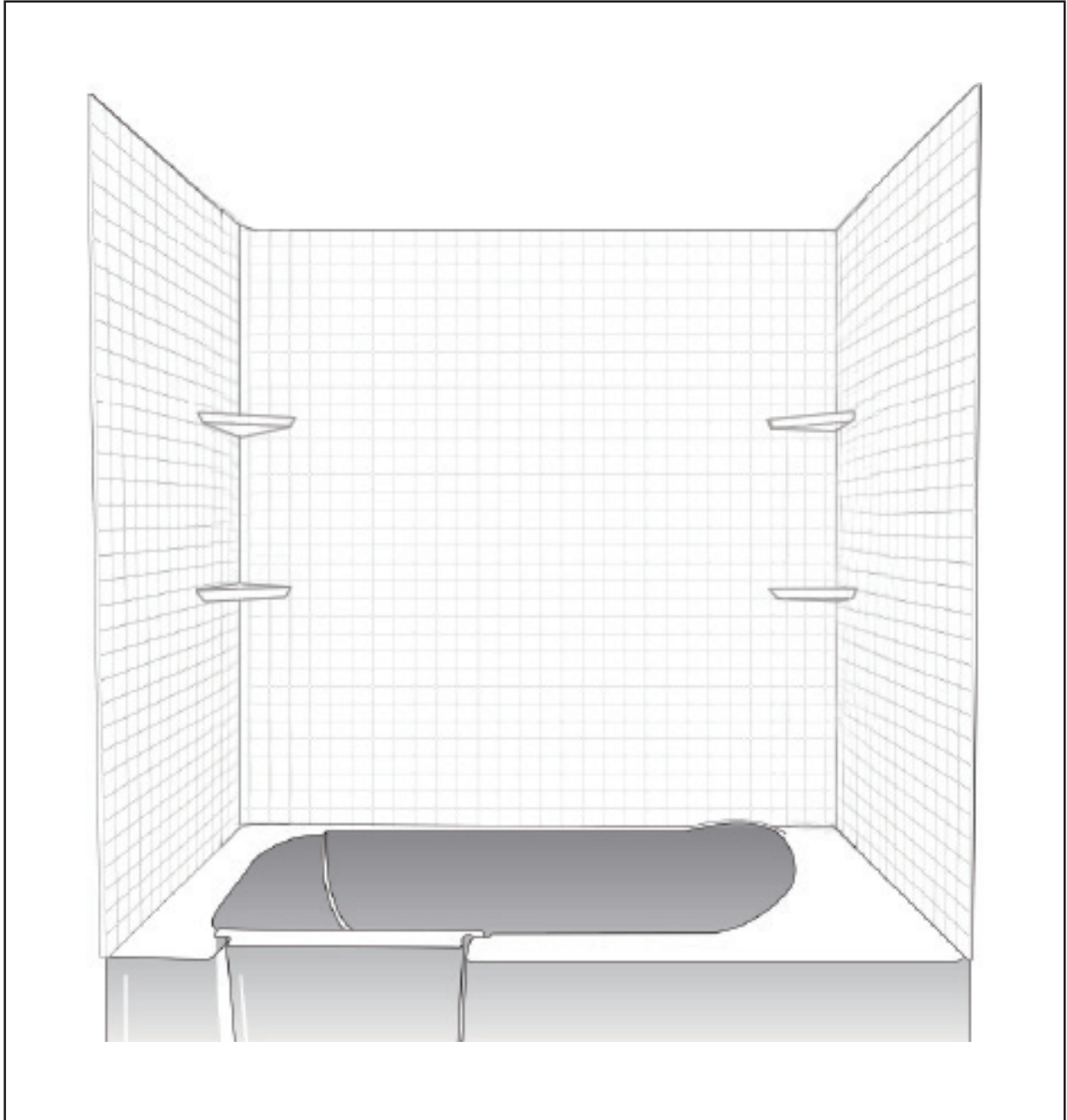


RAMPART WALL - Total Wall Surround Installation

INSTALLATION



INSTALL MANUAL & MAINTENANCE GUIDE

RAMPART WALL - Total Wall Surround Installation

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RAMPART 60 in. x 60 in. 2-Piece Easy Install Tub Surround in White

Walk-in Tubs now offers a near instantaneous way to transform your existing bathtub or shower space into a remodeled marvel. Whether it's existing tile or drywall, the Rampart Wall Surround system will adhere to any standard bathroom wall surface. Crafted using the highest quality marine grade acrylics, each piece is thermal heated and precisely vacuum molded into shape. The dual blanket sheets can be easily trimmed and cut to size as per your exact needs. This is ideal for retro fit jobs and any remodeling projects. While the Rampart Wall Surround system can be used with any bathtub on the market, it is specially crafted to match the contours, color and textures found with our walk-in bathtubs. If you are looking to update your existing bath space, look no further than the Rampart Wall Surround system for quick and easy bath wall installations.

- Included: Two (2) 60x60 in. Rampart Wall Surround Sheets, four (4) small corner caddies (including 16 pcs screws), two (2) corner braces.
- Available in glossy white or biscuit
- Marine grade acrylics
- Ultimate retro-fit design
- Expertly molded 4 in. /6in./plain/square tile pattern
- 4 corner caddies for bathing products
- Will accommodate any bathtub and bathtub wall space up to 60 in. wide
- Will accommodate any bathtub and bathtub side wall space up to 30 in. deep
- Will cover a height of up to 60 in.
- All panels must be cut to size based on job site needs
- Engineered for compatibility with any walk-in bathtub
- Will fit most standard bathtubs and walk-in bathtubs
- Lifetime guarantee

RAMPART WALL - Total Wall Surround Installation

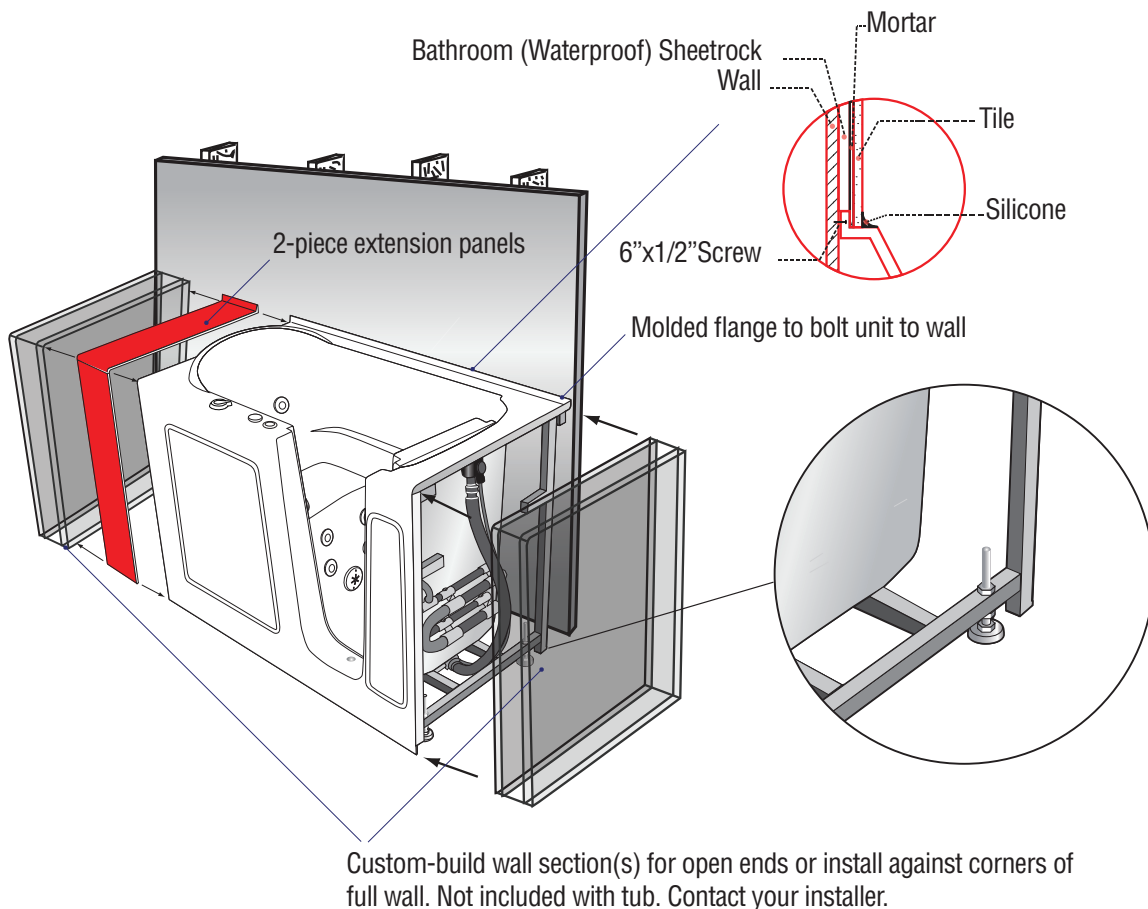
INSTALLATION

BEFORE BEGINNING WORK ON THE RAMPART WALL SURROUND INSTALLATION FINISH ALL WORK ON THE WALK-IN BATHTUB INSTALLATION.

Before work can begin on the Rampart Wall Surround system please complete installation of the walk-in bathtub unit. The sizing, position and installation of the wall surround system is determined by the walk-in bathtub. Please make sure to complete installation of all walk-in related plumbing, wiring and components before starting work on the wall surround system.

Additionally, make sure the walk-in bathtub is leveled. Not only does leveling prevent leaks from the walk-in bathtub but it is essential for a perfect fitting Rampart Wall Surround system.

Make sure all work is done with the walk-in bathtub before starting.



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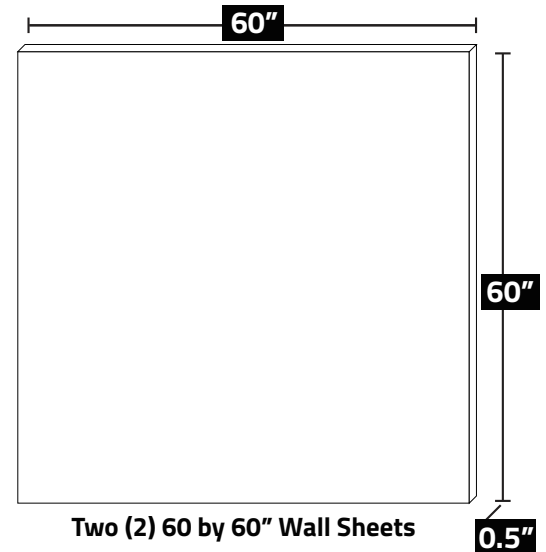
INSTALLATION

Contents of the RAMPART WALL SURROUND SYSTEM

- TWO (2) 60" by 60" Rampart Wall Surround SHEETS with a bull nose bend along all four sides.
- TWO (2) 60" long corner connection strips to install where the Wall Surround sheets meet. Four corner caddies for shampoo, soap and other bath product storage.

What you'll need...

You'll need enough adhesive compounds to securely adhere the Rampart system to your existing walls. Additionally, silicone is necessary to seal around the edges.



The following tools are recommended to have on hand before beginning installation:

- Work Table
- Level
- Tape Measure
- Straight Edge
- Tin Snips and/or Utility Knife
- Sharpie or Wax Pencil
- Extension Cords
- Safety Glasses
- Denatured Alcohol
- Air Nail Gun and Air Nails

The ideal wall finish will require precise clean cutting of the sheets and the trimming of the bull-nose bends found along the sheet's edges. It is recommended to use a powered jigsaw tool with a Carbide Edge Blade.

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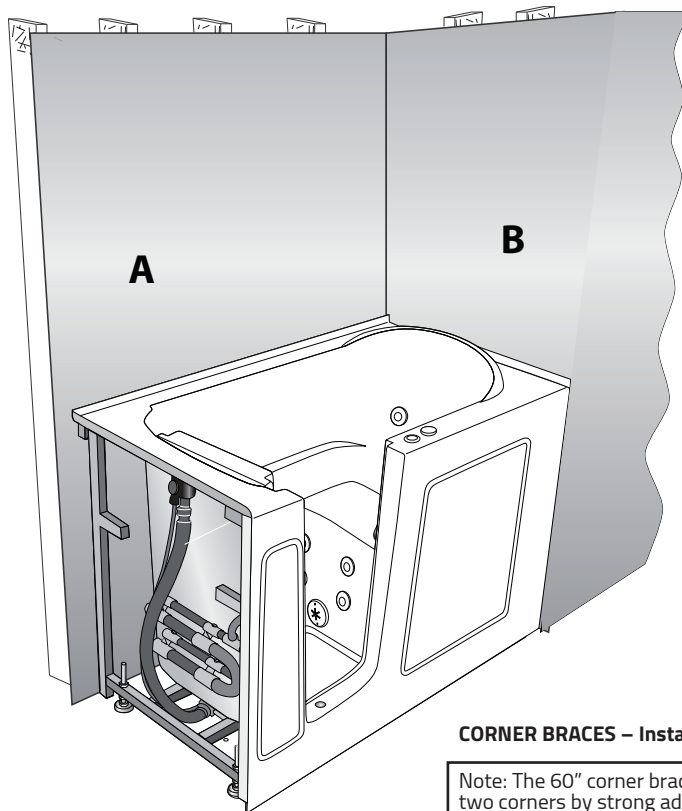
STARTING POINT

Measure the available space. The Rampart Wall Surround Unit comes as two (2) 60" by 60" finished sheets. Take measurements of the back wall and both left and right flanking walls. *Walk-in bathtub models measuring 32" front-to-back will come with three (3) 60" x 60" finished sheets.*

As the Rampart Wall Surround Unit is crafted as a one size fits all unit, it will be up to you to measure and cut the Rampart Wall Surround Panels to size.

Note: Before starting, it is crucial that you clean and dry the surface of your existing wall. Make sure to remove any soap, oil, or greasy residue before proceeding with the Rampart Wall Surround Installation.

It is also critical that the bathtub itself is properly leveled. An unlevelled bathtub will cause measurements and cuts made on the Rampart Wall Surround Panels to not fit properly due to misalignment.



A Measure the area of the back wall and and cut one of the Wall Surround sheets to size. (Max size available 60 by 60 in.)

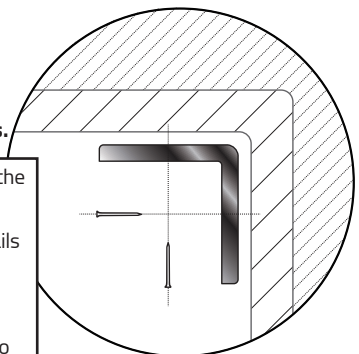
B Do the same for the flanking wall. Measure both the left and right walls before making the cut as both wall covers will be provided from the second 60 by 60 in. Wall Surround sheet.

Note: Make sure to account for the tile flange if one is present on your bathtub.

CORNER BRACES – Install behind acrylic walls.

Note: The 60" corner braces should be fixed to the two corners by strong adhesive. For better adhesion, we suggest using air nails driven by pneumatic gun after adhesive. Fix air nails along to the whole corner braces. This creates an even 90° foundation where the wall edges can meet.

Once secured to the bath wall, apply adhesive to each face, then put the wall's edge into place.



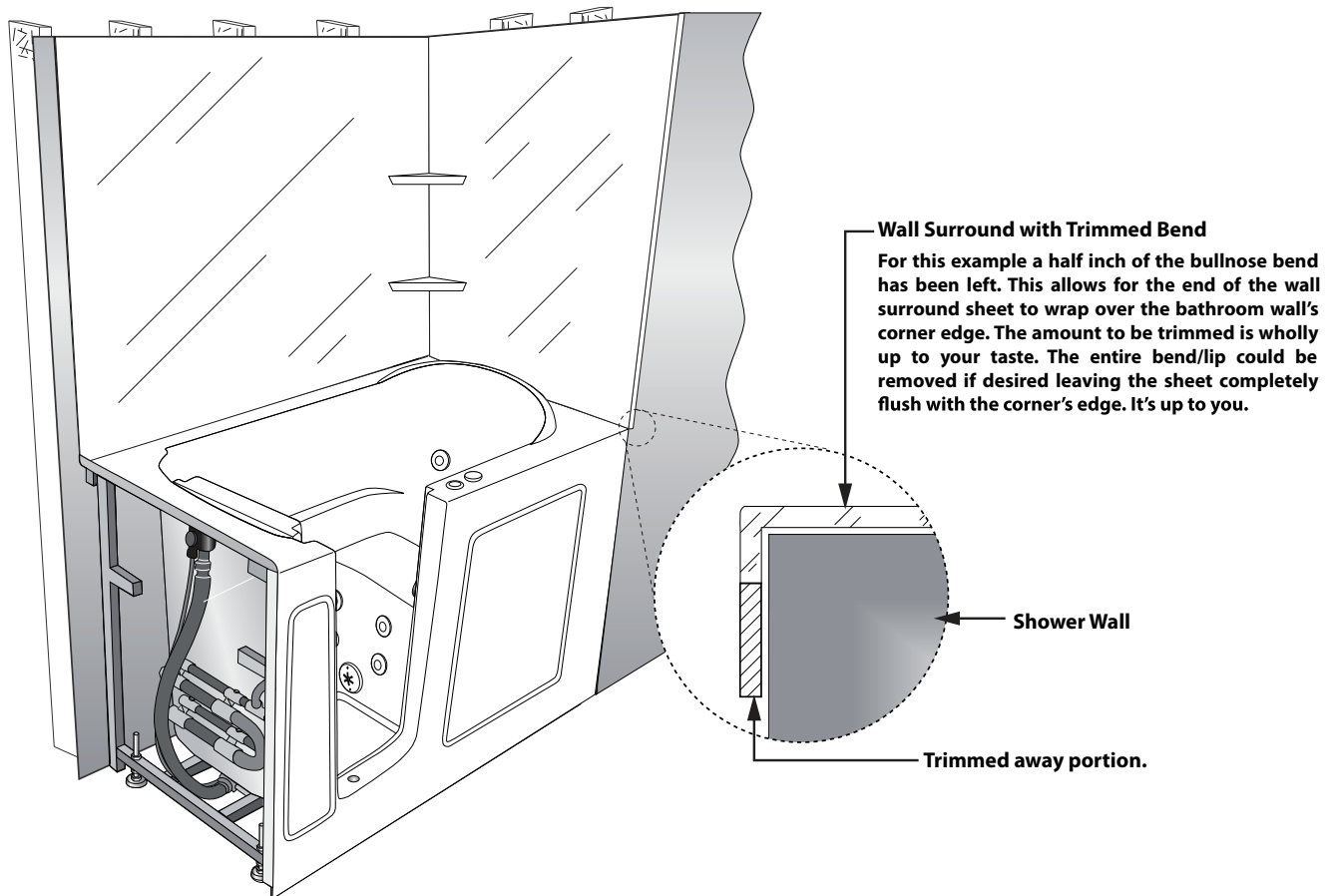
RAMPART WALL - Total Wall Surround Installation

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TRIMMING THE BULLNOSE BEND

The Rampart Wall Surround Panels will ship with an approximate 0.5" lip (also known as a bull-nose bend) all around the edge. It will be up to the installer's discretion to come up with the perfect length needed for the project.

Mark the sheet with a cut line and proceed to cut along the line. We recommend using a jigsaw with a carbide-edged blade to make the cut.



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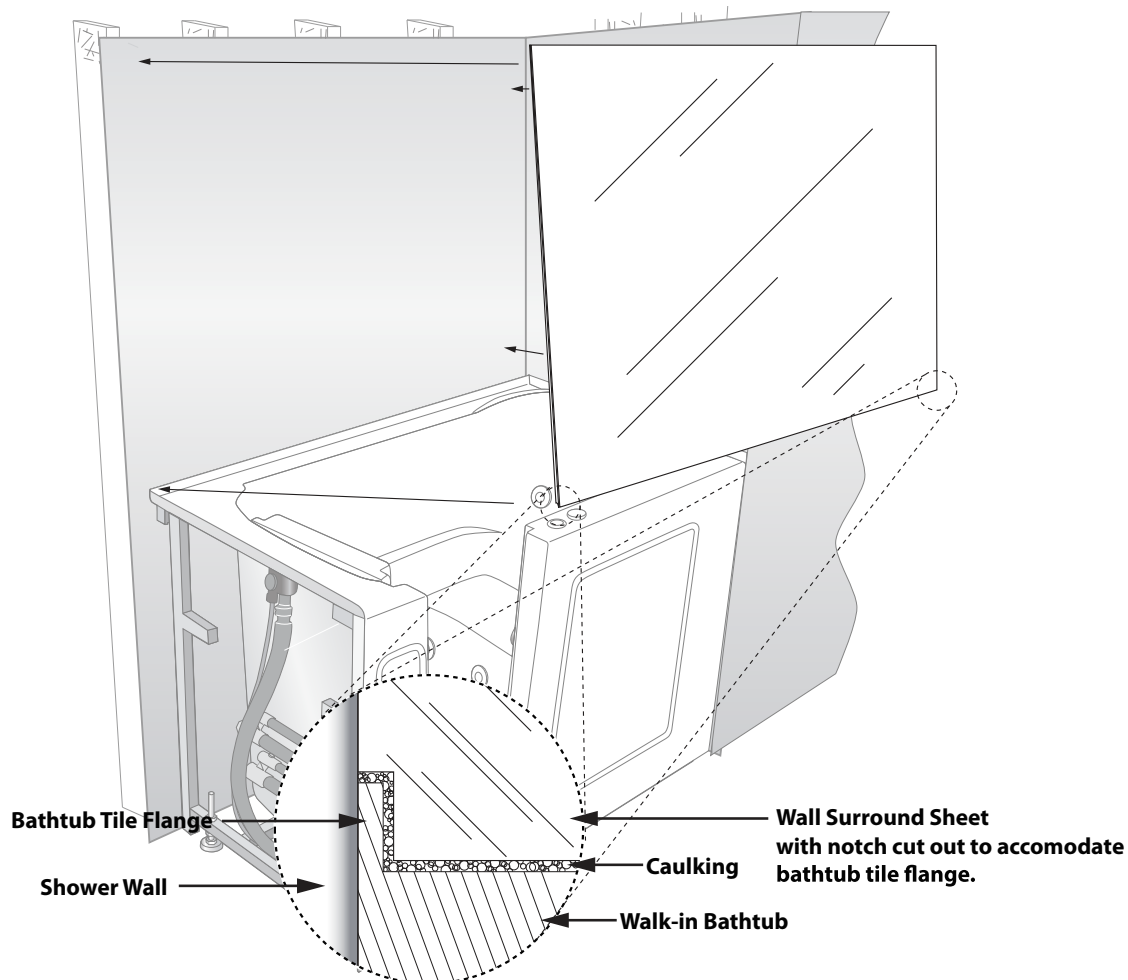
THE BACK WALL SHEET

Fitting & Tile Flange Accommodating

Fit the back wall Rampart Wall Surround Sheet against the back wall to ensure full coverage is provided and that all edges line up.

In the case that the bathtub's tile flange is exposed, it will then be necessary to cut a notch along the bottom of the Rampart Wall Surround unit to accommodate for the tile flange's thickness.

The necessary amount to cut is wholly determined by the tile flange's thickness and the amount of relief desired by the installer.



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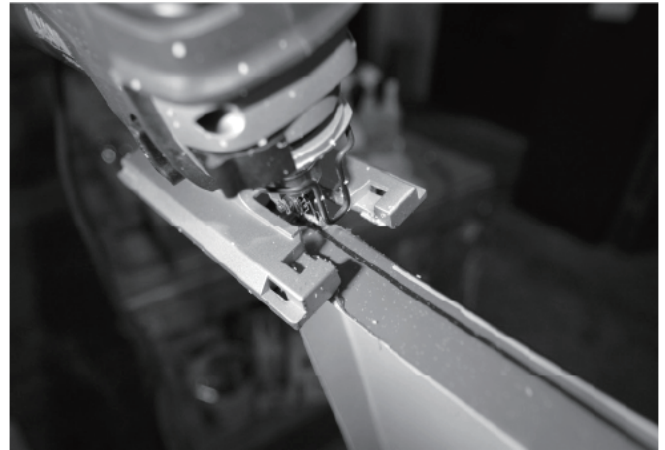
THE SIDE / FLANKING WALL SHEET

TRIM THE LIP AGAIN.

Just as with the back wall Rampart Wall Surround Panel, trim the 0.5" bend down to the desired length.

Note: Many customers will choose to leave a longer lip along the outer edges. This extra lip will wrap around the wall's corner edge and act as a finishing mold covering up the pre-existing tile.

How far the lip wraps around the outer edge is up to the installer's discretion.



Measure the length of the flanking walls and cut the second Rampart Wall Surround Panel in two (2) pieces ensuring both pieces meet the measurements of their respective flanking walls.



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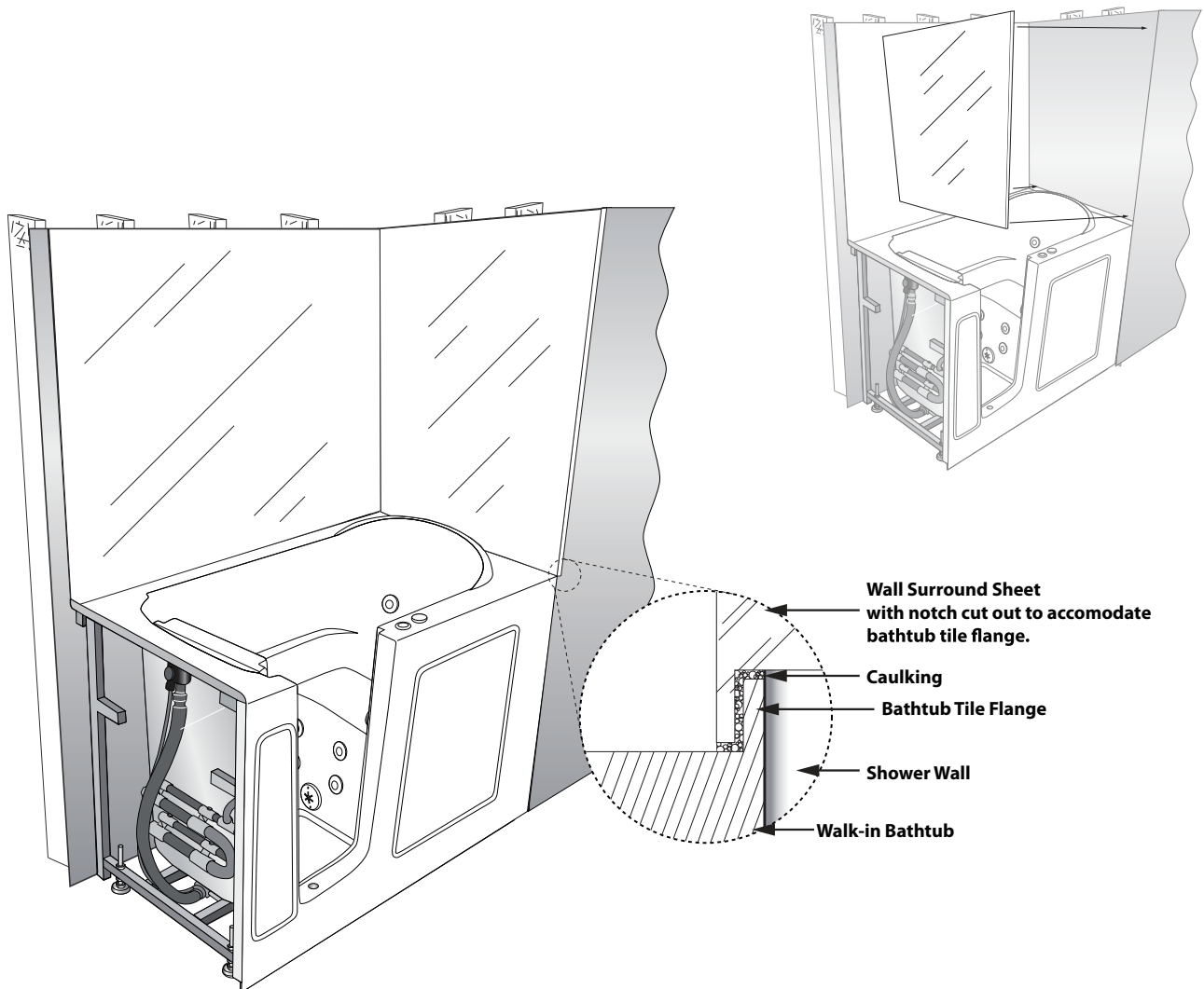
SIDE / FLANKING WALL SHEETS

Fitting & Tile Flange Accommodating

Fit the newly created side wall panel against the flanking wall to ensure full coverage is provided and all edges line up as desired.

In the case that the bathtub's tile flange is exposed it will be necessary to cut a notch along the bottom of the side piece to accommodate for the tile flange's thickness.

The necessary amount to cut is wholly determined by the tile flange's thickness and amount of relieve desired by the installer.



RAMPART WALL - Total Wall Surround Installation

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SIDE / FLANKING WALL SHEETS

Repeat the Side / Flanking wall sheets installation step for other side panel piece.

Note: At this point, there should be 3 pieces if this was done for a standard alcove style installation.

1x Back Wall Panel

2x Side Wall Panels (1x for the right hand wall, 1x for the left hand wall)

The following steps should be first applied to the back wall piece then proceed to the other two side walls.

RAMPART WALL - Total Wall Surround Installation

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APPLYING THE ADHESIVE TAPE AND SILICONE

WS-INSTALKIT-WH for white finish **or WS-INSTALKIT-BS** for biscuit finish **(sold separately) includes:**

- FOUR (4) CORNER CADDIES WITH 4 SUPPORT STRIPS AND 17 SCREWS (One pcs is spare part)
- TWO (2) WALL CORNER BRACES

Lay the wall panels down on a flat surface.

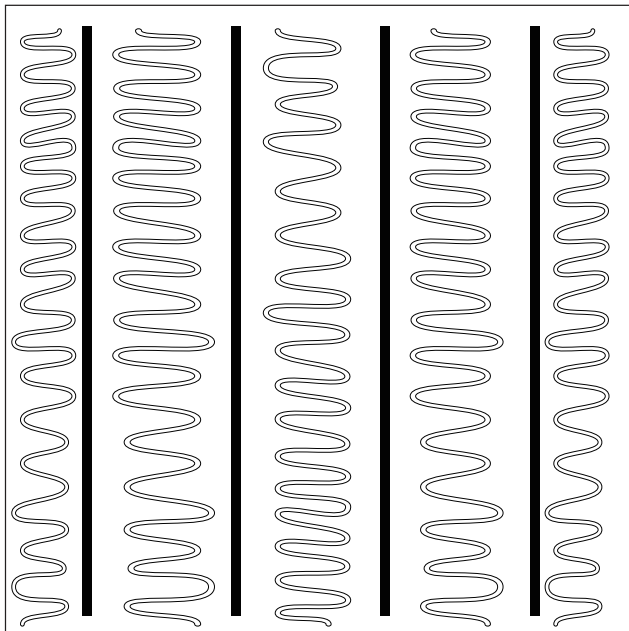
Note: Make sure to place a large cloth or piece of cardboard between the panel pieces and the surface to prevent scrapes and scratches.

Place the panel pieces facing downward and apply the butyl tape. Apply 3-4 evenly spaced strips along the full height of each panel. Peel off the protective lining from the butyl tape.

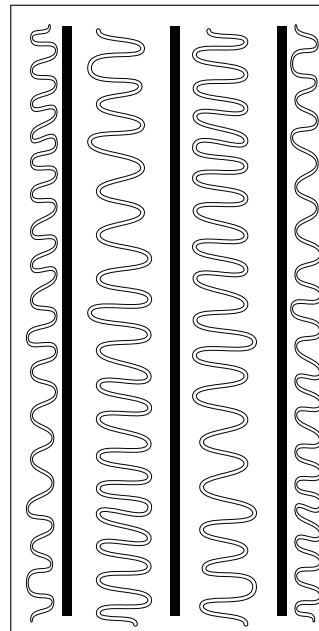
Next apply a liberal spread of high performance adhesive all along the areas between the butyl tape (including the spaces between the tape and panel's edge).

It is recommend to cut a $\frac{1}{4}$ " hole at the tip of the adhesive.

Rear view of Back Wall Panel
Example 60 by 60 in.



Rear view of one Flanking Panel
Example 30 by 60 in. cut



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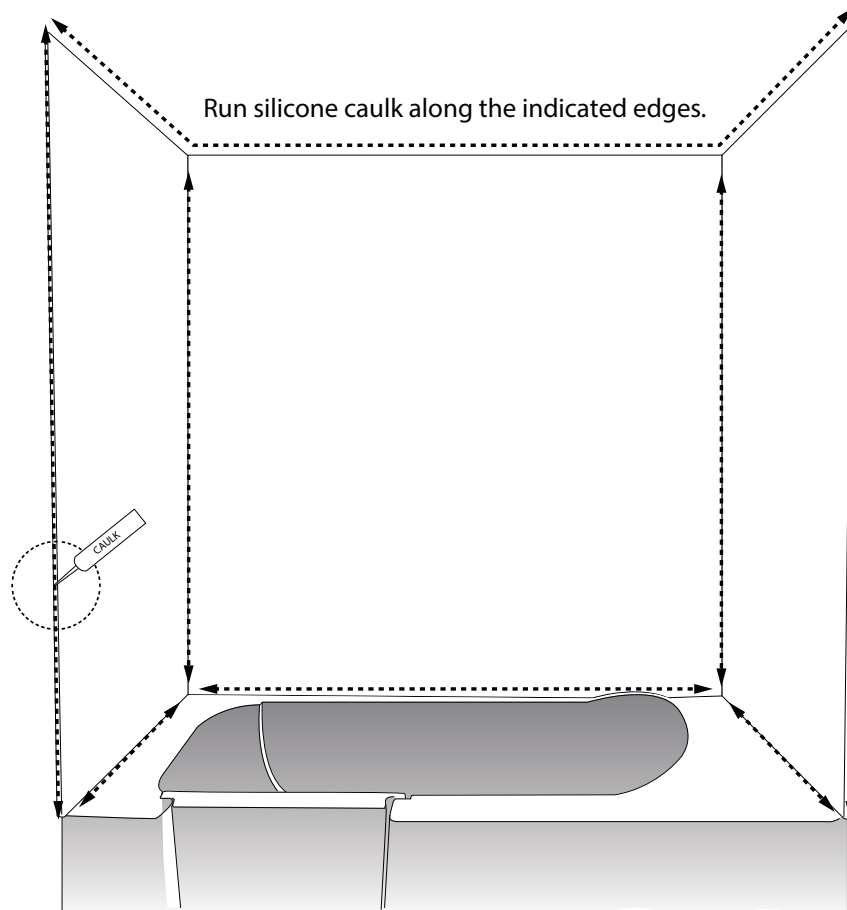
PLACE PANEL AGAINST WALL AND APPLY SILICONE

Once the adhesive has been applied it is time to attach the back wall Rampart Wall Surround panel to the wall.

Before you do please ensure once again that the wall's surface is clean, dry and free of any soap, oil or greasy residue.

When the panel is attached to the wall make sure the edges line up. Also push on the panel to ensure the butyl tape fully adheres to the wall surface.

The butyl tape will securely hold the panel in place while the adhesive cures and hardens. This process will take a few minutes but it is highly recommended to allow at least 24 hours to pass before running any water in the bathtub/shower.



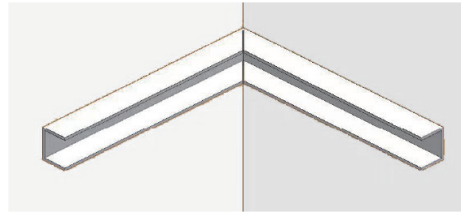
RAMPART WALL - Total Wall Surround Installation

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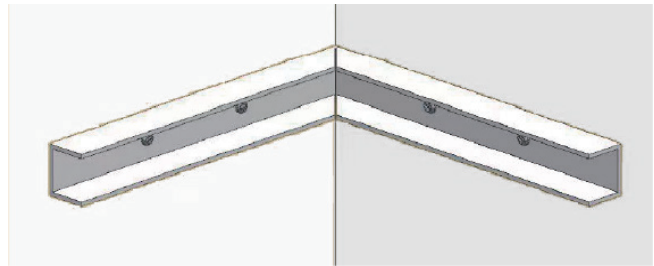
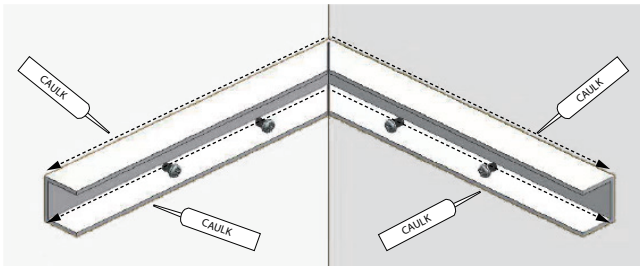
CORNER CADDIES

Before starting work with the corner units, please make sure the silicone caulk and the adhesive used on the back wall and both flanking walls have been allowed enough time to properly cure.

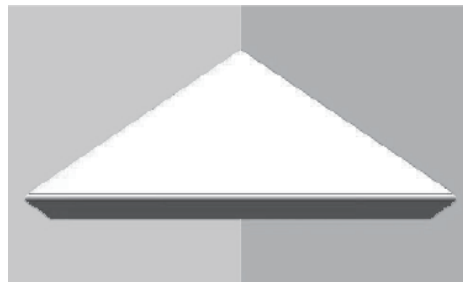
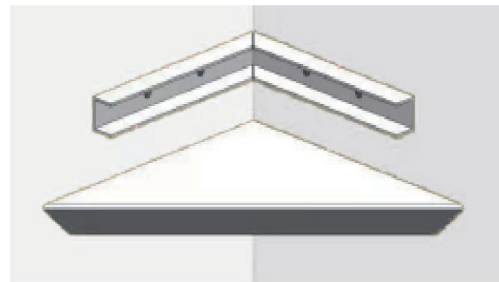
- Fold the corner caddy support 90 degrees to fit the corner angle.



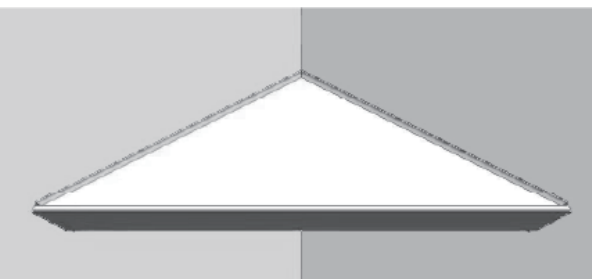
- Install one (1) wall corner support strip with 4 screws. Please do not overtighten the screw during installation.



- Apply adhesive on connection face with corner caddy. Slide the corner caddy into the support strip. Install the other 3 corner caddies the same way.



- Apply a bead of silicone caulk along the edges of the corner caddies. Please allow 24 hours to pass to ensure the silicone fully cures before utilizing the bathtub or shower.



RAMPART WALL - Total Wall Surround Installation

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CARE & MAINTENANCE

Maintenance is not difficult but it is extremely important and must be carried out ideally once a week using a soft cloth and liquid soap. Avoid using any chemicals and abrasive materials. If stronger chemicals are required do not let them sit too long on the surface and thoroughly rinse away.

WARRANTY

SPA WORLD Limited Lifetime Warranty for Rampart Wall Surround warrants to the original consumer purchaser that it will, at its option, repair or replace any walls or parts that are found by Spa World, in its sole judgment, to be defective under normal residential use and maintenance so long as it is owned by the original consumer purchaser. To activate this limited warranty, the purchaser must go online to our website at www.swcorp.com/register to register their Rampart Wall Surround within thirty (30) days of purchase. In no event will Spa World be liable for the cost of repair or replacement of any installation materials including but not limited to tiles, marble etc.

This limited warranty DOES NOT COVER the following:

1. Defects or damages arising from shipping, installation, alterations, accidents, abuse, misuse, lack of proper maintenance and cleaning as directed in the owner's manual and use of other than genuine Spa World replacement parts, in all cases whether caused by a plumbing contractor, service company, the owner or any other person.
2. Deterioration through normal wear and tear and the expense of normal maintenance.
3. Commercial application.
4. Options and accessories. Spa World's limited warranty on these items is one year for parts only and excludes labor. This one year limited warranty covers accessories manufactured by Spa World (e.g. aprons, drains, grab bars, trim kits) against defects of material or workmanship. Warranty coverage begins on the date the accessory was originally purchased by the owner.
5. Postage or shipping costs for returning products for repairs or replacement under this limited warranty and labor or other costs incurred in connection with product removal or installation under this limited warranty.
6. ANY LIABILITY FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES, ALL OF WHICH ARE HEREBY EXPRESSLY DISCLAIMED, OR THE EXTENSION BEYOND THE DURATION OF THIS LIMITED WARRANTY OF ANY IMPLIED WARRANTIES, INCLUDING THOSE OF MERCHANTABILITY OR FITNESS FOR AN INTENDED PURPOSE. (Some jurisdictions do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so these limitations and exclusions may not apply to you.)

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7. Responsibility for compliance with local code requirements. (Since local code requirements vary greatly, distributors, retailers, dealers, installation contractors and users of plumbing products should determine whether there are any code restrictions on the installation or use of a specific product.) This warranty gives you specific legal rights.