



# Technical Data Sheet

## 3M™ Aluminum Foil Tape 439



[Product Details](#)

### Product Description

3M™ Aluminum Foil Tape 439 is a 2-mil nominal dead soft aluminum foil with transparent acrylic adhesive for many permanent sealing, holding, splicing or masking applications requiring the protection offered by a foil backing. 3M™ Aluminum Foil Tape 439 offers an easy-release paper liner.

**IMPORTANT:** 3M™ Aluminum Foil Tape 439 is not intended for medical usage. Neither 3M nor the Food and Drug Administration have evaluated or reviewed this tape for medical application. User assumes all risk and liability whatsoever in connection with usage of product in a medical application.

### Product Features

- 3M™ Aluminum Foil Tape 439 is the lined version of 3M™ Aluminum Foil Tape 431.
- Suitable for die cutting applications.
- Flame resistant. Meets U.L. 723, Class “L” low flammability rating (File R 7311).
- Meets requirements of FAR 25.853(a).
- Foil backing provides an excellent reflective surface for both heat and light.
- Good aging performance both indoors and outdoors.
- Low moisture vapor transmission rate offers excellent sealing and patching performance.
- Best results attained when applied to clean dry surface above 32°F (0°C).

### Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### Typical Physical Properties

Attribute Name	Test Method	Value
Color		Shiny Silver
Adhesive Type		Acrylic
Approximate Weight		0.0049 g/m/24 mm (0.0096 lb/yd/in)
Backing		Aluminum Foil
Backing Thickness	ASTM D3652	0.05 mm (1.9 mil)
Total Tape Thickness	ASTM D3652	0.08 mm (3.1 mil)
Liner		Tan kraft paper with silicone release
Liner Thickness		0.14 mm (5.6 mil)
Water Vapor Transmission	ASTM D3833	0.77 g/m <sup>2</sup> /24 h (0.05 g/100 in <sup>2</sup> /24 h)

### Typical Performance Characteristics

Attribute Name	Test Method	Temperature	Value
180° Peel Adhesion	ASTM D3330	22 °C (72 °F)	4.5 N/cm (41 oz/in) <sup>1</sup>
Elongation at Break	ASTM D3759		3 %
Long Term Temperature Resistance			149 °C (300 °F) <sup>2</sup>
Tensile Strength	ASTM D3759		31.5 N/cm (18 lb/in)
Minimum Long Term Temperature Resistance			-54 °C (-65 °F) <sup>2</sup>

<sup>1</sup> 12 in/min (300 mm/min)

<sup>2</sup> Long Term (day, weeks)

## **Handling/Application Information**

### **Application Examples**

- Seal and patch tears in truck trailers, as well as other outdoor equipment.
- Reflect heat away from sensitive areas.
- Thermal heat conduction.
- General purpose holding, patching, sealing applications – indoors or out.
- Splicing of thin gauge foils.
- Good maskant in electroplating of aluminum because it will not contaminate the bath.
- Decorative.

## **Industry Specifications**

UL 723, Class “L” low flammability rating (File R 7311)  
FAR 25.853(a)

## **Storage and Shelf Life**

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 24 months from date of manufacture.

## **Available Sizes**

<b>Attribute Name</b>	<b>Value</b>
Standard Roll Length	55 m (60 yd)

## **Automotive Disclaimer**

### **Select Automotive Applications:**

This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

## **Information**

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## **ISO Statement**

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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