	_	.52	_
	0400X	-	-	_	.55	.55	.58	.53	.53	-	_	.52	-
XMRA	0700	_	_	_	_	-	.58	1	-	.64	.64	ı	.52
AWIKA	0800	-	_	-	_	_	.58	_	_	.64	.64	_	.52

Dimension B

CODE	34	42	50	66	75	104
0300	.59	.55	.55	_	.53	_
0400	.59	.55	.55	-	.53	_
0700	_	_	_	.38	_	.38
0800	-	-	-	.38	-	.38

Part	Code Letter		Wt. Oz. See Notes 1 & 2	Material and Finish
Jackscrews Jacksockets	Turntable	М	0.30	stainless steel with passivating dip
Jackscrews Jacksockets	Long Turntable	С	0.45	stainless steel with passivating dip
Jackscrews Jacksockets	Fixed	F	0.15	nickel-plated brass
Knobs (except Monojacks				al. anodized
Monojackscrews Monojacksockets	Turning Turning	D		nickel-plated brass

Note 1: Weights are given for pairs, i.e., for a jackscrew and a jacksocket, etc., so that the weight figure may be added once to the weights of other accessories when computing the total weight of a plug or receptacle.

Note 2: Weights of turnable jackscrews and turnable jacksockets include knobs and roll pins; weights of fixed hardware include nuts.

Guide Socket Code Letter	Actual Size I	Photo
G	G Type For General Use	
К	K Type For High Electrical Conductivity	Standard Guide Pin mates with all types
N	N Type For Extra Mechanical Strength	

MATERIALS "G" Socket:

Phosphor bronze.

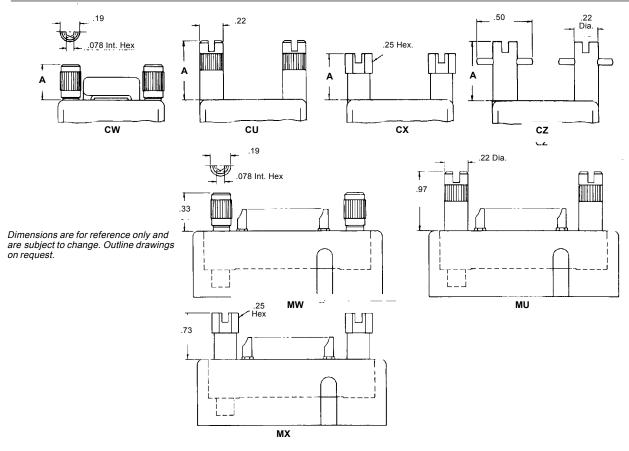
FINISH Gold over Nickel

"K" Socket: "N" Socket:

Beryllium copper.

"N" Socket: Brass. Brass

Outline Jackscrews & Jacksockets



Dimensions

All jackscrews and sockets are stainless steel, passivated, except F & D which are nickel-plated brass.

All knobs are aluminum, anodized except MW and CW which are stainless steel, passivated.

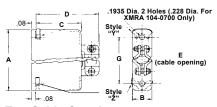
Jackscrew Locking For Series XMRE, XMRA

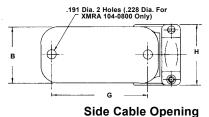
Size	0300	0400	0300X	0400X	0700	0800	Size	0300	0400	0300X	0400X	0700	0800
		Dimen	sion A -	Type C\	N				Dimen	sion A -	Type Cl	J	
9	_	.36	.34	.36	_	_	9	-	.61	.59	.61	_	_
14	-	.36	.34	.36	_	_	14	_	.61	.59	.61	_	_
18	ı	.36	.34	.36	ı	ı	18	ı	.61	.59	.61	ı	_
20	ı	.36	34	.36	ı	-	20	ı	.61	.59	.61	ı	_
26	.36	.36	.36	.36	_	_	26	.61	.61	.61	.61	_	_
34	.39	.39	.39	.39	.47	.47	34	.64	.64	.64	.64	.72	.72
42	.34	.34	.34	.34	-	-	42	.59	.59	.59	.59	_	-
50	.34	.34	.34	.34	_	_	50	.59	.59	.59	.59	_	_
50-8	-	_	_	-	.47	.47	50-8	-	_	_	-	.72	.72
66	1	-	-	ı	.47	.47	66	ı	_	-	ı	.72	.72
75	.33	.33	.33	.33	ı	ı	75	.58	.58	.58	.58	-	_
Size	0300		0300X			0800	Size	0300		0300X			0800
		Dimer	sion A -	Type C	X					sion A -	Type C	Z	
9	_	.48	.47	.48	_	-	9	_	.61	.59	.61	_	_
14	_	.48	.47	.48	_	-	14	_	.61	.59	.61	_	_
18	_	.48	.72	.48	_	-	18	_	.61	.84	.61	_	_
20	_	.48	.47	.48	_	-	20	_	.61	.59	.61	_	_
26	.77	.48	.48	.48	_	-	26	.92	.61	.61	.61	_	_
34	.52	.52	.52	.52	.61	.61	34	.64	.64	.64	.64	.72	.72
42	.47	.47	.47	.47	–	-	42	.59	.59	.59	.59	-	_
50	.47	.47	.47	.47	_	_	50	.59	.59	.59	.59	_	_
50-8	ı	_	-	_	.61	.61	50-8	-	_	_	-	.72	.72
66	ı	_	-	_	.61	.61	66	-	_	_	-	.72	.72
75	.45	.45	.45	.45	_	_	75	.58	.58	.58	.58	_	_

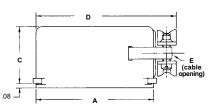


Outline Hoods-Drawn Aluminum

Dimensions are for reference only and are subject to change. Outline drawings on request.







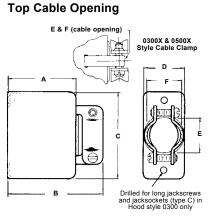
Top Cable Opening

	Hood			Dime	nsion	s	
	Part Number	Α	В	С	D	Е	G
For use with	XMRA 34-0700	2.09	.84	1.17	1.59	.66x.75	1.688
Type C	XMRA 50-8-0700	2.38	1.22	1.17	1.69	1.03D	1.969
Jacksockets &	XMRA 66-0700	2.38	1.22	1.17	1.69	1.03D	1.969
Jackscrews	XMRA 104-0700	2.84	1.63	2.23	2.75	1.19D	2.375
For use with	XMRA 34-0700D	2.09	.84	1.17	1.59	.66x.75	1.688
Type D	XMRA 50-8-0700D	2.38	1.22	1.17	1.69	1.03D	1.969
Jacksockets &	XMRA 66-0700D	2.38	1.22	1.17	1.69	1.03D	1.969
Jackscrews	XMRA 104-0700D	2.84	1.63	2.23	2.75	1.19D	2.375
For use with	XMRA 34-0900	2.09	.84	1.17	1.59	.66x.75	_
G, K, or N, Type		2.38	1.22	1.17	1.69	1.03D	_
Guides or Type	XMRA 66-0900	2.38	1.22	1.17	1.69	1.03D	_
F Jackscrews	XMRA 104-0900	2.84	1.63	2.23	2.75	1.19D	-

	Hood			Dir	nensi	ons		
	Part Number	Α	В	С	D	Е	Н	G
For use with	XMRA 34-0800	2.09	.84	1.16	2.58	.64x.75	1.06	1.688
Type C	XMRA 50-8-0800	2.38	1.22	1.16	2.91	.84 D	1.34	1.969
Jacksockets &	XMRA 66-0800	2.38	1.22	1.16	2.91	.84D	1.34	1.969
Jackscrews	XMRA 104-0800	2.84	1.63	2.22	3.38	1.19D	1.63	2.375
For use with	XMRA 34-0800D	2.09	.84	1.17	2.58	.64x.75	1.688	1.06
Type D	XMRA 50-8-0800D	2.38	1.22	1.17	2.91	.84D	1.969	1.34
Jacksockets &	XMRA 66-0800D	2.38	1.22	1.17	2.91	.84D	1.969	1.34
Jackscrews	XMRA 104-0800D	2.84	1.63	2.23	3.38	1.19D	2.375	1.63
For use with	XMRA 34-0200	2.09	.84	1.16	2.58	.64X.75	1.06	_
G, K, or N, Type Guides or Type	XMRA 50-8-0200	2.38	1.22	1.16	2.91	.84D	1.34	ı
	XMRA 66-0200	2.38	1.22	1.16	2.91	.84D	1.34	ı
F Jackscrews	XMRA 104-0200	2 84	1.63	2 22	3 38	1 19D	1.63	_

Dimensions Hoods-Formed Aluminum

For use with	For use with Type C Jacksockets & Jackscrews	For use with G, K, or N, Type Guides *		Dime	nsions	Ca Ope			
Monojacks		Part No. separately)	А	В	С	D	E Dia.	F Dia.	Wt. Oz.
		XMRE 9-0500	1	1.31	1.31	.44	.31	_	0.0
	XMRE 9-0300X	XMRE 9-0500X	1	1.30	1.31	.44	.59	.31	0.3
		XMRE 14-0500	.75	1.19	1.25	.5	.44D	-	0.3
	XMRE 14-0300X	XMRE 14-0500X	.75	1.05	1.25	.5	.59	.38	0.3
		XMRE 18-0500	.75	1.19	1.31	.63	.44D	_	0.4
	XMRE 18-0300X	XMRE 18-0500X	.75	1.25	1.31	.63	.63	.44	0.4
		XMRE 20-0500	.75	1.19	1.56	.5	.44D	_	0.3
	XMRE 20-0300X	XMRE 20-0500X	.75	1.05	1.56	.5	.66	.38	0.5
	XMRE 26-0300	XMRE 26-0500	1.28	1.72	1.63	.64	.59	.38	0.4
	XMRE 26-0300X	XMRE 26-0500X	1.28	1.78	1.63	.64	.78	.44	0.4
XMRE 34-0300D	XMRE 34-0300	XMRE 34-0500	1.25	1.67	2	.83	.66D	_	0.6
XMRE 34-0300XD	XMRE 34-0300X	XMRE 34-0500X	1.25	1.75	2.00	.83	1.06	.56	0.0
XMRE 42-0300D	XMRE 42-0300	XMRE 42-0500	1.30	1.73	2.31	.83	.63D	-	0.7
XMRE 42-0300XD	XMRE 42-0300X	XMRE 42-0500X	1.30	1.80	2.31	.83	1.06	.56	J
XMRE 50-0300D	XMRE 50-0300	XMRE 50-0500	1.30	1.80	2.59	.83	.63D	_	0.8
XMRE 50-0300XD	XMRE 50-0300X	XMRE 50-0500X	1.30	1.80	2.59	.83	1.06	.28	0.5
XMRE 75-0300D	XMRE 75-0300	XMRE 75-0500	1.31	1.75	2.59	1.19	.63	.88	1.0
XMRE 75-0300XD	XMRE 75-0300X	XMRE 75-0500X	1.31	1.86	2.59	1.19	l 1	.88	۱۰



AMINE 75-0300AD	XIVICE 75-0500X	XWINE 75-0500X	1.01	11.00	12.00	1.10		.00	l
For use with	For use with Type C Jacksockets & Jackscrews	For use with G, K, or N, Type Guides *		Dime	nsions	1	Ca Ope		
Monojacks	Hood F	Part No.					E	F	Wt.
шопојаско	(If ordered	separately)	Α	В	С	D	Dia.	Dia.	Oz.
	XMRE 9-0400	XMRE 9-0600	1.28	1.31	1.63	.44	.31D	_	0.3
	XMRE 9-0400X	XMRE 9-0600X	1.28	1.31	1.61	.44	.59	.31	0.3
	XMRE 14-0400	XMRE 14-0600	1.28	1.25	1.69	.5	.38D	-	0.3
	XMRE 14-0400X	XMRE 14-0600X	1.28	1.25	1.55	.5	.59	.38	0.5
	XMRE 18-0400	XMRE 18-0600	1.28	1.31	1.75	.63	.44D	-	0.3
	XMRE 18-0400X	XMRE 18-0600X	1.28	1.31	1.81	.63	.69	.44	0.5
	XMRE 20-0400	XMRE 20-0600	1.28	1.56	2	.5	.38D	-	0.3
	XMRE 20-0400X	XMRE 20-0600X	1.28	1.56	1.86	.5	.66	.38	0.5
	XMRE 26-0400	XMRE 26-0600	1.28	1.63	2.06	.64	.59	.38	0.4
	XMRE 26-0400X	XMRE 26-0600X	1.28	1.63	2.13	.64	.78	.44	0.4
XMRE 34-0400D	XMRE 34-0400	XMRE 34-0600	1.25	2	2.42	.83	.66	-	0.6
XMRE 34-0400XD	XMRE 34-0400X	XMRE 34-0600X	1.25	2	2.5	.83	.81	.56	0.0
XMRE 42-0400D	XMRE 42-0400	XMRE 42-0600	1.30	2.31	2.73	.83	.63	.5	0.7
XMRE 42-0400XD	XMRE 42-0400X	XMRE 42-0600X	1.30	2.31	2.81	.83	.84	.56	0.7
XMRE 50-0400D	XMRE 50-0400	XMRE 50-0600	1.30	2.59	3.02	.83	.63	.5	0.8
XMRE 50-0400XD	XMRE 50-0400X	XMRE 50-0600X	1.30	2.59	3.09	.83	1.06	.56	0.0
XMRE 75-0400D	XMRE 75-0400	XMRE 75-0600	1.31	2.59	3.02	1.19	.63	.88	1.0
XMRE 75-0400XD	XMRE 75-0400X	XMRE 75-0600X	1.31	2.59	3.14	1.19	1	.88	1.5
+ A	1/A1 la a	(F)							

Side Cable Opening

C

C

E & F (cable opening)

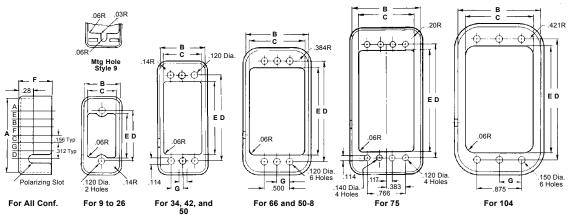
0400X & 0600X

Style Cable Clamp

^{*} Add "J" to hood P/N when used with "F" jackscrews.

Outline Shells - Receptacle

Dimensions are for reference only and are subject to change. Outline drawings on request.



Dimensions Shells - Receptacle

Important Note When Ordering Plug and Receptacle Shells

The shell part numbers given in table show an asterisk (*) where the code letter for the desired polarizing position belongs - example: XMRE9-2*000 becomes XMRE9-2B000 when polarization in position "B" is desired. Specify the same position on the mating shell.

For non-polarized shells, merely omit this position, e.g. XMRE9-2000.

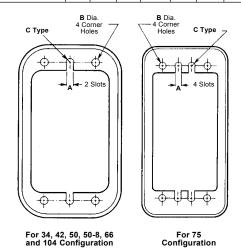
TYPICAL SHELLS FOR MONOJACKS

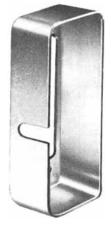
Shells are aluminum, anodized for protection against corrosion. Either shell style - plug or receptacle - may be used to house the female insert, thus allowing the "live" socket contacts to be cable or panel mounted, as desired. Shells also provide a means by which connector polarization is accomplished - the receptacle shell is slotted for engaging a polarizing pin on the plug shell. Any of seven positions (A, B, C, D, E, F, or G) may be specified for polarization; non-polarized shells have the slot and pin omitted.

Stainless steel shells available for 66 and 104 sizes. Dimensions vary from those shown for aluminum shells, Check Sales for availability and dimensions on all sizes.

For Connector Size	Α	В	С
34, 42, 50, 50-8, 66, 75	.11	.120	.06R
104	.14	.150	.07R

Shell Part No. (if ordered		Dimensions											
separately)	Α	В	С	D	Е	F	G	Oz.					
XMRE 9-2*000	1.45	.52	.38	1.000	.88	.66	-	0.15					
XMRE 14-2*000	1.39	.58	.45	.937	.81	.66	-	0.16					
XMRE 18-2*000	1.45	.70	.58	1.000	.88	.66	_	0.17					
XMRE 20-2*000	1.70	.58	.45	1.250	1.13	.66	-	0.19					
XMRE 26-2*000	1.77	.70	.58	1.312	1.19	.66	ı	0.23					
XMRE 34-2*000													
XMRE 34-4*000	2.14	.89	.75	1.687	1.44	.66	.234	0.25					
XMRE 42-2*000													
XMRE 42-4*000	2.45	.89	.75	2.000	1.75	.66	.234	0.28					
XMRE 50-2*000													
XMRE 50-4*000	2.86	1.02	.75	2.282	2.03	.66	.234	0.30					
XMRA 66-2*000													
XMRA 66-4*000													
XMRA 50-8-2*000													
XMRA 50-8-4*000	2.42	1.27	1.13	1.969	1.72	.66	.250	0.28					
XMRE 75-2*000													
XMRE 75-4*000	2.86	1.38	1.11	2.282	2.03	.66	_	0.32					
XMRA 104-2*000													
XMRA 104-4*000	2.91	1.69	1.48	2.375	2.13	.66	.437	0.30					





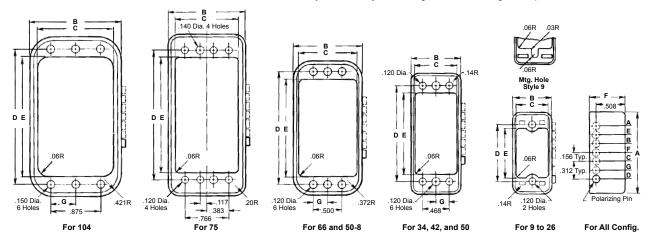
Receptacle Shell Style Number 2000

Shells are .040 in. thick.



Outline Shells - Plug

Dimensions are for reference only and are subject to change. Outline drawings on request.

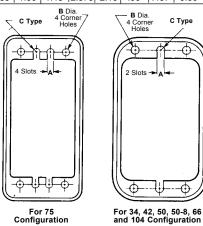


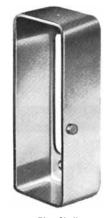
Dimensions

Shell Part No. (if ordered			Dir	nensi	ons			Wt.
separately)	Α	В	C	D	E	F	G	Oz.
XMRE 9-1*000	1.44	.5	.38	1.000	.88	.63	_	0.14
XMRE 14-1*000	1.38	.56	.45	.937	.81	.63	_	0.15
XMRE 18-1*000	1.44	.69	.58	1.000	.88	.63	_	0.16
XMRE 20-1*000	1.69	.56	.45	1.250	1.13	.63	_	0.18
XMRE 26-1*000	1.75	.69	.58	1.312	1.19	.63	_	0.22
XMRE 34-1*000								
XMRE 34-3*000	2.13	.88	.75	1.687	1.44	.66	.234	0.24
XMRE 42-1*000								
XMRE 42-3*000	2.44	.88	.75	2.000	1.75	.66	.234	0.26
XMRE 50-1*000								
XMRE 50-3*000	2.84	1	.75	2.282	2.03	.66	.234	0.28
XMRA 66-1*000								
XMRA 66-3*000	2.41	1.25	1.13	1.969	1.72	.66	.250	0.28
XMRA 50-8-1*000								
XMRA 50-8-3*000								
XMRE 75-1*000								
XMRE 75-3*000	2.84	1.36	1.11	2.282	2.03	.66	_	0.30
XMRA 104-1*000								
XMRA 104-3*000	2.88	1.66	1.48	2.375	2.13	.66	.437	0.30

Typical Shells For Monojacks

For Connector Size	Α	В	С
34, 42, 50, 50-8, 66, 75	.11	.120	.06R
104	.14	.150	.07R





Plug Shell Style Number 1000

Shells are .040 in. thick.

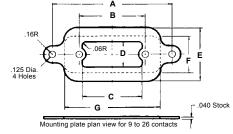
Outline Mounting Plates

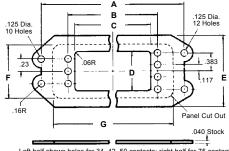
Dimensions are for reference only and are subject to change. Outline drawings on request.

Mounting Plates for External Miniature Rectangular Connectors, **Potting Forms**

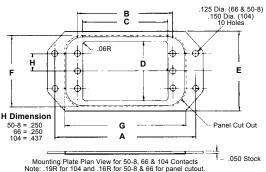
Mounting Plates enable attachment of a connector to a wall, bulkhead, or other supporting surface. The plate is assembled to the back of a plug or receptacle by employing the same hardware and/or guides used to retain the insert in the shell; No. 4 machine screws are then used to mount the complete assembly against the required surface.

Mounting plates are aluminum, anodized to resist corrosion.





Left half shows holes for 34, 42, 50 contacts; right half for 75 contacts only. Each plate is symmetrical about the indicated center line.



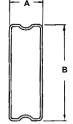
Dimensions

Mounting Plate Part No. (If Ordered	Dimensions A B C D E				Panel Cutout		Wt.	
Separately)							Oz.	
XMRE 9-0010	2.02	1.000	.88	.41	.95	.64	1.58	0.09
XMRE 14-0010	1.95	.937	.81	.47	1.02	.70	1.52	0.10
XMRE 18-0010	2.02	1.000	.88	.59	1.14	.83	1.58	0.11
XMRE 20-0010	2.27	1.250	1.13	.47	1.02	.70	1.83	0.12
XMRE 26-0010	2.33	1.312	1.19	.59	1.14	.83	1.89	0.14
XMRE 34-0010	2.70	1.687	1.44	.75	1.33	1.02	2.27	0.15
XMRE 42-0010	3.02	2.000	1.75	.75	1.33	1.02	2.58	0.16
XMRE 50-0010	3.42	2.281	2.03	.75	1.45	1.14	2.98	0.18
XMRE 75-0010	3.42	2.281	2.03	1.11	1.80	1.48	2.98	0.19
XMRA 50-8-0010	2.98	1.969	1.72	1.13	1.69	1.39	2.55	0.18
XMRA 66-0010								
XMRA 104-0010	3.5	2.375	2.13	1.48	2.0	1.81	3.03	0.19

Outline Potting Forms

Potting Forms for External Miniature Rectangular Connectors

Nylon Potting Forms: Each form matches the back opening contour of its appropriate shell. Stays easily in place during the potting operation. Of negligible weight, the form need not be removed from the connector after potting. XMRE and XMRA connector-halves should always be engaged during the potting operation to preserve the contact alignment.



.50 .025 Typ. Wall Thick

Potting form plan view for 9 to 26 contacts

Potting form plan view for 34, 42, 50, 50-8, 66, and 104 contacts

Dimensions

Potting Form Part No. (If Ordered Separately)	Dimensions			
, , , , , , , , , , , , , , , , , , , ,	Α	В		
XMRE 9-0100	.38	.86		
XMRE 14-0100	.45	.81		
XMRE 18-0100	.56	.86		
XMRE 20-0100	.44	1.11		
XMRE 26-0100	.56	1.17		
XMRE 34-0100	.75	1.39		
XMRE 42-0100	.75	1.69		
XMRE 50-0100	.75	1.98		
XMRE 75-0100	1.11	1.98		

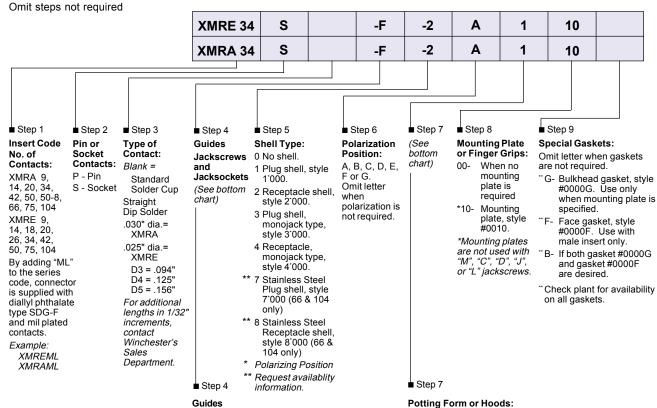
Potting Form Part No. (If Ordered Separately)	Dimensions		
	Α	В	
XMRA 9-0100	.38	.86	
XMRA 14-0100	.45	1.11	
* XMRA 20-0100	.44	1.11	
XMRA 34-0100	.75	1.39	
XMRA 42-0100	.75	1.69	
XMRA 50-0100	.75	2.03	
XMRA 50-8-0100	1.13	1.72	
XMRA 66-0100	1.13	1.72	
XMRA 75-0100	1.11	2.03	
YMRA 104-0100	1 48	2.08	

*Stepped construction not shown or dimensioned. Cut-outs to clear XMRA barriers not shown.



XMRA & XMRE Series

Ordering Information



- Cylindrical guide with single spring member. Recommended for ground only.
- Cylindrical guide with four spring members. May be used for electrical contact.
- Cylindrical guide without spring member. Recommended for extra mechanical strength.

Jackscrews and Jacksockets

- M- Polarized short turnable jackscrew and jacksocket. Cannot be used with hoods.
- Polarized long turnable jackscrew and jacksocket for use with hoods
- ***D-Polarized turnable jackscrew and jacksocket for use with hoods for sizes 34 thru 104 excluding 41.
- *** F- Polarized fixed iackscrew and iacksocket.
- Non-polarized short turnable jackscrews. Cannot be used with hoods
- Non-polarized long turnable jackscrews.
- **R- Non-polarized fixed jacksocket.
- **FZ- Same as F but with 6-32 mtg thd (std on 104).
- **MW-Same as M but with knurled round knob with internal hex (not avail. 104).
- **MU- Same as M but with knurled round knob with screwdriver slot (not avail, 104)
- **MX- Same as M but with hex knob (not avail 104).
- **CW- Same as C but with knurled round knob with internal hex (not avail. 104).
- **CU- Same as C but with knurled round knob with screwdriver slot (not avail. 104)
- **CX- Same as C but with hex knob (not avail. 104).
- **CZ- Same as C but with prybar knob (not avail. 104).
- Request availablity information.
- *** Material: Nickel-plated brass standard

- 0- When no potting form or hood is required.
- Potting form style #0100. Cannot be used with hood. Request availability information. Cannot be used

Formed Hoods:

- Hood, top opening, style #0300, for use with Type "C" or "D" jackscrews
- Hood, side opening, style #0400, for use with Type "C" or "D" jackscrews.
- Hood, top opening, style #0500, for use with "G", "K", or "N" type guides only and "F" style jackscrews.
- Hood, side opening, style #0600, for use with "G", "K", or "N" type guides only and "F" style jackscrews.

Deep Drawn Hoods:

- Hood, top opening, style #0700, for use with Type "C" or "D" jackscrews.
- Hood, side opening, style #0800, for use with Type "C" or "D" jackscrews.
- Hood, top opening, style #0900, for use with "G", "K", and "N" type guides or "F" jackscrews.
- Hood, side opening, style #0200, for use with "G", "K", or "N" type guides or "F" jackscrews.

Note: Addition of "X" to end of code # indicates cable opening larger than std. See hoods for cable opening

Example: XMRE34PD3A300X