

**3M** Science.  
Applied to Life.™



# Low emissions. High performance.

How do you lessen your environmental footprint while maintaining or improving product quality?

3M™ Low VOC\* Spray Adhesives are designed to deliver the performance you've come to expect from 3M aerosols and also help you adjust to changing environmental and operational needs. These products meet CARB/OTC VOC requirements, are GREENGUARD Gold Certified and can help contribute to LEED® credits.



\*Meets applicable 2017 California Air Resource Board VOC limits for mist and web spray adhesives.

# Great performance. Trusted by Professionals.



## Performance: Find the right adhesive

Choosing the right adhesive for your assembly begins with asking the right questions:

- What kinds of materials are you bonding?
- How large are the materials?
- Do you need time to reposition after adhesion?
- What specific adhesive attributes are you looking for?
- What issues are you having, if any, with your current products?
- What are the environmental, health and safety factors?

## Productivity: Find the right delivery system

How you apply adhesive to your assembly components is often as important as the adhesive itself. 3M will work with you to find the delivery system that optimizes efficiency and works best for your assembly processes. 3M spray adhesives are available in three delivery systems: aerosol, cylinder and bulk.



### Aerosol

- Ultimate convenience for smaller jobs or multiple stations
- No equipment, no mess, no setup
- Easy to use; complements bulk or cylinder systems
- Ideal for field work

### Cylinder





- Self-contained, pressurized, portable
- Minimal equipment investment
- Low maintenance
- Optimized spray patterns cut waste and maximize coverage
- Ideal for larger surface areas and >20 pieces/day

### Bulk

- Easily integrated into existing equipment
- Highly cost efficient — generally the lowest cost per square foot
- Requires trained and experienced operators to maximize value
- Ideal for large surface areas and large industrial manufacturers

Color Key: ● Blue ○ Clear ● Green ● Lavender ● Neutral ● Orange ● Purple ● Red























































## Multipurpose

Product	Color	Delivery	UPC	Size	Description
 <b>3M™ Fastbond™ Insulation Adhesive 49</b>	○		000-21200-45163-8 000-21200-50044-2 000-21200-56556-4 000-21200-45164-5 000-21200-45193-5 000-21200-56521-2 000-21200-56520-5	5 Gallon Pail 5 Gallon Box Open Head Steel Drum Poly Drum Poly Tote 255 Gallon EZ Drain Tote 100 Gallon EZ Tote	<ul style="list-style-type: none"> <li>• Fast-tacking, high performance, water-based, pressure-sensitive adhesive</li> <li>• Ideal for lightweight materials such as fiberglass, felt, shoddy and paper</li> <li>• Low VOC content</li> </ul>
	●		000-76308-98666-7 000-76308-98667-4 000-76308-98798-5 000-76308-98668-1	5 Gallon Pail Open Head Steel Drum 255 Gallon Poly Tote 100 Gallon EZ Tote	
 <b>3M™ General Purpose Adhesive 60 CA</b>	○		000-48011-61687-2 000-48011-61688-9 000-48011-61689-6	Large Intermediate Jumbo	<ul style="list-style-type: none"> <li>• Low VOC, general-purpose industrial-grade adhesive with lace spray pattern</li> <li>• High solids content</li> <li>• Bonds fabric, foam, plastic, heavy paper to wood, plastics and metals</li> </ul>
	○		000-51115-31589-1 000-51115-31590-9	5 Gallon Pail Closed Head Steel Drum	
 <b>3M™ Super 77™ CA Multipurpose Spray Adhesive – Low VOC &lt;25%</b>	○		000-51111-97956-3	Aerosol	<ul style="list-style-type: none"> <li>• Bonds many lightweight materials such as foils, carpeting, paper, cardboard, felt and more</li> <li>• Low soak-in and long open time</li> <li>• Meets CARB/OTC VOC requirements and helps contribute to LEED® credits</li> </ul>



















\*Meets applicable 2017 California Air Resource Board VOC limits for mist and web spray adhesives.

# Heavy Duty













Product	Color	Delivery	UPC	Size	Description
 <b>3M™ Fastbond™ Contact Adhesive 30NF</b>			000-21200-21186-7 000-21200-21187-4 000-21200-21188-1 000-21200-31344-8	1 Gallon Pail 5 Gallon Pail Open Head Steel Drum 270 Gallon Poly Tote	<ul style="list-style-type: none"> <li>Water-dispersed, high strength contact adhesive</li> <li>Long bonding range with high immediate bond strength</li> <li>Bonds most foamed plastics, plastic laminate, wood, plywood, wood veneer, canvas and more</li> </ul> 
			000-21200-21181-2 000-21200-21182-9 000-21200-21183-6	1 Gallon Pail 5 Gallon Pail Open Head Steel Drum	
 <b>3M™ Hi-Strength 90 CA Spray Adhesive – Low VOC &lt;25%</b>			000-51111-97957-0	Aerosol	<ul style="list-style-type: none"> <li>High strength and fast-tack adhesive performance</li> <li>Bonds to concrete, wood, MDF, laminates and polyethylene</li> <li>Meets CARB/OTC VOC requirements and helps contribute to LEED® credits</li> </ul> 
 <b>3M™ Hi-Strength Postforming 94 CA Spray Adhesive</b>			000-48011-61703-9 000-48011-61704-6 000-48011-61705-3	Large Intermediate Jumbo	<ul style="list-style-type: none"> <li>Unique, non-telegraphing spray pattern delivers postformable strength</li> <li>High solids maximize coverage</li> <li>Low VOC, SCAQMD Rule 1168 compliance</li> </ul> 
			000-48011-61663-6 000-48011-61664-3 000-48011-61665-0	Large Intermediate Jumbo	
			000-51115-25016-3 000-51115-25017-0 000-51111-18858-3	5 Gallon Pail Closed Head Steel Drum Open Head Steel Drum	
			000-48011-61666-7 000-48011-61667-4 000-51111-07280-6	5 Gallon Pail Closed Head Steel Drum Open Head Steel Drum	
 <b>3M™ Hi-Strength Postforming 94 CA Spray Adhesive Fragrance Free</b>			000-51115-31577-0 000-51115-31578-7 000-51115-31579-4	Large Intermediate Jumbo	<ul style="list-style-type: none"> <li>Fragrance free</li> <li>Unique, non-telegraphing spray pattern delivers postformable strength</li> <li>High solids maximize coverage</li> <li>Low VOC, SCAQMD Rule 1168 compliance</li> </ul> 
			000-51115-31583-1 000-51115-31584-8 000-51115-31585-5	Large Intermediate Jumbo	
			000-51115-31581-7 000-51115-31582-4	5 Gallon Pail Closed Head Steel Drum	
			000-51115-31586-2 000-51115-31588-6	5 Gallon Pail Closed Head Steel Drum	
 <b>3M™ Hi-Strength 94 ET Spray Adhesive – Low VOC &lt;20%</b>			000-51111-97977-8	Aerosol	<ul style="list-style-type: none"> <li>Unique, non-telegraphing spray pattern delivers postformable strength</li> <li>Long open time</li> <li>Meets CARB/OTC VOC requirements, SCAQMD Rule 1168 compliance, helps contribute to LEED® Credits and low VOC</li> </ul> 
			000-51111-97979-2 000-51111-97980-8 000-51111-97981-5	Large Intermediate Jumbo	
			000-51111-97986-0 000-51111-97987-7 000-51111-97988-4	Large Intermediate Jumbo	
			000-51111-97983-9 000-51111-97984-6	5 Gallon Pail Closed Head Steel Drum	
			000-51111-97990-7 000-51111-97991-4	5 Gallon Pail Closed Head Steel Drum	
 <b>3M™ Hi-Strength 20 CA Spray Adhesive – Low VOC &lt;25%</b>			000-76308-14271-1	Aerosol	<ul style="list-style-type: none"> <li>Bonds laminate, concrete, metal, wood and more</li> <li>Variable-width lace spray pattern</li> <li>Heavy duty, versatile adhesive</li> </ul> 
 <b>3M™ Fastbond™ Contact Adhesive 2000NF</b>			000-21200-87965-4 000-21200-87966-1 000-21200-87969-2	5 Gallon Pail Open Head Steel Drum 270 Gallon Poly Tote	<ul style="list-style-type: none"> <li>A water-dispersed, high solids activated adhesive</li> <li>Immediate bonding and handling strength without forced drying</li> </ul> 
			000-21200-87953-1 000-21200-87955-5 000-21200-87959-3	5 Gallon Pail Open Head Steel Drum 270 Gallon Poly Tote	
			000-21200-89337-7 000-21200-31337-0 000-21200-89338-4 000-21200-89341-4	5 Gallon Pail 5 Gallon Box Open Head Steel Drum 270 Gallon Poly Tote	







## Foam & Fabric

Product	Color	Delivery	UPC	Size	Description
 <b>3M™ Foam Fast 74 CA Spray Adhesive – Low VOC &lt;25%</b>	○		000-51111-97967-9	Aerosol	<ul style="list-style-type: none"> <li>• Ideal for bonding flexible urethane or latex foam to many substrates such as wood, metal, fabrics and more</li> <li>• Soft, non-dimpling glue lines</li> <li>• Meets CARB/OTC VOC requirements and helps contribute to LEED® credits</li> </ul>
	●		000-51111-97958-7	Aerosol	
 <b>3M™ Fastbond™ Foam Adhesive 100NF</b>	●		000-21200-41542-5	5 Gallon Pail	<ul style="list-style-type: none"> <li>• A water-dispersed, neoprene-based contact adhesive</li> <li>• One part, rapid setting adhesive</li> <li>• Ideal for bonding foam to many substrates such as wood, metal, fabrics and more</li> </ul>
	●		000-21200-56509-0	5 Gallon Box	
	●		000-48011-58433-1	Open Head Steel Drum	
	●		000-21200-41543-2	Poly Drum	
	●		000-21200-41544-9	270 Gallon Poly Tote	
	●		000-21200-56512-0	100 Gallon EZ Tote	
	●		000-21200-39203-0	5 Gallon Pail	
	●		000-21200-56510-6	5 Gallon Box	
	●		000-48011-58713-4	Open Head Steel Drum	
	●		000-21200-39204-7	Poly Drum	
	●		000-21200-39205-4	270 Gallon Poly Tote	
	●		000-21200-39205-4	270 Gallon Poly Tote	

## Specialty

Product	Color	Delivery	UPC	Size	Description
 <b>3M™ Fast Tack Water Based Adhesive 1000NF</b>	●		000-51115-64581-5	1 Gallon Pail	<ul style="list-style-type: none"> <li>• Quick bond in a one-part adhesive</li> <li>• High coverage with potential for one surface application</li> <li>• Bonds a wide variety of substrates with high temperature resistance</li> <li>• Meets California and OTC state VOC requirements and helps contribute to LEED® credits</li> </ul>
	●		000-51115-64674-4	5 Gallon Pail	
	●		000-51115-64677-5	Open Head Steel Drum	
	●		000-51115-64676-8	Closed Head Poly Drum	
 <b>3M™ Fastbond™ Pressure Sensitive Adhesive 4224NF</b>	○		000-21200-85780-5	5 Gallon Pail	<ul style="list-style-type: none"> <li>• Water-based carpet adhesive</li> <li>• Permanent pressure-sensitive adhesive with an aggressive tack</li> <li>• Low VOC content</li> </ul>
	●		000-21200-85781-2	Open Head Steel Drum	
	●		000-21200-21159-1	5 Gallon Pail	
	●		000-21200-65080-2	Open Head Steel Drum	
 <b>3M™ Fastbond™ Spray Activator 1</b>	N/A		000-21200-89324-7	5 Gallon Pail	<ul style="list-style-type: none"> <li>• Water-dispersed formula is low VOC</li> <li>• High coverage with mist spray application</li> <li>• Spray activator compatible with 100NF and 2000NF</li> </ul>
			000-21200-39289-4	30 Gallon Tight Head Drum	

## Industrial Cleaner

Product	Color	Delivery	UPC	Size	Description
 <b>3M™ Silicone Spray – Low VOC 60%</b>	N/A		000-51111-07732-0	Aerosol	<ul style="list-style-type: none"> <li>• Reliable lubricant can be used in a wide variety of applications</li> <li>• Fast drying to maintain productivity</li> <li>• Long lasting and non-staining to keep work surfaces clean</li> </ul>
 <b>3M™ Adhesive Remover – Low VOC &lt;20%</b>	N/A		000-51111-97974-7	Aerosol	

For more information on 3M™ Low VOC Spray Adhesives, visit [3M.com/sprayadhesives](http://3M.com/sprayadhesives) or call 1-800-362-3550.



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