

Take-it-to-the-job versatility and convenience for bonding acrylic, butyl, styrene, neoprene, and much more

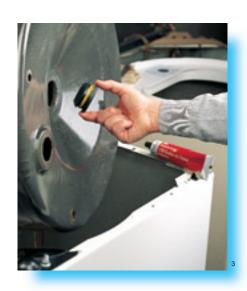
With only two 3M[™] Scotch-Grip[™] Adhesives you've got the power to bond and make repairs throughout your facility. Each handy tube is its own self-contained lightweight applicator that goes where needed.

3M[™] Scotch-Grip[™] Plastic Adhesive 4693H is a high strength, fast drying elastomeric formulation that bonds and seals many plastics to themselves, metal, wood, ceramic, and other substrates.

3M[™] Scotch-Grip[™] Rubber & Gasket Adhesive 1300 is a high strength synthetic elastomer that bonds and seals most rubber and gaskets to themselves, metal, wood, and many plastics.

With no application equipment for either product, application is convenient, fast, and cost-effective. Simply squeeze what you need on one surface, press to the second surface, separate for a few seconds, then press both surfaces back together again.

Tubes are packaged and priced to be a standard item in a tool box or crib. Buy only what you need by the tube or case.



3M[™] Scotch-Grip[™] Adhesives for Rubber and Plastic

Typical Product Characteristics

Product	UPC # 21200-	Size	Color (dry)	Bonding Range	Overlap Shear (psi) *	Peel Strength (piw)**	Heat Resistance °F (°C)	packaging
3M [™] Scotch-Grip [™] Rubber & Gasket Adhesive 1300	19868-7	5 oz.	Yellow	Up to 12 minutes	549	52	300° (149°)	36 per case
3M [™] Scotch-Grip [™] Plastic Adhesive 4693H	30088-2	5 oz.	Clear	Up to 60 minutes	NA	22	160° (71°)	36 per case

Note: The technical information and data above should be considered representative or typical only, and should not be used for specification purposes.

- * Birch to birch @ 0.5 inches/minute aged for 1 day at room temperature and 7 days at 120°F (49°C) prior to testing.
- ** Canvas to cold rolled steel @ 2.0 inches/minute separation rate, 75°F (24°C).

Rubber and Plastic Bonding Guide*

	Adhesive	
Substrate	1300	4693H
ABS		
Acetal		
Acrylic		
Butyl		
Cellulose Acetate		
Ероху		
Hypalon		
Natural Rubber (cured)		
Neoprene		
Nitrile		
Nylon		

	Adhesive		
Substrate	1300	4693H	
Phenolic			
Polycarbonate			
Polyester (glass reinforced)			
Polyester Film			
Polyethylene (untreated, linear)			
Polypropylene (untreated)			
SBR			
Styrene			
Styrene (high impact)			
Vinyl (rigid)			

^{*} NOTE: General guide only. Test substrates with 3M products before application. All products are also available in bulk containers.

MRO Essentials – You could browse through the thousands of products at 3M to find time and work saving solutions for MRO tasks and problems. Or you could make one call to **1-800-362-3550** or go to the one site that focuses specifically on your needs. From abrasives to adhesives, masking tape to ear plugs, electrical connectors to cleaning products, simply click...

www.3M.com/industrial

Product Use: All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.

Warranty and Limited Remedy: Unless stated otherwise in 3M's product literature, packaging inserts or product packaging for individual products, 3M warrants that each 3M product meets the applicable specifications at the time 3M ships the product. Individual products may have additional or different warranties as stated on product literature, package inserts or product packages. 3M MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's application. If the 3M product is defective within the warranty period, your exclusive remedy and 3M's and seller's sole obligation will be, at 3M's option, to replace the product or refund the purchase price.

Limitation of Liability: Except where prohibited by law, 3M and seller will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.



Industrial Business

