



English-US Last Revision Date: June, 2024

Supersedes: June, 2005

# **Technical Data Sheet**

3M<sup>™</sup> Scotch<sup>®</sup> General Purpose Cloth Tape 393



# **Product Description**

Scotch® General Purpose Cloth Tape 393 is a polyethylene coated cloth backing coated with a rubber adhesive for moisture-proofing, duct sealing and general purpose applications.

## **Product Features**

- High-tack, conformability, strength and easy tear properties.
  Typically used at room temperature, but will function up to 200°F (93°C) for up to 1 hour.
  Polyethylene coated cloth backing that provides a good vapor barrier to prolong tape bond.
  High tensile backing for demanding applications.

## **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

# **Typical Physical Properties**

Attribute Name	Test Method	Value	
Color		Silver	
Adhesive Type		Rubber	
Backing		Polyethylene coated cloth	
Total Tape Thickness	ASTM D3652	0.3 mm (12 mil)	

## **Typical Performance Characteristics**

Attribute Name	Test Method	Temperature	Value
180° Peel Adhesion	ASTM D3330	22 °C (72 °F)	10.4 N/cm (95 oz/in) <sup>1</sup>
Elongation at Break	ASTM D3759		8 %
Tensile Strength	ASTM D3759		63 N/cm (36 lb/in)
Short Term Temperature			93 °C (200 °F) <sup>2</sup>
Resistance			95 C (200 F) -

<sup>1</sup> 12 in/min (300 mm/min)

<sup>2</sup> Short Term (minutes, hour)

## Handling/Application Information

#### **Application Examples**

- Reducing noise transmission when used as a flexible connector.
- Sealing fiberglass insulation or to cover thermal insulation.
- A waterproof covering over pipe insulation.
- Many sealing and general purpose industrial applications.

#### **Storage and Shelf Life**

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 12 months from date of manufacture.

### Available Sizes

Attribute Name	Value
Standard Roll Length	54.8 m (60 yd)

#### **Information**

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### **ISO Statement**

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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