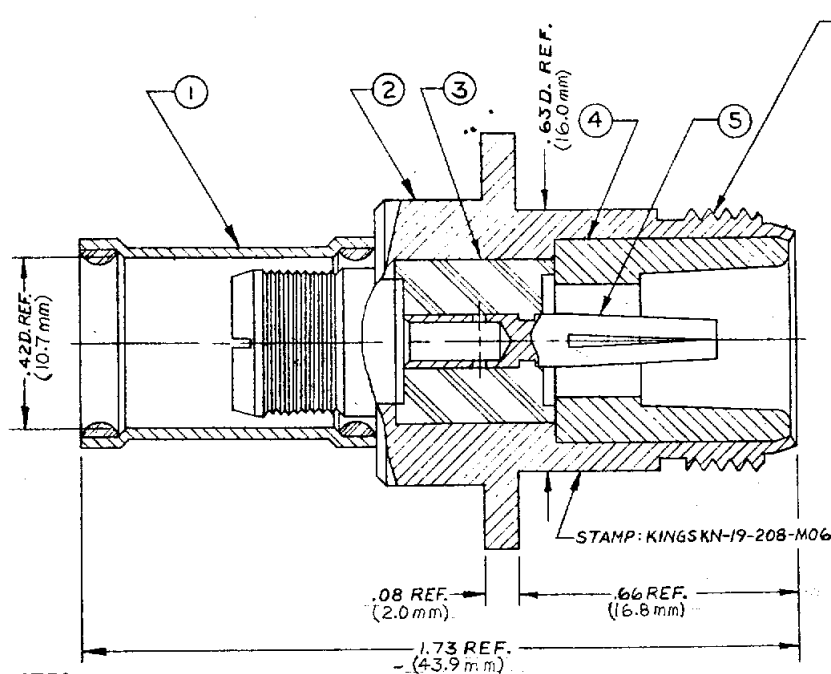


DASH NO	M CODE	MADE FROM



NOTES:

1. FOR USE WITH RG-8, 213/U, RAYCHEM 10-00B & 10-00BR CABLE.
2. FOR CABLING INSTRUCTIONS SEE CP-5402
3. FOR CABLE TRIMMING USE KTJ-150 & KTD-138.
4. FOR CRIMPING USE DIE SIZE 78.

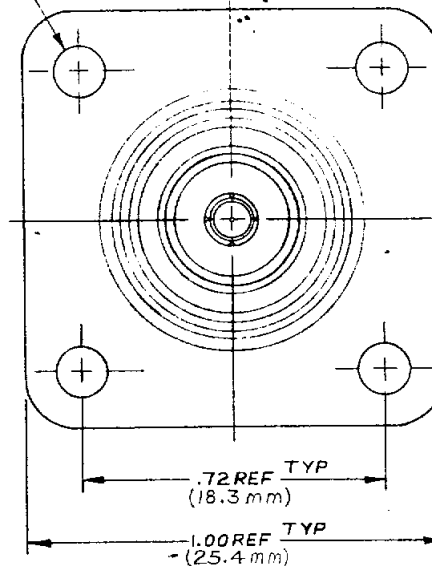
UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm$.010
- 3 PLACE DECIMALS $\pm$.004
- ANGLES $\pm$ 0°30'
- 1:1 R CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES

2. REMOVE ALL BURRS. BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 83 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004

$\frac{5}{8}$ - 24 UNEF - 2ATH'D

.125 D. REF. 4 HOLES
(3.2 mm)



KN-19-208-M06
SHEET 1 OF 2

S-D

REVISIONS

ISSUE	CHANGES
0	ER 29122 KH 21 AUG 87

S-D

SCALE 4:1

APPROX SURFACE AREA

WAS E-14598

USED ON

REF BOEING

N PANEL JACK

DRAWN KH DATE 8-21-87

APPR DATE

APPR DATE

KINGS
ELECTRONICS CO., INC.
TUCKAHOE, NEW YORK 10701

KN-19-208-M06
SHEET 1 OF 2

S-D