



SAFETY DATA SHEET

1. Identification

Product identifier Honing & Cutting Oil - 1 gal

Other means of identification
Product Code No. SL2523 (Item# 1007833)

Recommended use Honing and cutting oil

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information
Manufactured or sold by:

Company name CRC Industries, Inc.
Address 885 Louis Dr.
Warminster, PA 18974 US

Telephone

General Information 215-674-4300
Technical Assistance 800-521-3168
Customer Service 800-272-4620
24-Hour Emergency (CHEMTREC) 800-424-9300 (US)

Website www.crcindustries.com

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Not classified.

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements

Hazard symbol None.

Signal word None.

Hazard statement The mixture does not meet the criteria for classification.

Precautionary statement

Prevention Use with adequate ventilation. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying.

Response Wash hands after handling.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
distillates (petroleum), hydrotreated heavy naphthenic		64742-52-5	70 - 80
distillates (petroleum), hydrotreated light naphthenic		64742-53-6	10 - 20
soybean oil		8001-22-7	1 - 3
2,6-di-tert-butyl-p-cresol		128-37-0	< 0.3

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist.
Skin contact	Rinse skin with water/shower. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep out of low areas. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	<p>The product is immiscible with water and will spread on the water surface.</p> <p>Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.</p> <p>Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.</p> <p>Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Prevent entry into waterways, sewer, basements or confined areas.</p>
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices. Use care in handling/storage. For product usage instructions, see the product label.
Conditions for safe storage, including any incompatibilities	Keep container tightly closed. Store away from incompatible materials (see Section 10 of the SDS). Store in a cool, dry place out of direct sunlight. Store in a well-ventilated place.

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	PEL	5 mg/m ³	Mist.
		2000 mg/m ³	

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
distillates (petroleum), hydrotreated light naphthenic (CAS 64742-53-6)	PEL	500 ppm	Mist.
		5 mg/m3	
soybean oil (CAS 8001-22-7)	PEL	2000 mg/m3	Respirable fraction.
		500 ppm	
		5 mg/m3	
		15 mg/m3	Total dust.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
2,6-di-tert-butyl-p-cresol (CAS 128-37-0)	TWA	2 mg/m3	Inhalable fraction and vapor.
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	TWA	5 mg/m3	Inhalable fraction.
distillates (petroleum), hydrotreated light naphthenic (CAS 64742-53-6)	TWA	5 mg/m3	Inhalable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form		
2,6-di-tert-butyl-p-cresol (CAS 128-37-0)	TWA	10 mg/m3			
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	Ceiling	1800 mg/m3			
			STEL	10 mg/m3	Mist.
			TWA	5 mg/m3	Mist.
distillates (petroleum), hydrotreated light naphthenic (CAS 64742-53-6)	Ceiling	1800 mg/m3			
			STEL	10 mg/m3	Mist.
soybean oil (CAS 8001-22-7)	TWA	5 mg/m3	Respirable mist.		
		10 mg/m3	Total mist		

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear protective gloves such as: Nitrile. Neoprene. Rubber.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Liquid.
Form	Liquid.
Color	Brown.
Odor	Mild petroleum.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	599 °F (315 °C)
Flash point	300.2 °F (149 °C) Pensky-Martens Closed Cup
Evaporation rate	Slow.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	0.89
Solubility(ies)	
Solubility (water)	Insoluble.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity temperature	104 °F (40 °C)
Percent volatile	72.5 % estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides. Nitrogen oxides (NOx).

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity Not known.

Components	Species	Test Results
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2,6-di-tert-butyl-p-cresol (CAS 128-37-0)

Acute

Oral

LD50	Rat	890 mg/kg
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distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)

Acute

Dermal

LD50	Rabbit	> 2000 mg/kg
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Oral

LD50	Rat	> 5000 mg/kg
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distillates (petroleum), hydrotreated light naphthenic (CAS 64742-53-6)

Acute

Dermal

LD50	Rabbit	> 5000 mg/kg
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Inhalation

LC50	Rat	2180 mg/m ³ , 4 hours
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Oral

LD50	Rat	> 5000 mg/kg
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Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

2,6-di-tert-butyl-p-cresol (CAS 128-37-0) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
2,6-di-tert-butyl-p-cresol (CAS 128-37-0)		
Aquatic		
Crustacea	EC50	Water flea (Daphnia pulex)
		1.44 mg/l, 48 hours
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)		
Aquatic		
Crustacea	EC50	Water flea (Daphnia magna)
		1000 mg/l, 48 hours
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)
		5000 mg/l, 96 hours
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.	
Bioaccumulative potential		
Mobility in soil	No data available.	
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.	

13. Disposal considerations

Hazardous waste code	Not regulated.
Disposal instructions	This product is not a RCRA hazardous waste (See 40 CFR Part 261.20 – 261.33). Empty containers may be recycled. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.

15. Regulatory information

US federal regulations	This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	Not regulated.
SARA 304 Emergency release notification	Not regulated.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)	Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4)	Not listed.
CERCLA Hazardous Substances: Reportable quantity	Not listed.
Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.	
Other federal regulations	
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List	Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)	Not regulated.
Safe Drinking Water Act (SDWA)	Not regulated.

Food and Drug Administration (FDA) Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Not regulated.

US state regulations

US. New Jersey Worker and Community Right-to-Know Act

2,6-di-tert-butyl-p-cresol (CAS 128-37-0)

US. Massachusetts RTK - Substance List

2,6-di-tert-butyl-p-cresol (CAS 128-37-0)
distillates (petroleum), hydrotreated light naphthenic (CAS 64742-53-6)
soybean oil (CAS 8001-22-7)

US. Pennsylvania Worker and Community Right-to-Know Law

2,6-di-tert-butyl-p-cresol (CAS 128-37-0)
soybean oil (CAS 8001-22-7)

US. Rhode Island RTK

2,6-di-tert-butyl-p-cresol (CAS 128-37-0)
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)
distillates (petroleum), hydrotreated light naphthenic (CAS 64742-53-6)
soybean oil (CAS 8001-22-7)

California Proposition 65



WARNING: Cancer - www.P65Warnings.ca.gov

California Proposition 65 - CRT: Listed date/Carcinogenic substance

benzo[a]pyrene (CAS 50-32-8) Listed: July 1, 1987
naphthalene (CAS 91-20-3) Listed: April 19, 2002

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)
distillates (petroleum), hydrotreated light naphthenic (CAS 64742-53-6)

Volatile organic compounds (VOC) regulations

EPA

VOC content (40 CFR 51.100(s)) 95.2 %

Consumer products (40 CFR 59, Subpt. C) Not regulated

State

Consumer products This product is regulated as a Cutting or Tapping Oil (non-aerosol). This product is compliant for use in all 50 states. *Local restriction: This product cannot be used in the South Coast Air Quality Management District of California.

VOC content (CA) 0 %

VOC content (OTC) 0 %

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No

Country(s) or region	Inventory name	On inventory (yes/no)*
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 08-16-2019

Prepared by Dustin Kern

Version # 01

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Revision information This document has undergone significant changes and should be reviewed in its entirety.