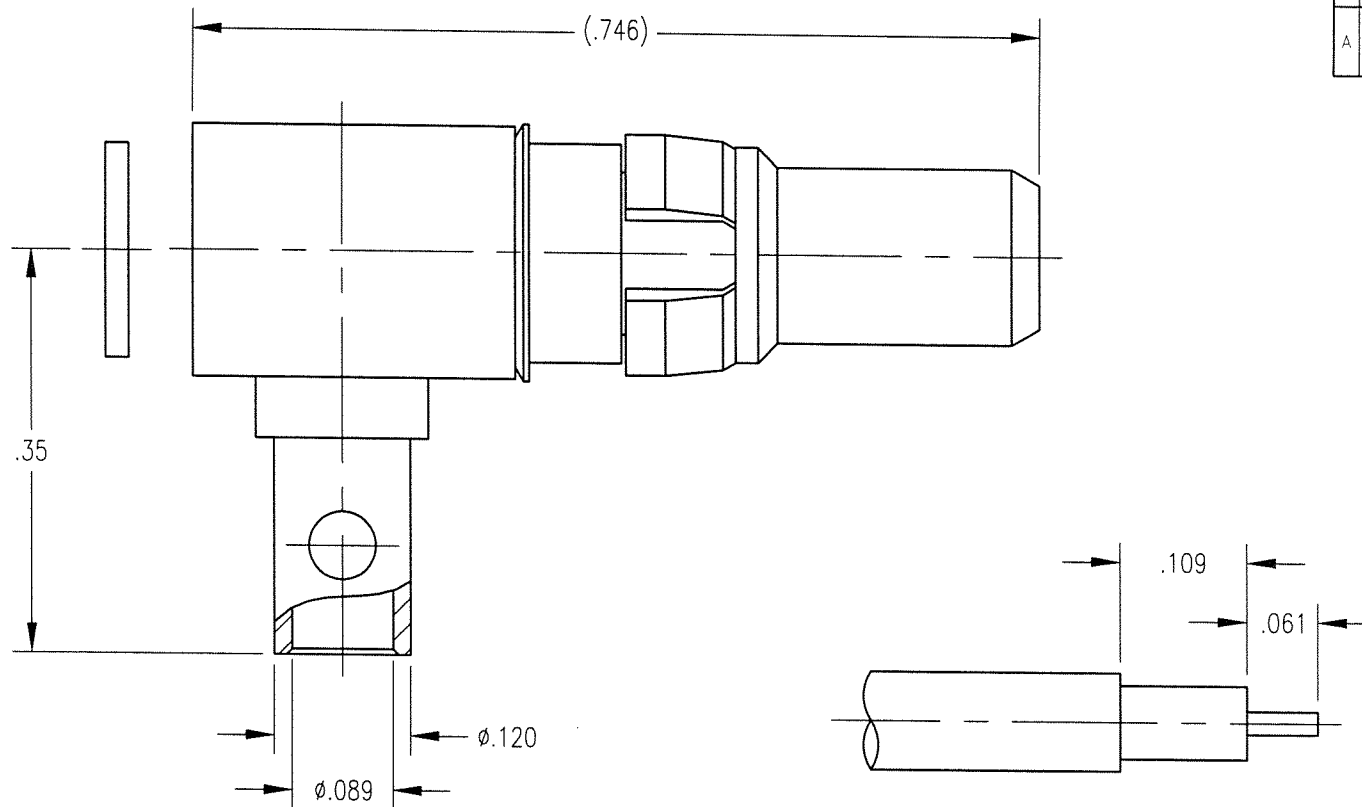


DWG. NO. 202-510-0850G		
REV	DESCRIPTION	BY DATE APPD
A	RELEASE PER ECR 7009	10/01/06 HMT JES



CABLE TRIMMING DIMENSIONS

NOTES:

1. MATERIALS:

BODY AND CAP: BRASS PER ASTM B16
 CONTACT: COPPER ALLOY
 INSULATOR: TEFLON PER ASTM D1710
 SPRING WASHER: PHOSPHOR BRONZE PER ASTM B103
 CLIP RING: BERYLLIUM COPPER PER ASTM B194

2. FINISH:

BODY AND CONTACT: .000030 MIN. GOLD PER MIL-G-45204 OVER
 .000050 MIN. NICKEL PER QQ-N-290
 CAP AND SPRING WASHER: .000005 MIN. GOLD PER MIL-G-45204 OVER
 .000050 MIN. NICKEL PER QQ-N-290
 CLIP RING: .000100 MIN. NICKEL PER QQ-N-290 OVER
 COPPER FLASH

3. FOR USE WITH .085 SEMI-RIGID CABLE OR EQUIVALENT.

4. FOR CABLING PROCEDURE USE CAP 5-10 WITH TRIMMING DIMENSIONS SHOWN.

PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES (MM)		Litton	
TOLERANCES: DECIMALS .XX ± .01/0.254 XXX ± .005/0.127 ANGLES ± 2°		Winchester/Retconn 400 Park Road Watertown, Connecticut 06795	
SCALE: 6:1		TITLE	
CUSTOMER DRAWING		RDM RIGHT ANGLE ASSEMBLY	
DRAWN JWH	DATE 9/10/01	CHECKED [Signature]	DATE 9/13/01
APPROVED [Signature]	DATE 9/12/01	APPROVED [Signature]	DATE 9/13/01
A		202-510-0850G	SHT. 1 OF 1 REV. A