



Revision Number: 002.0

Issue date: 09/23/2014

**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** DB EPOXY ADH E-20HP 50 ML RESIN  
**Product use:** Epoxy resin

**IDH number:** 701979  
**Item number:** 29314\_209532  
**Region:** Canada

**Company address:**  
Henkel Canada Corporation  
2515 Meadowpine Boulevard  
Mississauga, Ontario L5N 6C3

**Contact information:**  
Telephone: 905.814.6511  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

**Physical state:** Liquid  
**Color:** Pale yellow, to, Off white  
**Odor:** Faint, Epoxy  
**WHMIS hazard class:** D.2.B

**WARNING:** MAY CAUSE ALLERGIC SKIN REACTION.  
MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

**Relevant routes of exposure:** Skin, Inhalation, Eyes

**Potential Health Effects**

**Inhalation:** May cause respiratory tract irritation.  
**Skin contact:** May cause allergic skin reaction. May cause skin irritation.  
**Eye contact:** This product may cause irritation to the eyes.  
**Ingestion:** Ingestion of this product is unlikely. However, ingestion of product may produce gastrointestinal irritation and disturbances. Vomiting.

**Existing conditions aggravated by exposure:** Eye, skin and respiratory disorders.

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous components	CAS NUMBER	%
Epoxy resin	Proprietary	60 - 100
Acrylic polymers	Unknown	10 - 30

**4. FIRST AID MEASURES**

**Inhalation:** Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.

**Skin contact:** Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

**Eye contact:** Immediately flush eyes with plenty of water for at least 15 minutes. If symptoms develop and persist, get medical attention.

**Ingestion:**

DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

## 5. FIRE FIGHTING MEASURES

<b>Flash point:</b>	96.11 °C (205°F) Setaflash Closed Cup
<b>Autoignition temperature:</b>	Not available.
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	Personnel in vicinity and downwind should be evacuated. Burning produces obnoxious and toxic fumes. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. In case of fire, keep containers cool with water spray.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Aldehydes. Formaldehyde. Acids. Acrylic monomers. Toxic fumes. Irritating vapors.
<b>Sensitivity to Mechanical Impact:</b>	Not available.
<b>Sensitivity to static discharge:</b>	Not available.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.
<b>Storage:</b>	Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Protect from direct sunlight.

For information on product shelf life contact Henkel Canada Customer Service at 800-263-5043.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epoxy resin	None	None	None	None
Acrylic polymers	None	None	None	None

**Engineering controls:** Use local exhaust ventilation if the potential for airborne exposure exists.

**Respiratory protection:** Use a NIOSH approved respirator if ventilation is inadequate.

**Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

**Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:** Liquid

**Color:** Pale yellow, to, Off white

**Odor:** Faint, Epoxy

**Odor threshold:** Not available.

**pH:** Not available.

**Vapor pressure:** Not available.

**Boiling point/range:** Not available.

**Melting point/ range:** Not available.

**Specific gravity:** 1.10

**Vapor density:** Not available.

**Flash point:** 96.11 °C (205°F) Setaflash Closed Cup

**Flammable/Explosive limits - lower:** Not available.

**Flammable/Explosive limits - upper:** Not available.

**Autoignition temperature:** Not available.

**Evaporation rate:** Not available.

**Solubility in water:** Not available.

**Partition coefficient (n-octanol/water):** Not available.

**VOC content:** 0.0 % California SCAQMD Method 316B

## 10. STABILITY AND REACTIVITY

**Stability:** Stable under normal conditions of storage and use.

**Hazardous reactions:** Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.

**Hazardous decomposition products:** Oxides of carbon. Oxides of nitrogen. Aldehydes. Formaldehyde. Acids. Acrylic monomers. Toxic fumes. Irritating vapors.

**Incompatible materials:** Acids. Bases. Oxidizing agents. Amines.

**Conditions to avoid:** Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight.

## 11. TOXICOLOGICAL INFORMATION

**Toxicologically synergistic products:** Not available.

Refer to the following for Irritancy of Product, Sensitization to Product, Carcinogenicity, Reproductive Toxicity, Teratogenicity, and Mutagenicity.

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)	ACGIH Carcinogen
Epoxy resin	No	No	No	No
Acrylic polymers	No	No	No	No

Hazardous components	LD50s and LC50s	Health Effects/Target Organs
Epoxy resin	None	Allergen, Irritant
Acrylic polymers	None	No Data

## 12. ECOLOGICAL INFORMATION

Ecological information: Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

### Canada Transportation of Dangerous Goods - Ground

Proper shipping name: Not regulated  
Hazard class or division: None  
Identification number: None  
Packing group: None

### International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)  
Hazard class or division: 9  
Identification number: UN 3082  
Packing group: III

### Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)  
Hazard class or division: 9  
Identification number: UN 3082  
Packing group: III  
Marine pollutant: Epoxy resin

## 15. REGULATORY INFORMATION

### Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

### United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

## 16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 7, 8, 10

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulation (CPR), and the MSDS contains all the information required by the CPR.

Prepared by: Rena Petrides, Regulatory Affairs Specialist

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Revision Number: 006.0

Issue date: 03/14/2012

## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** DB EPOXY ADH E-20HP 50 ML HARD  
**Product use:** Epoxy Hardener

**IDH number:** 701980  
**Item number:** 29314\_209533  
**Region:** Canada

**Company address:**  
 Henkel Corporation  
 2515 Meadowpine Boulevard  
 Mississauga, Ontario L5N 6C3

**Contact information:**  
 Telephone: 905.814.6511  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**Physical state:** Liquid  
**Color:** Light yellow  
**Odor:** Mild  
**WHMIS hazard class:** D.2.A, D.2.B, E

**DANGER:** CAUSES EYE, SKIN AND RESPIRATORY TRACT BURNS.  
 MAY CAUSE ALLERGIC SKIN REACTION.  
 HARMFUL IF INHALED.  
 MAY BE HARMFUL IF SWALLOWED OR ABSORBED THROUGH SKIN.

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects

**Inhalation:** Can cause severe irritation and burns to the respiratory tract. Harmful if inhaled; may cause delayed lung damage.  
**Skin contact:** Causes skin burns. May cause allergic skin reaction. May be harmful if absorbed through skin.  
**Eye contact:** Causes eye burns. Burns of the eye may cause blindness. Exposure to vapor may cause tearing of the eyes, irritation and burning sensation.  
**Ingestion:** If ingested, severe burns of the mouth and throat may occur, as well as perforation of the esophagus and the stomach. May be harmful if swallowed.

**Existing conditions aggravated by exposure:** Eye, skin, and respiratory disorders.

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Substituted polyamine	Proprietary	30 - 60
Polyglycol diamine	Proprietary	10 - 30
Acid salt	Proprietary	5 - 10
Glycerol	56-81-5	1 - 5
Substituted aminophenol	Proprietary	1 - 5
Filler	Proprietary	1 - 5
Diethyleneglycol monoethyl ether	111-90-0	1 - 5
Ethylene glycol	107-21-1	0.1 - 1

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Give a conscious person several glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

#### 5. FIRE FIGHTING MEASURES

<b>Flash point:</b>	> 93.4 °C (> 200.12 °F) Setaflash Closed Cup
<b>Autoignition temperature:</b>	Not available.
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	Personnel in vicinity and downwind should be evacuated. Burning produces obnoxious and toxic fumes.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Acrolein. Ammonia. Hydrogen fluoride. Nitric acid. Toxic fumes. Irritating vapors.
<b>Sensitivity to Mechanical Impact:</b>	Not available.
<b>Sensitivity to static discharge:</b>	Not available.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Use only with adequate ventilation. Keep container closed.
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**Storage:**

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Do not store in reactive metal containers.

For information on product shelf life contact Henkel Canada Customer Service at (905) 814-6511.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Substituted polyamine	None	None	None	None
Polyglycol diamine	None	None	None	None
Acid salt	None	None	None	None
Glycerol	10 mg/m3 TWA Mist.	5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
Substituted aminophenol	None	None	None	None
Filler	None	None	None	None
Diethyleneglycol monoethyl ether	None	None	25 ppm (140 mg/m3) TWA	None
Ethylene glycol	100 mg/m3 Ceiling Aerosol.	None	None	None

**Engineering controls:**

Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

**Respiratory protection:**

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

**Skin protection:**

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene, Butyl-rubber, or nitrile-rubber gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Light yellow
Odor:	Mild
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	Not available.
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Specific gravity:	1.15
Vapor density:	Not available.
Flash point:	> 93.4 °C (> 200.12 °F) Setflash Closed Cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Evaporation rate:	Not available.
Solubility in water:	Partially soluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	< 1.0 %; < 10 g/l Estimated



## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Acrolein. Ammonia. Nitric acid. Hydrogen fluoride. Toxic fumes. Irritating vapors.
<b>Incompatible materials:</b>	Oxidizing agents. Organic acids. Mineral acids. Peroxides. Sodium hypochlorite. This product slowly corrodes copper, aluminum, zinc and galvanized surfaces.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

<b>Toxicologically synergistic products:</b>	Not available.
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Refer to the following for Irritancy of Product, Sensitization to Product, Carcinogenicity, Reproductive Toxicity, Teratogenicity, and Mutagenicity.

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)	ACGIH Carcinogen
Substituted polyamine	No	No	No	No
Polyglycol diamine	No	No	No	No
Acid salt	No	No	No	No
Glycerol	No	No	No	No
Substituted aminophenol	No	No	No	No
Filler	No	No	No	No
Diethyleneglycol monoethyl ether	No	No	No	No
Ethylene glycol	No	No	No	Group A4

Hazardous components	LD50s and LC50s	Health Effects/Target Organs
Substituted polyamine	None	No Records
Polyglycol diamine	None	Corrosive
Acid salt	None	No Records
Glycerol	None	Blood, Irritant, Kidney, Nuisance dust
Substituted aminophenol	None	Irritant, Allergen
Filler	None	No Target Organs
Diethyleneglycol monoethyl ether	Oral LD50 (RAT) = 5.54 g/kg Oral LD50 (RAT) = 5,900 mg/kg Oral LD50 (RAT) = 7,500 mg/kg Oral LD50 (RAT) = 1,920 mg/kg Oral LD50 (RAT) = 6,500 mg/kg Oral LD50 (rabbit) = 3,620 mg/kg Oral LD50 (rabbit) = 4,450 mg/kg Dermal LD50 (rabbit) = 8,476 mg/kg Dermal LD50 (rabbit) = 8,500 mg/kg Dermal LD50 (rabbit) = 10,300 mg/kg Dermal LD50 (rabbit) = 11,176 mg/kg Dermal LD50 (RAT) = 6,000 mg/kg	Blood, Central nervous system, Irritant, Kidney
Ethylene glycol	Oral LD50 (RAT) = 5.89 g/kg Dermal LD50 (rabbit) = 9,530 mg/kg	Blood, Bone Marrow, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Metabolic

## 12. ECOLOGICAL INFORMATION

<b>Ecological information:</b>	Not available.
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### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Canadian and local regulations.

### 14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

#### Canada Transportation of Dangerous Goods - Ground

**Proper shipping name:** AMINES, LIQUID, CORROSIVE, N.O.S. (Substituted Polyamine)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** II

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Amines, liquid, corrosive, n.o.s. (Polyglycol diamine)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** II

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** AMINES, LIQUID, CORROSIVE, N.O.S. (Polyglycol diamine)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** II

### 15. REGULATORY INFORMATION

#### Canada Regulatory Information

**CEPA DSL/NDL Status:** Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

### 16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 1,2,4,5,6,7,10,14

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulation (CPR), and the MSDS contains all the information required by the CPR.

**Prepared by:** Rena Petrides, Regulatory Affairs Specialist

**DISCLAIMER:** The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.