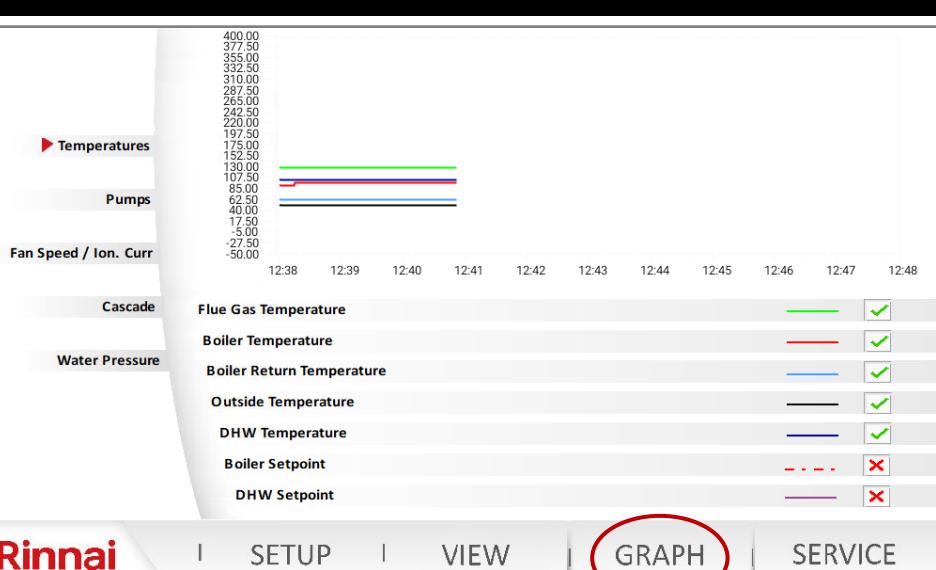
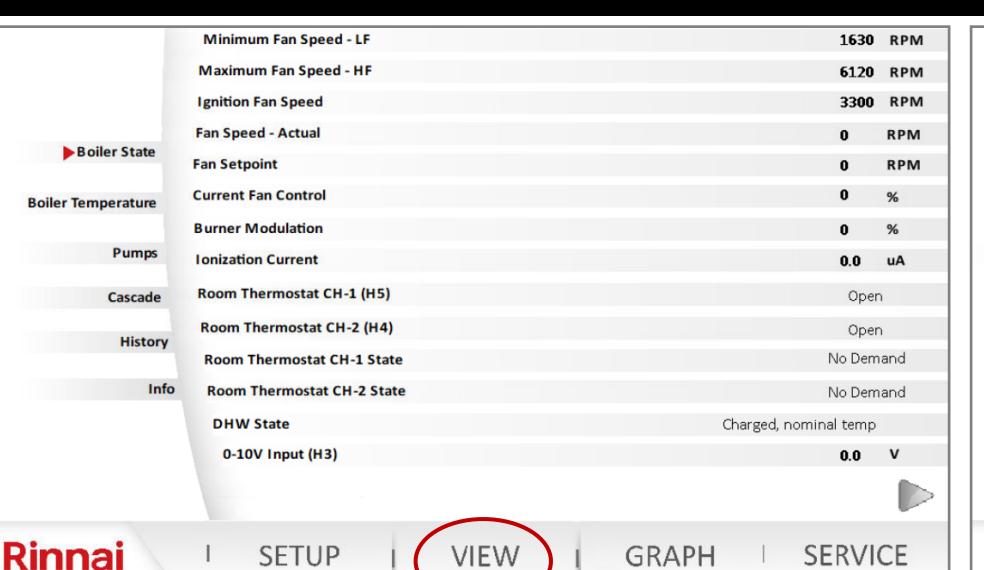
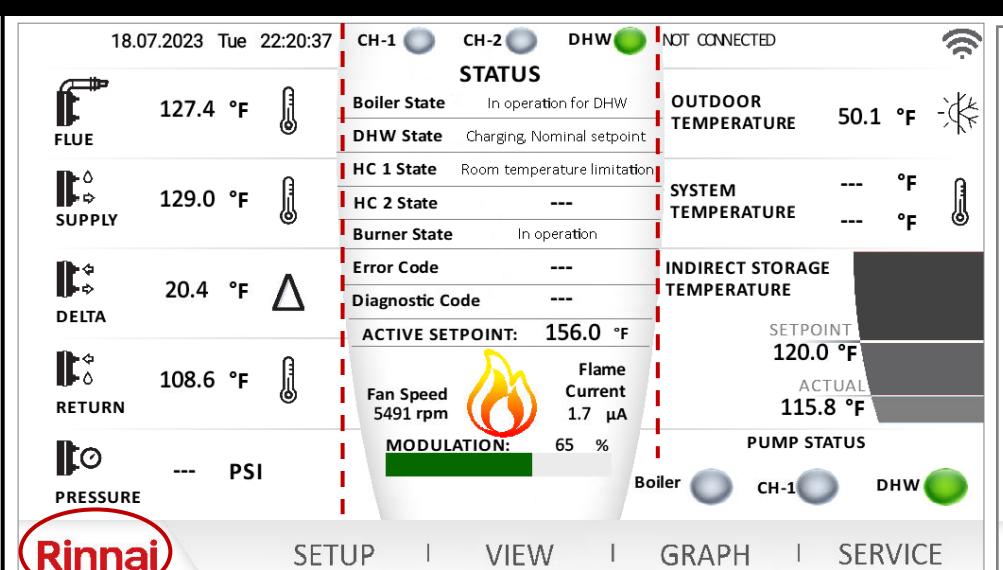


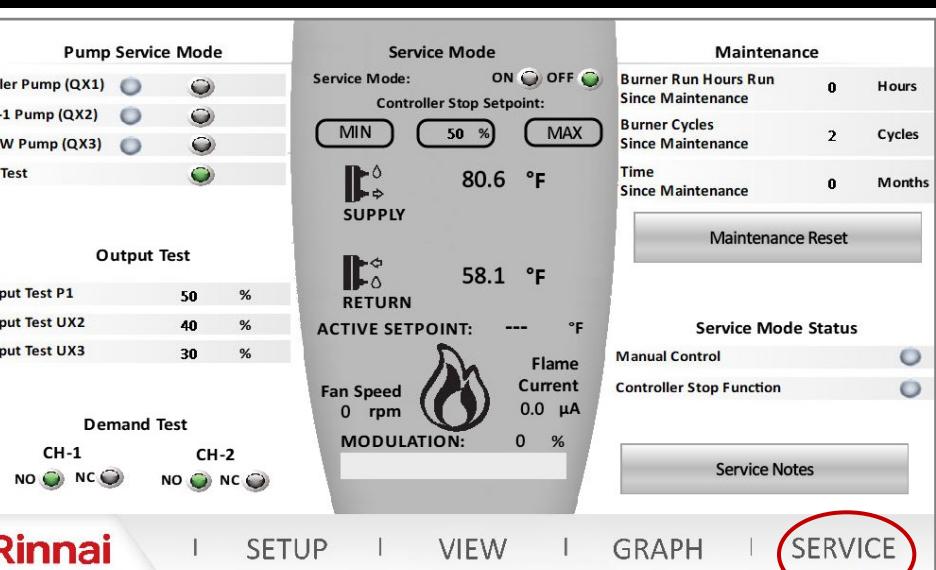
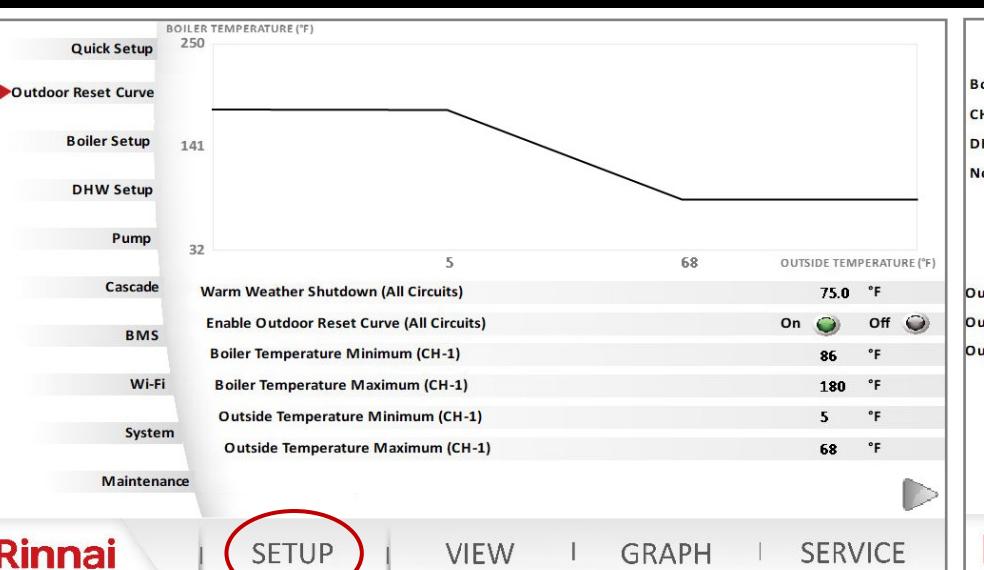
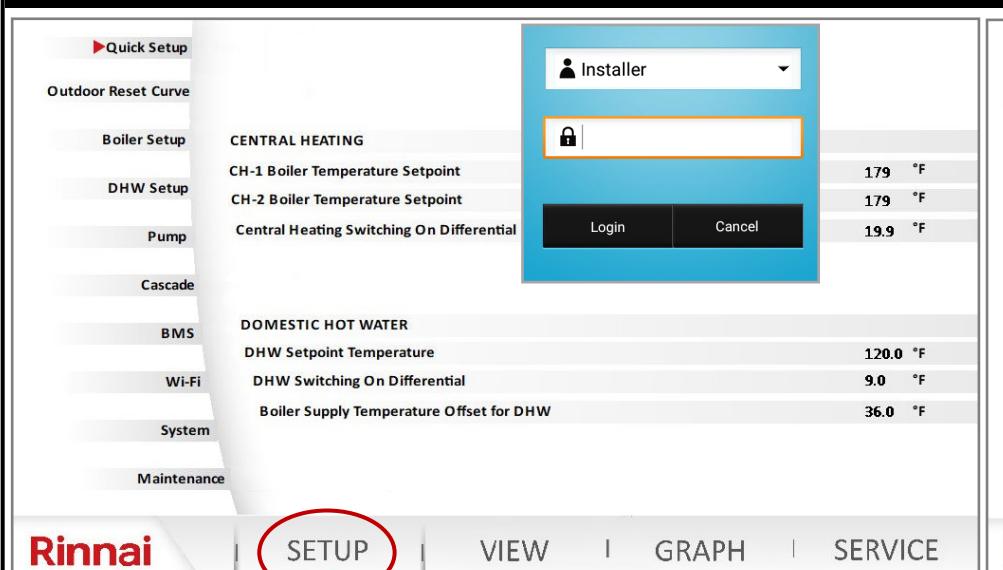
PERFORMANCE DATA



DIAGNOSTIC CODES

Error Code - Description	Remedies
81 LPB short-circuit or no bus power supply	The error will auto-reset once the issue is resolved (67) 1- Check cascade communication cable to ensure the wires are not shorted 2- Ensure the cable connection from cascade module to the main control board is connected properly and secured NOTE: LPB is the cascade bus (the power comes directly from the main controller).
82 LPB address collision	The error will auto-reset once the issue is resolved (67) NOTE: This error code will ONLY happen if there are two or more units connected with each other. 1- Check to ensure the cascade address for the units in the cascade system are unique. For instance if there are one or more units set as Master, the LPB address collision error code will be displayed.
83 BSB-Wire short-circuit or no communication	The error will auto reset once the issue is resolved (595) NOTE: BSB is the communication between the Webserver card/Wi-Fi Module and main controller.
91 Data loss in EEPROM	The error will auto reset once the issue is resolved (618) 1- This error code should only happen during flashing of the main controller at the factory. 2- Loss of data in EEPROM - replace the main controller
105 Maintenance message	The error will auto reset once the maintenance interval has been reset (87) 1- Perform the boiler service as recommended by the manufacturer 2- Once the service has been performed, access the SERVICE page and perform a maintenance reset.
110 SLT lock-out	This error code requires a manual reset 1- Boiler return temperature not possible (< 32°F [0°C]) - (424) 2- Boiler supply temperature not possible (<32°F [0°C]) - (422) 3- Boiler supply temperature not possible >255°F (124°C) - (422, 809) 4- Safety Limit Thermostat (SLT) is open (551, 412) - check continuity of thermofuse, burner door switch and jumper on high voltage terminal block 5- Boiler return temperature > 208°F (98°C) - (425) 6- Boiler supply temperature > 208°F (98°C) - (425) 7- Boiler temperature rises faster than allowed (54.4°F [3°C]) - (426, 437) 8- Reset criteria (boiler temperature less than boiler temperature setpoint and Delta-T less than 72°F [40°C] for error 426 not reached) - (427) 9- Delta T (difference between supply and return) is higher than 101°F (56°C) - (428) 10- Reset criteria (Delta-T less than 36°F [20°C] after error 423 not reached) - (429) 11- Boiler return temperature is higher than boiler supply temperature +27°F (15°C) - (420, 431) 12- Boiler return temperature is higher than/equal to boiler supply temperature +31°F (17°C) - (420) 13- Supply temperature increase after the burner is off - residual heat - (436) 14- Delta-T (difference between supply and return) is greater than 72°F (40°C) - (433, 438) 15- Supply temperature exceeds 208°F (98°C) - (432)
111 Temperature limiter safety shut-down	The error will auto reset once the supplied temperature is below 203°F (95°C) (264) 1- Supply temperature has exceeded 203°F (95°C) (264)
117 Water pressure too high (H1)	The error will auto reset once the water pressure decreases to less than 83 PSI (5.7 bars) (566) 1- Ensure the water pressure in the system does not exceed 87 PSI (6 bar). This is very unlikely since the maximum setting on the factory supplied pressure relief valve is 75 PSI.
118 Water pressure too low (H1)	The error will auto reset once the water pressure is at least 16 PSI (1.1 bar) (566) NOTE: The boiler will reduce the output power when pressure in the system is between 12 PSI (0.8 bar) - 20 PSI (1.4 bar). The boiler will continue to operate and an error code will be displayed on the home screen. When the pressure increases above 20 PSI (1.4 bar) the error will disappear. If the pressure decreases below 12 PSI (0.8 bar) the boiler will shut-down and keep the error code. 1- Ensure the water pressure in the system is at least 12 PSI (0.8 bar). Check the pressure setting on the water auto feed to the boiler loop. Check for water leaks in the system piping. 2- If the pressure in the system is still below 12 PSI (0.8 bar), replace the water pressure sensor.
125 Maximum boiler temperature exceeded .	The error will auto reset once the boiler supply temperature decreases below 203°F (95°C) minus the boiler switch on differential, 20°F (11°C) - default settings. NOTE: The boiler will start reducing the firing rate when supply temperature reaches 190°F (88°C) 1- The boiler temperature has reached 203°F (95°C) (286, 500, 740) 2- No temperature change on supply sensor after flame (501) 3- No temperature change on return sensor after flame (502)
128 Loss of flame in operation (10 times)	This error code requires a manual reset 1- Loss of flame in operation (625) 2- Ionization current has fallen below 0.8uA (854) 3- Ensure the boiler electrical connection is properly grounded to the ground source. 4- Monitor the gas pressure to the unit while in operation. The gas pressure should be within the limits specified in this manual. 5- Check the flame signal on the display. It should be above 0.8uA when the burner is lit. The flame current should be stable after the boiler has been firing for at least one minute and it is normally between 3 - 7uA, if the flame current is less than 0.8uA, disassemble the burner door and check the ionization probe quality and distance to the burner (clean if necessary).
130 Flue gas temperature maximum limit exceeded (B3X)	This error code will automatically reset if the issue is resolved within 10 minutes. Otherwise a manual reset is required. 1- Ensure the proper setting is being used for the flue pipe venting material. If the flue temperature for the application is higher than 149°F (65C), vent material other than PVC must be used and the setting for the flue gas temperature limit must be set to other on the controller (SETUP-Boiler Setup). 2- The control will limit the flue temperature to 149°F (65C) for PVC pipe and 207°F (97°C) for other venting material. The control will shut down and monitor the vent temperature for 10 minutes. If the temperature exceeds the value shown here after 10 minutes the control will lock-out. 3- Check flue gas temperature resistance and compare to the value listed on the resistance table 4- Ensure the correct gas type is used. If the unit is Natural Gas and Propane gas is connected to the unit this will cause boiler overheating and unsafe conditions.
133 Safety time for establishment of flame exceeded (4 times)	This error code requires a manual reset 1- The boiler failed to ignite four times during one heat call (625) 2- Check electrical connection to the unit and check for proper grounding and polarity. 3- Check the ignition transformer wiring connection for reverse polarity. 4- Check for sparks through the sight glass on the burner door. 5- If there is spark but no flame, monitor the static gas pressure to ensure it is within the limits specified in this manual. 6- Check for vent or condensate blockage. 7- If the problem persists, remove the burner door and inspect the ignition electrodes (check for gaps and distance to the burner. Clean if necessary)
151 BMU internal fault	This error requires a manual reset Internal error on the main controller (630) 1- Error at closing (330) or opening (331) ignition relay 2- Error at closing (332) or opening (333) gas valve relay 1 3- Error at closing (336) or opening (337) the safety relay 4- Replace the main controller
152 Parameterization error	This error will auto-reset once the issue is resolved unless diagnostic code is 780, 781, 782, 851, 840 or 853 - manual reset required This error happens when setting parameters on the main controller. For instance, if the fan speeds are not set within the min and max range set on the main controller.
153 Unit manually locked	This error code requires a manual reset (press reset button for less than 10 seconds) 1- Unit manually locked (reset button pressed more than 10 seconds)
160 Fan speed threshold not reached	This error code requires a manual reset NOTE: These error codes happen in case the impeller on the fan gets stuck. 1- Fan speed threshold not reached: home run (377) 2- Fan speed threshold not reached: standby (378) 3- Fan speed threshold not reached: ignition (379) 4- Fan speed threshold not reached: pre-purge (380) 5- Fan speed threshold not reached: post-purge (381) 6- Fan speed threshold not reached: in operation (233, 749)
162 Air pressure switch does not close	This error code requires a manual reset (9) 1- Air pressure switch is normally closed and will open in case of condensate or vent blockage. 2- Check the pressure switch wiring - check continuity. 3- Check vent pipe and condensate trap for blockage. Disconnect the hose from the air pressure switch and check for operation. If the unit operates normal, either condensate on vent pipe is blocked. If the unit does not operate check pressure switch. 4- If the issue persists check to replace the air pressure switch.
183 Unit in parameterization mode	This error code requires a manual reset 1- Unit in parameterization mode (301) 2- Unit in parameterization mode (770 - parameter stick)
217 Sensor fault	This error code will auto-reset once the issue is resolved 1- Short-circuit of ionization electrode (765, 766). The ionization current is shorted to ground. 2- Check the condensate trap to ensure the condensate is draining properly. If there is water in the heat exchanger in contact with the ionization electrode this error code will appear.
317 Grid frequency OOR	This error code will auto-reset once the frequency is back within the range 1- This error code happens when the power frequency is out of the range (42 Hz - 72 Hz) 2- Mains frequency outside specification (275, 461)
353 Cascade temperature sensor missing (B10)	This error code will auto-reset once the issue is resolved NOTE: On a cascade system, a cascade temperature sensor is required to be installed on the system loop. Once a sensor is connected to the unit, the main controller recognized the sensor. If the sensor gets disconnected this error code will be shown. If the unit is no longer set as a cascade, the sensor must be disabled from the cascade setup menu. 1- Cascade temperature sensor missing (B10) (139)
384 Extraneous light	This error code requires a manual reset (625) NOTE: This error code happens if unit detects fan while the gas valve is not energized (false flame)
385 Main undervoltage	This error code will auto-reset once the voltage is back within the range NOTE: This error code happens when the voltage is out of the range [102V - 132V] 1- Voltage outside of the range (554, 555)
386 Fan speed tolerance	This error code requires a manual reset 1- Fan speed out of tolerance (+/-300 rpm): home run (387) 2- Fan speed out of tolerance (+/-300 rpm): standby (388) 3- Fan speed out of tolerance (+/-1200 rpm): ignition (374, 382, 383) 4- Fan speed out of tolerance (+/-1200 rpm): pre-purge (389, 331) 5- Fan speed out of tolerance (+/-1200 rpm): post-purge (390, 532, 534) 6- Fan speed out of tolerance (+/-1200 rpm): in operation (232, 750, 375, 385, 386)

PARAMETERS SETTINGS



ELECTRICAL DIAGNOSTICS

Connector	Pin	Marking	Description	Voltage	Connector	Pin	Marking	Description	Voltage	
X1	1	N	Main Power Supply	120VAC	...X5	5	-	BX2 / Optional Sensor	-	
	2	PE				6	GND			
	3	L				7	-	BX3 / Flue Gas Sensor	-	
	4	L				8	GND	B3 / 38 / DHW Sensor	-	
	5	PE				9	-	B3 / 38 / DHW Sensor	-	
	6	N	QX3 / DHW PUMP	120V AC		10	GND	B3 / 38 / DHW Sensor	-	
	7	L1/NO				11	-	B9 / Outdoor Sensor	-	
	8	PE				12	GND			
	9	N				1	-	H1 / Pressure Sensor		
	10	L1/NC				2	GND	H1 / Pressure Sensor		
X2	11	L	QX1 / Boiler Pump	120V AC	X6	3	+15V	H1 / Pressure Sensor		
	12	PE				4	+5V	H1 / Pressure Sensor		
	13	N				5	-	H5 / Room Thermostat 1	-	
	14	L				6	GND	H4 / Room Thermostat 2	-	
	15	PE				7	-	CL+ / Web Server	-	
	16	N				8	GND	CL- / Web Server	-	
X3	17	L	Fan Power	120V AC	X7	9	+G	Not used	-	
	18	P				10	-	CL+ / Web Server	-	
	19	N				11	-	CL- / Web Server	-	
	20	-				12	-	Not used	-	
X4	1	L	Gas Valve Power	120V AC	X8	1	-	BX2 / Cascade Sensor	-	
	2	N				2	GND			
	3	L				3	-			
	4	N				4	-			
	5	Ion				5	-			
X5...	1	+15V	BX1 / Cascade Sensor	-	X10	1	-	UX2 - PWM / 0-10V	-	
	2	H7				2	GND	UX3 - PWM / 0-10V	-	
	3	H3				3	-			
	4	RESET				4	-			
	5	+5V								

ITEM	DESCRIPTION	PART NUMBER	RCB301	RCB399	ITEM	DESCRIPTION	PART NUMBER	RCB301	RCB399	ITEM	DESCRIPTION	PART NUMBER	RCB301	RCB399
1	Bottom Plate w/ Electrical Connection	809000281	1	1	32A	Automatic Air Vent Adapter	807000231	1	1	69	Terminal Rail 120mm	805000277	2	2
1A	Screw, DIN 7981 4.8x5.5 (F-H) Gal	809000203	11	11	33	Condensate Trap	807000232	1	1	71	Gas Valve Adjustment Hole Gasket	805000265	1	1
2	Gas Valve	806000058	1	1	33A	Condensate Trap Inlet Hose	807000233	1	1	72	Rectangular Shape Gasket	805000266	1	1
2A	O-Ring 3x3x2	809000204	1	1	33B	Condensate Hose Clip	809000226	2	2	73	PG 11 Blind Cap	805000279	1	1
2B	Screw M5 X 12mm, DIN 912	809000205	10	10	34	Condensate Trap Bracket	809000226	1	1	73A	PG 11 Blind Cap Nut	805000280	1	1
3	Throttle Flange	806000059	1	1	35	Main Control Top Cover	809000228	1	1	74	Condensate Outlet Pipe Gasket	805000199	1	1
3A	Screw M5 X 35mm, DIN 912	809000257	2	2	35A	Screw, DIN 7981 2.9x13	809000270	1	1	75	HMI Touch Panel Mounting Hinge Left	805000200	1	1
3B	Thermostat, DIN 912	806000060	1	1	35B	Main Control Cover Warning Label	809000229	1	1	76	HMI Touch Panel Mounting Hinge Right	805000201	1	1
4	Venturi 399 NG	806000063	1	1	36	Main Controller Back Cover	809000230	1	1	77	Condensate Outlet Adaptor	805000202	1	1
4A	Venturi 399 LP	806000065	1	1	37	Main Control Front Cover	809000231	1	1	78	X1 Main Power Cable	805000098	1	1
4B	Screw M6 X 12mm, DIN 912	809000268	3	3	38	Web Server Card Enclosure	809000232	1	1	79	X1 CH Pump Cable	805000099	1	1
4C	O-Ring 10x3	809000206	1	1	38B	P/G Cable Gland	809000233	2	2	80	X1 DHW Pump Cable	805000100	1	1
5	Ignition Transformer	805000119	1	1	39	PG 6 Gable Gland	809000234	1	1	81	X1 Boiler Pump Cable	805000101	1	1
6	HMI Touch Panel	806000063	1	1	40	PG 11 Gable Gland	809000235	5	5	82	X1 AUX2/Auxiliary Power Cable	805000102	1	1
7	Water Pressure Sensor	807000237	10	10	41	Flexible Gas Pipe NM73/4 - GL	809000062	1	1	83	X1 AUX1/Blower Power Cable	805000103	1	1
7A	O-Ring, Water Pressure Sensor	809000208	1	1	41A	Gasket - venturi	809000236	1	1	84	X2 CH Pump Cable	805000104	1	1
10	Top Plate	809000209	1	1	42	Back Panel	809000237	1	1	85	X4 APS/Supply & Return Temp. Sensor/HG 0-10V Input Cable	805000105	1	1
11	Main Control LUM314	805000120	1	1	43	Bottom Support - Back	809000238	1	1	86	X5 System Temp. Sensor Cable	805000106	1	1
12	Screw, DIN 7981 3.9x6.5 (C-H)	809000237	10	10	44	Heat Exchanger Support - Bottom	809000239	1	1	87	X5 BX2 Supply Temperature Sensor Cable	805000107	1	1
13	Web Server - WiFi PCB	809000212	1	1	45	Heat Exchanger Mounting Plate	809000240	1	1	88	X5 Flue Valve & Ignition Transformer Cable	805000108	1	1
14	Web Server - WiFi PCB	809000213	1	1	46A	IGN Transformer Plate	809000241	1	1	89	X5 B3/38 DHW Sensor Cable	805000109	1	1
15A	Plastic Washer 4.8	809000210	4	4	47C	Nut M5 DIN 934	809000242	2	2	90	X5 B9 Outdoor Temperature Sensor Cable	805000110	1	1
16	Power Supply, 24VDC	805000125	1	1	47D	Washer, Serrated A5.3 DIN 6798	809000249	8	8	91	X6 H1 Water Pressure Sensor Cable	805000111	1	1
16a	Screw, ST2.9x5.5 YSB-C-H DIN 7981 Gal	809000212	8	8	48	Heat Exchanger Front Support Spacer	809000243	1	1	92	X6 HS Room Thermostat 1 & 2 Cable	805000112	1	1
17	Ionization Electrode Cable	805000126	1	1	49	Bottom Plate - 399	809000244	1	1	93	X8 Blower PWM Signal Cable	805000113	1	1
18	Ignition Electrode Cable	805000127	1	1	49C	Bottom Plate - 399	809000245	1	1	94	X8 Flue Temperature Sensor Cable	805000114	2	2
19	Reset Button	809000211	2	2	50A	Label, Gas Valve Power Switch	809000246	1	1	95	X10 UX2/3-10V Output Cable	805000115	1	1
20	Gas Valve Power Switch	805000125	1	1	50B	Label, Condensate	809000247	1	1	96	X12 Pump PWM Signal Cable	805000116	1	1
22	Blower w/ O-Ring	808000040	1	1	50C	Label, Return	809000248	1	1	97	X17 Grounding Cable	805000117	1	1
23	Fuel Temperature Sensor	805000131	1	1	50D	Label, Supply	809000249	1	1	98	X18 Limit Thermostat Circuit Cable	805000118	1	1
24	Supply and Return Temperature Sensor	805000139	2	2	50E	Label, Low Voltage Terminals	809000250	1	1	99	X19 Ignition Transformer & Ignition Electrode	805000119	1	1
25	Heat Exchanger Support Pipe	807000228	1	1	50F	Label, Gas Valve Power Terminals	809000251	1	1	100	X100 Wall Mounting Bracket (with Screws)	805000119	1	1
26	Heat Exchanger Return Pipe	807000229	1	1	52	Pressure Switch	809000252	1	1	101	X101 Pressure Relief Valve, 75 PSI	805000120	1	1
25B	Heat Exchanger Pipe O-Ring	809000013	1	1	52A	Screw M3 X 25mm, DIN EN ISO 7045	809000252	4	4	102	X102 Outdoor Temperature Sensor	805000121	1	1
25C	Washer, Serrated A5.3 DIN 6798	809000269	6	6	52B	Nut M3 DIN934 Galv.8	809000253	2	2	103	X103 RCB Flange Stand	803000047	1	1
25D	Heat Exchanger Pipe Mounting Clip	809000214	2	2	53	Label, High Voltage Terminals	809000254	1	1	104	X104 RCB I/O Manual English	800000172	1	1
27	Right Side Panel	809000215	1	1	54	Label, Return	809000254	1	1	105	X105 RCB I/O Manual French	800000172	1	1
28	Left Side Panel	809000217	1	1	55	Gusset, Left	809000255	2	2	106	X106 RCB Technical Data Sheet	800000187	1	1
28a	Left Side Sealing Foam	809000218	1	1	57	Hand Protector Sponge	809000257	1	1	107	X107 Air Inlet Filter	803000050	1	1
29	Front Panel	809000219	1	1	58	Gas Valve Inlet Flange	809000303	4	4	108	X108 Cascade System Sensor	803000051	1	1
31	Threaded Rod for Check Valve	809000220	1	1	59	Front Cover Mounting Pin	809000259	3	3	109	X109 RCB User Manual English	800000173	1	1
29C	Front Panel Sealing Strip	809000221	2	2	59A	Washer, 4.8x2.9x13	809000254	2	2	110	X110 RCB User Manual French	800000188	1	1
31A	Check Valve Flap	808000041	1	1	60A	Screw DIN 7981	809000258	1	1	111	X111 RCB Adapter	803000078	1	1
31B	Check Valve Pin	808000042	1	1	60B	Screw, DIN 7981 4.8x2.9x13	809000259	2	2	112	X112 RCB Neutralizer	803000074	1	1
31C	Check Valve Body	808000043	1	1	61	Gas Valve Inlet Flange Support	809000260	2	2	113	X113 RCB Panel Assembly Kit	806000068	6	6
30	Vent Top	802000010	1	1	62	Grounding Bus Bar	809000155	2	2	114	X114 RCB Panel Assembly Kit	806000051	1	1
30B	Screw, 4.8x25mm SS Panhead PH2	809000219	1	1	63	Gas Valve Inlet Flange Support	809000260	2	2	115	X115 RCB Panel Assembly Kit	806000068	6	6
31	Front Panel Sealing Foam Top	809000220	1	1	64	Electrode Screw	805000141	4	4	116	X116 RCB Panel Assembly Kit	806000068	6	6
31A	Check Valve Flap	808000041	1	1	65	Front Panel Bezel	809000260	1	1	117	X117 RCB Panel Assembly Kit	806000068	6	6
31B	Check Valve Pin	808000042	1	1	66	Thermofuse	805000142	1	1	118	X118 RCB Panel Assembly Kit	806000068	6	6
31C	Check Valve Body	808000043	1	1	67	Terminal Stopper	805000143	1	1	119	X119 RCB Panel Assembly Kit	806000068	6	6
31D	Check Valve/Blower Gasket	809000224	2	2	68	Terminal								