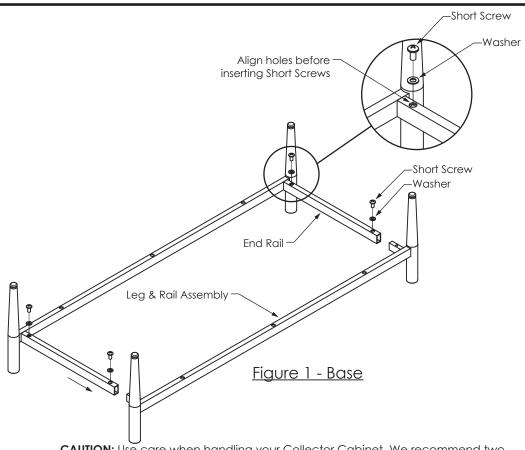
HOWARD MILLER®

680690/680691 ASSEMBLY INSTRUCTIONS



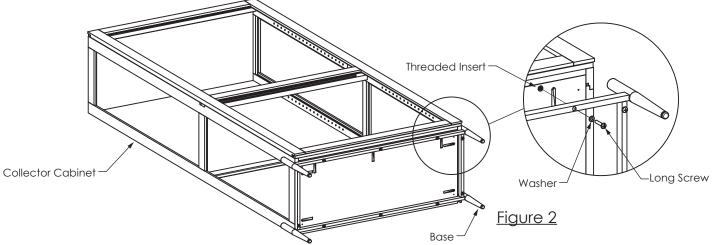
Base Hardware Parts List:

- 2 Leg & Rail Assembly
- 2 End Rail
- 4 Short Screws
- 6 Long Screws
- 10 Washers
- 1 Screwdriver



CAUTION: Use care when handling your Collector Cabinet. We recommend two people for the following assembly procedure. Perform this procedure <u>prior</u> to installing shelves.

- 1. Locate and unpack the Base Hardware Parts.
- 2. Assemble the End Rails to the Leg & Rail Assemblies using Short Screws and Washers as shown in Figure 1 at four locations.
- 3. Choose a location for the Collector Cabinet and gently lay it on its back.
- 4. Locate the Threaded Inserts on the bottom of the Collector Cabinet and align with the holes on the Base. Attach the Base to the Collector Cabinet with Long Screws and Washers as shown in Figure 2 at six locations.
- 5. Carefully set the Collector Cabinet upright and ensure stability on the floor. Refer to your set-up instructions for proper leveling procedures and safety strap assembly.



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