

5530-41

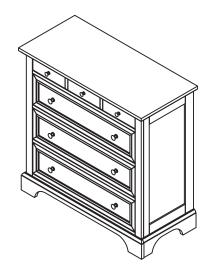
Chest

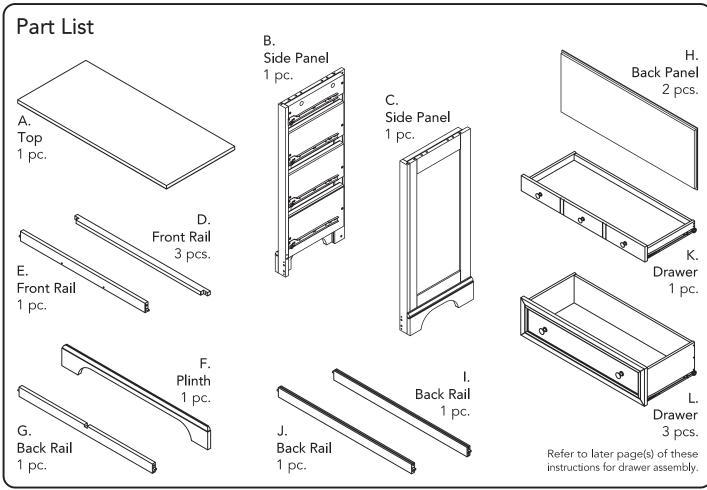
IMPORTANT

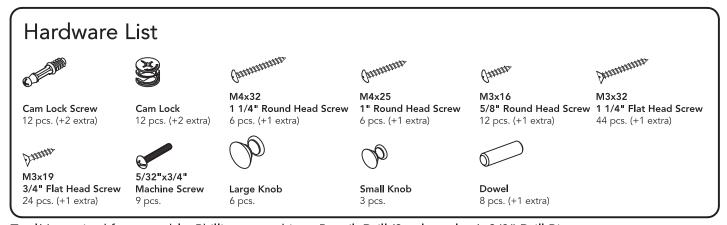
Carefully remove all the parts from the carton and place them individually on a soft cloth to prevent scratches or other damage.

Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

Do not use power tools above 8 volts to assemble.







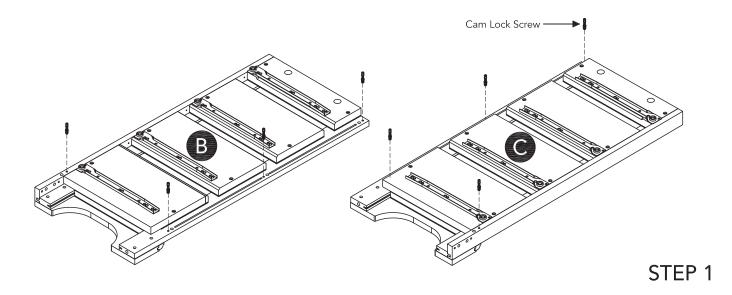
Tool(s) required for assembly: Phillips screwdriver, Pencil, Drill (8 volts or less), 3/8" Drill Bit

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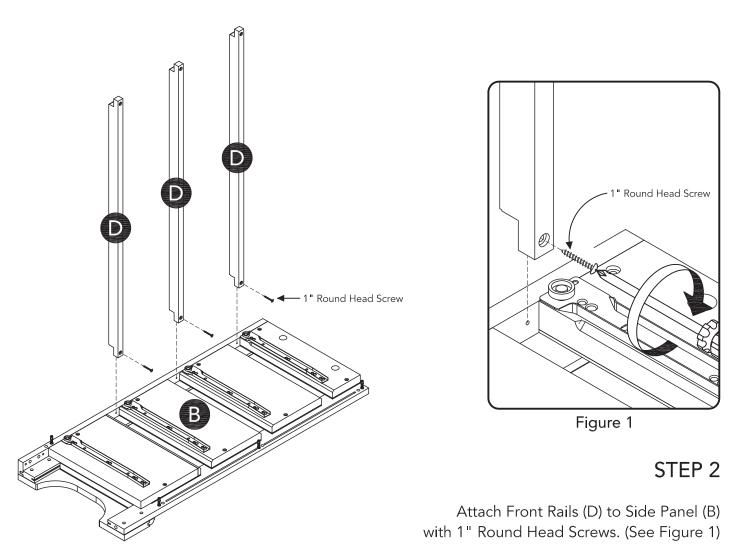
Assembly Instructions 2/10

IMPORTANT

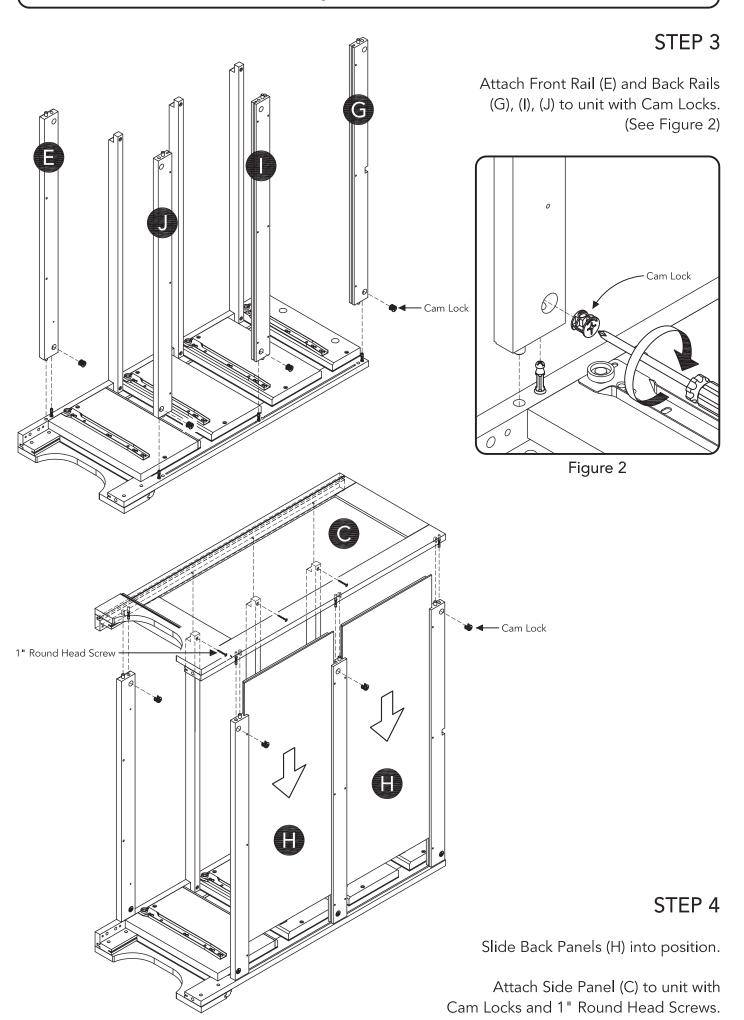
- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Do not tighten all the screws until each part is properly assembled.



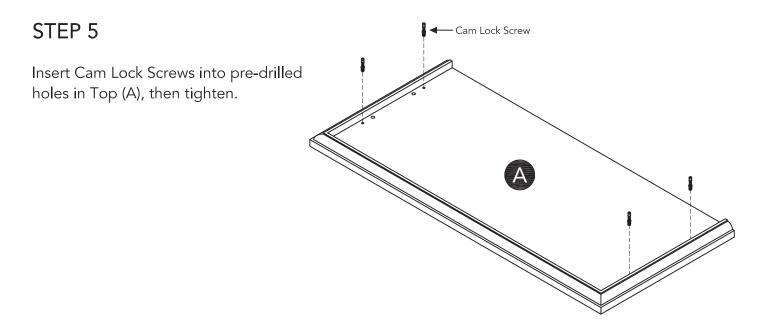
Insert Cam Lock Screws into pre-drilled holes in Side Panels (B) and (C), then tighten.

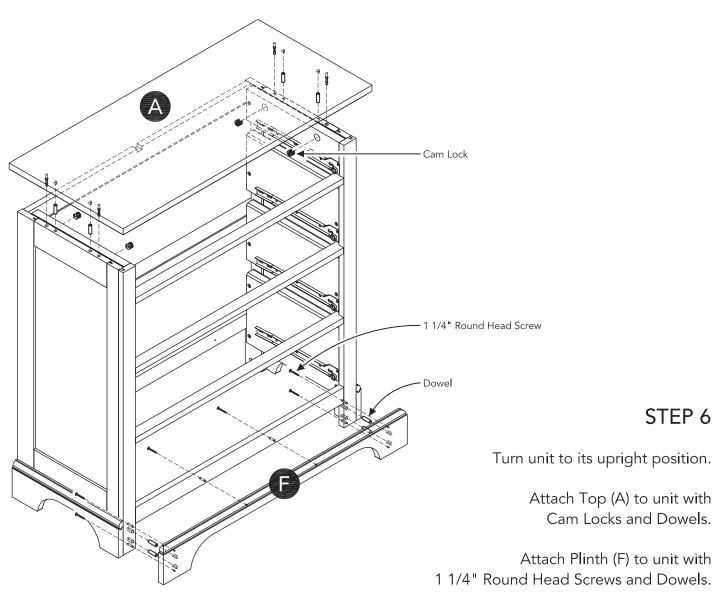


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Assembly Instructions 4/10

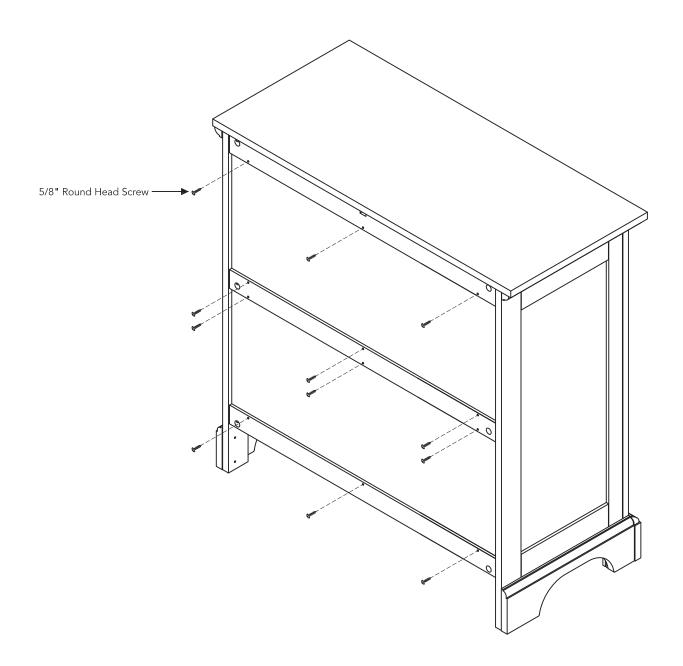




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STEP 7

Insert 5/8" Round Head Screws into pre-drilled holes in unit, then tighten.



Assembly Instructions 6/10

IMPORTANT

• To help reduce the risk of the unit tipping over, the Tipover Restraint must be installed following these instructions exactly.

STEP 8

Place unit at desired location.

Mark wall with pencil just above and in-line with hole in Back Rail (G). (See Figure 3)

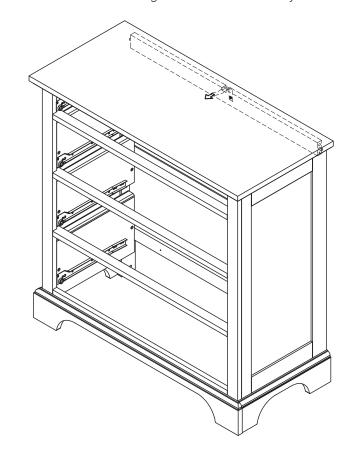
Move unit.

Drill a 3/8" hole in wall 1 1/2" below mark.

Insert Anchor into the wall hole and attach Tipover Restraint to Anchor with 1 1/2" Round Head Screw and Flat Washer. (See Figure 4)

Move unit back into place and insert Tipover Restraint into unit through hole in Back Rail (G). (See Figure 5)

Attach Tipover Restraint to unit with 1/2" Round Head Screw and Flat Washer. (See Figure 6)





Hole in Back Rail (G)

Tipover Restraint

Flat Washer

1/2" Round Head Screw

Figure 5 Figure 6

Hardware List



Tipover Restraint 1 pc.



Anchor 1 pc. (+1 extra)



M3x38 1 1/2" Round Head Screw1 pc. (+1 extra)



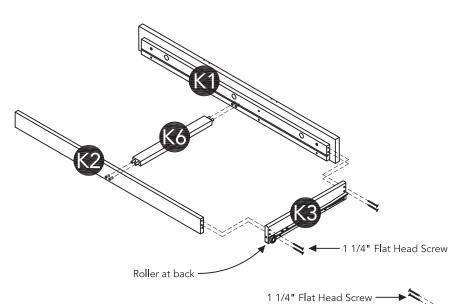
M3x13 1/2" Round Head Screw 1 pc. (+1 extra)

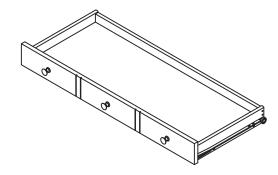


Flat Washer 2 pcs. (+1 extra)

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Drawer (K)





STEP 9

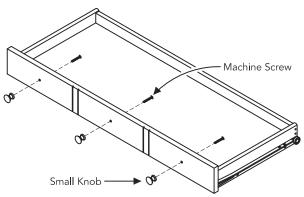
Attach Drawer Support (K6) to Drawer Front (K1) and Drawer Back (K2).

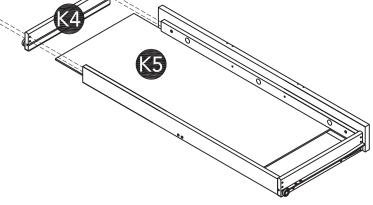
Attach Drawer Side (K3) to Drawer Front (K1) and Drawer Back (K2) with 1 1/4" Flat Head Screws.

STEP 10

Insert Drawer Bottom (K5) into groove.

Attach Drawer Side (K4) to unit with 1 1/4" Flat Head Screws.

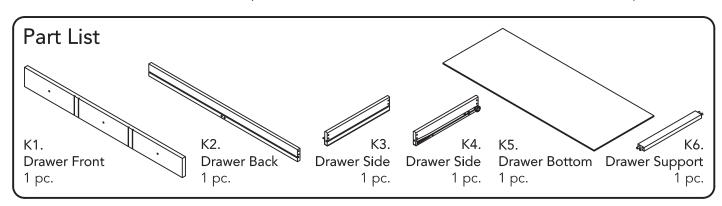




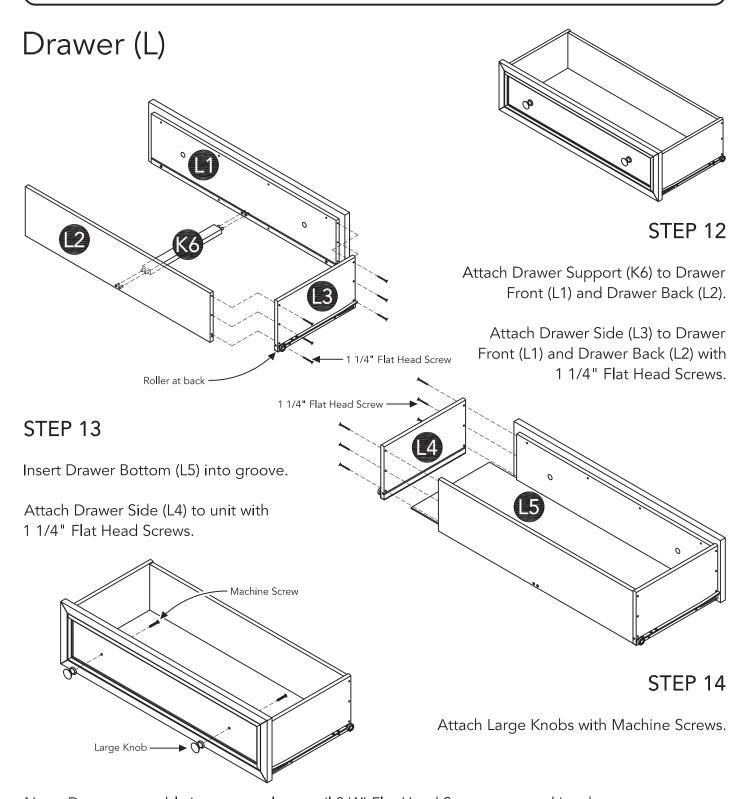
STEP 11

Attach Small Knobs with Machine Screws.

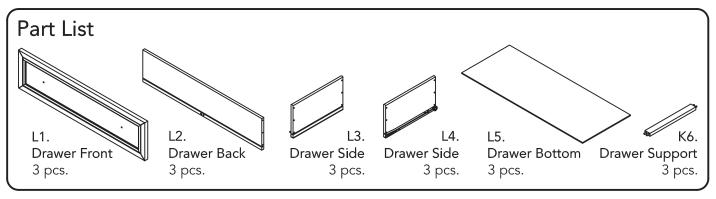
Note: Drawer assembly is not complete until 3/4" Flat Head Screws are used in a later step.



Assembly Instructions 8/10



Note: Drawer assembly is not complete until 3/4" Flat Head Screws are used in a later step.

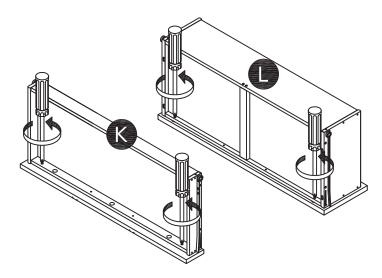


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STEP 15

Loosen slightly screws pre-installed on back of drawer fronts.





STEP 16

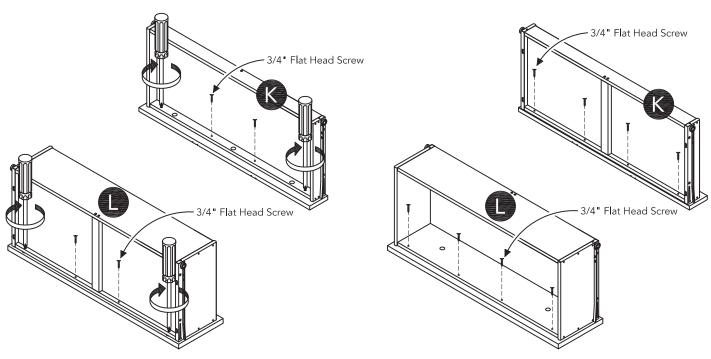
Insert drawers into unit, then adjust drawer front panels left or right and up or down until drawer gaps look proportional.

STEP 17

Pull each drawer open slowly, then re-tighten screws from Step 15.

Make sure drawer front panels do not move and lock drawer front panels into position with 3/4" Flat Head Screws.

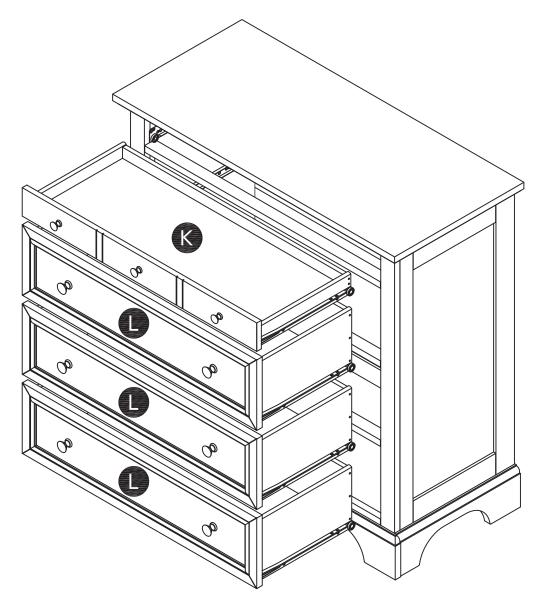
Note: These 3/4" Flat Head Screws must be installed to complete the drawer assembly.



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STEP 18

Slide Drawers (K) and (L) into position.



CARE INSTRUCTIONS

NEVER

allow liquids to remain on furniture. Absorption causes parts to warp and split and finishes to delaminate.

NEVER

use glass cleaners on finished furniture. Ammonia chemically attacks the finish.



Do not use power tools above 8 volts to assemble.

PREVENT

CRACKING



Do not place in direct sunlight. PREVENT FADING



Do not write directly on surface. PREVENT MARKING



Do not place hot objects on surface.

PREVENT
FINISH DAMAGE



Do not use rubber based placemats.

PREVENT

DISCOLORING



Do not use commercial waxes and polishes.

PREVENT

YELLOWING

CLEAN

with a soft cloth moistened in lukewarm soap and water. Buff with a dry clean cloth.



Home Styles will provide replacements free of charge for missing or damaged hardware or parts within 30 days of purchase. Digital images of the defective parts may be required. If the product was not purchased from an authorized retail affiliate, Home Styles is under no obligation to provide replacement parts. Parts are not available for fully assembled items nor are parts available for sale. Replacements for missing or damaged hardware or parts may be requested at:

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