



Technical Data Sheet

3M™ Heavy Duty Duct Tape 3939



[Product Details](#)



[Regulatory Info/SDS](#)

Product Description

3M™ Duct Tape 3939 is composed of waterproof polyethylene film over cloth scrim backing with a rubber adhesive used for demanding duct tape applications.

Product Features

- Offers easy tear and conformability.
- Low tack roll edges (48 mm) so edges stay cleaner for less surface contamination and less waste.
- Individual roll wrap (48 mm) that preserves integrity of the roll for less waste.
- Product number printed in core to insure that correct product is used.
- Polyethylene coated cloth scrim that resists moisture to prolong tape bond.
- Good tensile strength for tough applications.
- Rubber adhesive that adheres aggressively to most surfaces for good holding power and a tight seal.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value
Color		Silver
Adhesive Type		Rubber
Backing		Polyethylene film over cloth scrim
Total Tape Thickness	ASTM D3652	0.22 mm (8.6 mil)

Typical Performance Characteristics

Attribute Name	Test Method	Temperature	Value
180° Peel Adhesion	ASTM D3330	22 °C (72 °F)	6.3 N/cm (58 oz/in) ¹
Elongation at Break	ASTM D3759		17 %
Tensile Strength	ASTM D3759		47.3 N/cm (27 lb/in)
Long Term Temperature Resistance			93 °C (200 °F) ²
Flame Spread Index	ASTM E84		0 ³
Smoke Developed Index	ASTM E84		30 ³

¹ 12 in/min (300 mm/min)

² Long Term (day, weeks)

³ UL-723, NFPA 255, and UBC 8-1 are publications of the same test method.

Handling/Application Information

Application Examples

- Hanging polyethylene drapes for containment activities, industrial masking and sandblast overspray protection.
- Patching, reinforcing, bundling, moisture proofing, sealing, splicing, temporary repair.
- Taping and splicing insulation.
- Useful in the convention industry for holding and seaming carpet padding, taping down cords and hinging poster board panels.

Storage and Shelf Life

Store under normal conditions of 60° to 80°F (16° to 27°C) and 40 to 60% R.H. in the original carton. To obtain best performance, use this product within 12 months from date of manufacture.

Available Sizes

Attribute Name	Value
Standard Roll Length	54.8 m (60 yd)
Standard Width	24, 48, 72, 96 mm (0.94, 1.89, 2.83, 3.78 in)

Information

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ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

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