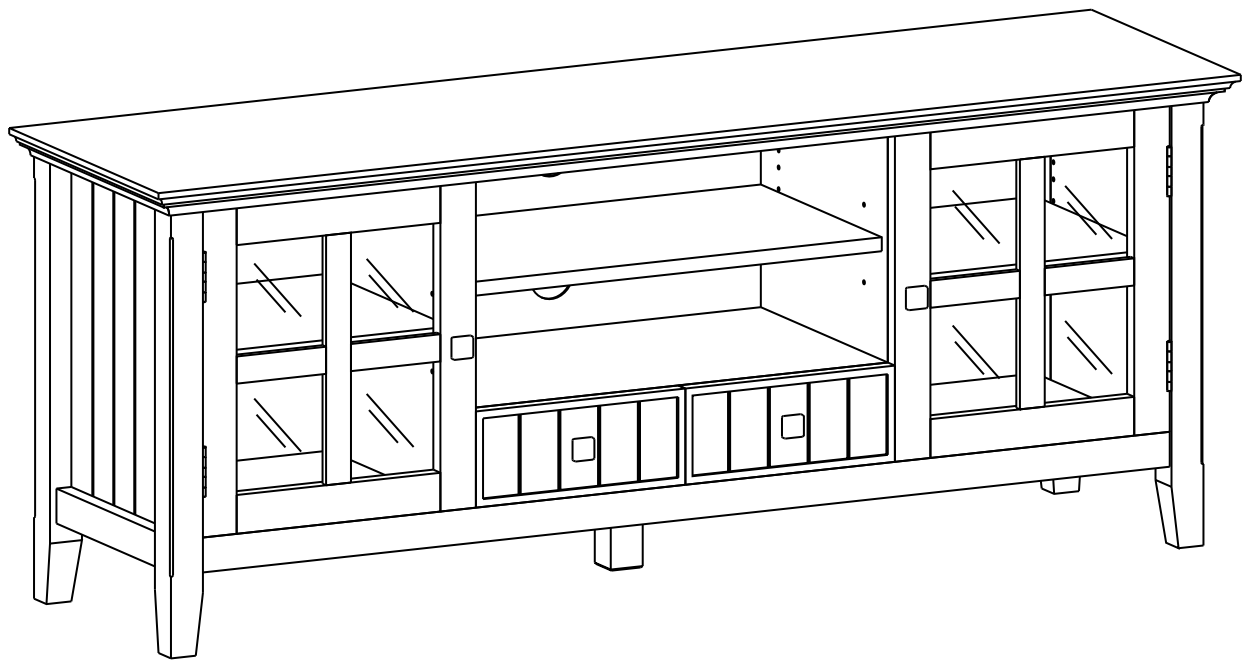


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Acadian / Normandy / Brunswick

60 inch TV Media Stand

Model # AXWEL05-60BL



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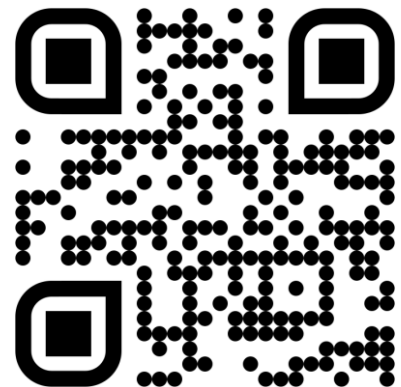


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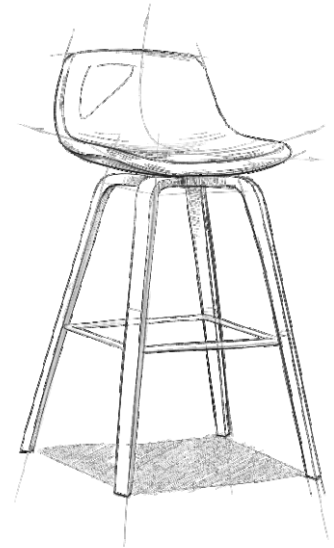
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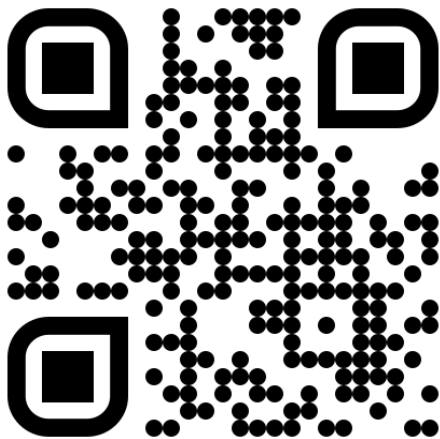
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***If you've purchased from a retailer and you wish to return the product, please contact the retailer directly.**

IMPORTANT: Please read this manual carefully before beginning assembly of this product. Keep this manual for future reference.

Safety Information

CAUTION: Injuries and damage can occur from furniture tip over if product is not properly anchored to the wall. Use the Furniture Anti-Tipping Restraint provided with the product. Consult our assembly instructions for help.

If the Furniture Anti-Tipping Restraint kit is not in the box, please contact our customer service department in order to obtain another kit before using the furniture.

Identify all the parts and hardware. Do not discard of the packaging until you have checked that you have all of the parts and hardware required. Hardware package may have spare parts.

WARNING: This item contains small parts which can be swallowed by children and pets. Keep children and pets away during assembly. To avoid danger of suffocation, always keep plastic bags away from children and pets. We recommend that you assemble this unit on a carpeted floor to avoid scratches. If using power tools, set the tool to low torque to avoid damage.

May require 2 people for ease of assembly.

Care & Maintenance

This furniture is designed for indoor use.

Perhaps the greatest environmental damage to wood furniture comes from wide swings in relative humidity (RH) in our homes. Wood absorbs and desorbs water as relative humidity rises and falls, and in doing so it swells and shrinks. Making matters worse, it expands and contracts unequally along different grain directions. As humidity changes, the components of wooden objects are continually pushing and pulling against each other. This pressure often results in parts of furniture no longer fitting together closely or becoming distorted or breaking from their own internal stresses.

The response to relative humidity changes begins with determining the annual average RH for your particular space. Then try to keep the RH in the space where your furniture is as close to that average as possible, generally within about 10% up or down. De-humidify in the summer and humidify in the winter.

Be aware that raising the temperature lowers the humidity and vice versa. Thus, modern heating systems, which can drive down interior RH in the winter, almost invariably cause problems for furniture. To counteract their effect, you can either modify the RH by keeping furniture containing spaces cooler in the winter or most importantly, have a good working humidifier for your home. A humidistat automatically works to balance the humidity in your home so it is constant. Dry indoor air can suck enough moisture from its surroundings to do permanent damage to wood, causing it to crack or split.

Remember, that not all woods are created equal. Two factors that help determine how rapidly a wood will lose moisture are pore size and surface hardness. A piece made from a dense and hard wood will dry less rapidly than pieces made from softer woods.

Furniture that is sealed and lacquered will lose moisture more slowly than an unfinished piece while pieces with veneer finishes are not only stronger but lose moisture more slowly than other finishes.

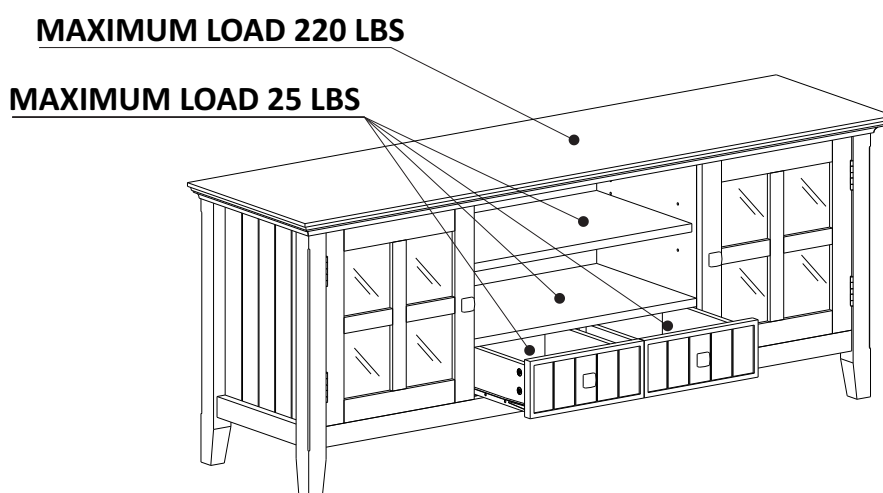
To help protect your wood furniture, take these steps:

- Use a humidifier, preferably one with an automatic control system that can sense the humidity level and adjust itself accordingly
- Don't over-humidify; that can damage wood by causing it to expand and contract
- Keep furniture out of direct sunlight, which can cause it to dry out, crack and warp
- If you can avoid it, don't put furniture near heating vents; if you can't, keep the item 3 to 4 inches away from the wall, giving the heat and air space to circulate
- Dust with soft dry cloth
- Do not use liquid or aerosol products
- To avoid marking, do not place rubber on surface (foot pads, etc.)
- For soil build-up, wipe with damp cloth & dry
- Do not use abrasive cleaners

WARNING

The maximum diagonal CRT television screen size is 25 inch to 27 inch (63.50 cm to 68.58 cm). For use with televisions weighing 220 lbs or less. Using larger or heavier televisions may cause instability or tip over which can lead to serious injury or even death.

The recommended maximum width of the television intended for use is 66 inch (167.64 cm).



WARNING Do not place toys, food, etc. on the top shelves or upper drawers. Serious injury or death may occur when children climb on furniture. A remote control or items placed on the furniture may encourage a child to climb on the furniture and as a result make it top-heavy and cause it to tip over on the child.



WARNING Do not place a TV that exceeds the weight limits or size guidelines shown in the instructions specified for the furniture. Do not overload shelves or place heavy items on top shelves or drawers. Improper use of furniture to support TVs may result in serious injury or death.



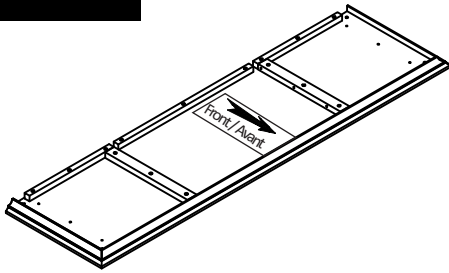
WARNING Do not relocate audio and/or video equipment to furniture not specifically designed to support audio and/or video equipment. Do not move furniture without shelves or drawers unloaded. Furniture can collapse or tip over onto a child and cause physical injury or death.

This TV Stand does not come with legible instructions pertaining to the risk of fire and electric shock that is associated with the use of electrical components such as operation, user-maintenance, loading, storage and as applicable electrical issues including grounding or double-insulation.

Any use of this item other than that recommended by the manufacturer in this manual may cause fire, burns, electric shock and/or serious injuries or death.

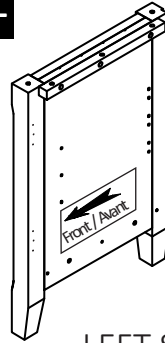
Part Description

V16-A



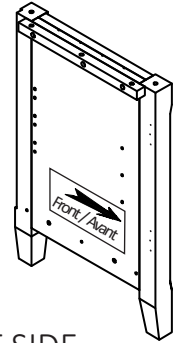
TOP
QTY 1

V16-BL



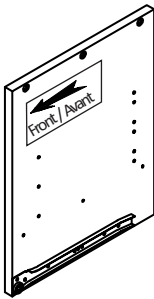
LEFT SIDE
QTY 1

V16-BR



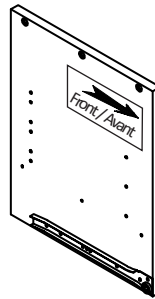
RIGHT SIDE
QTY 1

V16-CL



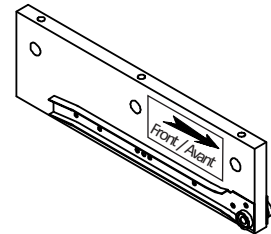
LEFT BIG DIVIDER
QTY 1

V16-CR



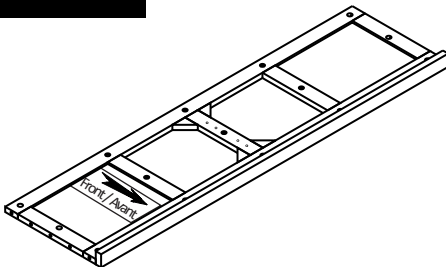
RIGHT BIG DIVIDER
QTY 1

V16-D



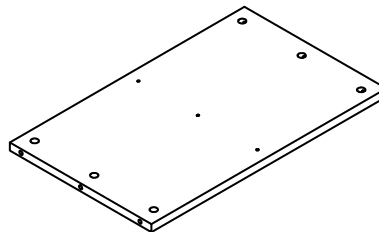
SMALL DIVIDER
QTY 1

V16-E



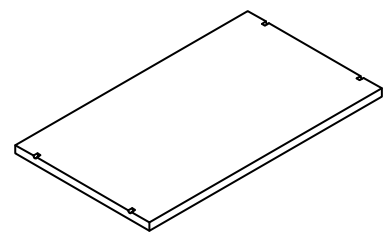
BOTTOM SHELF
QTY 1

V16-F



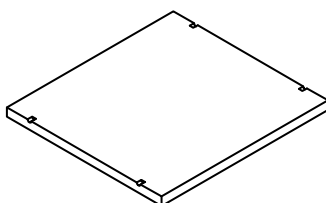
CENTRE SHELF
QTY 1

V16-G



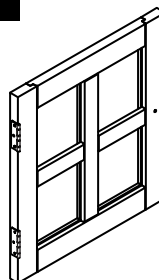
LARGE SHELF
QTY 1

V16-H



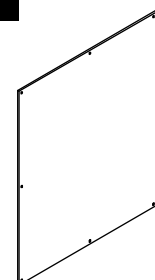
SMALL SHELF
QTY 2

V16-I



DOOR (L&R Same)
QTY 2

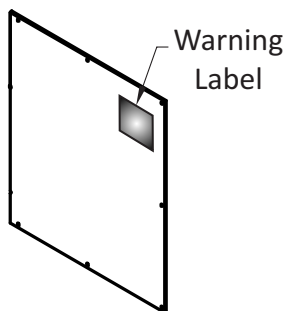
V16-JL



LEFT BACK PANEL
QTY 1

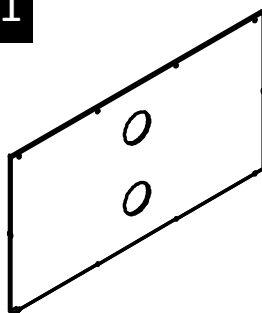
Part Description

V16-JR



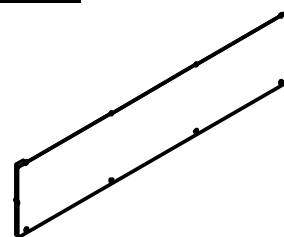
RIGHT BACK PANEL
QTY 1

V16-J1



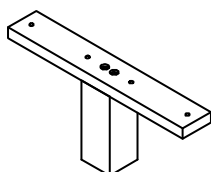
TOP BACK PANEL
QTY 1

V16-J2



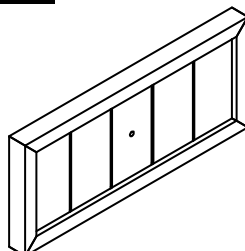
BOTTOM BACK PANEL
QTY 1

V16-K



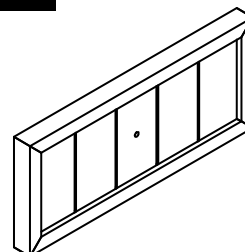
BOTTOM SUPPORT LEG
QTY 1

V16-LL



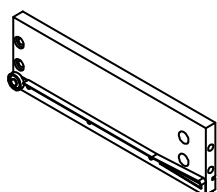
LEFT DRAWER FRONT
QTY 1

V16-LR



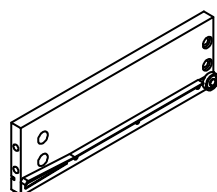
RIGHT DRAWER FRONT
QTY 1

V16-ML



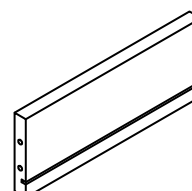
LEFT DRAWER SIDE
QTY 2

V16-MR



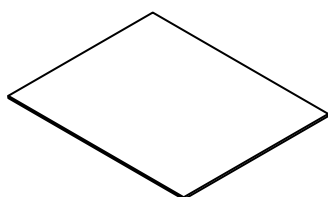
RIGHT DRAWER SIDE
QTY 2

V16-N



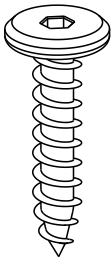
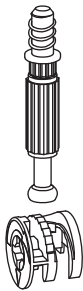
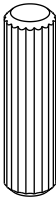
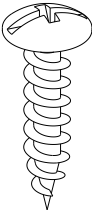
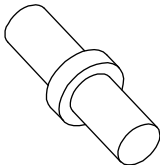
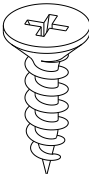
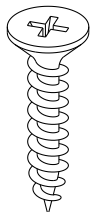
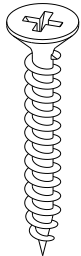
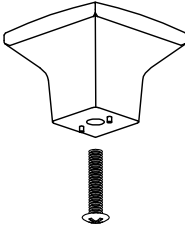
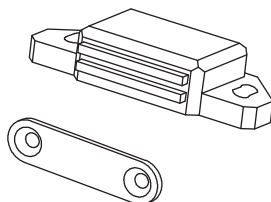
DRAWER BACK
QTY 2

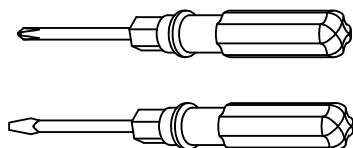
V16-O



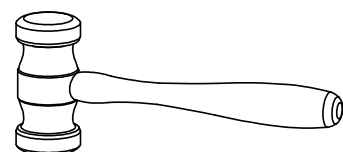
DRAWER BOTTOM
QTY 2

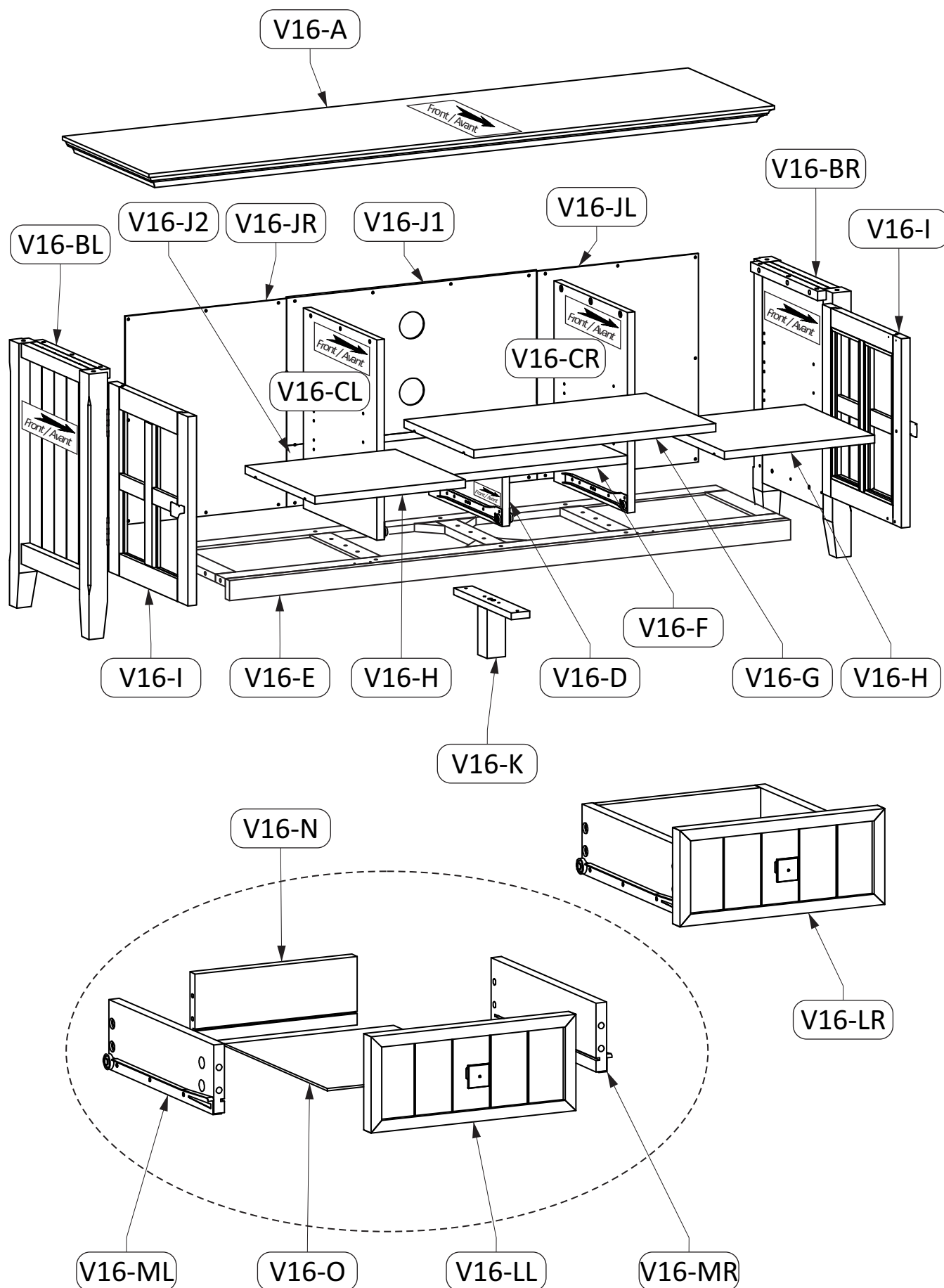
Hardware Description

1  ALLEN KEY SCREW M6 X 30 mm QTY 29	2  CAM LOCK PIN CAM LOCK QTY 23	3  WOOD DOWEL Ø 8 X 30 mm QTY 14	4  ALLEN KEY QTY 1
5  PHILLIPS SCREW ROUND HEAD M4 X 15 mm QTY 30	6  SHELF SUPPORT QTY 18	7  PHILLIPS SHORT SCREW M3 X 12 mm QTY 12	8  PHILLIPS MEDIUM SCREW M3 X 15 mm QTY 8
9  PHILLIPS LONG SCREW M4 X 30 mm QTY 4	10  HANDLE M4 X 25 mm - QTY 2 M4 X 15 mm - QTY 2 QTY 4 SETS	11  MAGNET and PLATE QTY 2 SETS	12  a. M4 X 25- QTY 2 (1 is extra) b. M4 X 15- QTY 1 c. M4 X 25- QTY 1 FURNITURE TIP OVER RESTRAINT QTY 1 SET

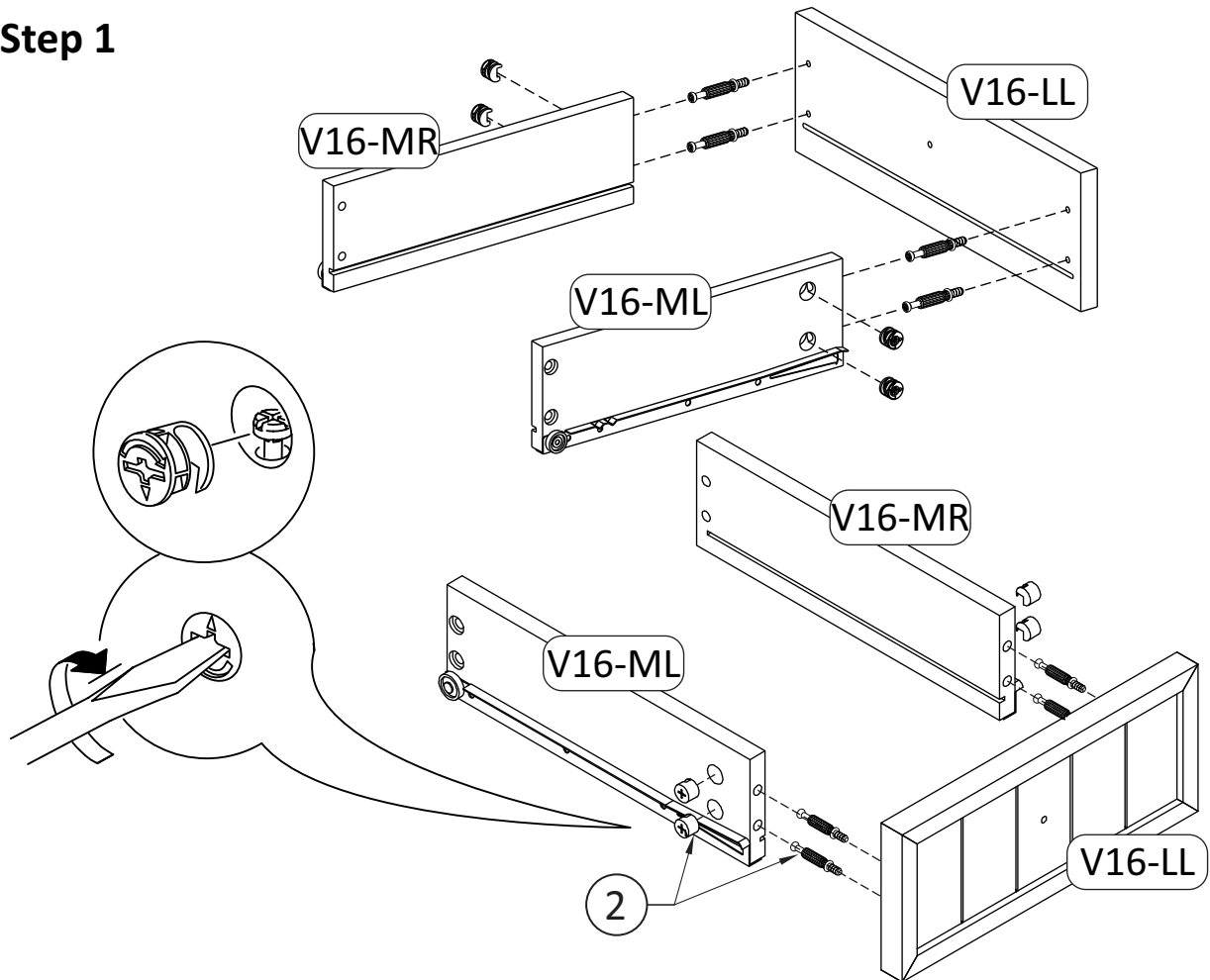


Required-
Flathead screwdriver
Phillips screwdriver
Rubber mallet
Not Included



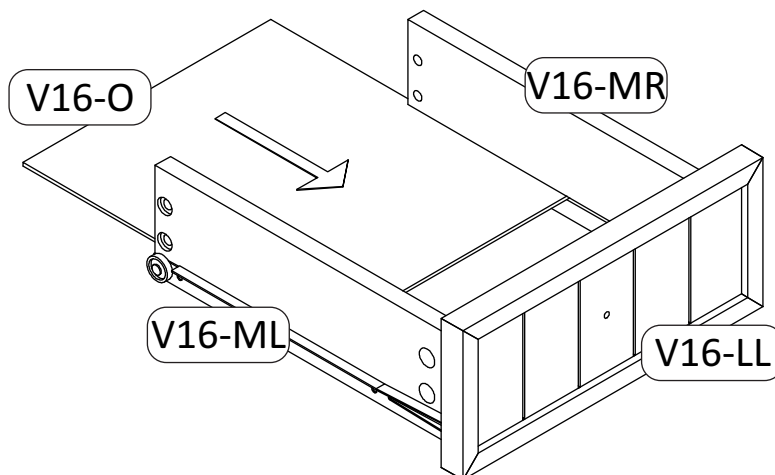


Step 1



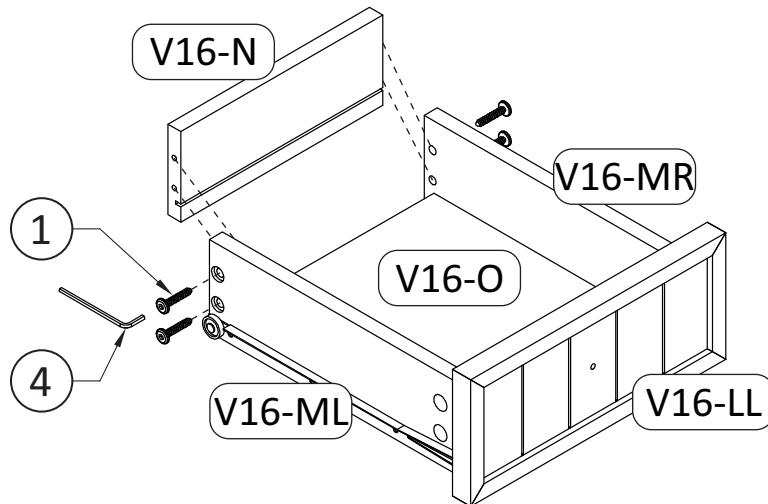
1. Attach 4 Cam Lock Pins (2) to back of Left Drawer Front (V16-LL) .
2. Align Cam Lock Pins with guide holes and attach Drawer Sides (V16-ML, V16-MR).
3. Insert 2 Cam Locks (2) into guide holes on each Drawer Side (V16-ML, V16-MR).
4. Use flathead screwdriver to secure Cam Locks.

Step 2



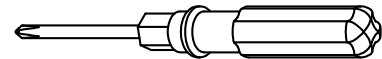
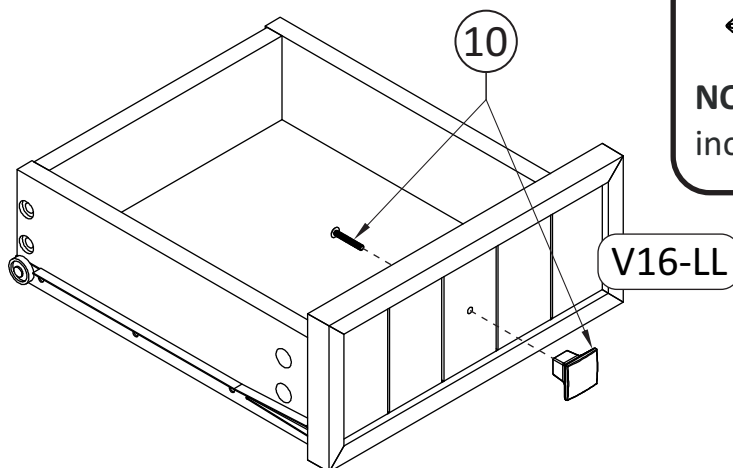
1. Slide Drawer Bottom (V16-O) firmly into slots on Drawer Sides (V16-ML, V16-MR) and Left Drawer Front (V16-LL).

Step 3



1. Align Drawer Back (V16-N) with Drawer Bottom (V16-O) and press firmly into slot .
2. Attach back using 2 Allen Key Screws (1) through guide holes on each Side (V16-ML, V16-MR).
3. Use Allen Key (4) to tighten screws. Do not over-tighten.

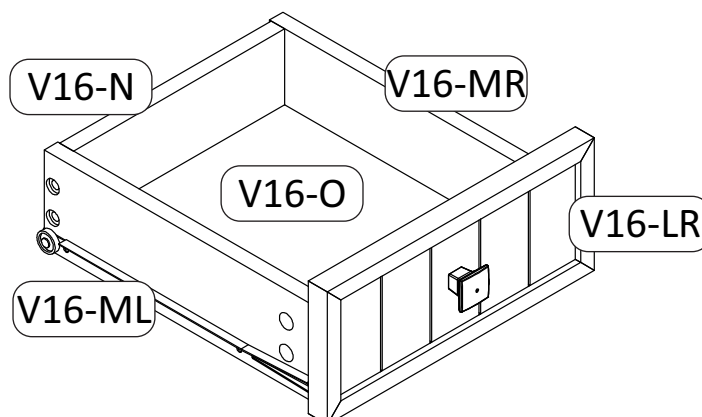
Step 4



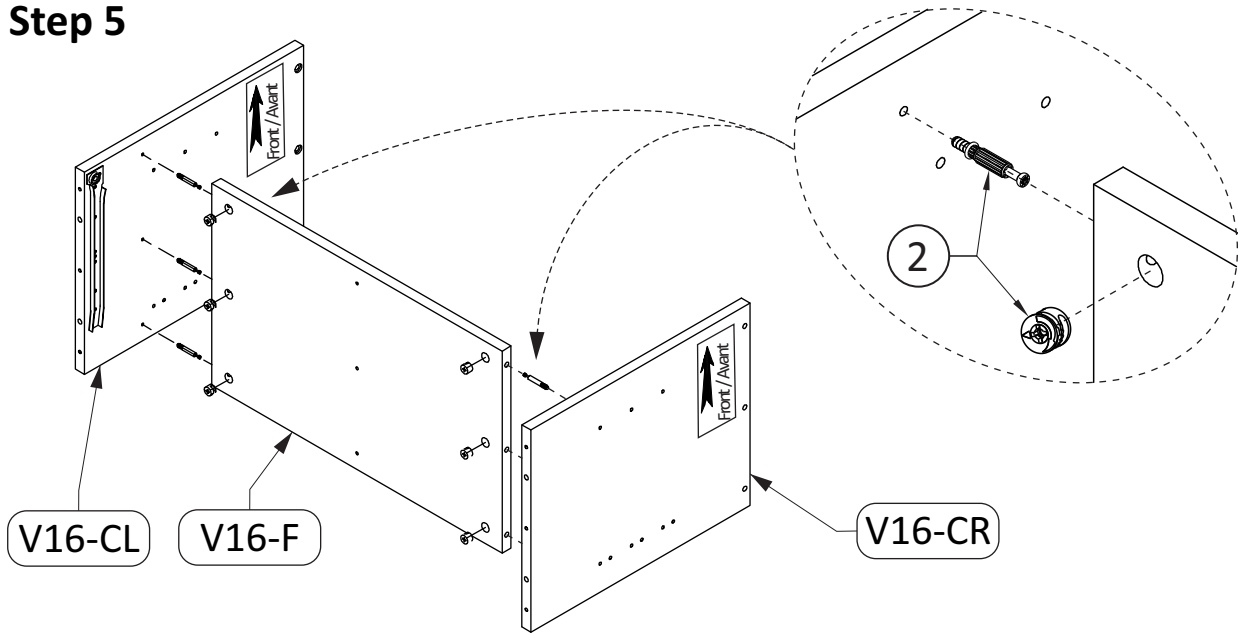
NOTE: The screwdriver is not included in the hardware pack.

1. Use Phillips Screwdriver to attach Handle (10) to Left Drawer Front (V16-LL).

Repeat Step 1-4 for the second drawer (with Right Drawer Front (V16-LR)).

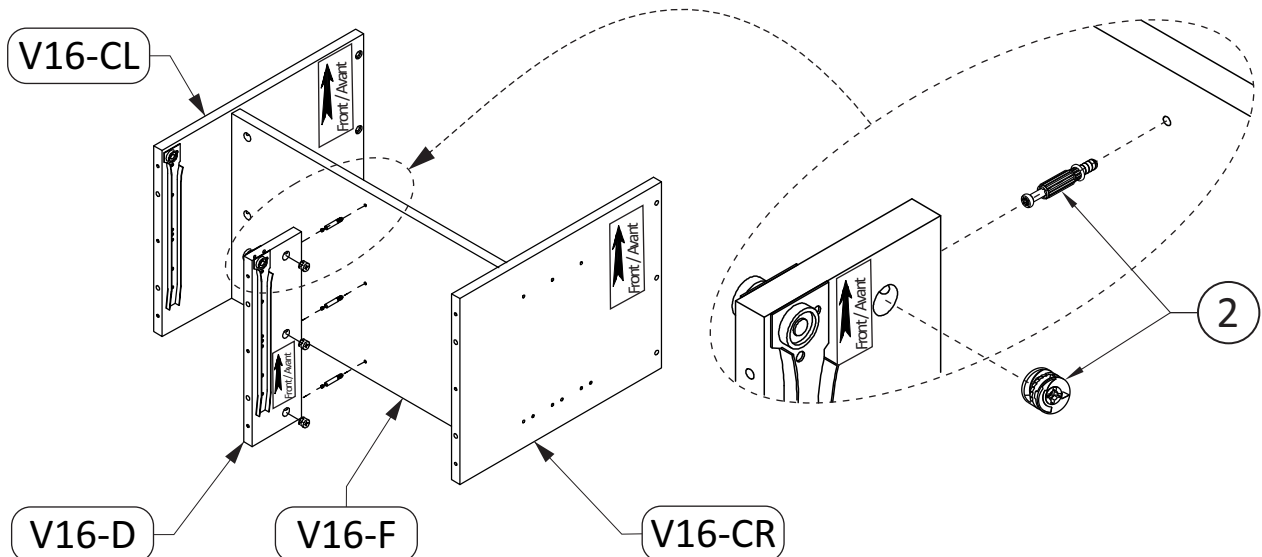


Step 5



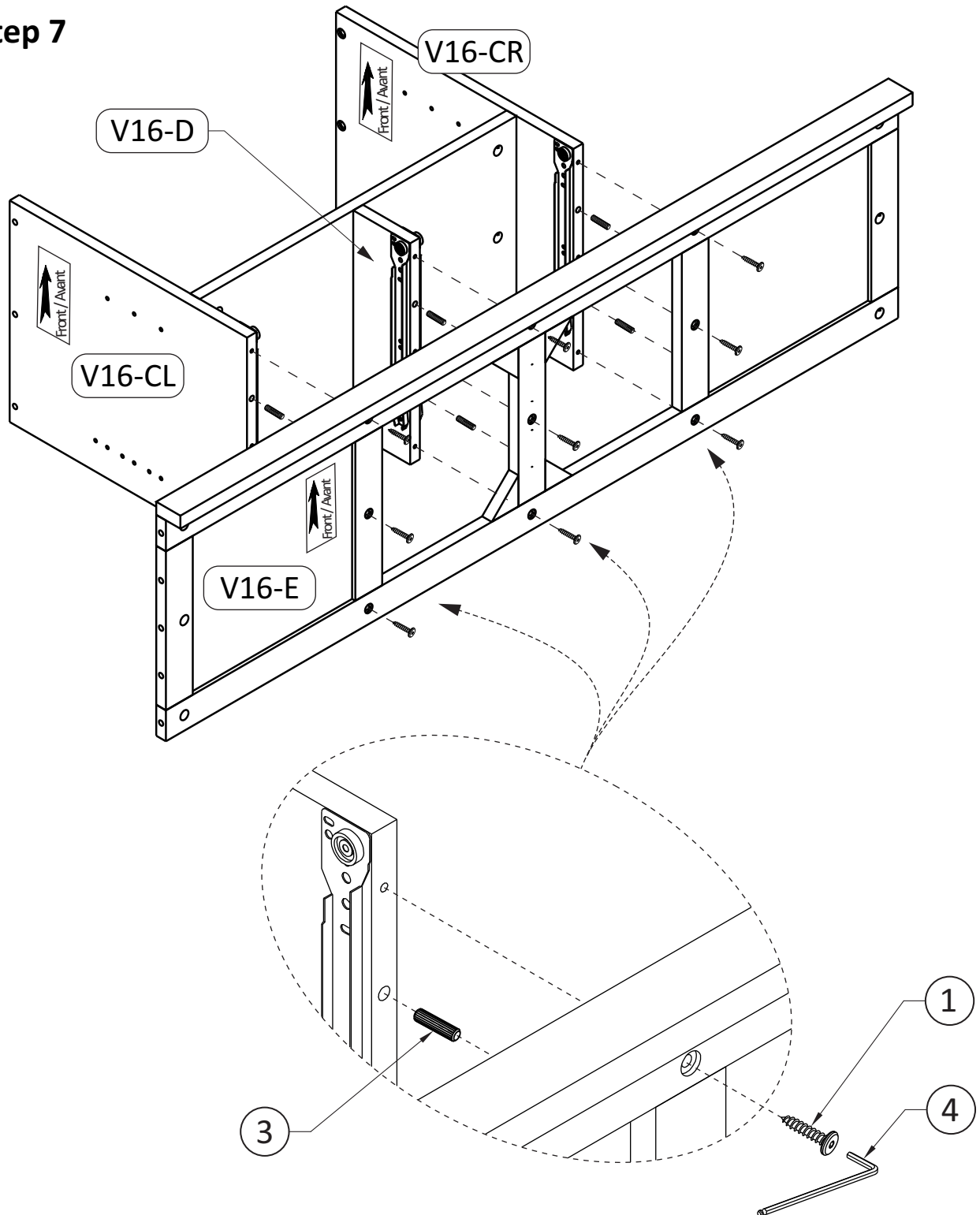
1. Attach 3 Cam Lock Pins (2) to each Big Divider (V16-CL), (V16-CR) into pre-drilled holes
2. Align and insert Cam Lock Pins on Big Dividers (V16-CL), (V16-CR) into guide holes on Centre Shelf (V16-F).
3. Place 6 Cam Locks (2) into guide holes on Centre Shelf (V16-F).
4. Use a flathead screwdriver to tighten Cam Locks into Pins.

Step 6



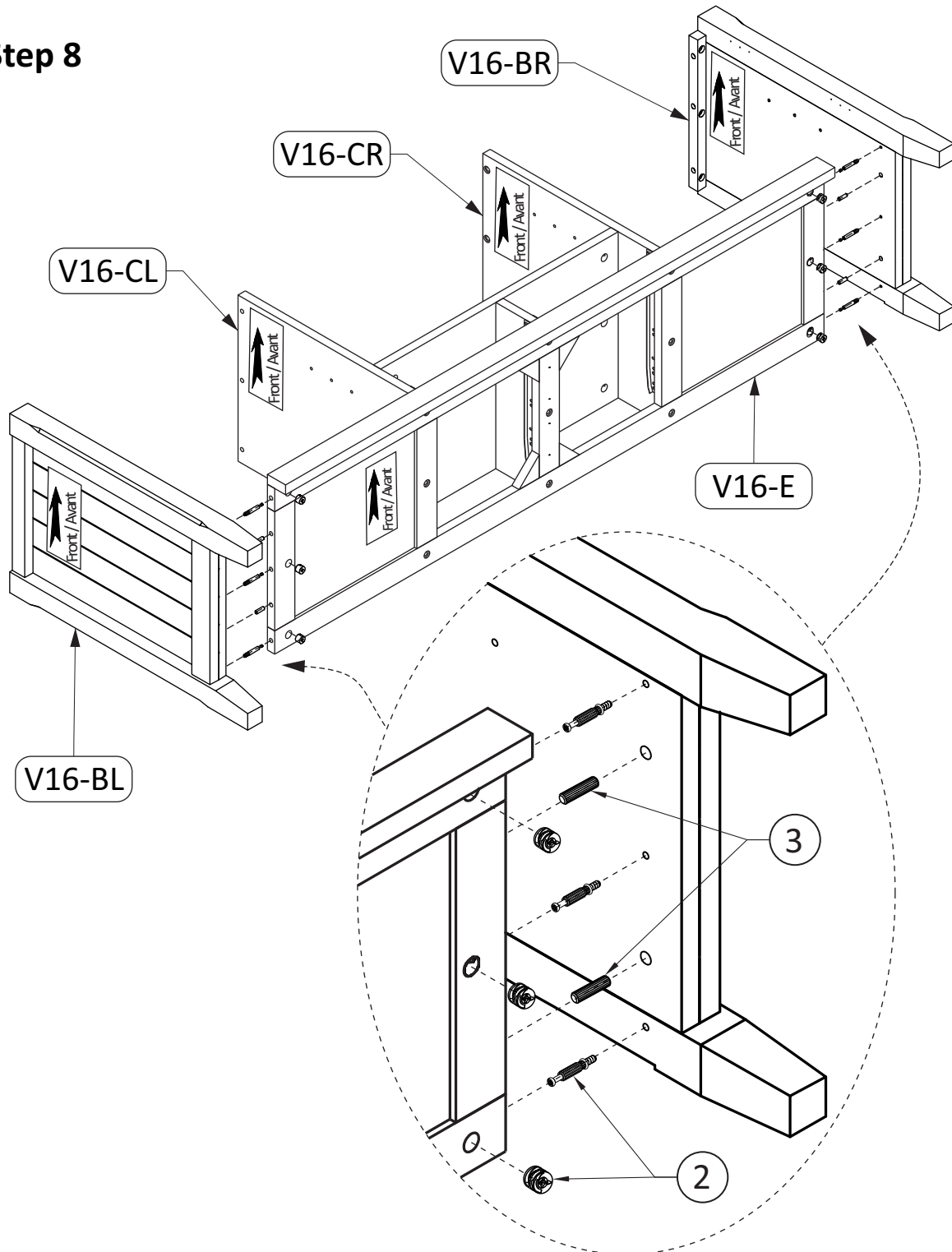
1. Attach 3 Cam Lock Pins (2) to Centre Shelf (V16-F) into pre-drilled holes.
2. Align and insert Cam Lock Pins on Centre Shelf (V16-F) into guide holes on Small Divider (V16-D).
3. Place 3 Cam Locks (2) into guide holes on Small Divider (V16-D).
4. Use a flathead screwdriver to tighten Cam Locks into Pins.

Step 7



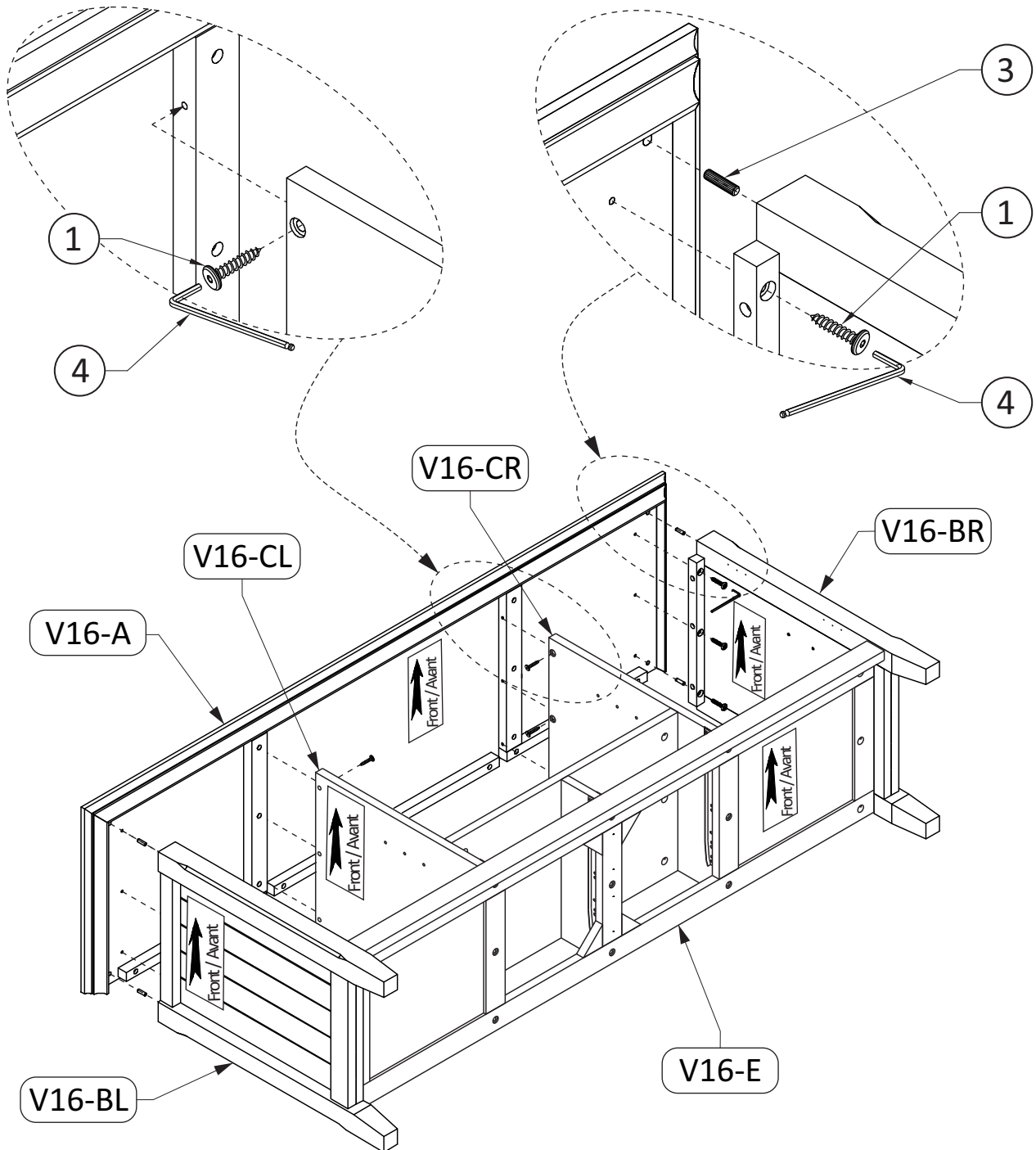
1. Insert 2 Dowels (3) into guide holes on each Big Divider (V16-CL), (V16-CR) and Small Divider (V16-D).
2. Use rubber mallet to tap Dowels (3) into bottom of holes securely. ½ length of Dowels should be exposed.
3. Attach Big Dividers (V16-CL), (V16-CR) and Small Divider (V16-D) to Bottom Shelf (V16-E) using 9 Allen Key Screws (1) through guide holes.
4. Use Allen Key (4) to tighten screws. Do not over-tighten.

Step 8



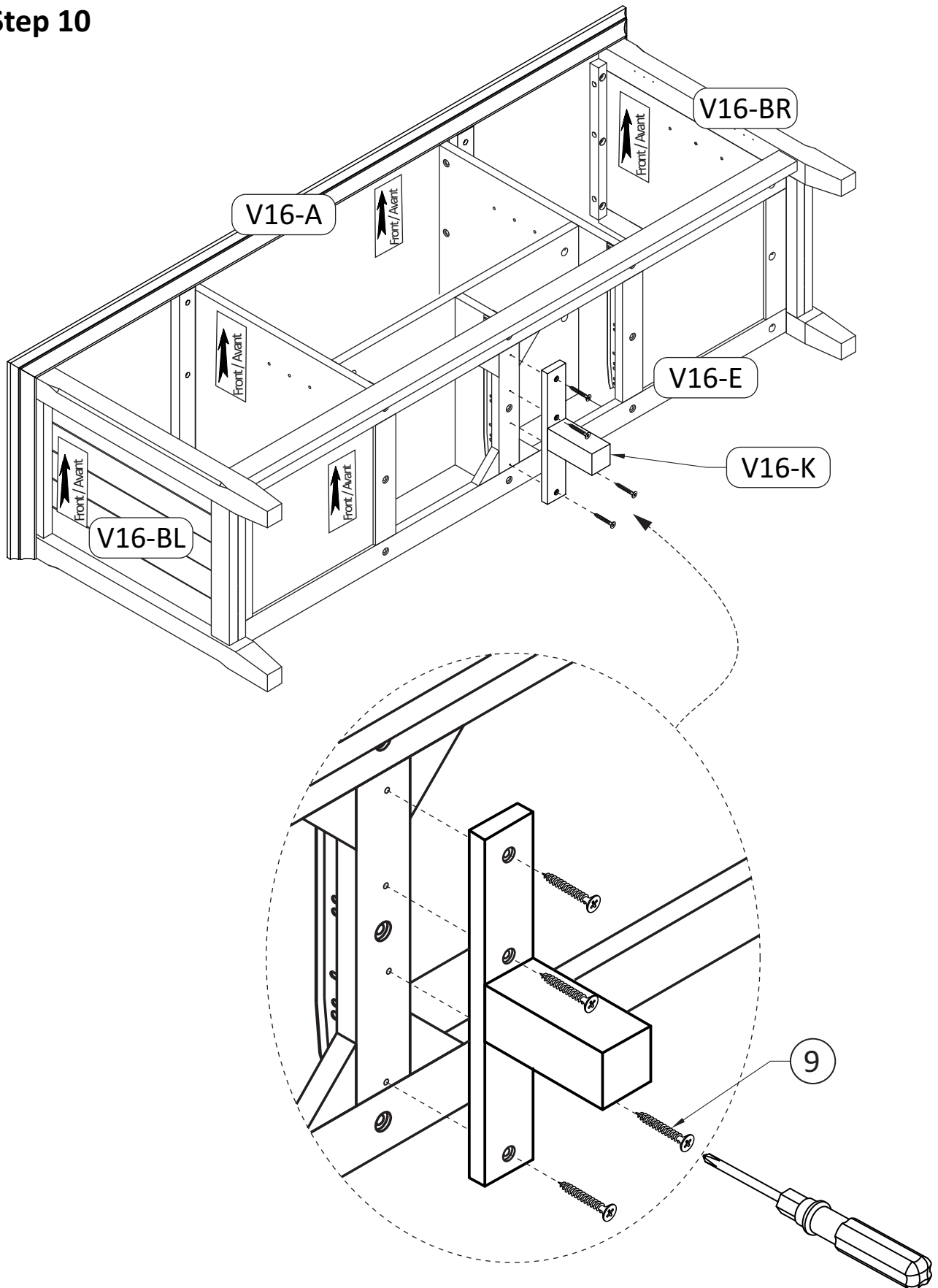
1. Insert 2 Dowels (3) into guide holes on each Side (V16-BL, V16-BR).
2. Use rubber mallet to tap Dowels (3) into bottom of holes securely. ½ length of Dowels should be exposed.
3. Attach 3 Cam Lock Pins (2) to each Side (V16-BL, V16-BR) into pre-drilled holes.
4. Align and insert Cam Lock Pins on Sides (V16-BL, V16-BR) into guide holes on Bottom Shelf (V16-E).
5. Place 6 Cam Locks (2) into guide holes on Bottom Shelf (V16-E).
6. Use a flathead screwdriver to tighten Cam Locks into Pins.

Step 9



1. Insert 2 Dowels (3) into top corners of each Side (V16-BL, V16-BR).
2. Use rubber mallet to tap Dowels (3) into bottom of holes securely. ½ length of Dowels should be exposed.
3. Align guide holes bottom corners of Top (V16-A) with Dowels (3) on Sides (V16-BL, V16-BR).
4. Attach Top (V16-A) to Sides (V16-BL, V16-BR) and Big Dividers (V16-CL, V16-CR) using 12 Allen Key Screws (1).
5. Use Allen Key (4) to tighten screws. Do not over-tighten.

Step 10

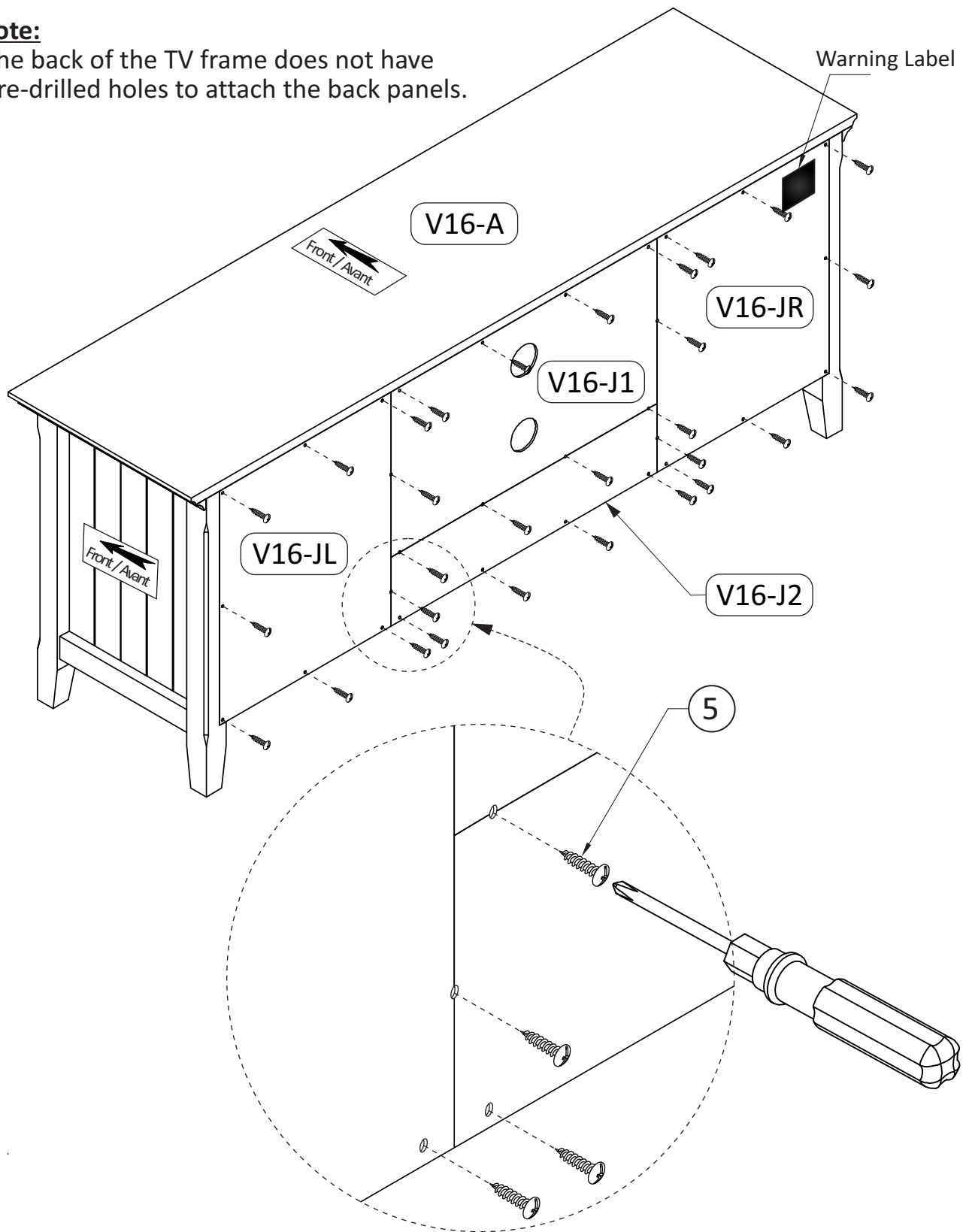


1. Attach Bottom Support Leg (V16-K) to Bottom Shelf (V16-E) using 4 Phillips Screws (9).
2. Use Phillips screwdriver to tighten screws. Do not over-tighten.

Step 11

Note:

The back of the TV frame does not have pre-drilled holes to attach the back panels.

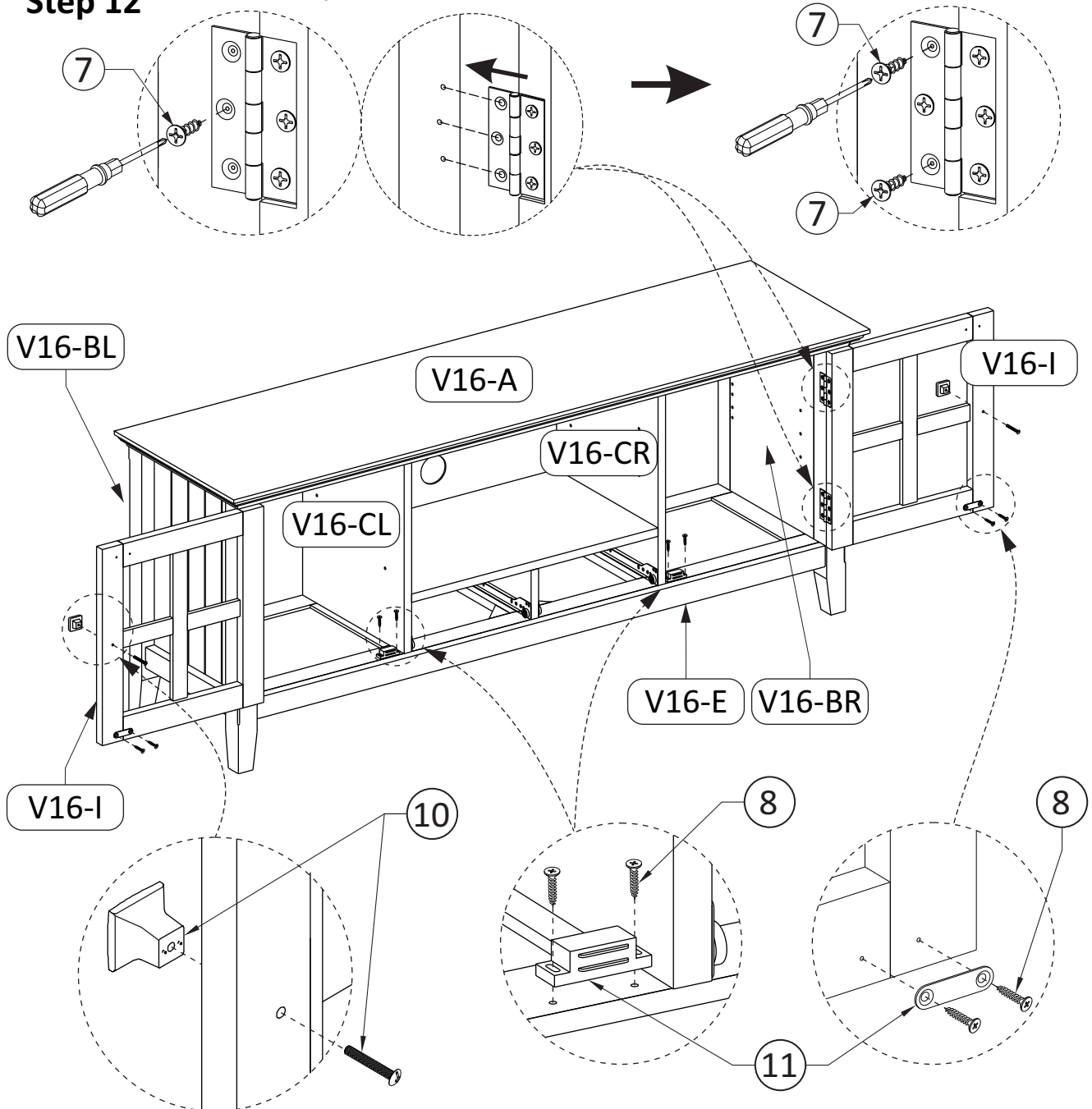


1. Attach Back Panels (V16-JL), (V16-JR), (V16-J1), (V16-J2) to Back of cabinet using Phillips Screws Round Head (5) into guide holes.
2. Use Phillips screwdriver to tighten screws. Do not over-tighten.

Step 12

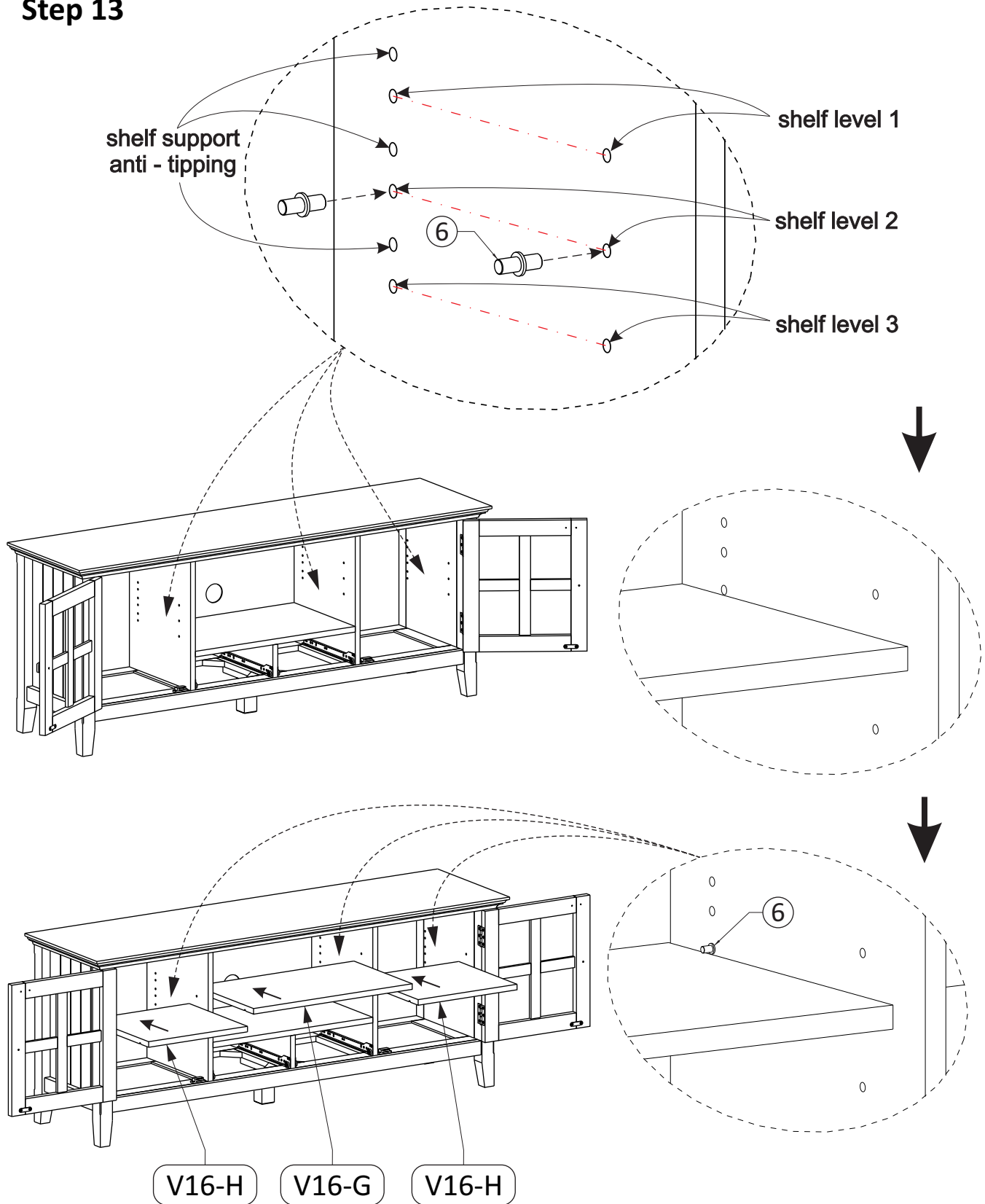
First Step

Last Step (after adjust the door)

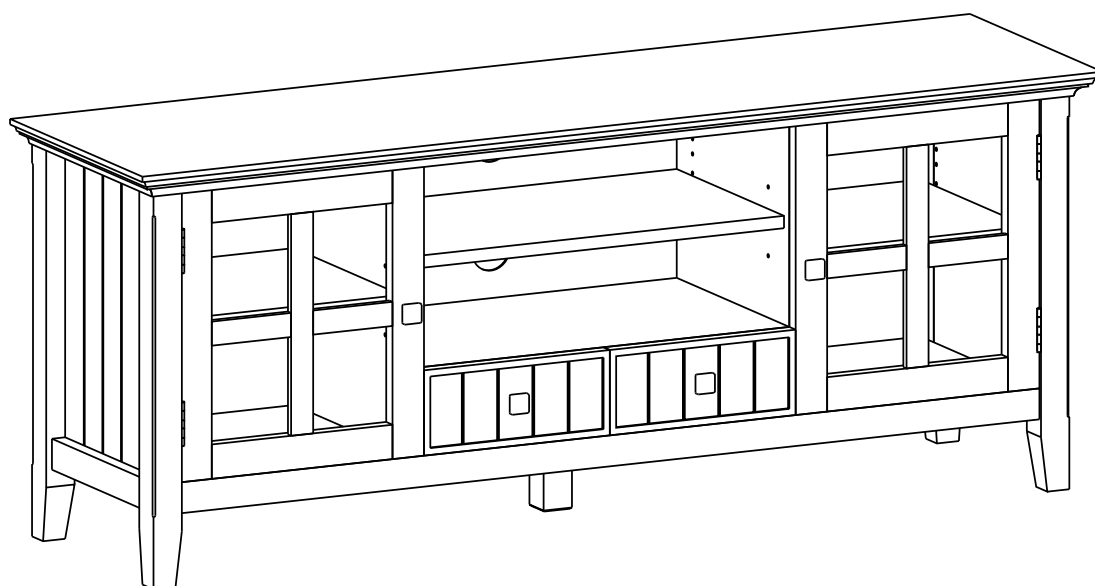
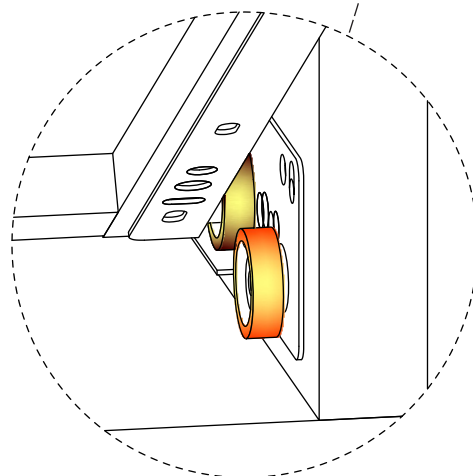
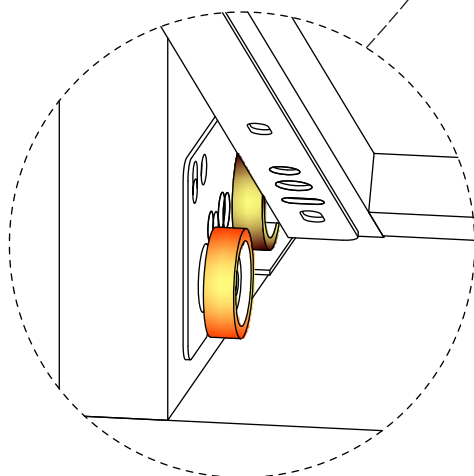
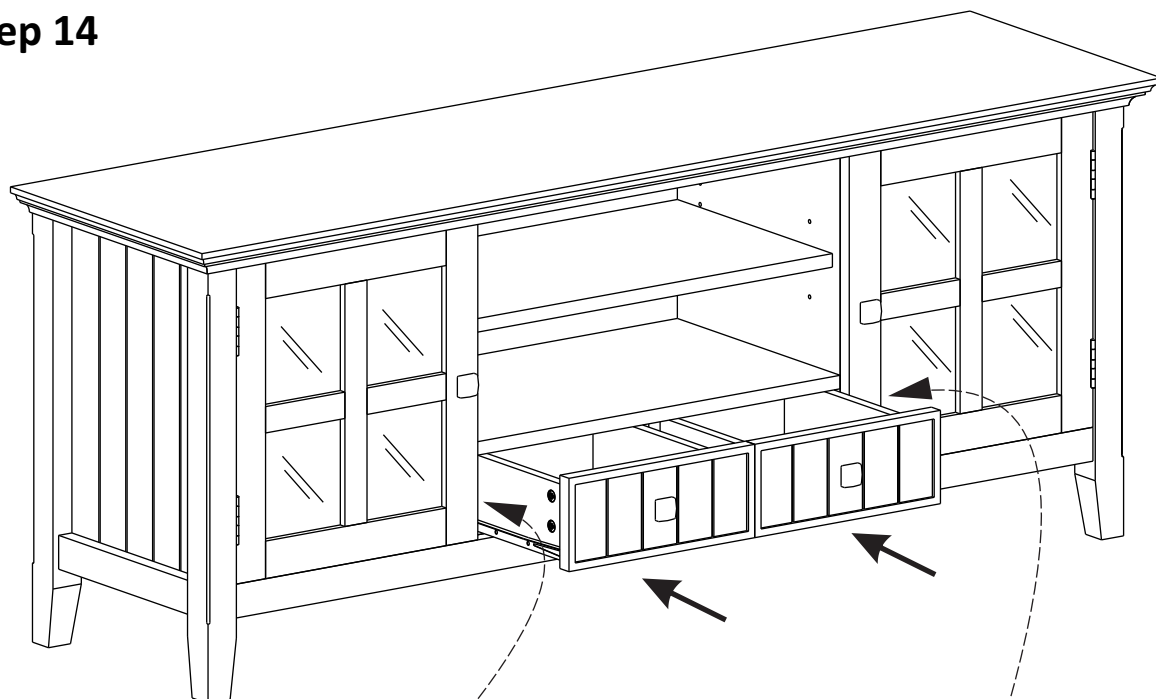


1. Attach hinges on Doors (V16-I) to Sides (V16-BL, V16-BR) using Phillips Screws (7) into pre-drill holes:
 - Using Phillips screwdriver to attach Screws (7) at middle hole of hinges for both top & bottom hinges.
 - Adjust the door to ensure they are aligned straight & square with bottom shelf & side.
 - Using Phillips screwdriver to tighten the rest of screws (7) into pre-drill holes (top & bottom holes on hinges).
2. Attach Magnet Plates (11) to bottom corner of Doors (V16-I) using Phillips Screws (8) into pre-drilled holes on Doors (V16-I) .
3. Attach Magnets (11) using Phillips Screws (8) into pre-drilled holes on Bottom Shelf (V16-E) .
4. Use Phillips screwdriver to attach Handles (10) to Doors (V16-I) through guide holes.

Step 13



1. Use 4 Shelf Supports (6) for each Shelf (V16-G), (V16-H) in desired location.
2. 2 Shelf Supports (6) may be used on back top of each Shelf (V16-G), (V16-H) as a tipping restraint.

Step 14

1. Insert assembled drawers into glides on assembled TV

Furniture Tip Over Restraint Assembly

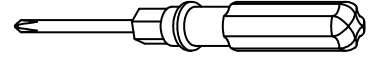


WARNING

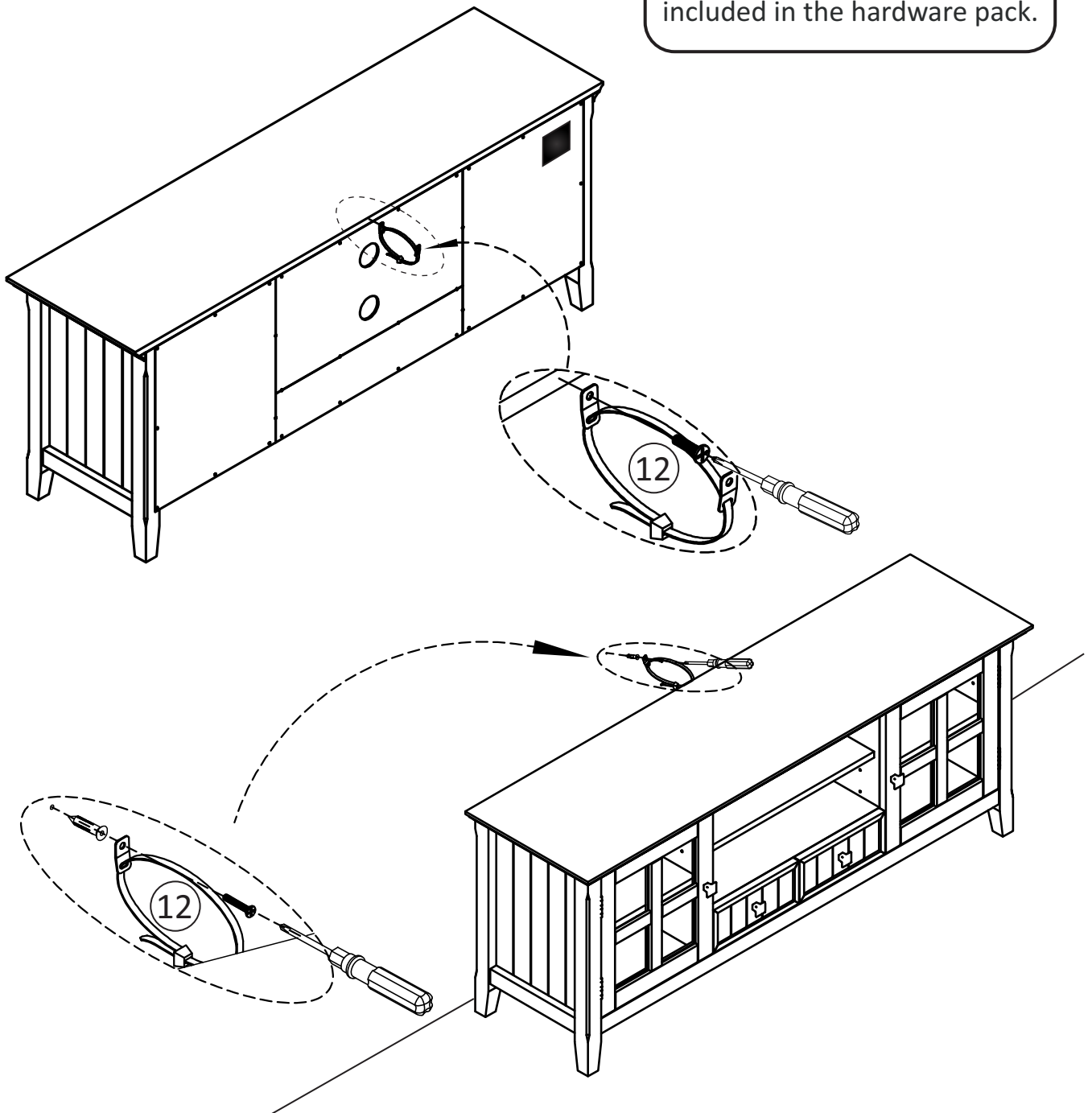
Serious or fatal crushing injuries can occur from furniture tip-over.

If the furniture tip over restraint kit is not in the box, please contact our customer service department in order to obtain another kit before using the furniture.

Step 15

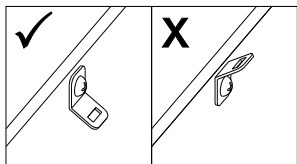


NOTE: The screwdriver is not included in the hardware pack.

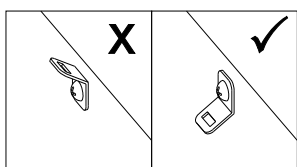


Furniture Anti-Tipping Restraint Instructions

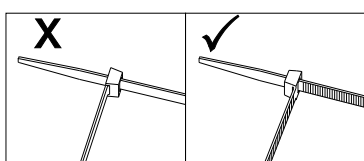
1. Attach one of the mounting brackets securely to the back edge of the furniture. Use the shorter screw.



2. Determine where furniture is to be placed and mark location on the wall for mounting bracket screw hole approximately 2 inches below the bracket mounted to the furniture.



3. Drill a 3/16 inch hole in the wall. Press the plastic anchor into the hole and gently tap until the flange on the anchor is against the wall surface.
4. Position the bracket over the anchor and use the longer screw to securely attach the bracket to the wall.
5. Place the furniture so the back edge is in line with the bracket on the wall.
6. Lace an end of the nylon zip-tie strap down through each bracket. Bring both ends together and slide the smooth side upright through the square-shaped end and pull through to create the "locked" position.
7. Check to make sure the strap is securely laced and locked to the brackets.



- **DO NOT** place heavy objects in top drawers or on top shelves
- **DO NOT** let children climb or hang on drawers, doors or shelves