



## Safety Data Sheet

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<b>Issue Date:</b>	08/21/17	<b>Supersedes Date:</b>	10/30/14

### Product identifier

3M™4430R Clear Part A & Part B

### ID Number(s):

75-0299-9557-0

### Recommended use

Overprint Clear

### Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Transportation Safety Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

26-5698-1, 10-1481-0

### Reason for Reissue

Conversion to GHS format SDS.

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<b>Issue Date:</b>	05/21/18	<b>Supersedes Date:</b>	08/18/17

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ 4430R Clear - Part A

#### Product Identification Numbers

LE-N100-0216-1

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Part A of 4430R to be used with Part B only.

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Transportation Safety Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Flammable Liquid: Category 3.  
Acute Toxicity (inhalation): Category 4.  
Serious Eye Damage/Irritation: Category 2B.  
Skin Corrosion/Irritation: Category 2.  
Respiratory Sensitizer: Category 1.  
Skin Sensitizer: Category 1A.  
Reproductive Toxicity: Category 2.  
Specific Target Organ Toxicity (single exposure): Category 3.

#### 2.2. Label elements

##### Signal word

Danger

**Symbols**

Flame | Exclamation mark | Health Hazard |

**Pictograms****Hazard Statements**

Flammable liquid and vapor.

Causes eye irritation.

Causes skin irritation.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

Harmful if inhaled.

May cause respiratory irritation.

Suspected of damaging fertility or the unborn child.

**Precautionary Statements****Prevention:**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

In case of inadequate ventilation wear respiratory protection.

Wear protective gloves and eye/face protection.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

IF exposed or concerned: Get medical advice/attention.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

**Storage:**

Store in a well-ventilated place. Keep container tightly closed.

Keep cool.

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

45% of the mixture consists of ingredients of unknown acute oral toxicity.

47% of the mixture consists of ingredients of unknown acute dermal toxicity.

52% of the mixture consists of ingredients of unknown acute inhalation toxicity.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Ethyl 3-ethoxypropionate	763-69-9	30 - 60
Polyurethane resin	Trade Secret*	30 - 60
Methylenebis(4-cyclohexyl isocyanate)	5124-30-1	0 - 13 Trade Secret *
2,4-Pentanedione	123-54-6	3 - 7 Trade Secret *
U. V. Inhibitor	Trade Secret*	1 - 5
Octamethylcyclotetrasiloxane	556-67-2	< 0.2 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

**5.2. Special hazards arising from the substance or mixture**

Closed containers exposed to heat from fire may build pressure and explode.

**Hazardous Decomposition or By-Products****Substance**

Carbon monoxide  
 Carbon dioxide  
 Hydrogen Cyanide  
 Oxides of Nitrogen

**Condition**

During Combustion  
 During Combustion  
 During Combustion  
 During Combustion

**5.3. Special protective actions for fire-fighters**

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

**7.2. Conditions for safe storage including any incompatibilities**

Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store away from acids. Store away from oxidizing agents.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
2,4-Pentanedione	123-54-6	ACGIH	TWA:25 ppm	SKIN
Methylenebis(4-cyclohexyl isocyanate)	5124-30-1	ACGIH	TWA:0.005 ppm	
Octamethylcyclotetrasiloxane	556-67-2	AIHA	TWA:10 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**8.2. Exposure controls****8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

**Respiratory protection**

In case of inadequate ventilation wear respiratory protection. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates  
 Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>General Physical Form:</b>	Liquid
<b>Odor, Color, Grade:</b>	solvent odor, clear to straw colored, liquid
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Boiling Point</b>	>=293 °F
<b>Flash Point</b>	138 °F [ <i>Test Method: Closed Cup</i> ]
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	1 %
<b>Flammable Limits(UEL)</b>	11.4 %
<b>Vapor Pressure</b>	<=6.8 mmHg [ <i>@ 20 °C</i> ]
<b>Vapor Density</b>	>=1 [ <i>Ref Std: AIR=1</i> ]
<b>Density</b>	1.05 g/ml
<b>Specific Gravity</b>	1.05 [ <i>Ref Std: WATER=1</i> ]
<b>Solubility In Water</b>	0.1 - 1 %
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	>=644 °F
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	600 - 1,200 centipoise
<b>Molecular weight</b>	<i>No Data Available</i>
<b>Volatile Organic Compounds</b>	400 - 600 [ <i>Details: Conditions: Part A: 500 g/l; Part B: 750 g/l</i> ]
<b>Percent volatile</b>	50 %

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Sparks and/or flames

### 10.5. Incompatible materials

None known.

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	



Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

Harmful if inhaled. Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

#### Skin Contact:

May be harmful in contact with skin.

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

#### Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

#### Additional Health Effects:

#### Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

#### Additional Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE <sub>2,000</sub> - 5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE <sub>1</sub> - 5 mg/l

Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Ethyl 3-ethoxypropionate	Dermal	Rabbit	LD50 4,080 mg/kg
Ethyl 3-ethoxypropionate	Inhalation-Vapor (4 hours)	Rat	LC50 > 14.4 mg/l
Ethyl 3-ethoxypropionate	Ingestion	Rat	LD50 3,200 mg/kg
Methylenebis(4-cyclohexyl isocyanate)	Dermal	Rabbit	LD50 > 10,000 mg/kg
Methylenebis(4-cyclohexyl isocyanate)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.434 mg/l
Methylenebis(4-cyclohexyl isocyanate)	Ingestion	Rat	LD50 9,900 mg/kg
2,4-Pentanedione	Dermal	Rabbit	LD50 790 mg/kg
2,4-Pentanedione	Inhalation-Vapor (4 hours)	Rat	LC50 5.1 mg/l
2,4-Pentanedione	Ingestion	Rat	LD50 570 mg/kg
U. V. Inhibitor	Dermal		LD50 estimated to be > 5,000 mg/kg
U. V. Inhibitor	Ingestion	Rat	LD50 > 5,000 mg/kg
Octamethylcyclotetrasiloxane	Dermal	Rat	LD50 > 2,400 mg/kg
Octamethylcyclotetrasiloxane	Inhalation-Dust/Mist (4 hours)	Rat	LC50 36 mg/l
Octamethylcyclotetrasiloxane	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
Ethyl 3-ethoxypropionate	Rabbit	No significant irritation
U. V. Inhibitor	Rabbit	Minimal irritation
Octamethylcyclotetrasiloxane	Rabbit	Minimal irritation

#### Serious Eye Damage/Irritation

Name	Species	Value
Ethyl 3-ethoxypropionate	Rabbit	Mild irritant
U. V. Inhibitor	similar health hazards	Mild irritant
Octamethylcyclotetrasiloxane	Rabbit	No significant irritation

#### Skin Sensitization

Name	Species	Value
Ethyl 3-ethoxypropionate	Guinea pig	Not classified
U. V. Inhibitor	Guinea pig	Not classified
Octamethylcyclotetrasiloxane	Human and animal	Not classified

#### Photosensitization

Name	Species	Value
U. V. Inhibitor	Guinea pig	Not sensitizing

#### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Germ Cell Mutagenicity

Name	Route	Value
------	-------	-------

Ethyl 3-ethoxypropionate	In Vitro	Not mutagenic
U. V. Inhibitor	In Vitro	Not mutagenic
U. V. Inhibitor	In vivo	Not mutagenic
Octamethylcyclotetrasiloxane	In Vitro	Some positive data exist, but the data are not sufficient for classification

### Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
U. V. Inhibitor	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
U. V. Inhibitor	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
Octamethylcyclotetrasiloxane	Inhalation	Not classified for male reproduction	Rat	NOAEL 8.5 mg/l	2 generation
Octamethylcyclotetrasiloxane	Ingestion	Toxic to female reproduction	Rabbit	NOAEL 50 mg/kg/day	during organogenesis
Octamethylcyclotetrasiloxane	Inhalation	Toxic to female reproduction	Rat	NOAEL 3.6 mg/l	2 generation

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
U. V. Inhibitor	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

#### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Ethyl 3-ethoxypropionate	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 6 mg/l	90 days
Ethyl 3-ethoxypropionate	Inhalation	nervous system   heart   liver   immune system   kidney and/or bladder	Not classified	Rat	NOAEL 6 mg/l	17 days
Ethyl 3-ethoxypropionate	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	17 days
Ethyl 3-ethoxypropionate	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl 3-ethoxypropionate	Ingestion	kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	17 days
U. V. Inhibitor	Dermal	hematopoietic system	Not classified	Rabbit	NOAEL 534 mg/kg/day	13 weeks
U. V. Inhibitor	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,085 mg/kg	90 days
U. V. Inhibitor	Ingestion	blood   liver   kidney and/or bladder	Not classified	Rabbit	NOAEL 1,085 mg/kg/day	13 weeks

Octamethylcyclotetrasiloxane	Dermal	hematopoietic system	Not classified	Rabbit	NOAEL 960 mg/kg/day	3 weeks
Octamethylcyclotetrasiloxane	Inhalation	liver	Not classified	Rat	NOAEL 8.5 mg/l	13 weeks
Octamethylcyclotetrasiloxane	Inhalation	endocrine system   immune system   kidney and/or bladder	Not classified	Rat	NOAEL 8.5 mg/l	2 generation
Octamethylcyclotetrasiloxane	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 8.5 mg/l	13 weeks
Octamethylcyclotetrasiloxane	Ingestion	liver	Not classified	Rat	NOAEL 1,600 mg/kg/day	2 weeks

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable)

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:****Physical Hazards**

Flammable (gases, aerosols, liquids, or solids)

**Health Hazards**

Acute toxicity

Reproductive toxicity

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Methylenebis(4-cyclohexyl isocyanate)	5124-30-1	Trade Secret 0 - 13
Methylenebis(4-cyclohexyl isocyanate) (DIISOCYANATES (CERTAIN CHEMICALS ONLY))	5124-30-1	0 - 13

**This material contains a chemical which requires export notification under TSCA Section 12[b]:**

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Regulation</u>	<u>Status</u>
2,4-Pentanedione	123-54-6	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Proposed
Octamethylcyclotetrasiloxane	556-67-2	Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals	Applicable

**This material contains a chemical subject to a proposed EPA Significant New Use Rule (TSCA Section 5)**

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Reference</u>
2,4-Pentanedione	123-54-6	proposed SNUR

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

**15.4. International Regulations**

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: Other information**

**NFPA Hazard Classification**

**Health: 2 Flammability: 2 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar

emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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**Reason for Reissue**

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## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ 4430R Clear - Part B

#### Product Identification Numbers

LE-N100-0215-3

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Part B of 4430R Kit. To be used only with Part A of Kit.

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Transportation Safety Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Flammable Liquid: Category 3.  
Serious Eye Damage/Irritation: Category 2A.  
Skin Corrosion/Irritation: Category 2.  
Aspiration Hazard: Category 1.  
Reproductive Toxicity: Category 2.  
Specific Target Organ Toxicity (single exposure): Category 3.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Flame | Exclamation mark | Health Hazard |

**Pictograms****Hazard Statements**

Flammable liquid and vapor.

Causes serious eye irritation.

Causes skin irritation.

May be fatal if swallowed and enters airways.

May cause drowsiness or dizziness.

Suspected of damaging fertility or the unborn child.

**Precautionary Statements****Prevention:**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Wash thoroughly after handling.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

If skin irritation occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Do NOT induce vomiting.

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

IF exposed or concerned: Get medical advice/attention.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

**Storage:**

Store in a well-ventilated place. Keep container tightly closed.

Keep cool.

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.



33% of the mixture consists of ingredients of unknown acute inhalation toxicity.

### SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Hydrotreated heavy naphtha (petroleum)	64742-48-9	30 - 60 Trade Secret *
Ethyl 3-ethoxypropionate	763-69-9	15 - 40
Zinc 2-ethylhexanoate	136-53-8	15 - 40 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

##### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

##### Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

##### Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

##### If Swallowed:

Do not induce vomiting. Get immediate medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

#### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

#### 5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

#### Hazardous Decomposition or By-Products

##### Substance

Carbon monoxide

Carbon dioxide

##### Condition

During Combustion

During Combustion

#### 5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure

demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from acids. Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

## 8.2.2. Personal protective equipment (PPE)

### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>General Physical Form:</b>	Liquid
<b>Odor, Color, Grade:</b>	solvent odor, colorless, liquid
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Boiling Point</b>	>=300 °F
<b>Flash Point</b>	110 °F [ <i>Test Method</i> :Tagliabue Closed Cup]
<b>Evaporation rate</b>	<=1 [ <i>Ref Std</i> :BUOAC=1]
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Vapor Pressure</b>	<=2 mmHg [@ 20 °C]
<b>Vapor Density</b>	>=1 [ <i>Ref Std</i> :AIR=1]
<b>Density</b>	0.92 g/ml
<b>Specific Gravity</b>	0.92 [ <i>Ref Std</i> :WATER=1]
<b>Solubility in Water</b>	Slight (less than 10%)
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	5 centipoise
<b>Volatile Organic Compounds</b>	600 - 800 g/l
<b>Percent volatile</b>	75 % weight

VOC Less H2O &amp; Exempt Solvents

No Data Available

**SECTION 10: Stability and reactivity****10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

Sparks and/or flames

Light

**10.5. Incompatible materials**

Strong oxidizing agents

**10.6. Hazardous decomposition products****Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

**Skin Contact:**

May be harmful in contact with skin.

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

**Eye Contact:**

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

#### Ingestion:

Chemical (Aspiration) Pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish colored skin (cyanosis), and may be fatal.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

#### Additional Health Effects:

##### Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

##### Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE <sub>2,000</sub> - 5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE <sub>20</sub> - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Hydrotreated heavy naphtha (petroleum)	Inhalation-Vapor		LC <sub>50</sub> estimated to be 20 - 50 mg/l
Hydrotreated heavy naphtha (petroleum)	Dermal	Rabbit	LD <sub>50</sub> > 3,000 mg/kg
Hydrotreated heavy naphtha (petroleum)	Ingestion	Rat	LD <sub>50</sub> > 5,000 mg/kg
Ethyl 3-ethoxypropionate	Dermal	Rabbit	LD <sub>50</sub> 4,080 mg/kg
Ethyl 3-ethoxypropionate	Inhalation-Vapor (4 hours)	Rat	LC <sub>50</sub> > 14.4 mg/l
Ethyl 3-ethoxypropionate	Ingestion	Rat	LD <sub>50</sub> 3,200 mg/kg
Zinc 2-ethylhexanoate	Dermal		LD <sub>50</sub> estimated to be > 5,000 mg/kg
Zinc 2-ethylhexanoate	Ingestion	Rat	LD <sub>50</sub> > 5,000 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
Hydrotreated heavy naphtha (petroleum)	Rabbit	Irritant
Ethyl 3-ethoxypropionate	Rabbit	No significant irritation
Zinc 2-ethylhexanoate	Rabbit	Mild irritant

#### Serious Eye Damage/Irritation

Name	Species	Value
Hydrotreated heavy naphtha (petroleum)	Rabbit	No significant irritation
Ethyl 3-ethoxypropionate	Rabbit	Mild irritant
Zinc 2-ethylhexanoate	Rabbit	Severe irritant

#### Skin Sensitization

Name	Species	Value
Hydrotreated heavy naphtha (petroleum)	Guinea pig	Not classified
Ethyl 3-ethoxypropionate	Guinea pig	Not classified

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

Name	Route	Value
Hydrotreated heavy naphtha (petroleum)	In vivo	Not mutagenic
Hydrotreated heavy naphtha (petroleum)	In Vitro	Some positive data exist, but the data are not sufficient for classification
Ethyl 3-ethoxypropionate	In Vitro	Not mutagenic

### Carcinogenicity

Name	Route	Species	Value
Hydrotreated heavy naphtha (petroleum)	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Hydrotreated heavy naphtha (petroleum)	Inhalation	Human and animal	Some positive data exist, but the data are not sufficient for classification

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Hydrotreated heavy naphtha (petroleum)	Inhalation	Not classified for development	Rat	NOAEL 2.4 mg/l	during organogenesis
Zinc 2-ethylhexanoate	Ingestion	Toxic to female reproduction	Rat	NOAEL 300 mg/kg/day	1 generation
Zinc 2-ethylhexanoate	Ingestion	Toxic to male reproduction	Rat	NOAEL 300 mg/kg/day	1 generation
Zinc 2-ethylhexanoate	Ingestion	Toxic to development	Rat	NOAEL 100 mg/kg/day	1 generation

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Hydrotreated heavy naphtha (petroleum)	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Hydrotreated heavy naphtha (petroleum)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Hydrotreated heavy naphtha (petroleum)	Inhalation	nervous system	Not classified	Dog	NOAEL 6.5 mg/l	4 hours
Hydrotreated heavy naphtha (petroleum)	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgment	NOAEL Not available	
Zinc 2-ethylhexanoate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	

#### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure
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						<b>Duration</b>
Hydrotreated heavy naphtha (petroleum)	Inhalation	nervous system	Not classified	Rat	LOAEL 4.6 mg/l	6 months
Hydrotreated heavy naphtha (petroleum)	Inhalation	kidney and/or bladder	Not classified	Rat	LOAEL 1.9 mg/l	13 weeks
Hydrotreated heavy naphtha (petroleum)	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 0.6 mg/l	90 days
Hydrotreated heavy naphtha (petroleum)	Inhalation	bone, teeth, nails, and/or hair   blood   liver   muscles	Not classified	Rat	NOAEL 5.6 mg/l	12 weeks
Hydrotreated heavy naphtha (petroleum)	Inhalation	heart	Not classified	Multiple animal species	NOAEL 1.3 mg/l	90 days
Ethyl 3-ethoxypropionate	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 6 mg/l	90 days
Ethyl 3-ethoxypropionate	Inhalation	nervous system   heart   liver   immune system   kidney and/or bladder	Not classified	Rat	NOAEL 6 mg/l	17 days
Ethyl 3-ethoxypropionate	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	17 days
Ethyl 3-ethoxypropionate	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl 3-ethoxypropionate	Ingestion	kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	17 days

#### Aspiration Hazard

Name	Value
Hydrotreated heavy naphtha (petroleum)	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

## SECTION 12: Ecological information

### Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

### Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable)

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:****Physical Hazards**

Flammable (gases, aerosols, liquids, or solids)

**Health Hazards**

Aspiration Hazard

Reproductive toxicity

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Zinc 2-ethylhexanoate (ZINC COMPOUNDS)	136-53-8	15 - 40

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

**15.4. International Regulations**

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: Other information****NFPA Hazard Classification**

**Health: 2 Flammability: 2 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.



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