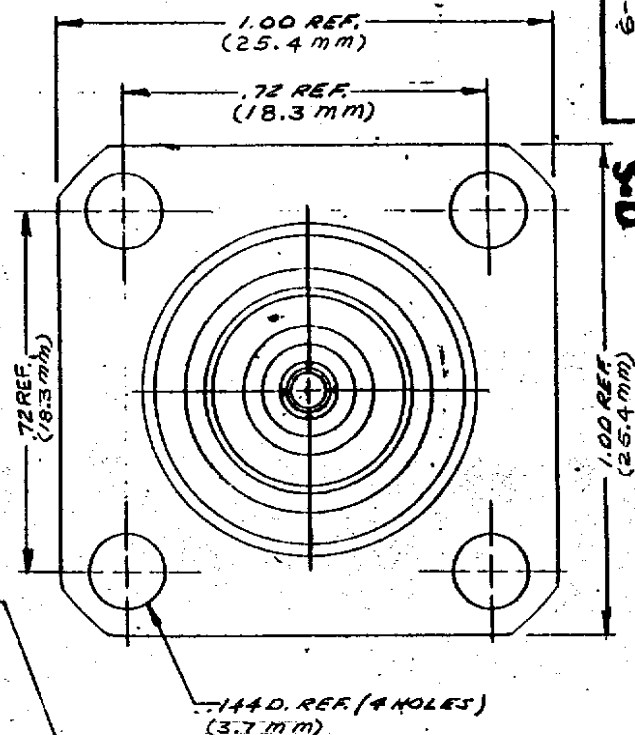
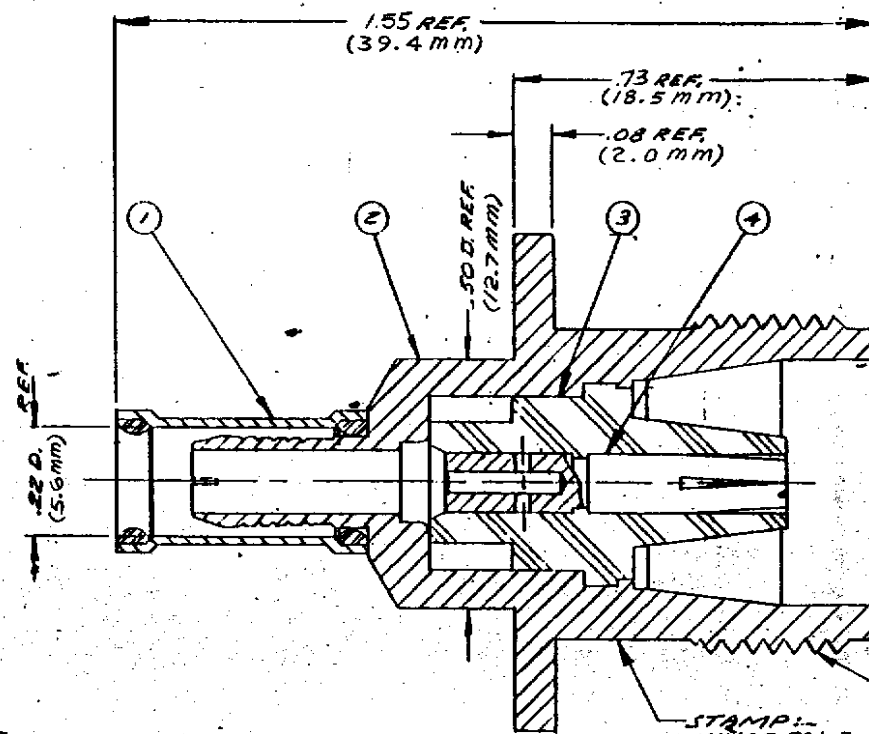


DASH NO	DESCRIPTION	MADE FROM
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STAMP:-
KINGS B21-2-9

NOTES:

1. FOR USE WITH RG-142B, 223, 400/U CABLE.
2. FOR CABLE TRIMMING USE KTI-160 & KTD-208.
3. FOR FORMING USE CRIMP DIE SIZE 101.
4. FOR CABLE INSTRUCTIONS SEE CP-540G.
5. ITEM 4 TO BE SUPPLIED UNASSEMBLED.
6. ITEMS 1 & 2 TO HAVE TR-5 FINISH.

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$
ANGLES $\pm 0^\circ 30'$
2. REMOVE ALL BURRS, BREAK SHARP EDGES .008 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS #3 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.

ITEM	REQ'D	DESCRIPTION	PART NO.
4	1	ECAPTIVE CRIMP CONTACT	1-842-B-MA9
3	1	INSULATOR	
2	1	K-GRIP BODY	
1	1	W/P K-GRIP SLEEVE	C-59-218-2-M06

REVISIONS	
ISSUE	CHANGE
0	ER 3014 2 KH 9SEP88

6-2-9

SD

WAS: E-15254

REF: BOEING

FINISH

SPEC.

MATL.

SPEC.

SC PANEL JACK

DRAWN KH DATE 9SEP88

APPR. MJB DATE 15 SEP 88

KINGS ELECTRONICS
40 HARBORLAND ROAD
TUCKAHOE, N.Y. 10787

B21-2-9