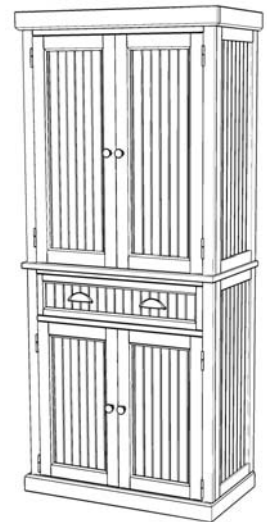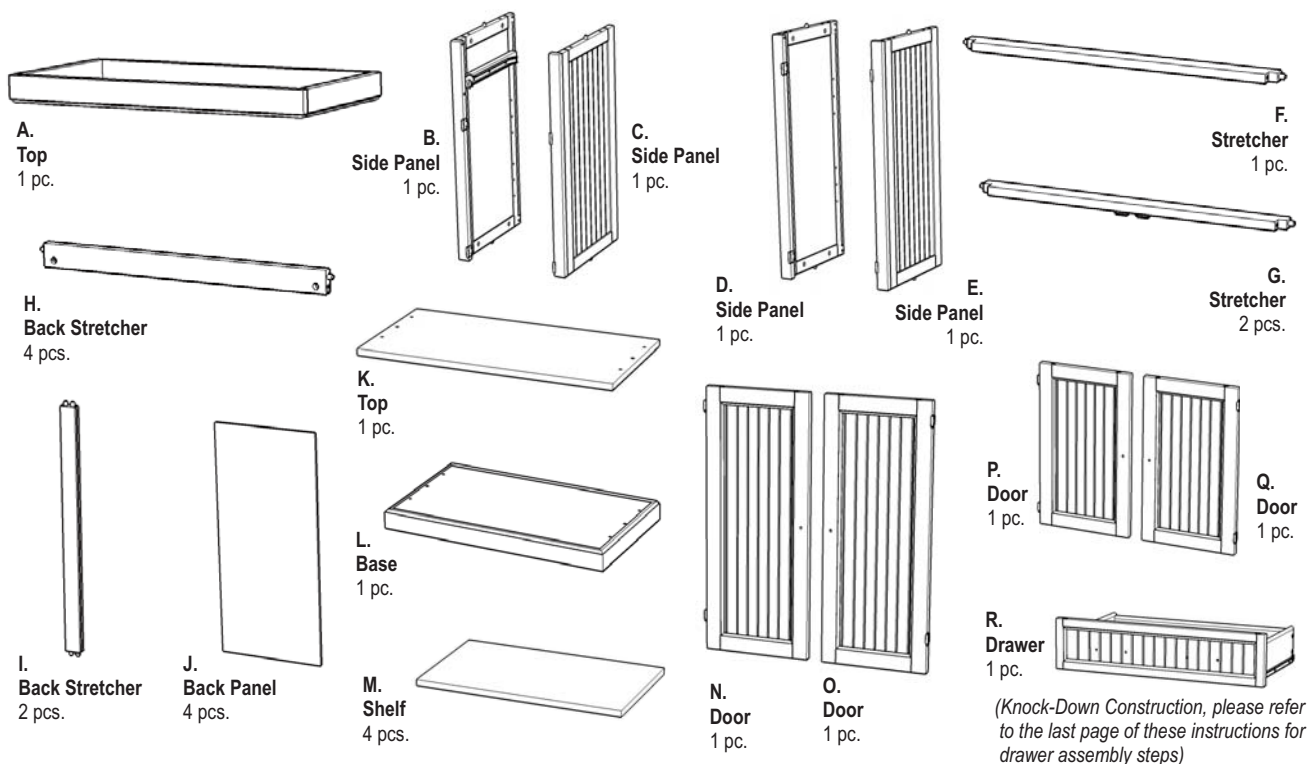# 88 5022 69
Pantry

IMPORTANT NOTE

Carefully remove all the parts from the carton and put them individually on a soft cloth to prevent scratches or other damages occuring to the parts.

We have taken great care in the design of this product and request that you carefully and strictly follow our assembly instructions to ensure a completed product as it was designed.

Home Styles

Part List

A.
Top
1 pc.

B.
Side Panel
1 pc.

C.
Side Panel
1 pc.

F.
Stretcher
1 pc.

H.
Back Stretcher
4 pcs.

K.
Top
1 pc.

D.
Side Panel
1 pc.

E.
Side Panel
1 pc.

G.
Stretcher
2 pcs.

L.
Base
1 pc.

P.
Door
1 pc.

Q.
Door
1 pc.

I.
Back Stretcher
2 pcs.

J.
Back Panel
4 pcs.

M.
Shelf
4 pcs.

N.
Door
1 pc.

O.
Door
1 pc.

R.
Drawer
1 pc.

(Knock-Down Construction, please refer to the last page of these instructions for drawer assembly steps)

Hardware List

Adjustable Pin
16 pcs. (+1 extra)

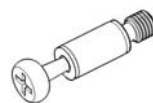**Cam Lock**
30 pcs.(+1 extra)

Pull Handle
2 pcs.

Pull Handle
4 pcs.

M3.5x25
Wood Screw (long)
for Drawer Side Part
8 pcs. (+1 extra)

M3.5x16
Wood Screw (short)
22 pcs. (+1 extra)

Cam Lock Screw
30 pcs.(+1 extra)

M4x25
Machine Screw
8 pcs.

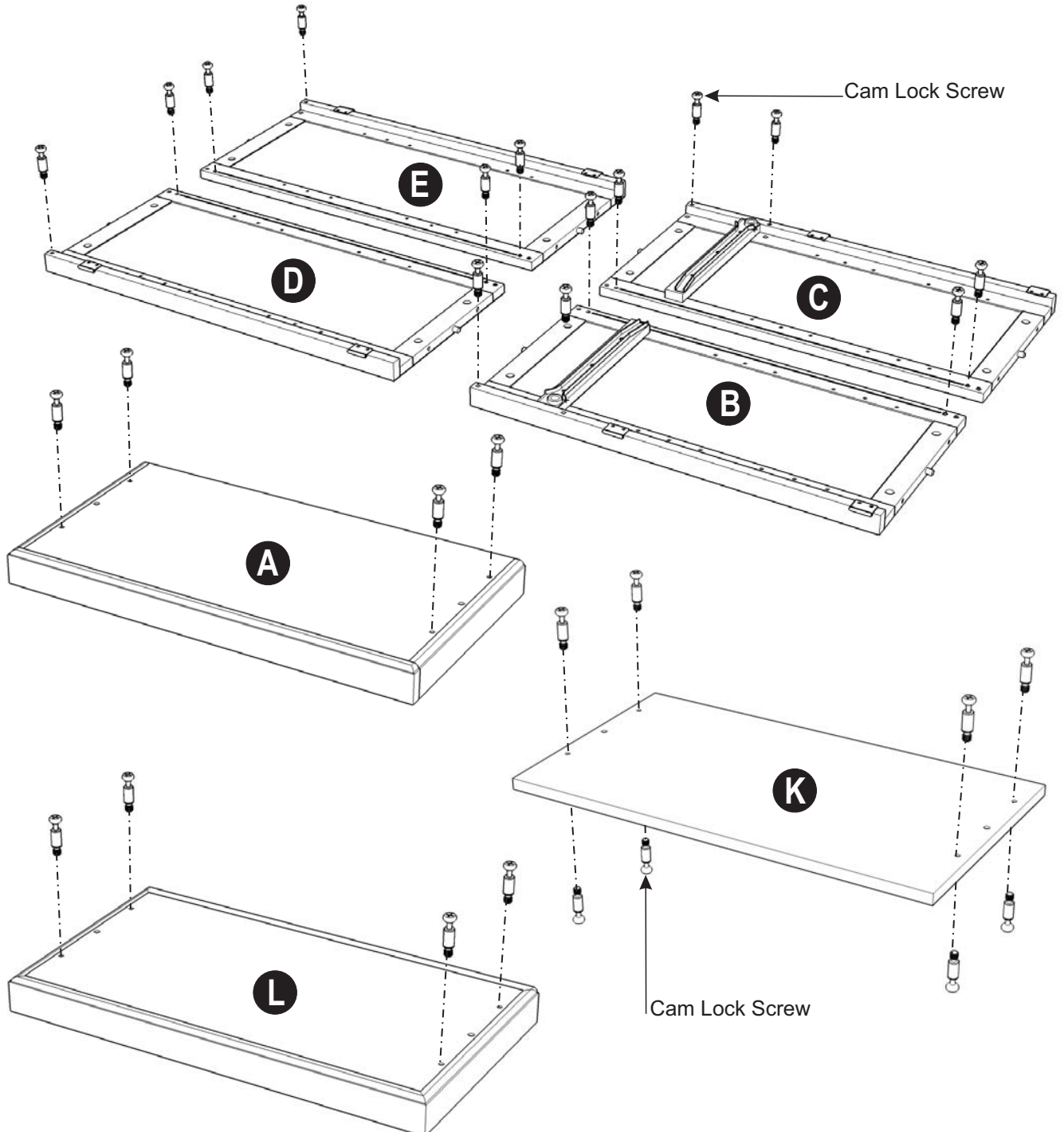*Tools required for assembly :* __Phillips__ screwdriver   *Tools recommended for assembly :* Level

Home Styles Consumer Assistance Line 888-680-7460 and 877-831-0319
servicedesk@homestyles-furniture.com

IMPORTANT
* Do not tighten up all the screws until each part is properly assembled.
* You should keep Hex Wrench in a safe place as you may need to tighten up the Head Cap Bolts in the future.
* After assembly item must be level to work properly. Use the included adjustable levelers to level.

Cam Lock Screw

E

D

C

B

A

K

L

Cam Lock Screw

STEP 1

Put Cam Lock Screws into the pre-drilled holes of Top (A), (K) Side Panels (B),(C), (D), (E)
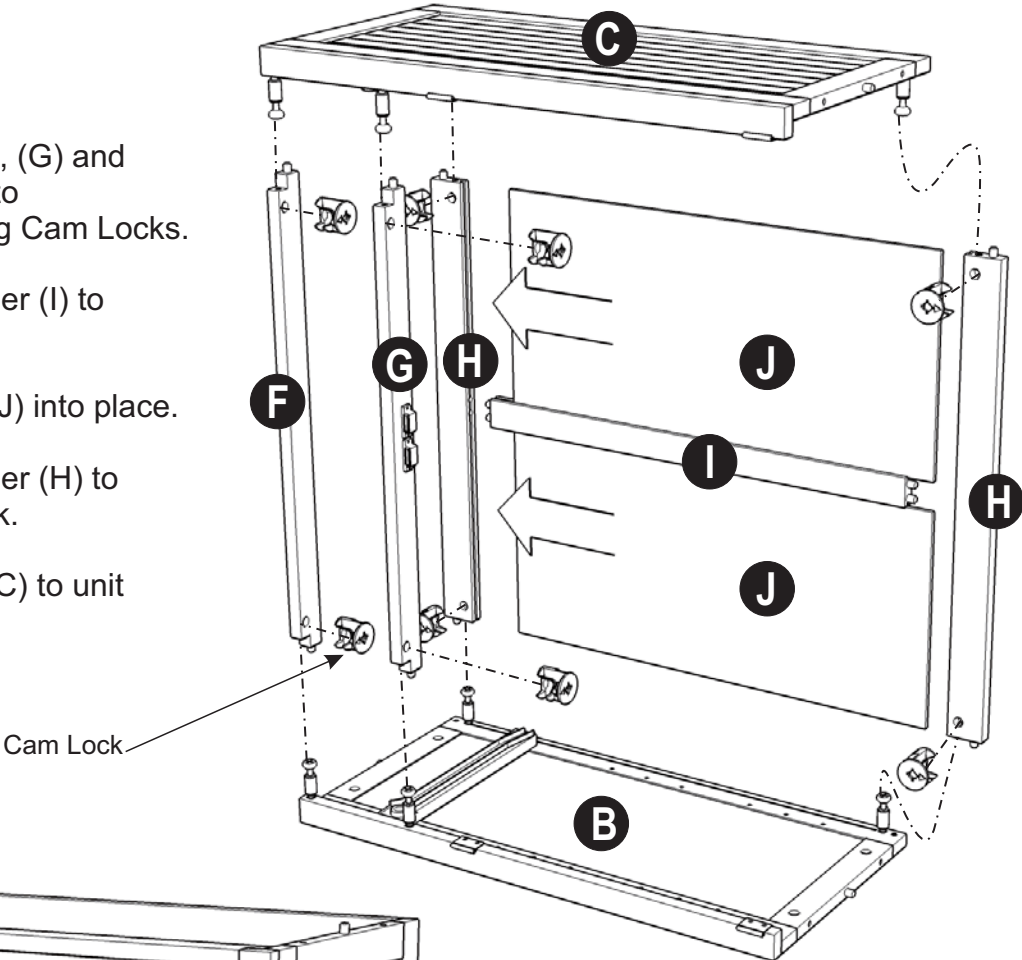Base (L) and tighten.

STEP 2

Attach Stretcher (F), (G) and
Back Stretcher (H) to
Side Panel (B) using Cam Locks.

Attach Back Stretcher (I) to
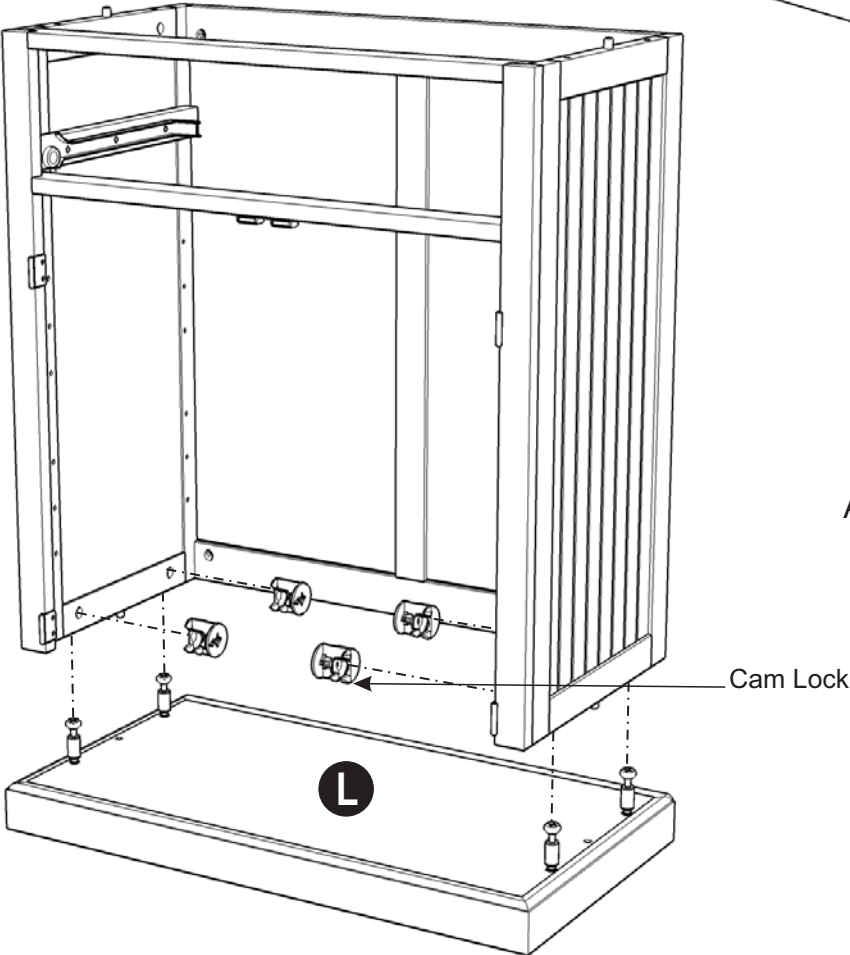Back Stretcher (H).

Slide Back Panels (J) into place.

Attach Back Stretcher (H) to
unit using Cam Lock.

Attach Side Panel (C) to unit
using Cam Locks.

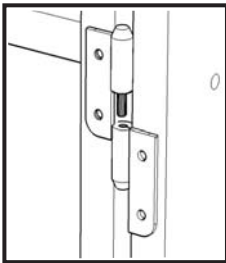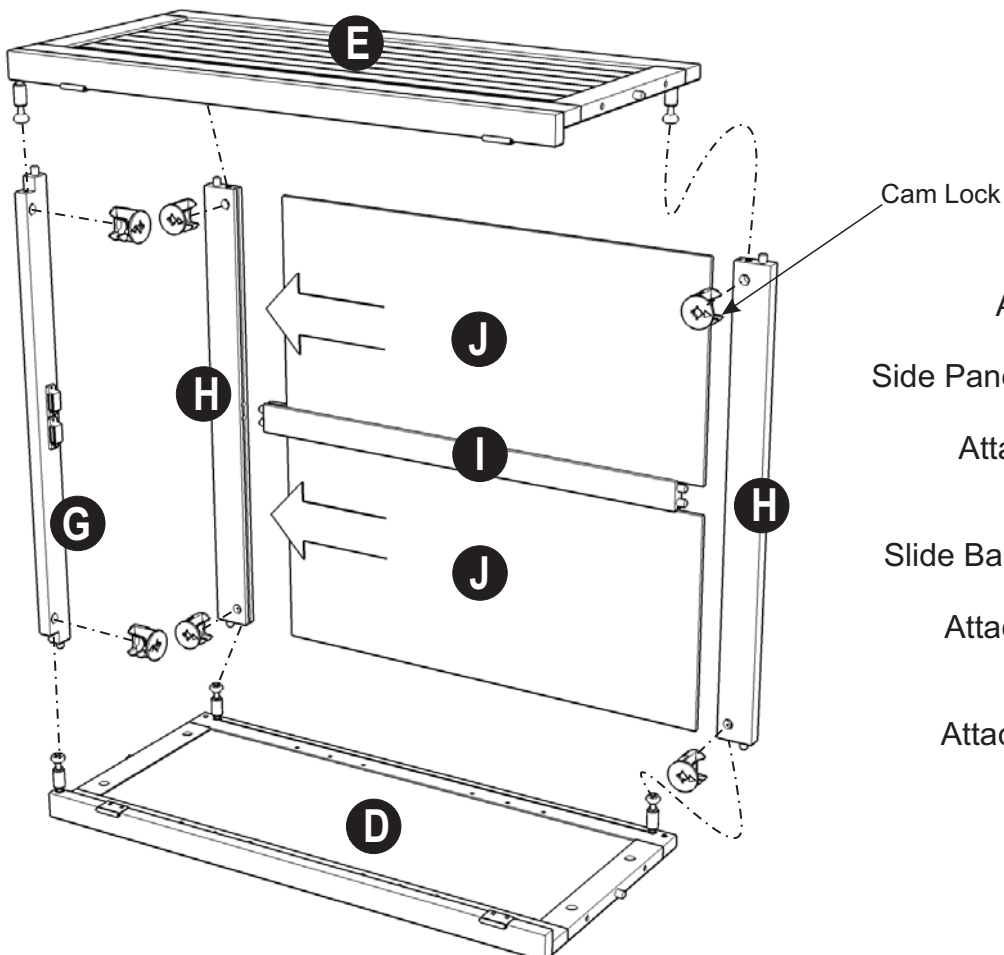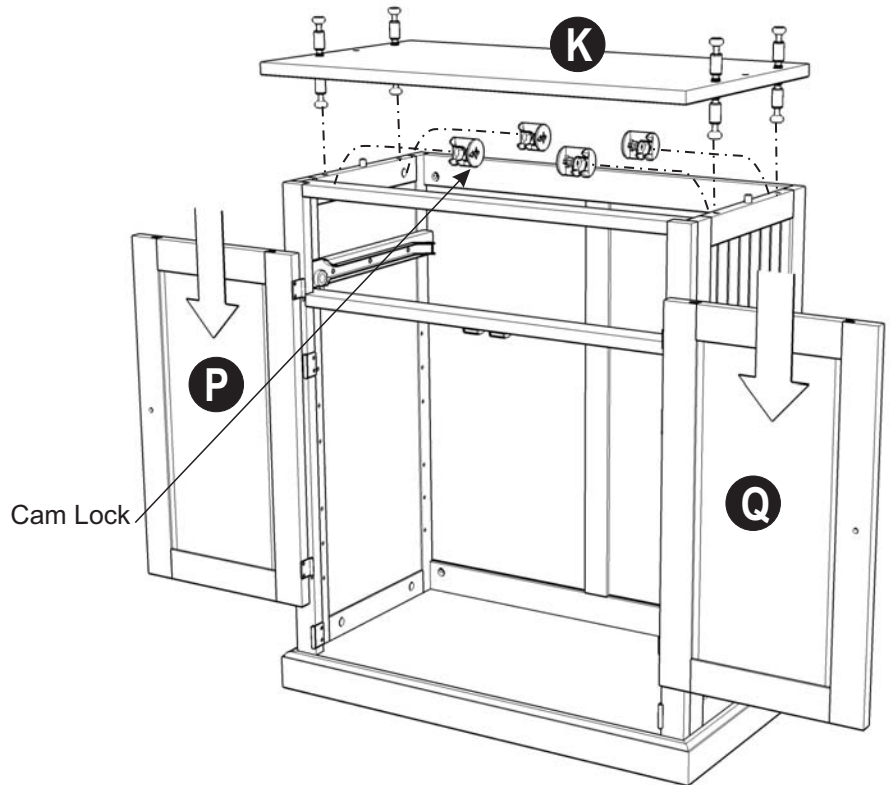Cam Lock

STEP 3

Attach unit from Step 2 to Base (L)
using Cam Locks.

Cam Lock

STEP 4

Attach Door (P) and (Q) to unit
by sliding the door lift hinges
into the Side Panel lift hinges.
(see Figure 1)

Attach Top (K) to unit using
Cam Locks

K

Cam Lock

P

Q

(Figure 1)

E

Cam Lock

STEP 5

Attach Stretcher (G) and
Back Stretcher (H) to
Side Panel (D) using Cam Locks.

Attach Back Stretcher (I) to
Back Stretcher (H).

Slide Back Panels (J) into place.

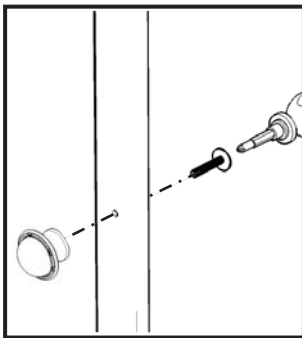Attach Back Stretcher (H) to
unit using Cam Lock.

Attach Side Panel (E) to unit
using Cam Locks.

J

H

I

G

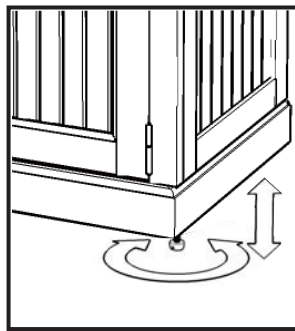**H**

J

D

STEP 6

Attach unit from Step 5 to Top (K) using Cam Locks

Attach Door (N) and (O) to unit by sliding
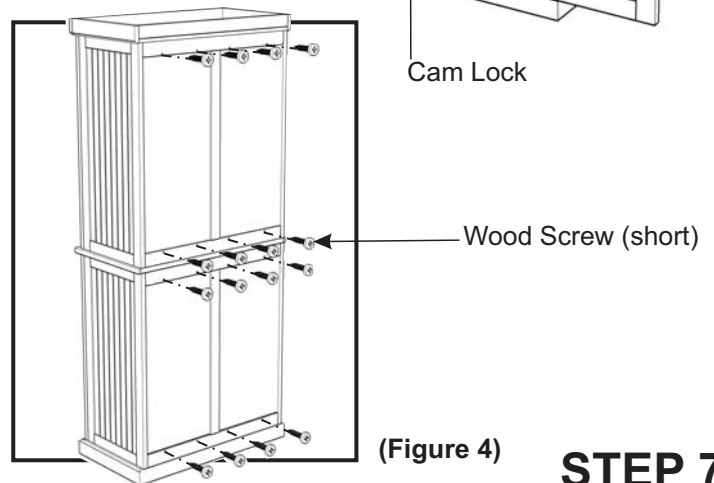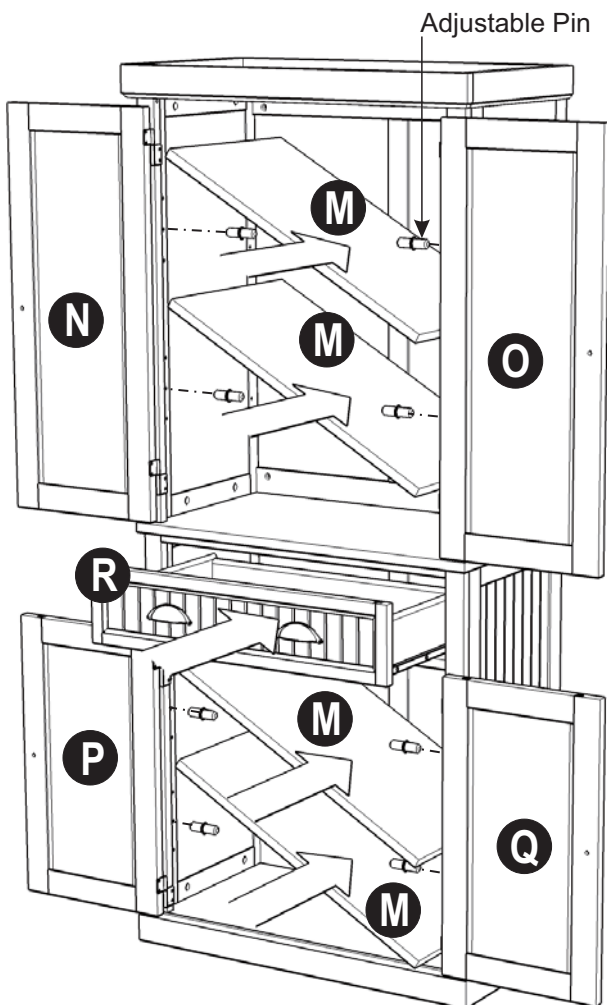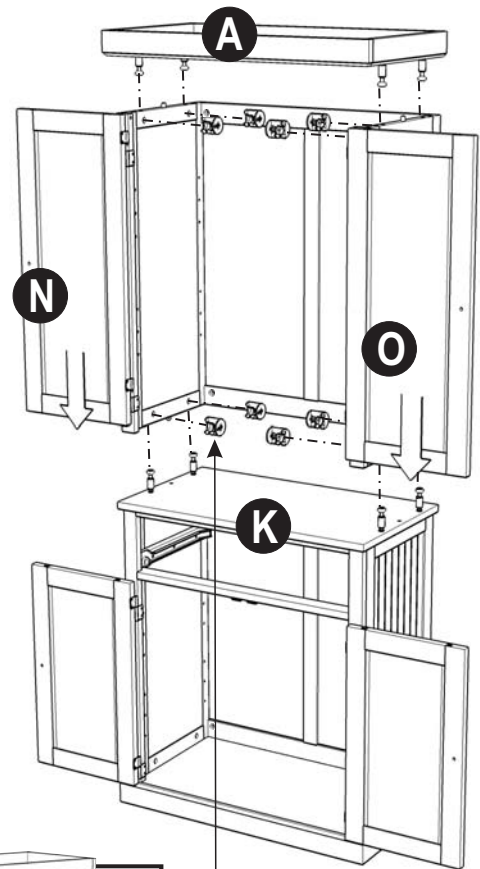the door lift hinges into the Side Panel lift hinges.

Place Top (A) onto unit using Cam Locks.

A

N

O

K

Cam Lock

(Figure 2)

(Figure 3)

Adjustable Pin

M

M

N

O

R

M

P

M

Q

Wood Screw (short)

(Figure 4)

STEP 7

Attach the Door Pull Handle to
Doors (N), (O), (P) and (Q) using Machine Screws.
(see Figure 2)

Insert the Adjustable Pins into both Side Panels
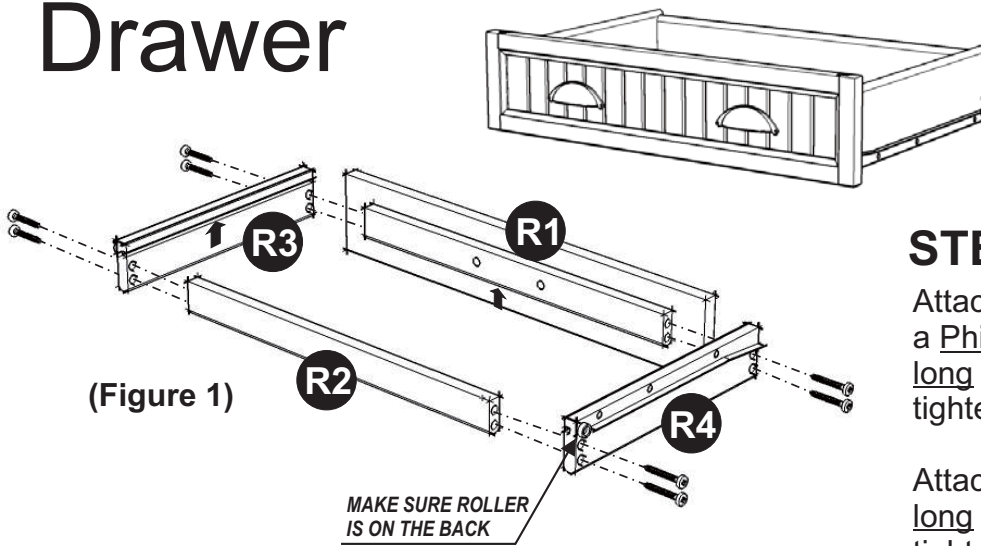at the desired level.

Place Shelves (M) and Drawer (R) into position.

To level the unit, adjust the adjustable
levelers on the bottom of unit. (see Figure 3)

Insert 16X Wood Screws (short) from the back
of the unit and tighten. (see Figure 4)

Note: Unit must be level before tightening these screws.

Drawer

(Figure 1)

R3
R1
R2
R4

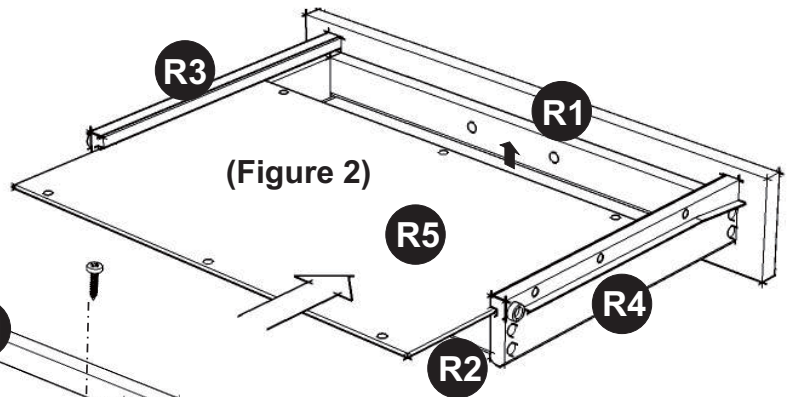*MAKE SURE ROLLER IS ON THE BACK*

STEP 1

Attach R1 to R3 and R4, using a <u>Phillips screwdriver</u> and <u>long</u> wood screws (4X), tighten halfway.
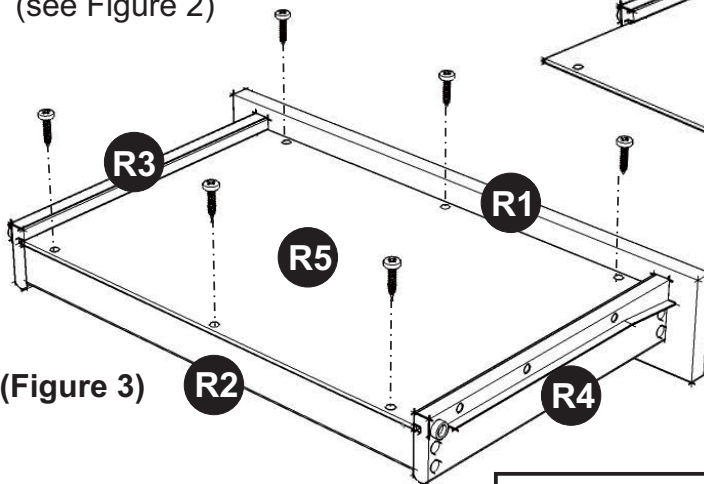
Attach R2 to R3 and R4 using <u>long</u> wood screws (4X), tighten halfway. (see Figure 1)

STEP 2

Slide R5 into the grooves in R3 and R4. Be sure to push R5 all the way forward to it meets R1. (see Figure 2)
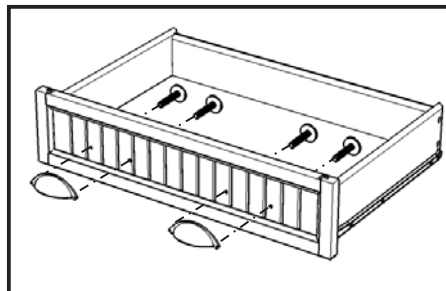
R3
R1
(Figure 2)
R5
R4
R2

R3
R1
R5
R2
R4

(Figure 3)

STEP 3

Insert <u>short</u> wood screws (6X) into the pre-drilled holes in R5, tighten screws. (see Figure 3)
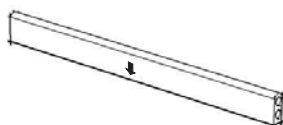
(Figure 4)

STEP 4

Attach hardware pulls with machine screws. (see Figure 4)
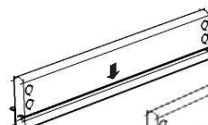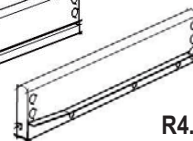
Tighten all screws used in drawer assembly.

Part List

R1. Front Part 1 pc.	R2. Back Part 1 pc.	R3. Side Part 1 pc.	R4. Side Part 1 pc.	R5. Base Part 1 pc.