

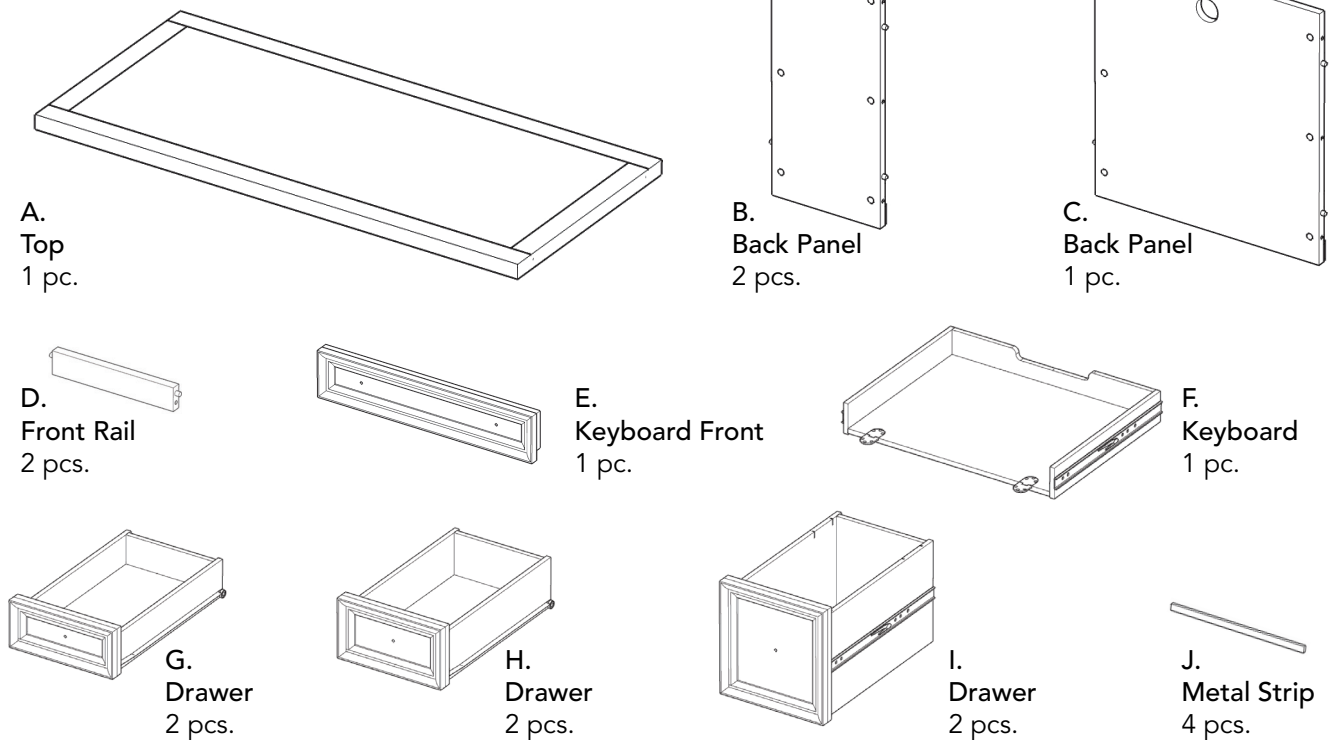
IMPORTANT

Carefully remove all the parts from the carton and place them individually on a soft cloth to prevent scratches or other damage.

Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

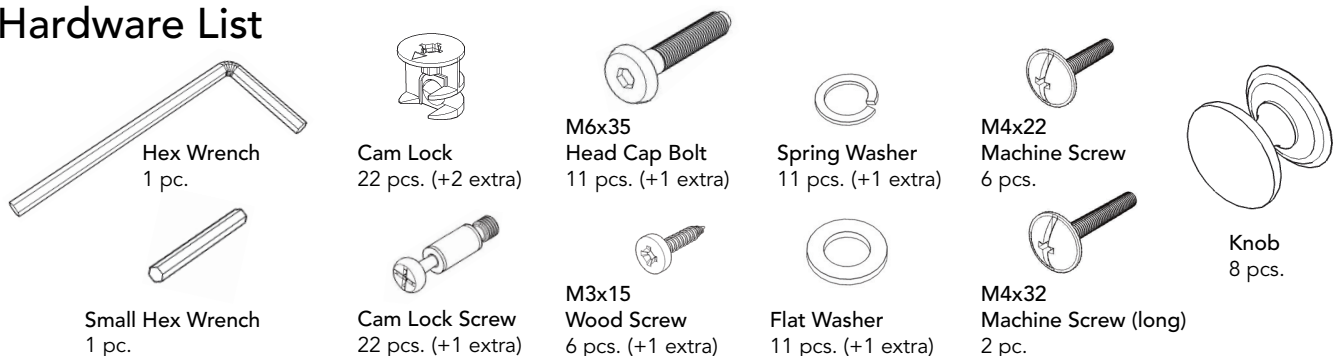
Do not use power tools above 8 volts to assemble.

Part List



Refer to later page(s) of these instructions for drawer assembly.

Hardware List



Carton 20 05420 0182 is also needed for assembly.

Tool(s) required for assembly: Phillips screwdriver, Level

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Assembly Instructions 2/8

IMPORTANT

- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Do not tighten all the bolts until each part is properly assembled.
- The unit must be level to work properly. Use the included adjustable levelers to level.
- Keep Hex Wrench as the bolts may need to be tightened in the future.

STEP 1

Insert Cam Lock Screws into pre-drilled holes in Side Panels (K) and (L), then tighten. (See Figure 1)

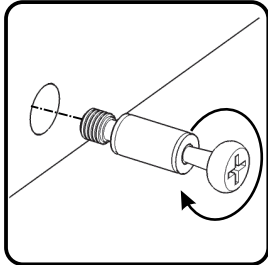
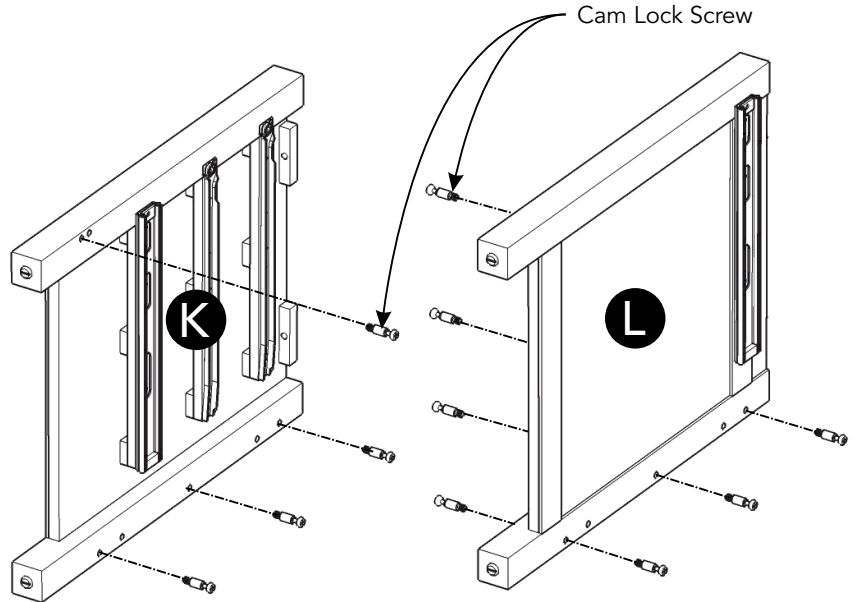


Figure 1

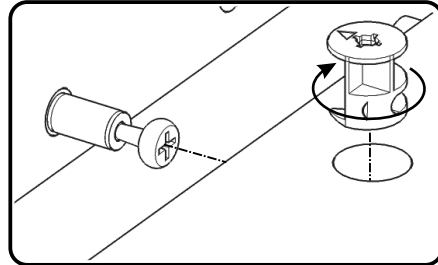
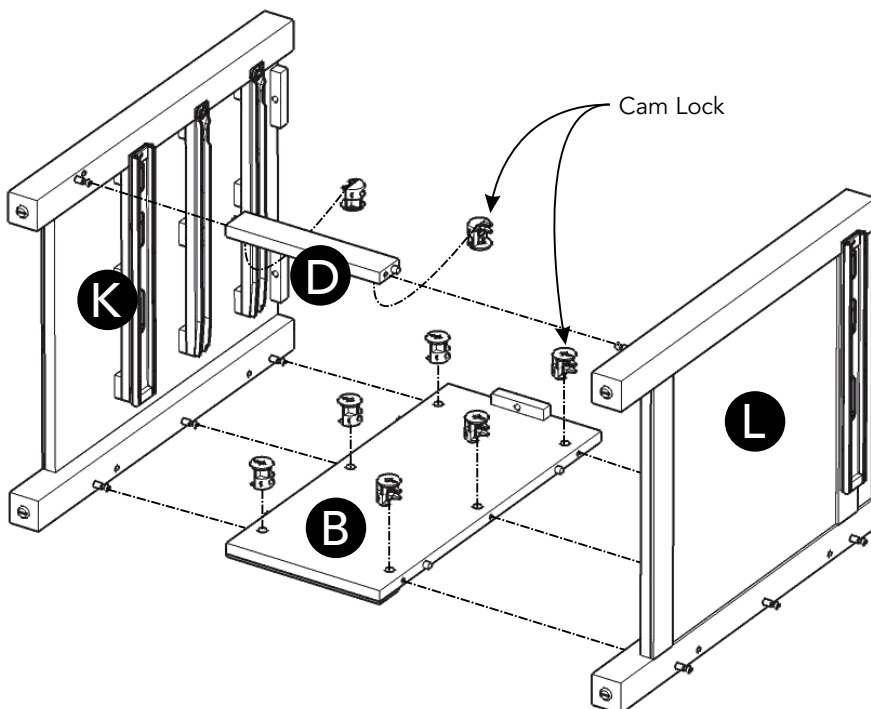


Figure 2



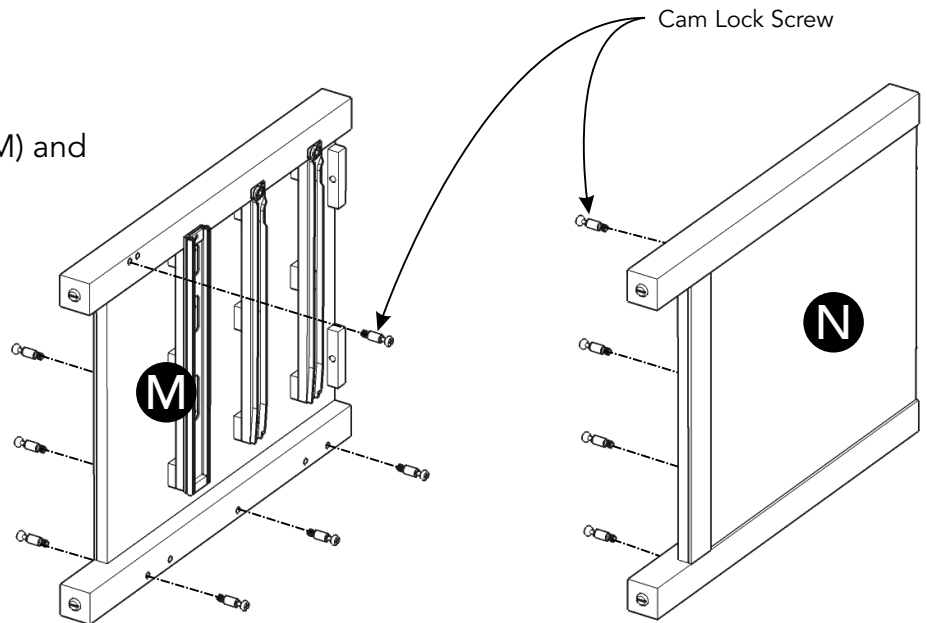
STEP 2

Attach Back Panel (B) and Front Rail (D) to Side Panel (K) with Cam Locks. (See Figure 2)

Attach Side Panel (L) to unit with Cam Locks.

STEP 3

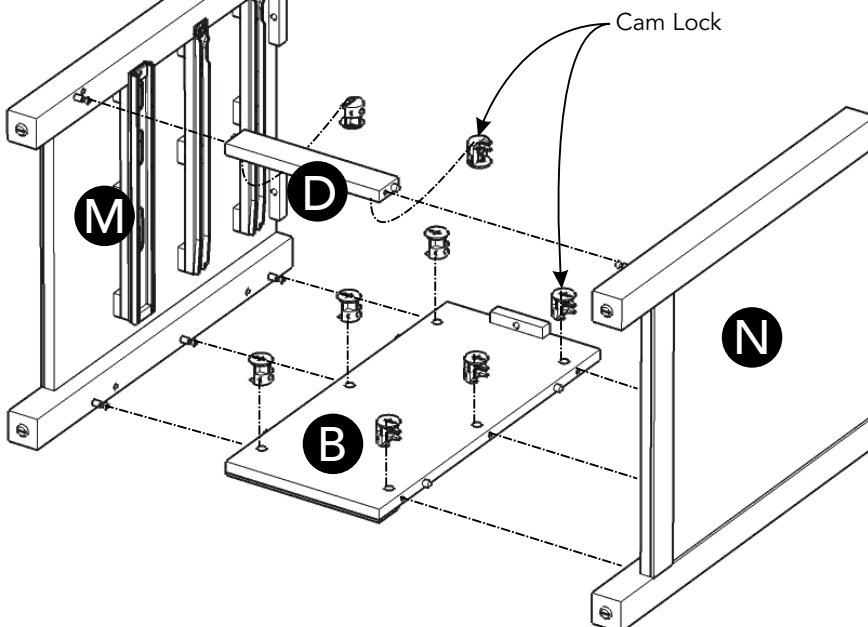
Insert Cam Lock Screws into pre-drilled holes in Side Panels (M) and (N), then tighten.



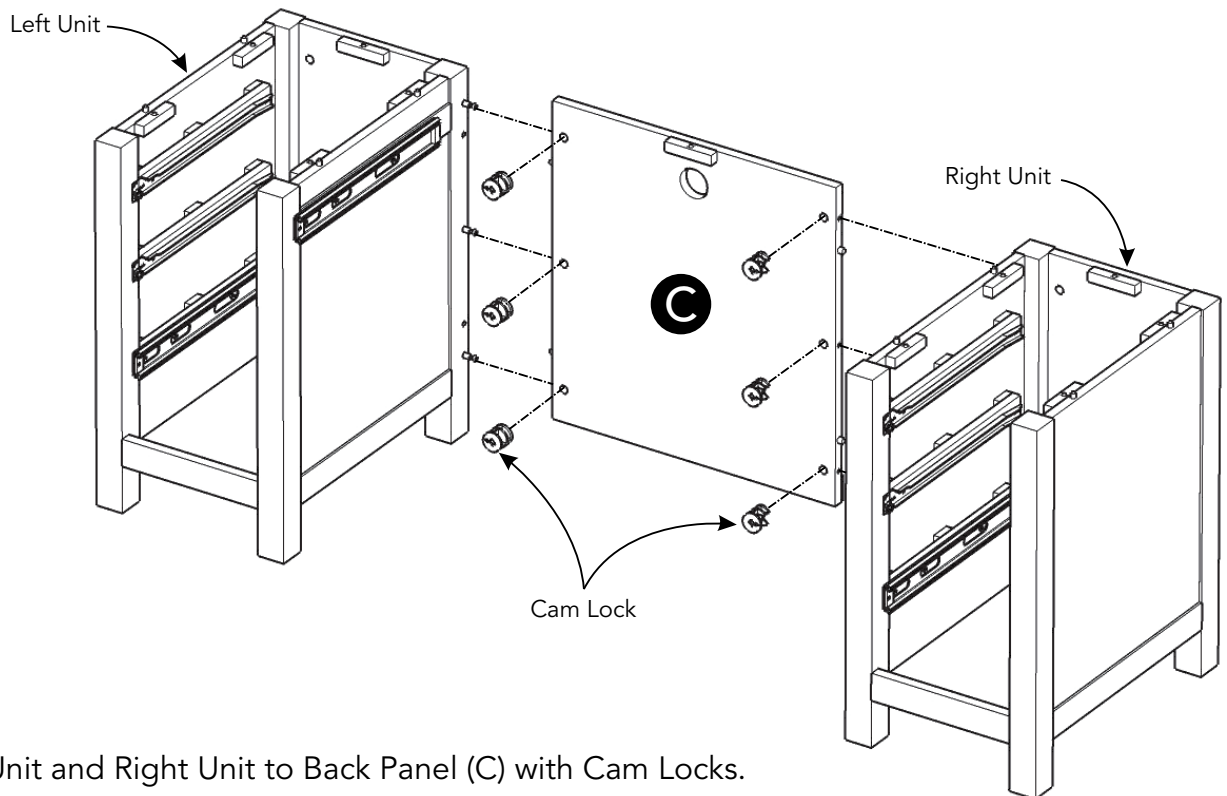
STEP 4

Attach Back Panel (B) and Front Rail (D) to Side Panel (M) with Cam Locks.

Attach Side Panel (N) to unit with Cam Locks.



Assembly Instructions 4/8



STEP 5

Attach Left Unit and Right Unit to Back Panel (C) with Cam Locks.

STEP 6

Attach Top (A) to unit with Flat Washers, Spring Washers and Head Cap Bolts, tightening bolts only halfway. (See Figure 3)

Tighten all Head Cap Bolts.

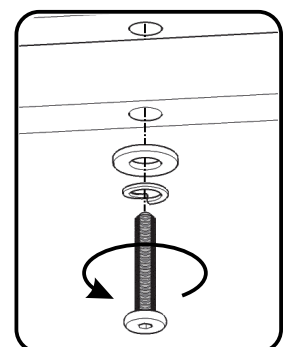
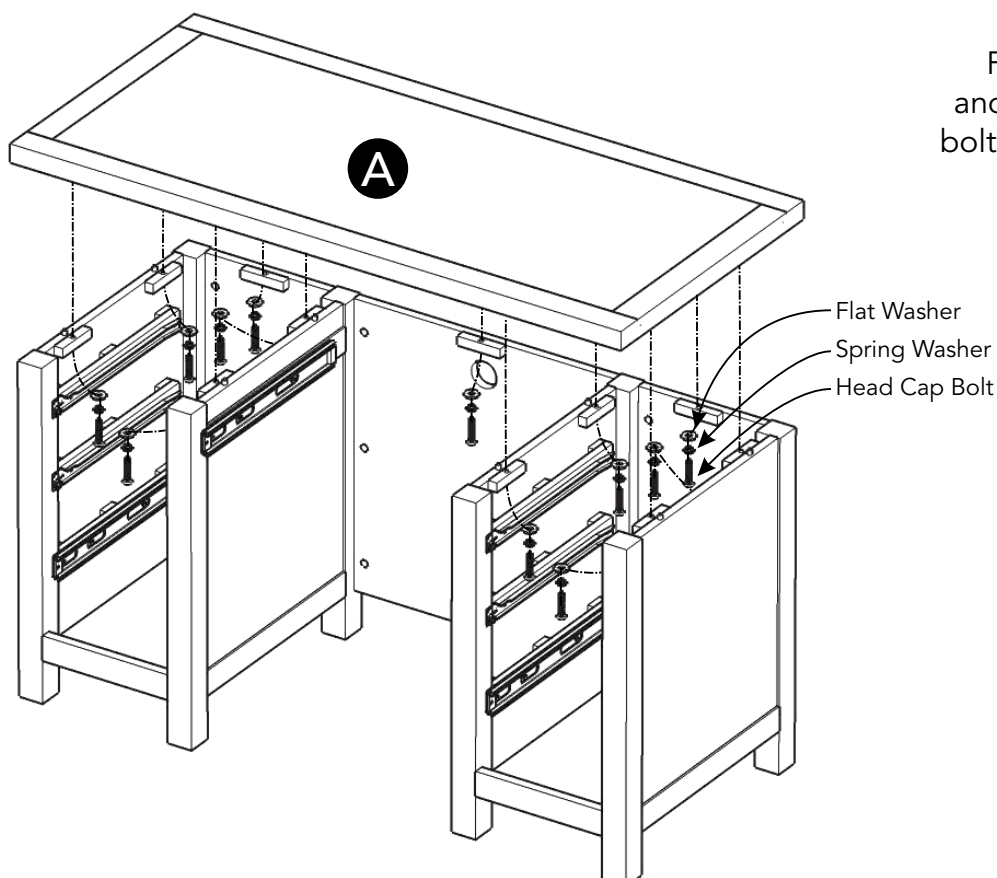
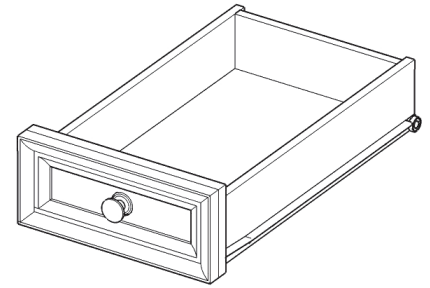


Figure 3

Assembly Instructions 5/8

Drawer (G)



STEP 7

Attach Drawer Sides (G3) and (G4) to Drawer Back (G2), then flip the Locks. (See Figures 4 and 5)

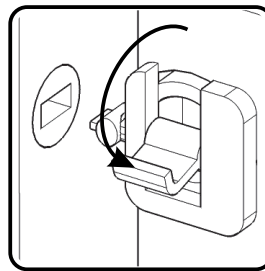
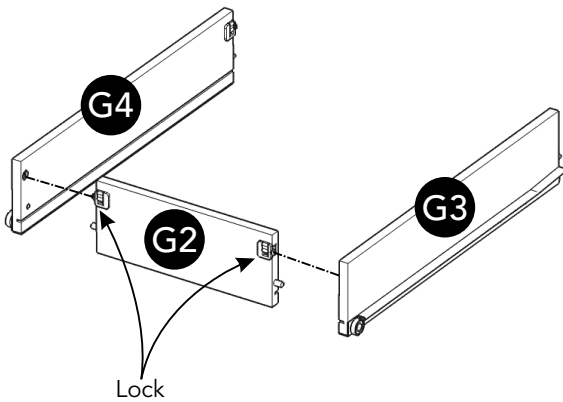


Figure 4

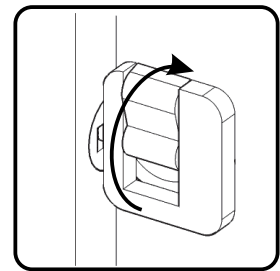
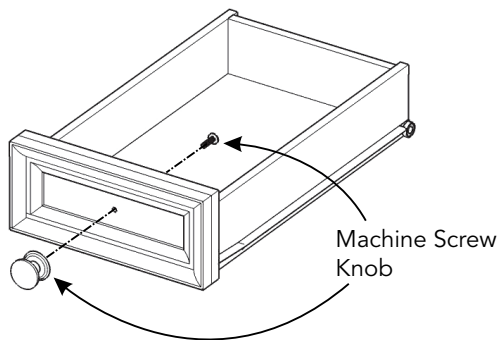
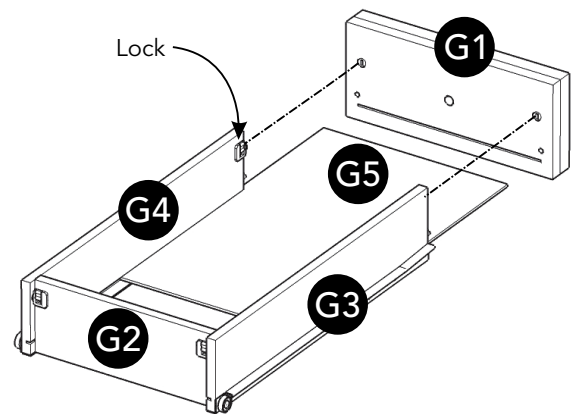


Figure 5

STEP 8

Slide Drawer Bottom (G5) into grooves in Drawer Sides (G3) and (G4) until it meets Drawer Back (G2).

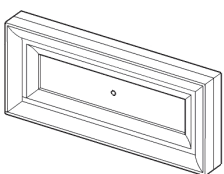
Attach Drawer Front (G1) to unit, then flip the Locks.



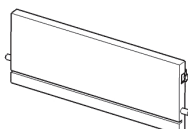
STEP 9

Attach Knob with Machine Screw.

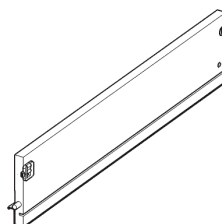
Part List



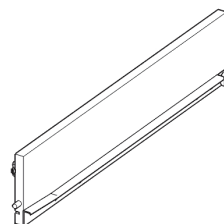
G1.
Drawer Front
2 pcs.



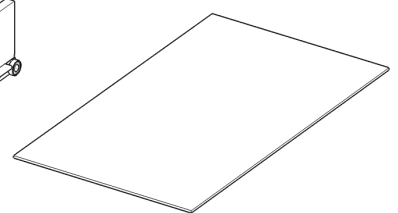
G2.
Drawer Back
2 pcs.



G3.
Drawer Side
2 pcs.



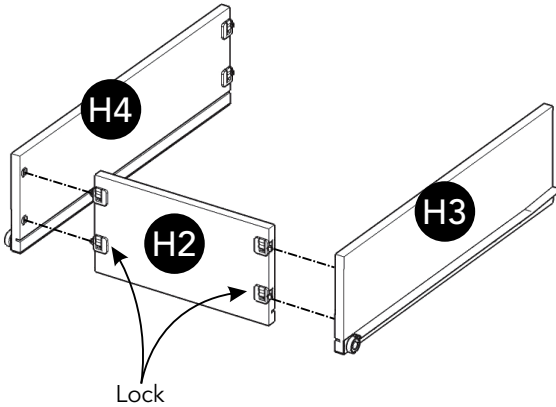
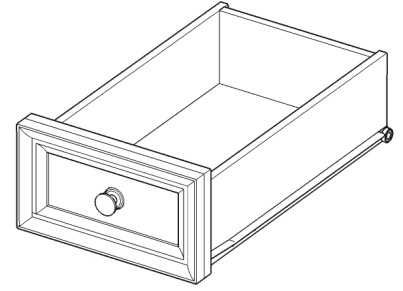
G4.
Drawer Side
2 pcs.



G5.
Drawer Bottom
2 pcs.

Assembly Instructions 6/8

Drawer (H)



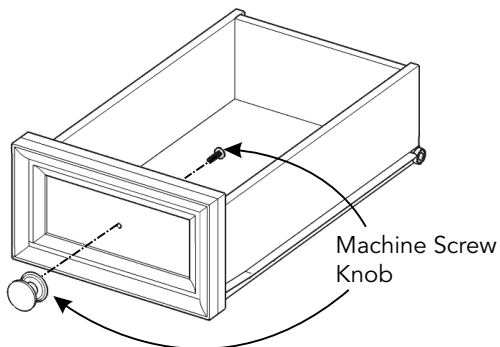
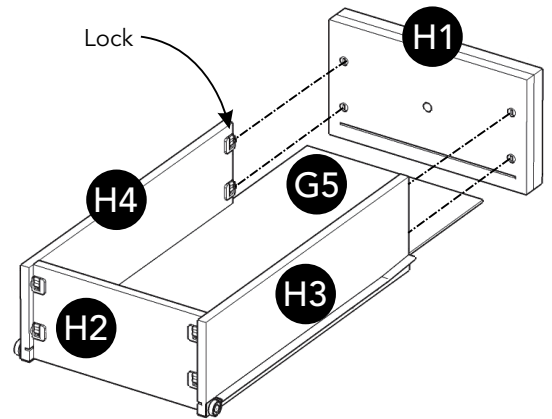
STEP 10

Attach Drawer Sides (H3) and (H4) to Drawer Back (H2), then flip the Locks.

STEP 11

Slide Drawer Bottom (G5) into grooves in Drawer Sides (H3) and (H4) until it meets Drawer Back (H2).

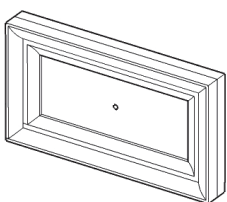
Attach Drawer Front (H1) to unit, then flip the Locks.



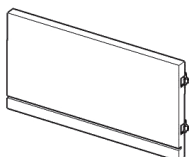
STEP 12

Attach Knob with Machine Screw.

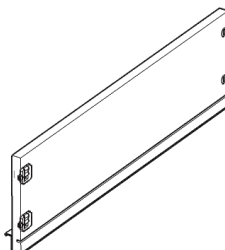
Part List



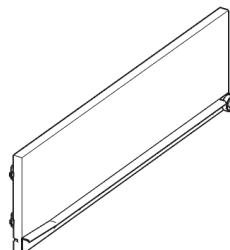
H1.
Drawer Front
2 pcs.



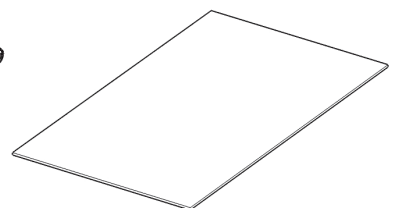
H2.
Drawer Back
2 pcs.



H3.
Drawer Side
2 pcs.



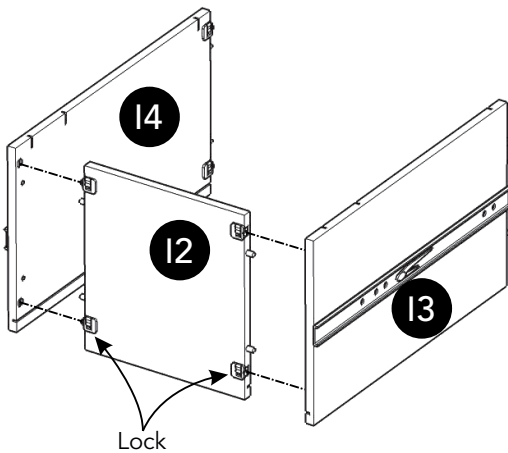
H4.
Drawer Side
2 pcs.



G5.
Drawer Bottom
2 pcs.

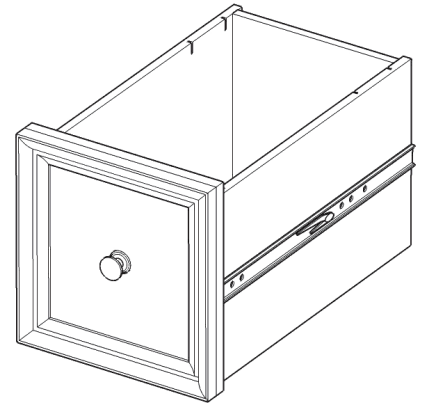
Assembly Instructions 7/8

Drawer (I)



STEP 13

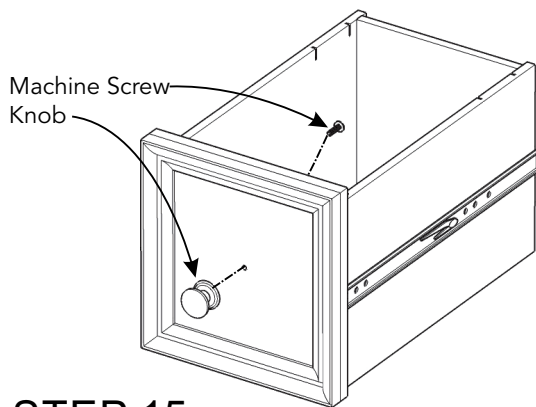
Attach Drawer Sides (I3) and (I4) to Drawer Back (I2), then flip the Locks.



STEP 14

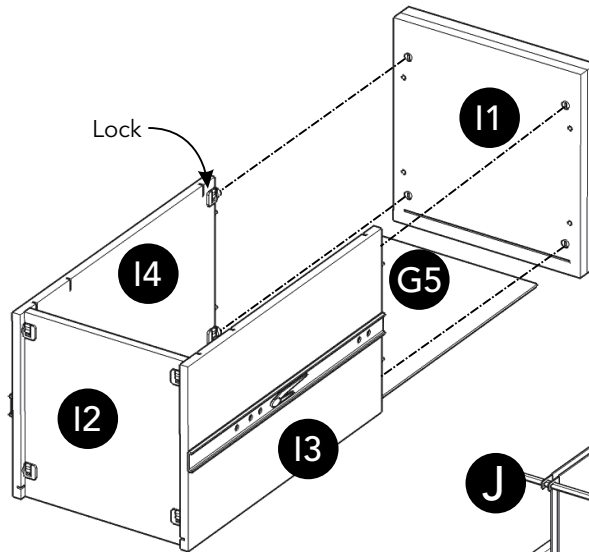
Slide Drawer Bottom (G5) into grooves in Drawer Sides (I3) and (I4) until it meets Drawer Back (I2).

Attach Drawer Front (I1) to unit, then flip the Locks.



STEP 15

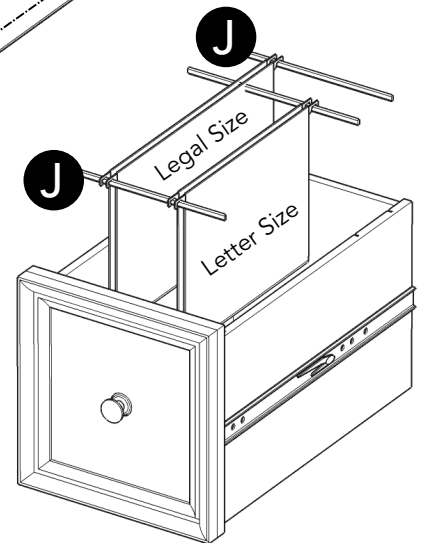
Attach Knob with Machine Screw.



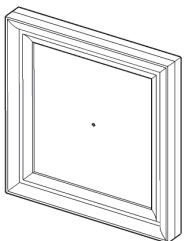
STEP 16

Place Metal Strips (J) into position.

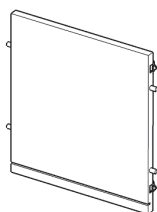
Metal Strips (J) can be adjusted for letter or legal files.



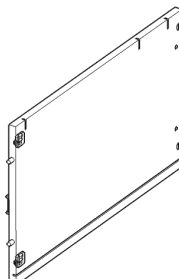
Part List



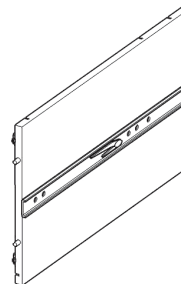
I1.
Drawer Front
2 pcs.



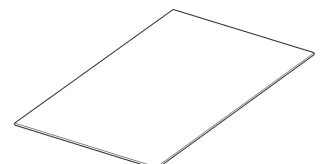
I2.
Drawer Back
2 pcs.



I3.
Drawer Side
2 pcs.



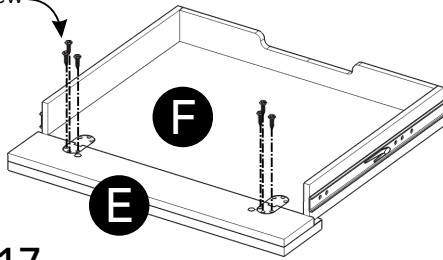
I4.
Drawer Side
2 pcs.



G5.
Drawer Bottom
2 pcs.

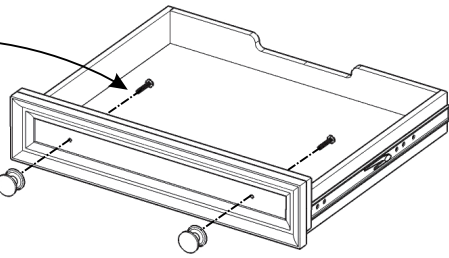
Assembly Instructions 8/8

Wood Screw



Machine Screw
(long)

Knob



STEP 17

Attach Keyboard Front (E) to Keyboard (F) with Wood Screws. (See Figure 6)

Attach Knobs to Keyboard Front (E) with Machine Screws (long). (See Figure 7)

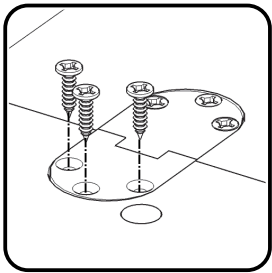


Figure 6

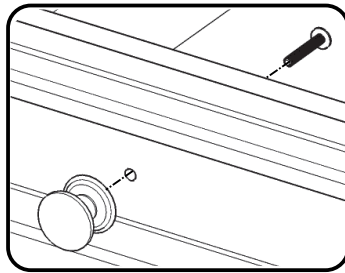
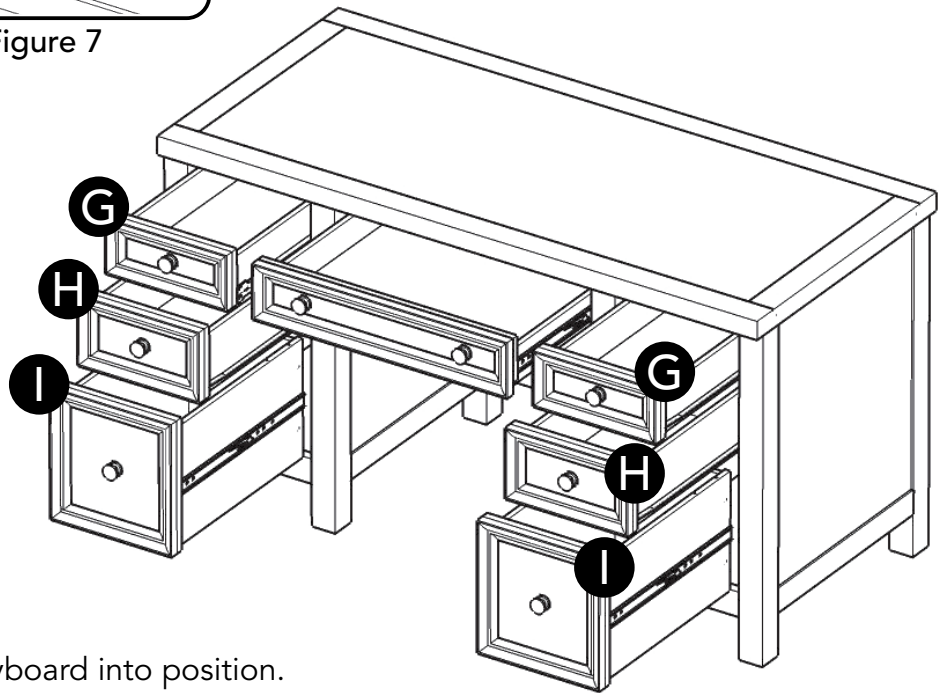


Figure 7



STEP 18

Slide Drawers (G), (H), (I) and keyboard into position.

Note: To remove Drawers (I) and keyboard in future, push plastic lever on left side up, push plastic lever on right side down and pull open. (See Figures 8 and 9)

Level unit by adjusting the adjustable levelers on bottom of unit. (See Figure 10)

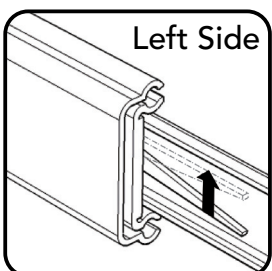


Figure 8

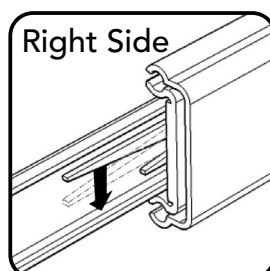


Figure 9

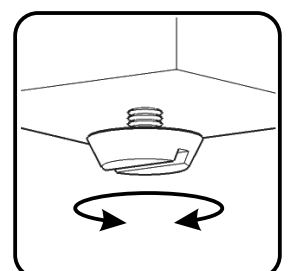


Figure 10

CARE INSTRUCTIONS

NEVER

allow liquids to remain on furniture.
Absorption causes parts to warp
and split and finishes to delaminate.

NEVER

use glass cleaners on
finished furniture. Ammonia
chemically attacks the finish.



Do not use power tools
above 8 volts to assemble.
**PREVENT
CRACKING**



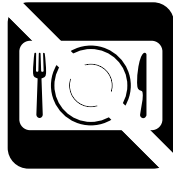
Do not place
in direct sunlight.
**PREVENT
FADING**



Do not write
directly on surface.
**PREVENT
MARKING**



Do not place hot
objects on surface.
**PREVENT
FINISH DAMAGE**



Do not use rubber
based placemats.
**PREVENT
DISCOLORING**



Do not use commercial
waxes and polishes.
**PREVENT
YELLOWING**

CLEAN

with a soft cloth moistened
in lukewarm soap and water.
Buff with a dry clean cloth.



Home Styles will provide replacements free of charge for missing or damaged hardware or parts within 30 days of purchase. Digital images of the defective parts may be required. If the product was not purchased from an authorized retail affiliate, Home Styles is under no obligation to provide replacement parts. Parts are not available for fully assembled items nor are parts available for sale. Replacements for missing or damaged hardware or parts may be requested at:

www.homestyles-furniture.com/customer-service/replacement-parts

Home Styles Customer Service: www.homestyles-furniture.com,
servicedesk@homestyles-furniture.com, 888-680-7460, 877-831-0319