

SUPER TOOLS

3M™ Duct Tape and Scotch® Specialty Tape Products



3M™ Duct Tape and Scotch® Specialty Tape Products

VIRTUALLY NO JOB TOO TOUGH

3M™ and Scotch® have revolutionized the duct tape category with a premium line of products that delivers the strength and versatility you've come to expect from 3M™ and Scotch®, including easy application, reliable hold and high-quality results. Using patented technology and advanced features, 3M™ Duct Tape and Scotch® Specialty Tape products are unlike any others. From a strong, moisture-resistant tape that virtually disappears when applied, to an extremely strong tape with a double-thick adhesive layer and waterproof backing, 3M™ Duct Tape and Scotch® Specialty Tape products deliver dependable results for the most demanding applications.



A FULL LINEUP TO FIT EVERY NEED

3M™ Duct Tape and Scotch® Specialty Tape products work effectively for all kinds of projects—from professional heating and cooling applications to simple household repairs. Every 3M™ Duct Tape and Scotch® Specialty Tape product is conformable, holds securely and tears easily off the roll; they are also weather-resistant to withstand the harmful effects of sunlight and moisture. Even though they're called “duct” tapes, 3M™ Duct Tape and Scotch® Specialty Tape products are a universal solution for a variety of jobs.

Choosing the right duct tape

When selecting a duct tape, consider factors such as strength, weatherability, application temperature and thickness. 3M™ Duct Tape and Scotch® Specialty Tape products are designed with the best combination of these factors for specific applications and perform best when used under correct conditions. Finding the right combination of features for your job is simple with easy-to-read packaging that indicates the relative strength and weatherability of each tape.



Strength

Strength is a combination of two factors: peel adhesion (the “stickiness” of the tape) and tensile strength (the “sturdiness” of the tape). Peel adhesion is the force required to remove the tape; the higher the peel adhesion, the stronger the bond between the tape and the surface. Tensile strength is an indication of how difficult it is to tear or break the tape. Overall, greater strength means high holding power with strong adhesion, resulting in repairs that last longer.

Weatherability

Weatherability is the degree to which the tape avoids drying and cracking and holds up when exposed to the sun, wind, moisture and extreme temperatures.

Application temperature

Application temperature affects the performance of the adhesive. Ideal application temperature should be between 50°F and 100°F.

Thickness

Thickness can also influence tape performance, although greater thickness does not necessarily mean better tape strength. Thinner tapes are more flexible and conformable, which can lead to a tighter, longer-lasting hold. The key to tape performance is the quality of the components, not the quantity of ingredients. Other brands may use additional filler material to artificially increase the loft of the tape. But with quality components and superior technology, a thinner tape can match or outperform a thicker tape.

*For best performance, use 3M™ Duct Tape and Scotch® Specialty Tape products within one year of the purchase date and store under normal conditions of 70°F (21°C) and 50% relative humidity.

3M Premium Duct Tape



Product Benefits

- 2X thicker adhesive
- Heavy-duty duct tape made with extremely strong woven material and double thick adhesive layer
- Ideal for the toughest repairs, indoors and outdoors

Applications

- Long-lasting repairs
- Bundling, reinforcing, patching

3M™ Duct Tape

EXTREME HOLD

This tape has a double-thick adhesive layer and strong woven scrim for maximum holding strength. It stands up to moisture and extreme conditions.



Bundling large loads



Repairing household items



Product Benefits

- Lasts longer outdoors
- Heavy-duty duct tape designed for outdoor use
- Resists drying, cracking and peeling caused by the damaging effects of sunlight, heat, cold and moisture
- Use between -20F and 200F

Applications

- Heavy-duty patching
- Reinforcing
- General purpose

3M™ Duct Tape

ALL WEATHER

This heavy-duty tape is designed for long-term exterior repairs. Resists drying, cracking and peeling caused by outdoor conditions.



Repairing outdoor items



Reinforcing tools



Product Benefits

- 6 months clean removal
- Powerful adhesive creates a long-lasting bond without the messy cleanup
- Stands up to challenging weather conditions for lasting performance

Applications

- Indoor/Outdoor
- Temporary and long-term
- Sealing, bundling, labeling

3M™ Duct Tape

NO RESIDUE

This tape removes with little or no residue for up to six months, without messy cleanup. For long-term or temporary applications, indoors and out.



Securing cords



Securing mats

3M Premium Duct Tape



3M™ Duct Tape

PRO STRENGTH

Product Benefits

- Multi-purpose
- Weather and moisture-resistant
- Indoor/Outdoor

Applications

- Industrial use
- HVAC use
- Sealing, bundling, repairing

Professional-grade, multi-purpose duct tape for light industrial and HVAC work. It tears easily and is weather and moisture-resistant.



Sealing areas



Installing and repairing



3M™ Duct Tape

POLY & TARPS

Product Benefits

- Extra holding power
- Designed for vertical applications
- Go-to solution for hanging poly sheeting and repairing tarps
- Powerful adhesive creates a long-lasting bond

Applications

- Hanging poly
- Securing tarps
- Repairs
- Light HVAC and industrial

This tape's high sheer strength ensures it won't pull down in vertical applications. Conformable for a tight, long-lasting seal.



Hanging poly sheeting



Securing tarps



3M™ Duct Tape

CLEAR

Product Benefits

- 5X more conformable
- Perfect for discreetly repairing a variety of items both indoors and outdoors
- Flexible design stretches and conforms with ease to provide a tight seal

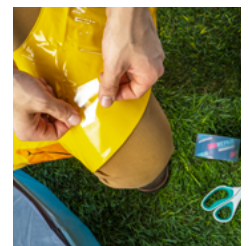
Applications

- Boats, vehicles, around the house
- Indoor/Outdoor
- Bundling, reinforcing, patching

This tape virtually disappears when applied for less obvious repairs. Has high stick and excellent holding powers, indoors and out.



Discreetly repairing items



Resisting water for outdoor repairs

3M™ General Purpose Duct Tape



3M™ Duct Tape Multi-Use

An all-purpose duct tape that is excellent for a variety of applications in and around the home and shop.

Applications

- Holding, securing and bundling
- Regripping handles
- Reinforcing

STRENGTH



Securing loose items



Repairing household items



3M™ Duct Tape Colored

A multi-purpose duct tape for repairs, crafts and decorating. These tapes have durable, waterproof backings, tear easily, apply smoothly and hold well—even on curved surfaces. Available in black, white, red, blue, yellow, orange and brown. Perfect for organization and color coding. For quick easy jobs, try carded short rolls (1.5 in x 5 yd) available in red, white, black and gray.

Applications

- Color coding/matching
- Decorating
- Temporary repairs

STRENGTH



Color coding electronics



Color matching

Available colors: 



3M™ Duct Tape Basic

A utility-grade duct tape useful for light-duty repairs, bundling and holding.

Applications

- Box sealing
- Bundling
- Lightweight or temporary repairs



Sealing boxes



Wrapping cords

Scotch® Contractor Tape

Scotch® Stucco Tape

Scotch® Stucco Tape products stick securely and tear easily, streamlining stucco prep. They stand up to the damaging effects of the sun and feature waterproof backing to hold up in the rain. With little or no adhesive transfer from wood, aluminum, vinyl and coated metal surfaces, cleanup is quick and easy.



Applications

- Traditional three-coat stucco
- Hard-coat stucco
- EIFS

Scotch® Heavy-Duty Poly Stucco Tape 3260

A heavy-duty poly stucco tape with 30-day removal engineered to last through multiple steps in traditional three-coat or hard-coat stucco and EIFS. This tape will resist the damaging effects of weather and stay put until the job is done. Prepping one time instead of three saves time and money.



Masking exteriors prior to stucco applications

Scotch® Foil Tape

Effective sealing of duct joints, insulation and flexible duct connections minimizes air leaks in HVAC systems. This helps maximize efficiency and reduce heating and cooling costs. Scotch® Foil Tape products are engineered specifically to help maintain duct work integrity and optimize the cost-effectiveness of expensive HVAC systems.

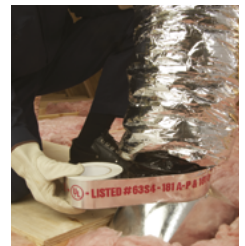


Applications

- Building inspection preparation
- Extreme-temperature applications
- HVAC performance optimization



Sealing duct work



Inspection preparation

Scotch® Printed Foil Tape 3326

A foil tape with printed backing for code compliance verification. Specially formulated acrylic adhesive bonds quickly and holds even at -25°F. Meets UL 181A and UL 181B-FX standards.



Applications

- Ductwork maintenance
- Extreme-temperature applications
- General repairs

Scotch® Foil Tape 3311

A conformable tape with aggressive adhesive to seal seams and joints for long-term durability. Soft aluminum foil conforms to irregular surfaces and provides a reliable vapor barrier. Flexible for application in tight spaces.

Guide to selecting the right 3M™ Premium Duct Tape

Find the product features or application you desire. When more than one tape is recommended (★), consider strength and weatherability needs to help determine the right tape for the project.



	3M™ Duct Tape – Extreme Hold	3M™ Duct Tape – All Weather	3M™ Duct Tape – No Residue	3M™ Duct Tape – Pro Strength	3M™ Duct Tape – Poly & Tarps	3M™ Duct Tape – Clear
Strength	Exceptional	Excellent	Excellent	Great	Excellent	Great
Weatherability	Great	Exceptional	Excellent	Great	Great	Excellent
Performance						
Hand-tears easily	✓	✓	✓	✓	✓	
Applies smoothly	✓	✓	✓	✓	✓	✓
Wraps and stretches	✓	✓	✓	✓	✓	✓
Durable water-resistant backing	✓	✓	✓	✓	✓	✓
Resists weathering in sun, wind and moisture		✓				
Aggressive adhesive for quick and reliable use	✓	✓	✓	✓	✓	✓
High tensile strength for demanding applications	✓				✓	
Meets UL 723 standards	✓	✓	✓	✓	✓	
High adhesion to polyethylene sheeting					✓	
Heavy-duty holding power	✓	✓			✓	✓
Transparent						✓
No residue removal (within stated time)			✓			
D-Tack (keeps edges of roll clean)	✓	✓	✓	✓	✓	
Application						
Bundling and securing	★	●	●	●	●	●
Repairs, patching and protecting	★	●	●	●	●	●
Labeling, marking and identifying		●	●	★	●	
Sealing boxes for storage, mailing and shipping	●	●		●		●
General indoor use			●	●	●	●
General outdoor use	●	★	●	●	●	●
Temporary applications			★		●	
Long-term applications	★	★		●	●	●
Regripping handles	●		●			●
Industrial and HVAC applications, like wrapping pipes				★	★	
Hanging/draping polyethylene sheeting				●	★	
Applications where appearance matters						★
Reliable removal			★			
✓ Product Feature* ● Recommended Application* ★ Ideal Application* * Test adhesion compatibility before use.						

3M™ Premium Duct Tape Product Specifications

Product Ordering Information

Cat. No.	Description	Case Qty.	Item UPC	Case UPC	Case Dim. (in.) (L x W x H)	Case Wt. (lbs.)	Case Cu. Ft.
3M™ DUCT TAPE – EXTREME HOLD							
2830-B	1.88 in x 30 yd	9	000-68060-46903-8	500-68060-46903-3	18.375 x 6.5 x 6.375	12.81	0.441
3M™ DUCT TAPE – ALL WEATHER							
2525	1.88 in x 25 yd	12	000-76308-40825-1	500-76308-40825-6	15.688 x 5.625 x 8.25	9.42	0.421
2540	1.88 in x 40 yd	12	000-76308-40830-5	500-76308-40830-0	11.688 x 11.688 x 6.625	12.853	0.524
3M™ DUCT TAPE – NO RESIDUE							
2420	1.88 in x 20 yd	12	000-68060-46902-1	500-68060-46902-6	14.625 x 5.313 x 8.25	7.7382	0.371
3M™ DUCT TAPE – PRO STRENGTH							
1210-A	1.88 in x 10 yd	24	000-51131-98235-2	500-51131-98235-7	12.25 x 8.375 x 8.5	6.89	0.505
1230-A	1.88 in x 30 yd	24	000-51131-98010-5	000-51131-98222-2	14.875 x 10 x 8.5	17.398	0.732
1230-C	1.88 in x 30 yd	9	000-51131-98010-5	500-51131-98010-0	14.813 x 5.438 x 6.625	6.648	0.309
1260-A	1.88 in x 60 yd	24	000-51131-98005-1	000-51131-98223-9	18 x 12.188 x 8.5	25.8	1.079
1260-C	1.88 in x 60 yd	9	000-51131-98005-1	500-51131-98005-6	17.938 x 6.5 x 6.625	12.55	0.447
3M™ DUCT TAPE – POLY & TARPS							
2325	1.88 in x 25 yd	12	000-68060-46901-4	500-68060-46901-9	14.625 x 5.313 x 8.25	7.3414	0.371
2360-C	1.88 in x 60 yd	9	000-51141-25480-7	000-51141-25488-3	17.812 x 6.375 x 6.125	13.44	0.402
3M™ REPAIR TAPE – CLEAR							
RT-CL60	1.88 in x 20 yd	6	006-38060-65817-8	506-38060-65817-3	8.375 x 4.375 x 5.75	1.888	0.122

Guide to selecting the right 3M™ and Scotch® Duct Tape

Find the product features or application you desire. When more than one tape is recommended (★), consider strength and weatherability needs to help determine the right tape for the project.



	3M™ Duct Tape – Multi-Use	3M™ Duct Tape – Colored	3M™ Duct Tape – Basic
Strength	Good	Good	Average
Weatherability	Good	Good	Average
Performance			
Hand-tears easily	✓	✓	✓
Applies smoothly	✓	✓	✓
Wraps and stretches	✓	✓	✓
Durable waterproof backing	✓	✓	
Resists weathering in sun, wind and moisture			
Aggressive adhesive for quick and reliable use	✓	✓	✓
High tensile strength for demanding applications			
Meets UL 723 standards			
High adhesion to polyethylene sheeting			
Heavy-duty holding power			
Transparent			
No residue removal (within stated time)			
D-Tack (keeps edges of roll clean)			
Application			
Bundling and securing	●	✓	●
Repairs, patching and protecting	●	✓	●
Labeling, marking and identifying	✓	●	✓
Sealing boxes for storage, mailing and shipping	●	✓	✓
General indoor use	★	●	✓
General outdoor use			
Temporary applications	●	●	●
Long-term applications			
Regripping handles	●		✓
Protecting rough surfaces like concrete, cement, grout and brick			
Industrial and HVAC applications, like wrapping pipes			
Hanging/draping polyethylene sheeting			
Color coding, decorating and crafts		★	
Applications where appearance matters		●	
Reliable removal			

✓ Product Feature* ● Recommended Application* ★ Ideal Application* * Test adhesion compatibility before use.

3M™ and Scotch® Duct Tape Product Specifications

3M™ Premium Duct Tape™

Cat. No.	Description	Case Qty.	Item UPC	Case UPC	Case Dim. (in.) (L x W x H)	Case Wt. (lbs.)	Case Cu. Ft.
3M™ DUCT TAPE – MULTI-USE							
2960-A	1.88 in x 60 yd	24	000-51131-98009-9	000-76308-90953-6	11.875 x 11.875 x 12.125	25.463	0.989
2960-C	1.88 in x 60 yd	9	000-51131-98009-9	000-76308-90954-3	17.625 x 6.375 x 6.437	9.673	0.419
2910-C	1.88 in x 10 yd	12	000-51131-98002-0	000-76308-90956-7	8.125 x 8.125 x 6.437	2.42	0.246
2930-C	1.88 in x 30 yd	12	000-51131-98004-4	000-76308-90957-4	9.937 x 9.937 x 6.437	6.642	0.368
2945-C	1.88 in x 45 yd	12	000-51131-98201-7	000-76308-90955-0	10.875 x 10.875 x 6.437	9.807	0.441
3M™ DUCT TAPE – COLORED – 20 YD							
3920-BK	1.88 in x 20 yd	12	000-51131-98008-2	000-76308-90887-4	9.055 x 9.055 x 6.299	5.494	0.299
3920-BL	1.88 in x 20 yd	12	000-76308-73157-1	500-76308-73157-6	9.055 x 9.055 x 6.299	5	0.299
3920-BR	1.88 in x 20 yd	12	000-76308-73161-8	500-76308-73161-3	9.055 x 9.055 x 6.299	4.95	0.299
3920-OR	1.88 in x 20 yd	12	000-76308-73159-5	500-76308-73159-0	9.055 x 9.055 x 6.299	4.95	0.299
3920-RD	1.88 in x 20 yd	12	000-76308-73154-0	500-76308-73154-5	9.055 x 9.055 x 6.299	5.05	0.299
3920-WH	1.88 in x 20 yd	12	000-76308-73155-7	500-76308-73155-2	9.055 x 9.055 x 6.299	5.1	0.299
3920-GR	1.88 in x 20 yd	12	006-38060-65728-7	506-38060-65728-2	9.055 x 9.055 x 6.299	4.87	0.302
3M™ DUCT TAPE – COLORED – 55 YD							
3955-BK	1.88 in x 55 yd	9	000-68060-46947-2	500-68060-46947-7	16.75 x 5.875 x 6.25	9.095	0.356
3955-RD	1.88 in x 55 yd	9	000-68060-46948-9	500-68060-46948-4	16.75 x 5.875 x 6.25	9.095	0.356
3955-WH	1.88 in x 55 yd	9	000-68060-46949-6	500-68060-46949-1	16.75 x 5.875 x 6.25	9.095	0.356
3M™ DUCT TAPE – CARDED							
1005-BLK-CD	1.5 in x 5 yd	12	000-51135-81078-1	500-51135-81078-6	8.125 x 6.75 x 8.75	1.392	0.278
1005-RED-CD	1.5 in x 5 yd	12	000-51135-81076-7	500-51135-81076-2	8.125 x 6.75 x 8.75	1.392	0.278
1005-WHT-CD	1.5 in x 5 yd	12	000-51135-81080-4	500-51135-81080-9	8.125 x 6.75 x 8.75	1.392	0.278
1105-GRAY-CD	1.5 in x 5 yd	12	000-51135-81081-1	500-51135-81081-6	8.125 x 6.75 x 8.75	1.392	0.278
3M™ DUCT TAPE – BASIC							
1020	1.88 in x 20 yd	9	006-38060-92392-4	506-38060-92392-9	12.625 x 5.0 x 6.375	4.44	0.233
1055	1.88 in x 55 yd	24	000-51141-94914-7	500-51141-94914-2	15.75 x 10.63 x 7.75	17.766	0.751
1055-3PK	1.88 in x 55 yd (ea)	12	000-51141-94037-3	006-38060-85267-5	16.0 x 16.0 x 12.063	9.284	1.787
P0030	1.88 in x 30 yd	16	000-51131-76943-4	000-51141-99972-2	9.812 x 9.812 x 8.375	8.125	0.467

Scotch® Contractor Duct Tape

Cat. No.	Description	Case Qty.	Item UPC	Case UPC	Case Dim. (in.) (L x W x H)	Case Wt. (lbs.)	Case Cu. Ft.
SCOTCH® HEAVY-DUTY POLY STUCCO TAPE							
3260-A	1.88 in x 60 yd	12	000-51131-93947-9	500-51131-93947-4	17.1 x 6.1 x 8.4	13.44	0.507
3260-BULK	1.88 in x 60 yd, Bulk	24	000-51131-93947-9	000-51135-81401-7	15.7 x 10.5 x 8.6	26.67	0.819
SCOTCH® PRINTED FOIL TAPE							
3326-A	2.5 in x 60 yd	12	000-51131-85494-9	500-51131-85494-4	22 x 6.1 x 11	26.94	0.861
SCOTCH® FOIL TAPE							
3311-10A	2 in x 10 yd	24	000-51131-85492-5	500-51131-85492-0	12 x 8.1 x 8.5	7.38	0.474
3311-50A	2 in x 50 yd	12	000-51131-85493-2	500-51131-85493-7	15.5 x 5.6 x 8.5	15.28	0.422

Making your job a whole lot easier.

IMPORTANT NOTICE TO PURCHASER: All statements, technical information and recommendations contained herein are based on tests we believe to be reliable, but the accuracy or completeness thereof is not guaranteed, and the following is made in lieu of all warranties, expressed or implied. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective. Before using, user shall determine the suitability of the product for its intended use, and user assumes all risk and liability whatsoever in connection therewith, NEITHER SELLER NOR MANUFACTURER SHALL BE LIABLE EITHER IN TORT OR IN CONTRACT FOR ANY LOSS OR DAMAGE, DIRECT, INCIDENTAL, OR CONSEQUENTIAL, ARISING OUT OF THE USE OF OR THE LIABILITY TO USE THE PRODUCT. No statement or recommendation not contained herein shall have any force or effect unless in an Agreement signed by officers of sellers or manufacturers.



**Construction and Home
Improvement Markets Division**

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