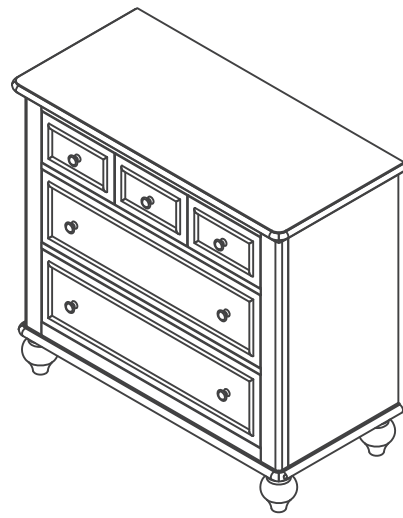


# Chest



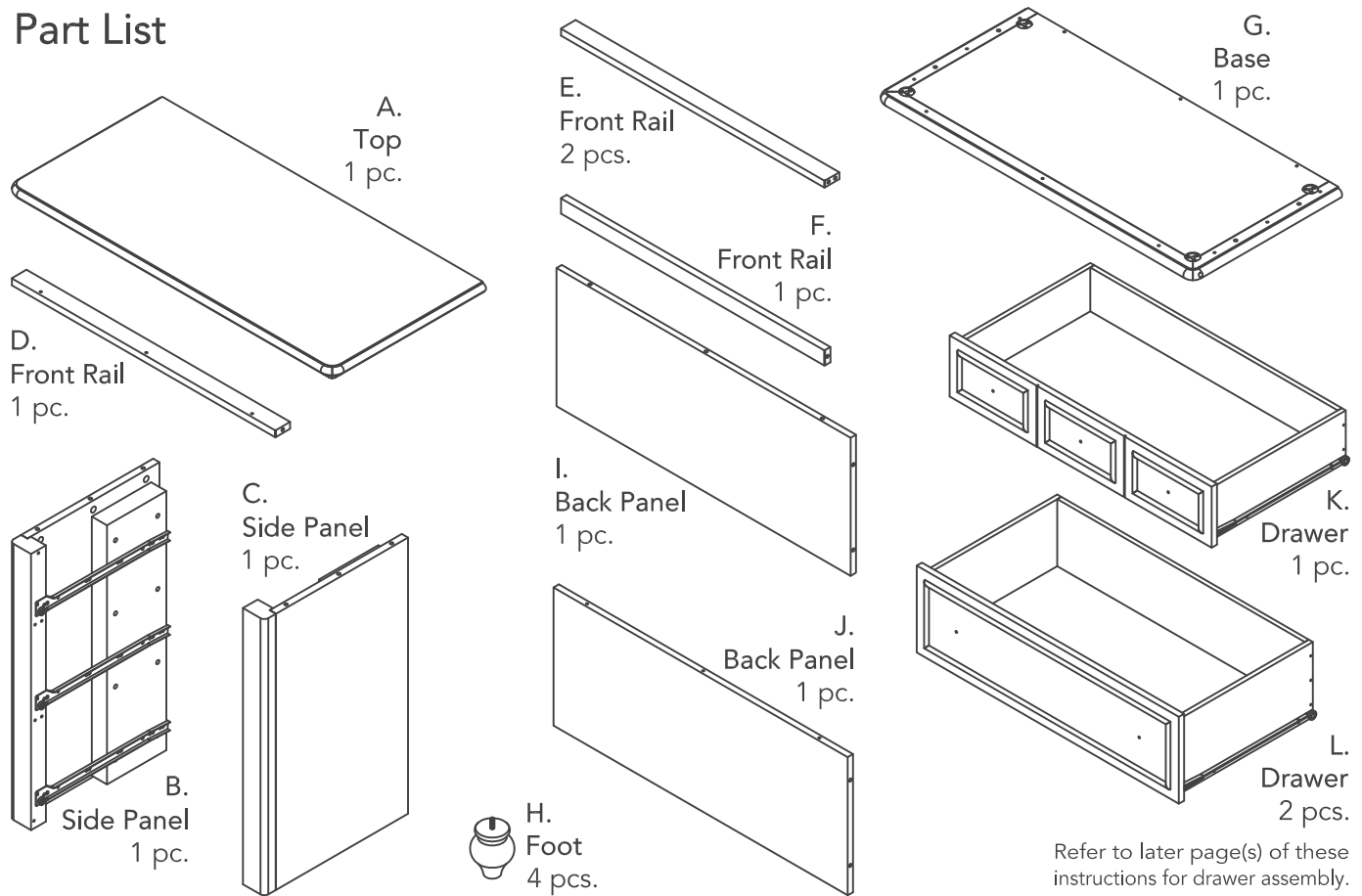
## IMPORTANT

Carefully remove all the parts from the carton and place them individually on a soft cloth to prevent scratches or other damage.

Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

Do not use power tools above 8 volts to assemble.

## Part List



## Hardware List



Cam Lock Screw  
35 pcs. (+4 extra)



Cam Lock  
35 pcs. (+4 extra)



M4x38  
1 1/2" Round Head Screw  
9 pcs. (+1 extra)



M4x32  
1 1/4" Round Head Screw  
3 pcs. (+1 extra)



M3x32  
1 1/4" Flat Head Screw  
50 pcs. (+1 extra)



M3x19  
3/4" Flat Head Screw  
18 pcs. (+1 extra)



Wooden Dowel  
4 pcs. (+1 extra)



5/32"x1"  
Machine Screw  
7 pcs.



Handle  
7 pcs.

Tool(s) required for assembly: Phillips screwdriver, Level, Pencil, Drill (8 volts or less), 3/8" Drill Bit

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## Assembly Instructions 2/10

### IMPORTANT

- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Do not tighten all the screws until each part is properly assembled.
- The unit must be level to work properly. Use the included adjustable levelers to level.

### STEP 1

Insert Cam Lock Screws into pre-drilled holes of Top (A), Side Panels (B), (C), Base (G) and Back Panel (J), then tighten.

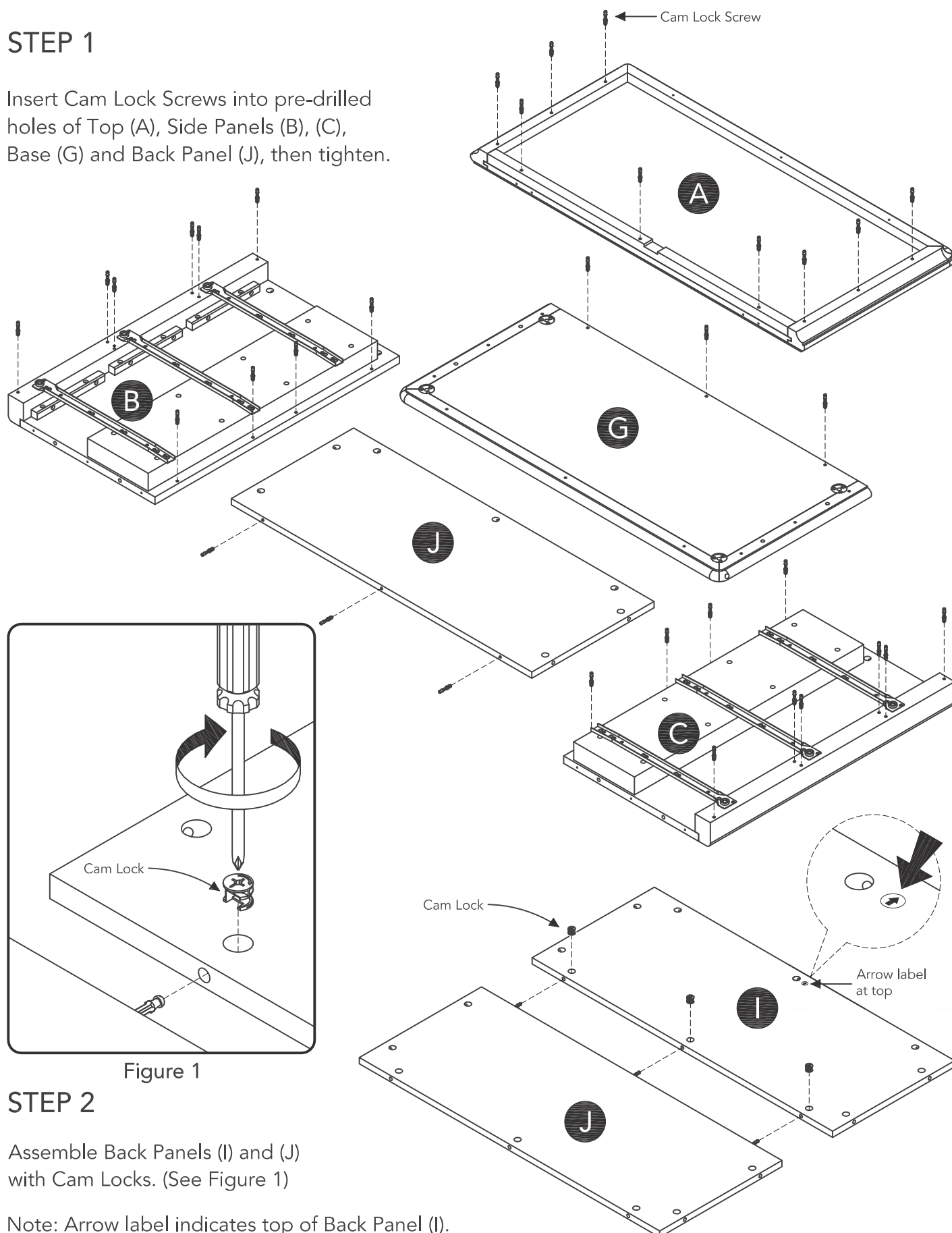


Figure 1

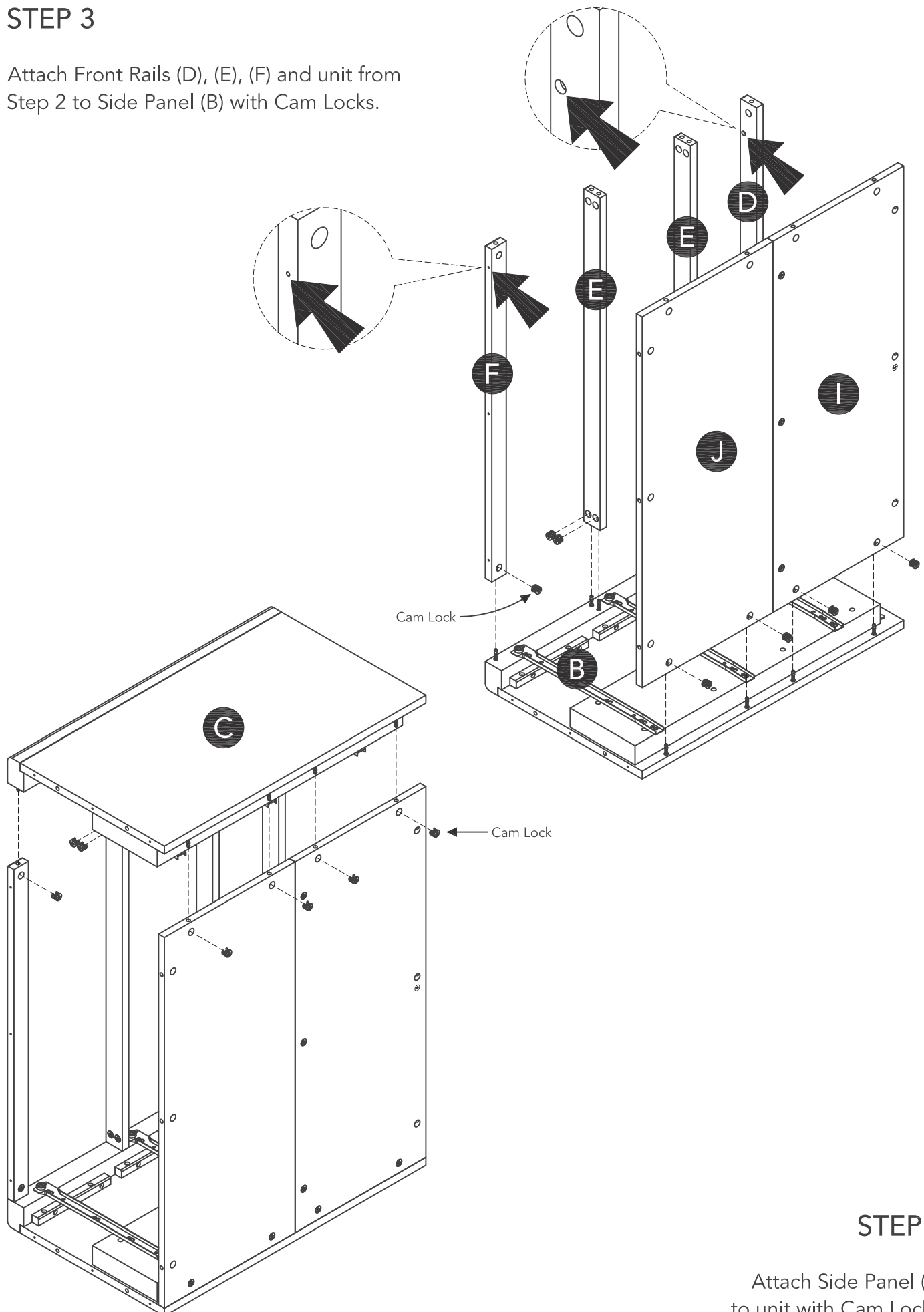
### STEP 2

Assemble Back Panels (I) and (J) with Cam Locks. (See Figure 1)

Note: Arrow label indicates top of Back Panel (I).

## STEP 3

Attach Front Rails (D), (E), (F) and unit from Step 2 to Side Panel (B) with Cam Locks.



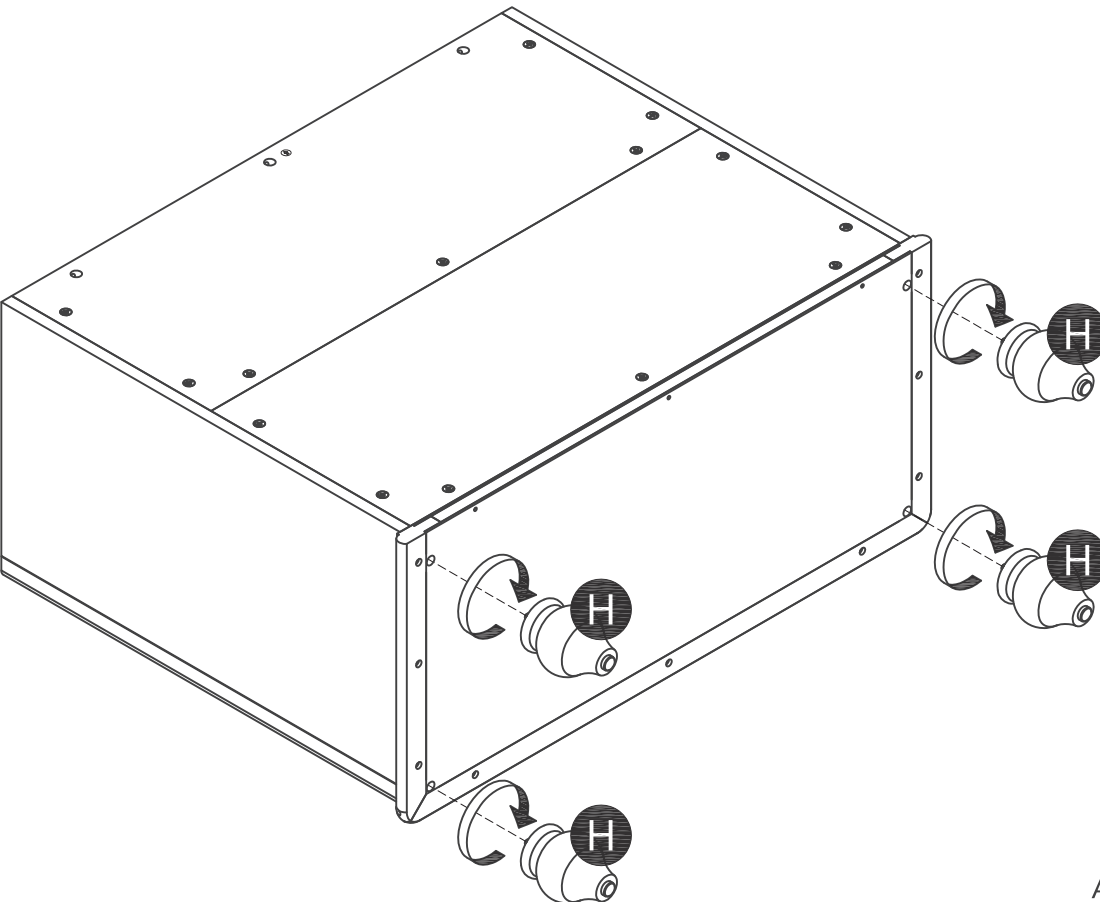
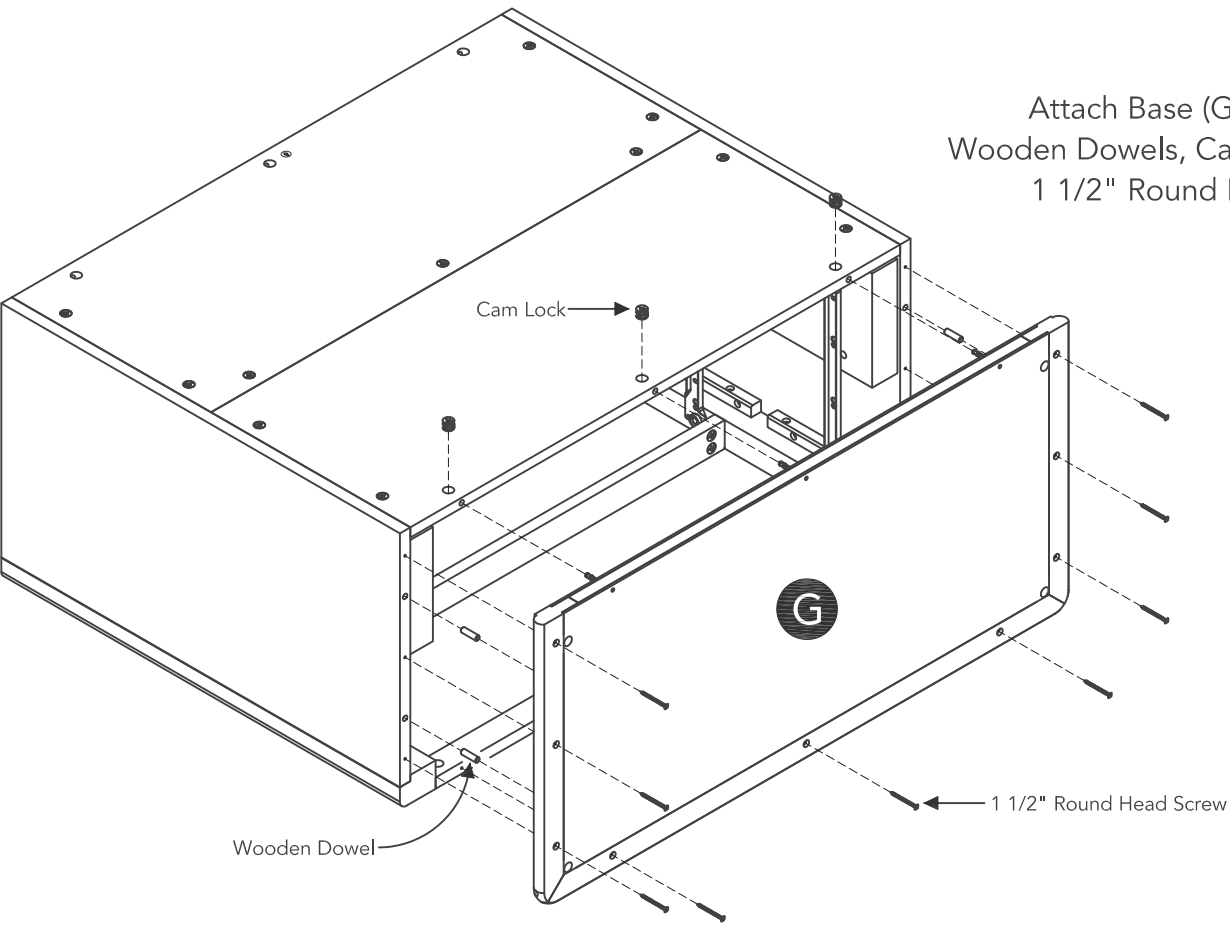
## STEP 4

Attach Side Panel (C) to unit with Cam Locks.

Assembly Instructions 4/10

## STEP 5

Attach Base (G) to unit with  
Wooden Dowels, Cam Locks and  
1 1/2" Round Head Screws



## STEP 6

Attach Feet (H) to unit.

## STEP 7

Attach Top (A) to unit with Cam Locks and 1 1/4" Round Head Screws.

Note: A Phillips screwdriver 5" or less in length is recommended.

Level unit by adjusting the adjustable levelers on bottom of unit.  
(See Figure 2)

Note: Unit must be level to work properly.

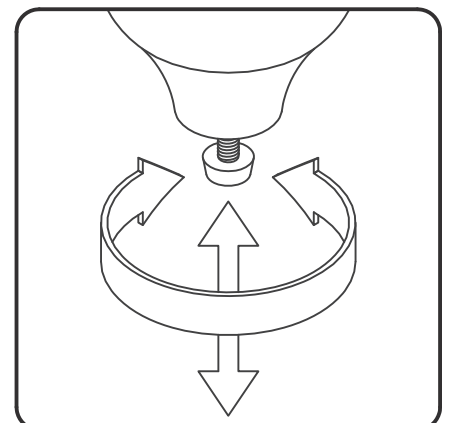
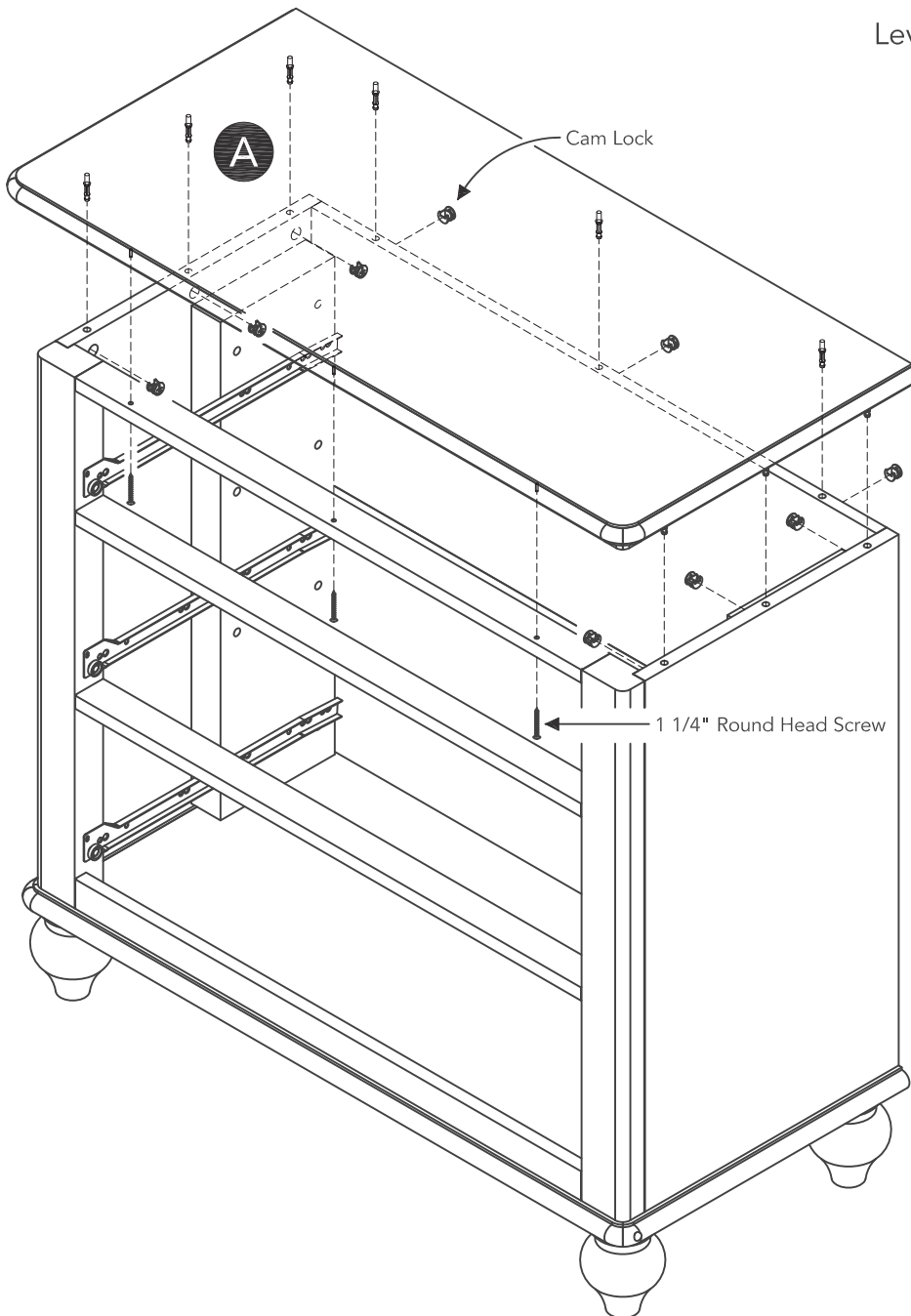


Figure 2

# Assembly Instructions 6/10

## IMPORTANT

- To help reduce the risk of the unit tipping over, the Tip-over Restraint must be installed following these instructions exactly.

## STEP 8

Place unit at desired location.

Mark wall with pencil just above and in-line with hole in Top (A). (See Figure 3)

Move unit.

Drill a 3/8" hole in wall 1 1/2" below mark.

Insert Anchor into the wall hole and attach Tip-over Restraint to Anchor with 1 1/2" Round Head Screw and Flat Washer. (See Figure 4)

Move unit back into place and insert Tip-over Restraint into unit through hole in Top (A). (See Figure 5)

Attach Tip-over Restraint to unit with 1/2" Round Head Screw and Flat Washer. (See Figure 6)

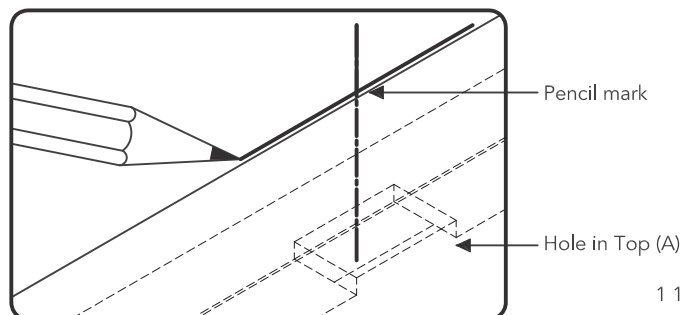
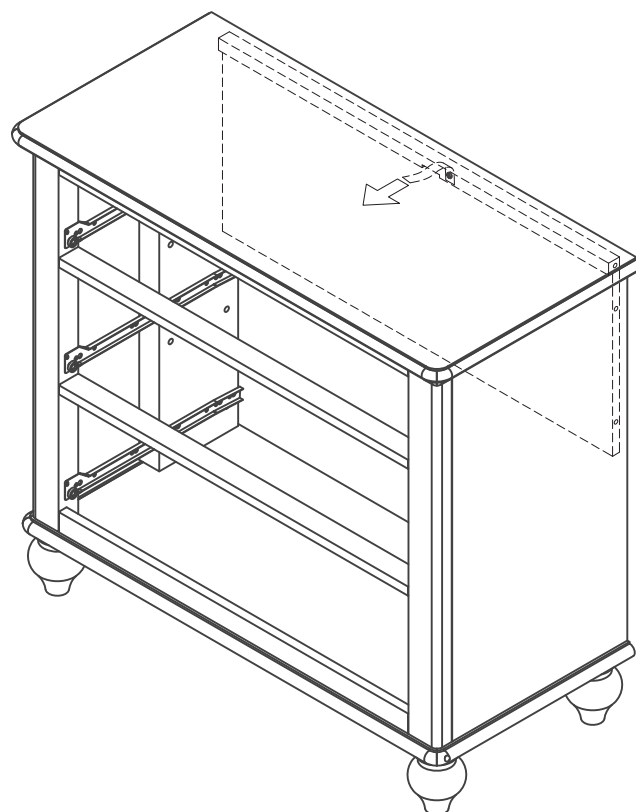


Figure 3

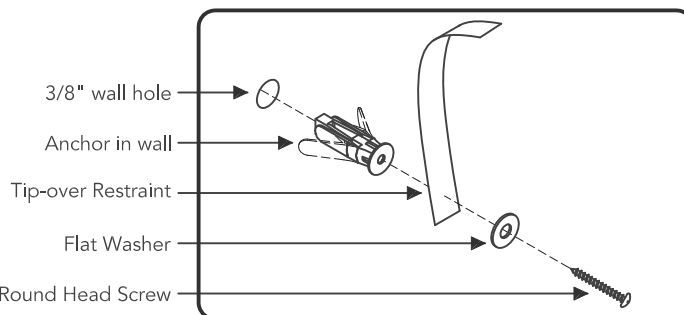


Figure 4

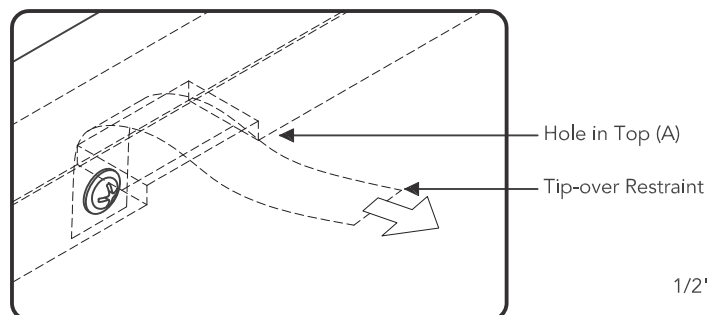


Figure 5

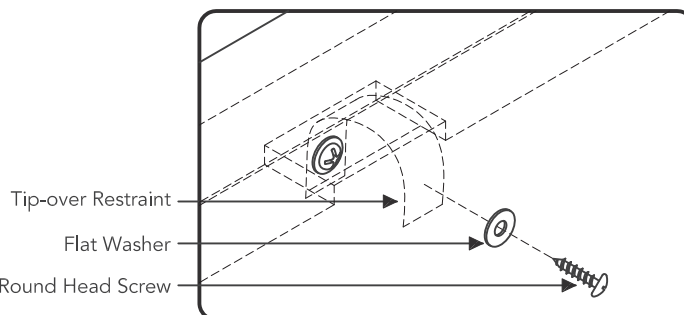
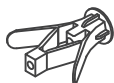


Figure 6

## Hardware List



Tip-over Restraint  
1 pc.



Anchor  
1 pc. (+1 extra)



(M3x38)  
1 1/2" Round Head Screw  
1 pc. (+1 extra)

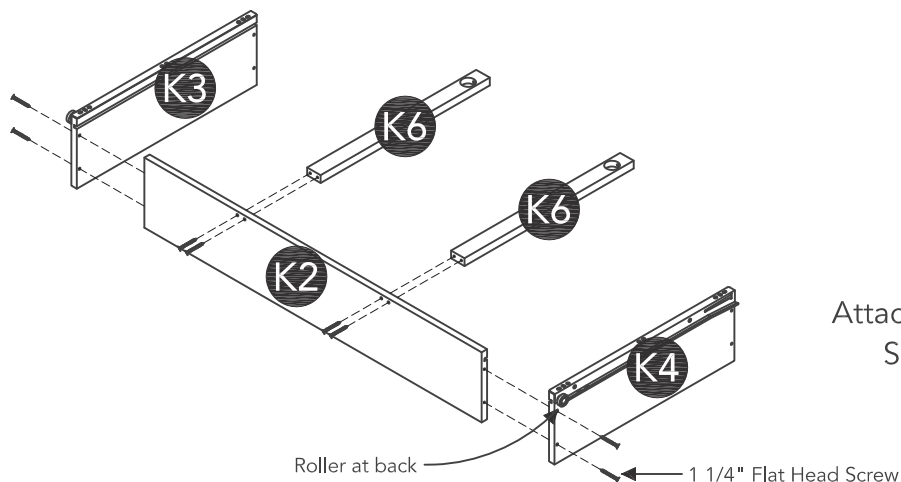


(M3x13)  
1/2" Round Head Screw  
1 pc. (+1 extra)



Flat Washer  
2 pcs. (+1 extra)

## Drawer (K)



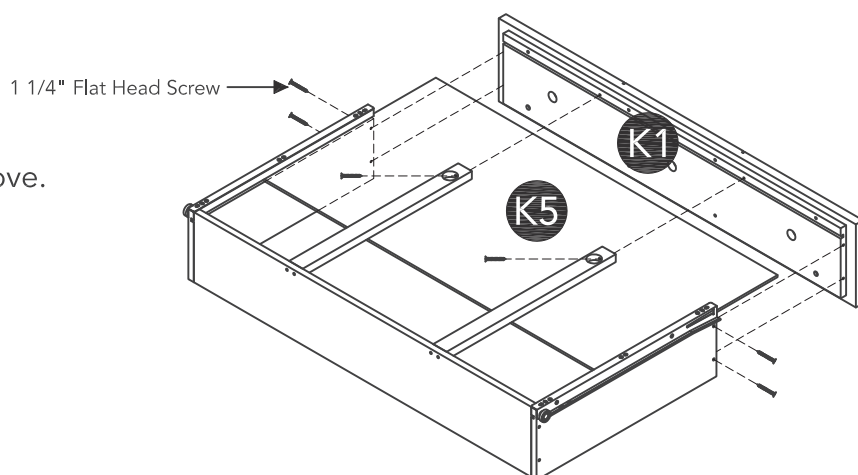
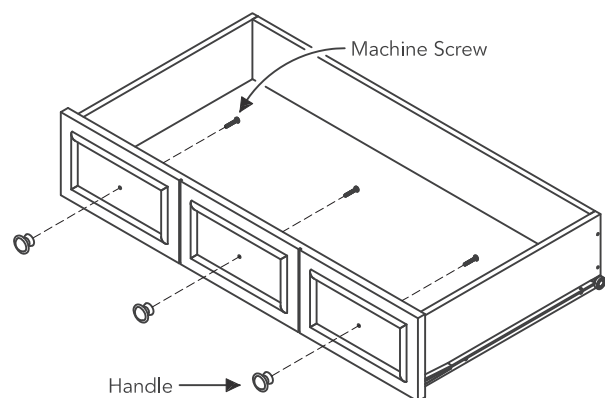
### STEP 9

Attach Drawer Sides (K3), (K4) and Drawer Supports (K6) to Drawer Back (K2) with 1 1/4" Flat Head Screws.

### STEP 10

Insert Drawer Bottom (K5) into the groove.

Attach Drawer Front (K1) to unit with 1 1/4" Flat Head Screws.

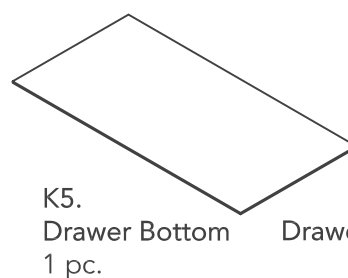
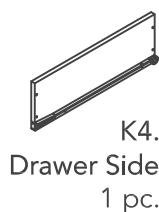
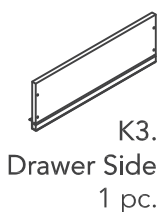
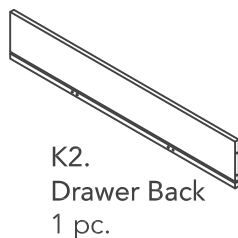
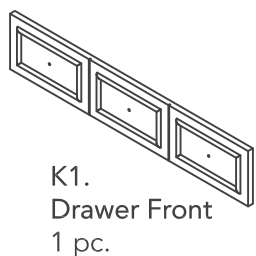


### STEP 11

Attach Handles with Machine Screws.

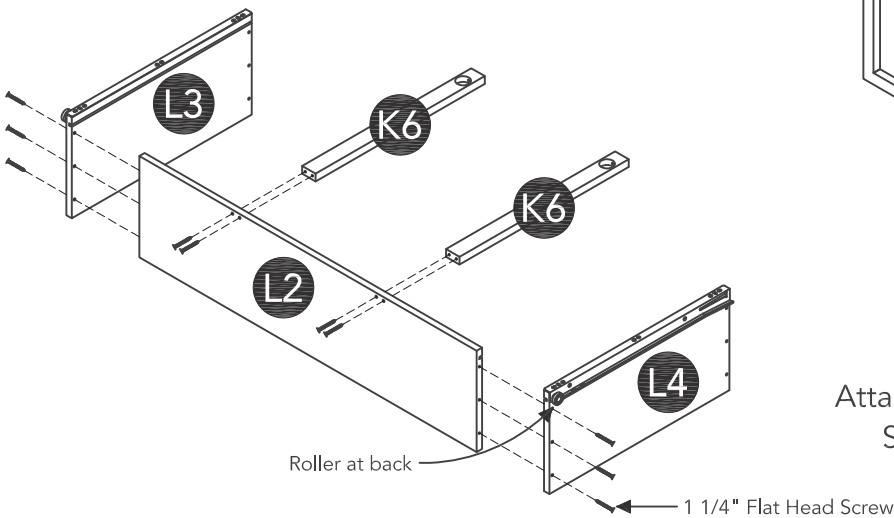
Note: Drawer assembly is not complete until 3/4" Flat Head Screws are used in a later step.

## Part List





# Drawer (L)



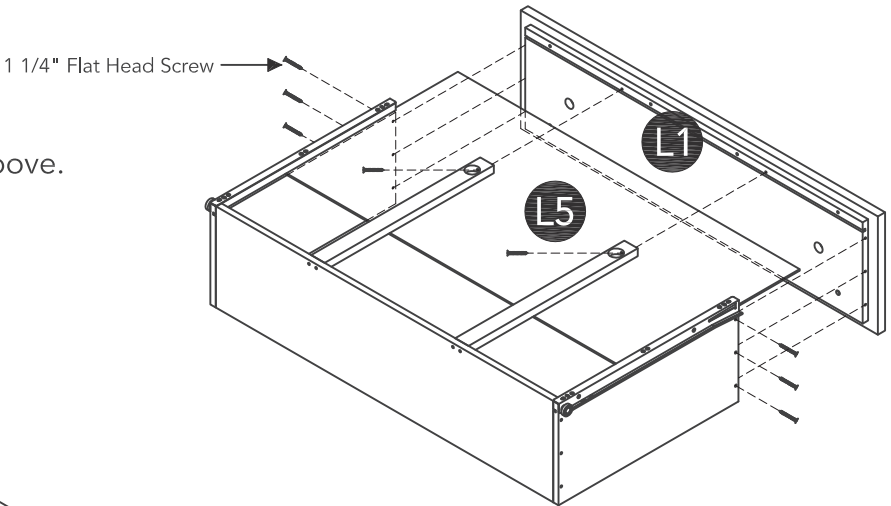
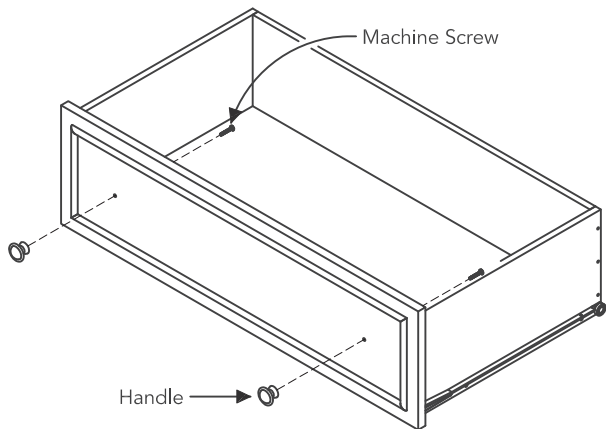
## STEP 12

Attach Drawer Sides (L3), (L4) and Drawer Supports (K6) to Drawer Back (L2) with 1 1/4" Flat Head Screws.

## STEP 13

Insert Drawer Bottom (L5) into the groove.

Attach Drawer Front (L1) to unit with 1 1/4" Flat Head Screws.

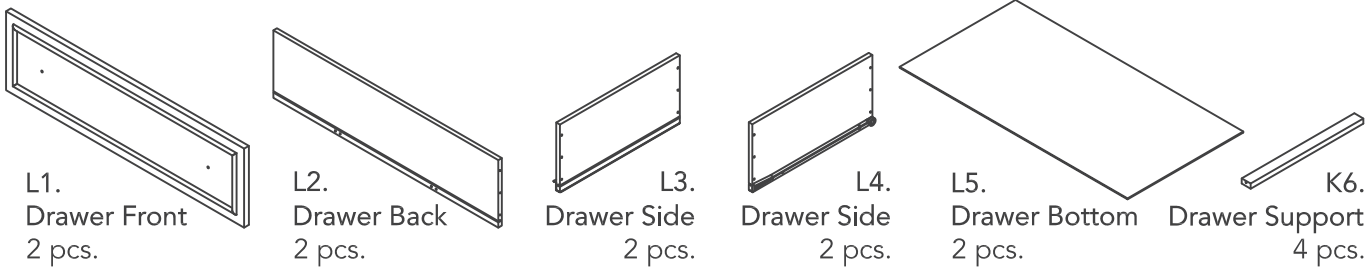


## STEP 14

Attach Handles with Machine Screws.

Note: Drawer assembly is not complete until 3/4" Flat Head Screws are used in a later step.

## Part List

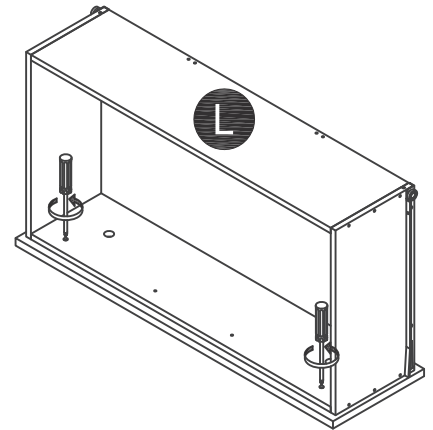
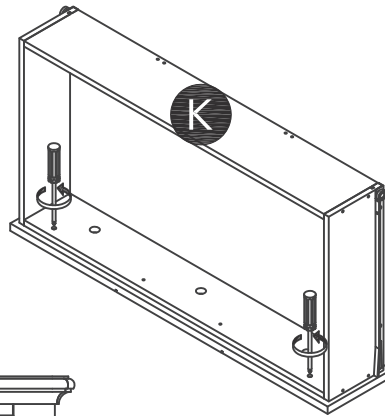
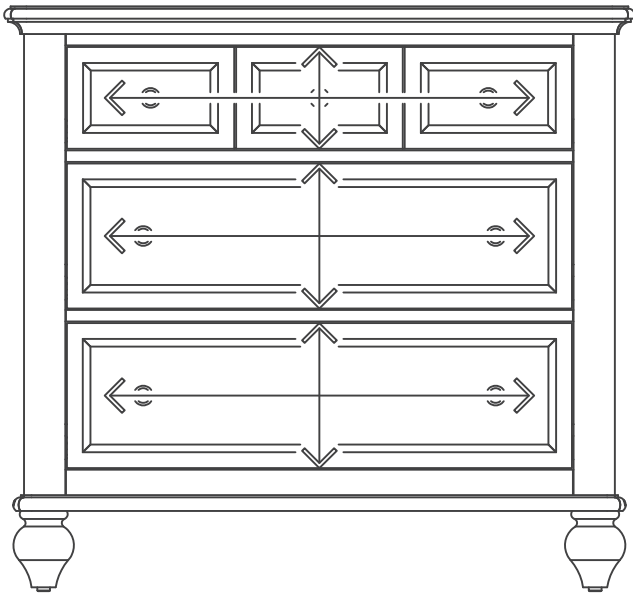




## Assembly Instructions 9/10

### STEP 15

Loosen slightly the screws pre-installed on back of drawer fronts.



### STEP 16

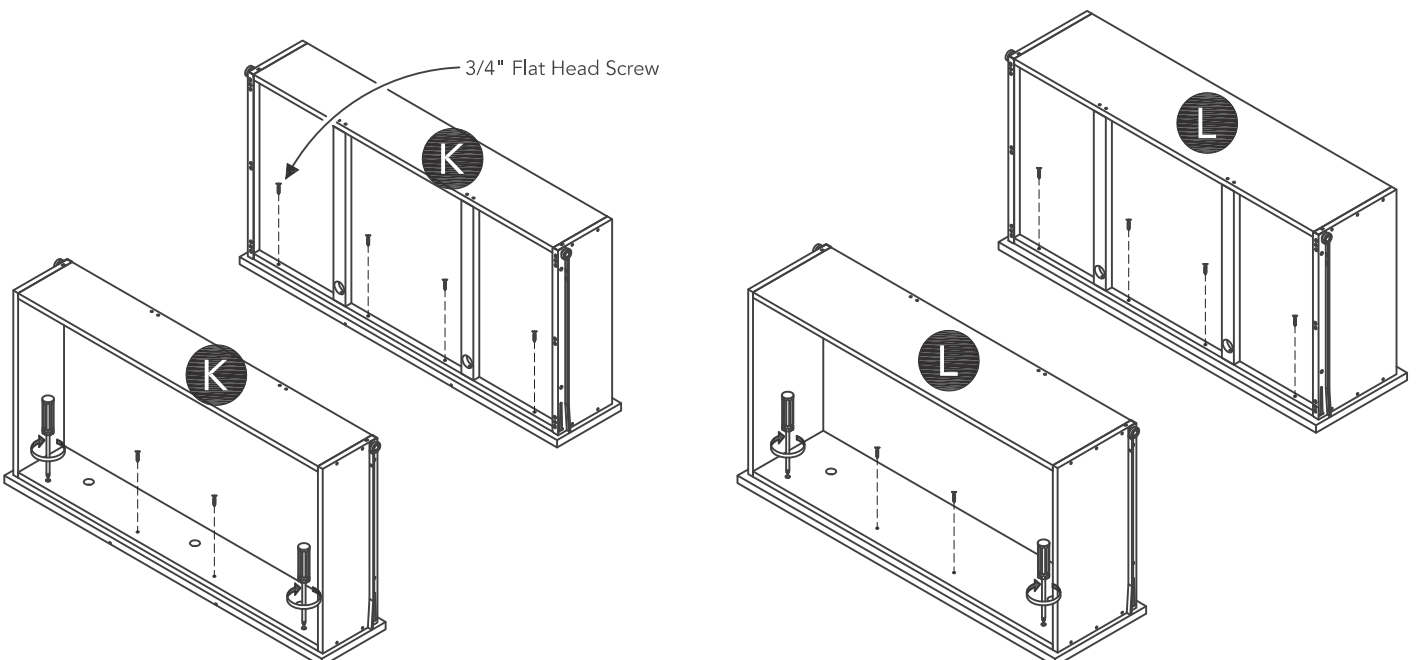
Insert drawers into unit, then adjust drawer front panels left or right and up or down until drawer gaps look proportional.

### STEP 17

Pull each drawer open slowly and re-tighten screws from Step 15.

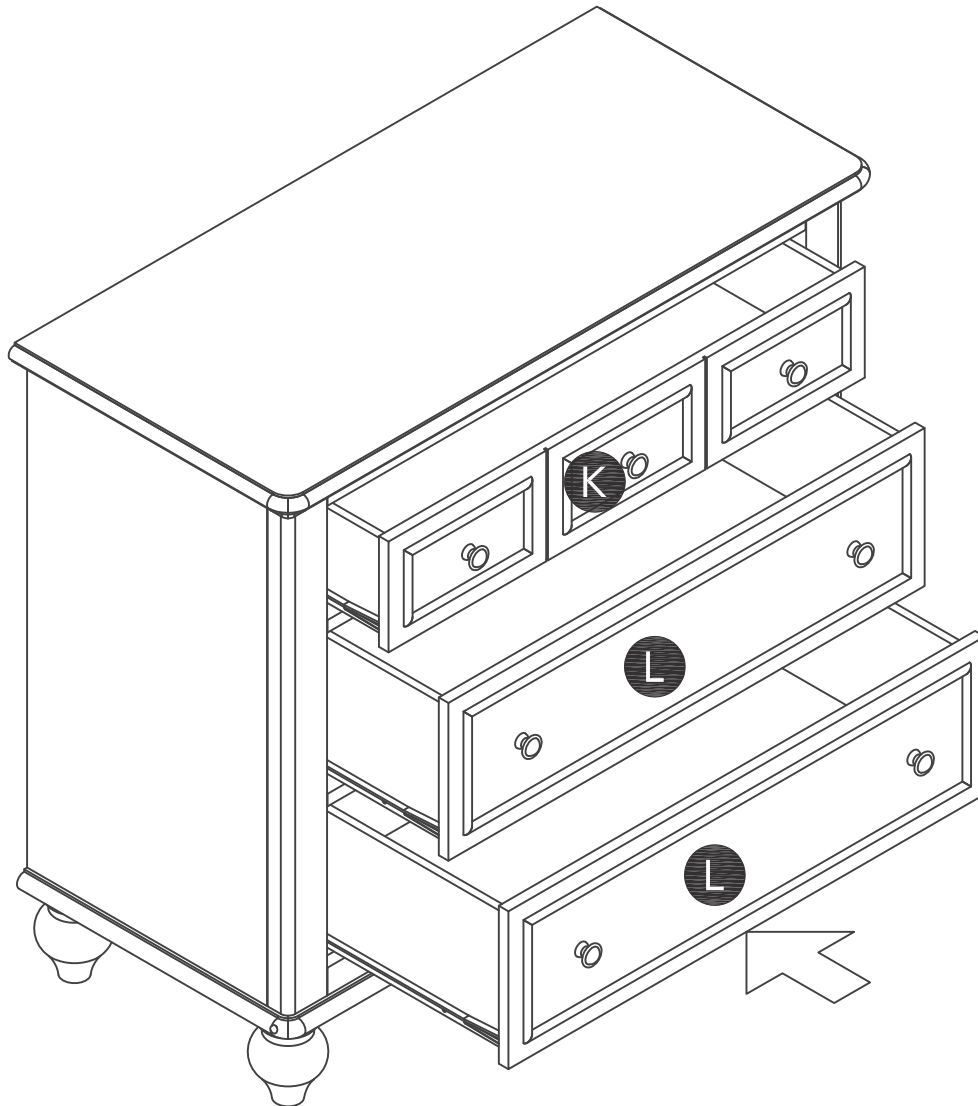
Make sure drawer front panel does not move and lock drawer front panel into position with 3/4" Flat Head Screws.

Note: These 3/4" Flat Head Screws must be installed to complete the drawer assembly.



## STEP 18

Slide Drawers (K) and (L) into place.



# CARE INSTRUCTIONS

## NEVER

allow liquids to remain on furniture.  
Absorption causes parts to warp  
and split and finishes to delaminate.

## NEVER

use glass cleaners on  
finished furniture. Ammonia  
chemically attacks the finish.



Do not use power tools  
above 8 volts to assemble.

**PREVENT  
CRACKING**



Do not place  
in direct sunlight.

**PREVENT  
FADING**



Do not write  
directly on surface.

**PREVENT  
MARKING**



Do not place hot  
objects on surface.

**PREVENT  
FINISH DAMAGE**



Do not use rubber  
based placemats.

**PREVENT  
DISCOLORING**



Do not use commercial  
waxes and polishes.

**PREVENT  
YELLOWING**

## CLEAN

with a soft cloth moistened  
in lukewarm soap and water.  
Buff with a dry clean cloth.



Home Styles will provide replacements free of charge for missing or damaged hardware or parts within 30 days of purchase. Digital images of the defective parts may be required. If the product was not purchased from an authorized retail affiliate, Home Styles is under no obligation to provide replacement parts. Parts are not available for fully assembled items nor are parts available for sale. Replacements for missing or damaged hardware or parts may be requested at:

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