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**English-US** 

# **Technical Data Sheet**

3M<sup>™</sup> Vent Tape 3294

# **Product Description**

 $3M^{\text{TM}}$  Vent Tape 3294 is a non-woven, synthetic backing with a strip-coated lowtack pressure sensitive adhesive for use in various venting applications requiring high outgassing rates.

# **Product Features**

- Non-woven backing that is conformable, high air/gas permeability, and good burst strength for effective sealing and minimal foaming voids to help reduce clean-up.
  Pressure-sensitive adhesive for no additional holding which means it will help reduce labor costs.
  Adhesive is strip-coated so uncoated areas have higher permeability to help minimize foaming voids.

#### **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

# **Typical Physical Properties**

Attribute Name	Test Method	Value	
Color		Pink	
Adhesive Type		Acrylic	
Backing		Rayon	
Adhesion to Backing	ASTM D3330	0.33 N/cm (3 oz/in)	
Total Tape Thickness	ASTM D3652	0.13 mm (5 mil)	
Porosity	ASTM D737	50.6 m²/min/m² (166 cfm/ft²)	

# **Typical Performance Characteristics**

Attribute Name	Test Method	Temperature	Value
180° Peel Adhesion	ASTM D3330	22 °C (72 °F)	1 N/cm (9 oz/in) <sup>1</sup>
Elongation at Break	ASTM D3759		15 %
Tensile Strength	ASTM D3759		14 N/cm (128 oz/in)
Long Term Temperature			49 °C (120 °F) <sup>2</sup>
Resistance			49 C (120 F) <sup>2</sup>

<sup>1 12</sup> in/min (300 mm/min)

<sup>&</sup>lt;sup>2</sup> Long Term (day, weeks)

# **Handling/Application Information**

#### **Application Examples**

To allow the confinement and outgassing of foam insulation.

# **Application Techniques**

Best results are attained when applied to clean, dry surfaces between 60-80°F (15-27°C).

## **Storage and Shelf Life**

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

## **Available Sizes**

Attribute Name	Value
Standard Roll Length	33 m (36 yd)

## **Information**

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# **ISO Statement**

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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