



Scotch-Weld™
Structural Adhesive



3M™ Scotch-Weld™ Acrylic Adhesive DP8910NS

Easy to use, high-temperature and high-humidity resistant.

Enduring high temperatures is made easy with 3M™ Scotch-Weld™ Acrylic Adhesive DP8910NS. This innovative adhesive is highly effective at bonding various types of nylon materials and metal surfaces, and it does not require much surface preparation prior to application.



Ideal for high-temperature and high-humidity applications:

Extreme temperature and humidity resistance to enable tough applications.



Structurally bonds to dissimilar materials such as nylon, aluminum and stainless steel with minimal surface preparation:

Better compatibility without extensive surface preparation gives you more options while reducing costs and production time.



Fast, strong cure:

For assembly speed and productivity.



3M™ Scotch-Weld™ Acrylic Adhesive DP8910NS

Designed to help you remake how you make things, our expanded range of fast and easy-to-use acrylic adhesives will free you to create new designs. They'll also help enhance productivity as you build better assemblies with high performance substrates.

Markets include: Automotive, EV Battery, Sporting Goods & Equipment

Applications include: Small joint assembly, mounting & trim attachment

Product (Color)	Key Features	Size	UPC	Stock #
3M™ Scotch-Weld™ Acrylic Adhesive DP8910NS (Black)	10 minute work life; 16 minute time to handling strength	45 mL	00-068060-00546-5	7100314796
		490 mL	00-068060-00547-2	7100314358
		5 gal. drum B	00-068060-00548-9	7100314557
		50 gal. drum B	00-068060-00549-6	7100314788
3M™ Scotch-Weld™ Acrylic Adhesive Accelerator A3-2	Used to mix with 5 & 50 gal. 8900 Series products	1 gal. pail A	00-638060-40862-9	7100233358
		5 gal. pail A	00-638060-40863-6	7100234571

For more information on 3M™ Scotch-Weld™ Acrylic Adhesives, visit: [3M.com/acrylicadhesives](https://www.3M.com/acrylicadhesives) or call 1-800-362-3550.



Industrial Adhesives & Tapes Division
3M Center
Building 223
St. Paul, MN 55144-1000
1-800-362-3550
www.3M.com/acrylicadhesives

Warranty and Limited Remedy: 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER EXPRESS OR IMPLIED WARRANTIES OR CONDITIONS, INCLUDING ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. If a 3M product does not conform to this warranty, the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price. **Limitation of Liability:** Except for the limited remedy above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential, regardless of the legal or equitable theory asserted.

3M and Scotch-Weld are trademarks of 3M Company.

© 2023 3M. All rights reserved.