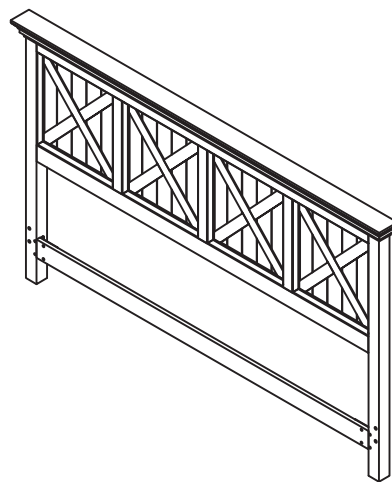
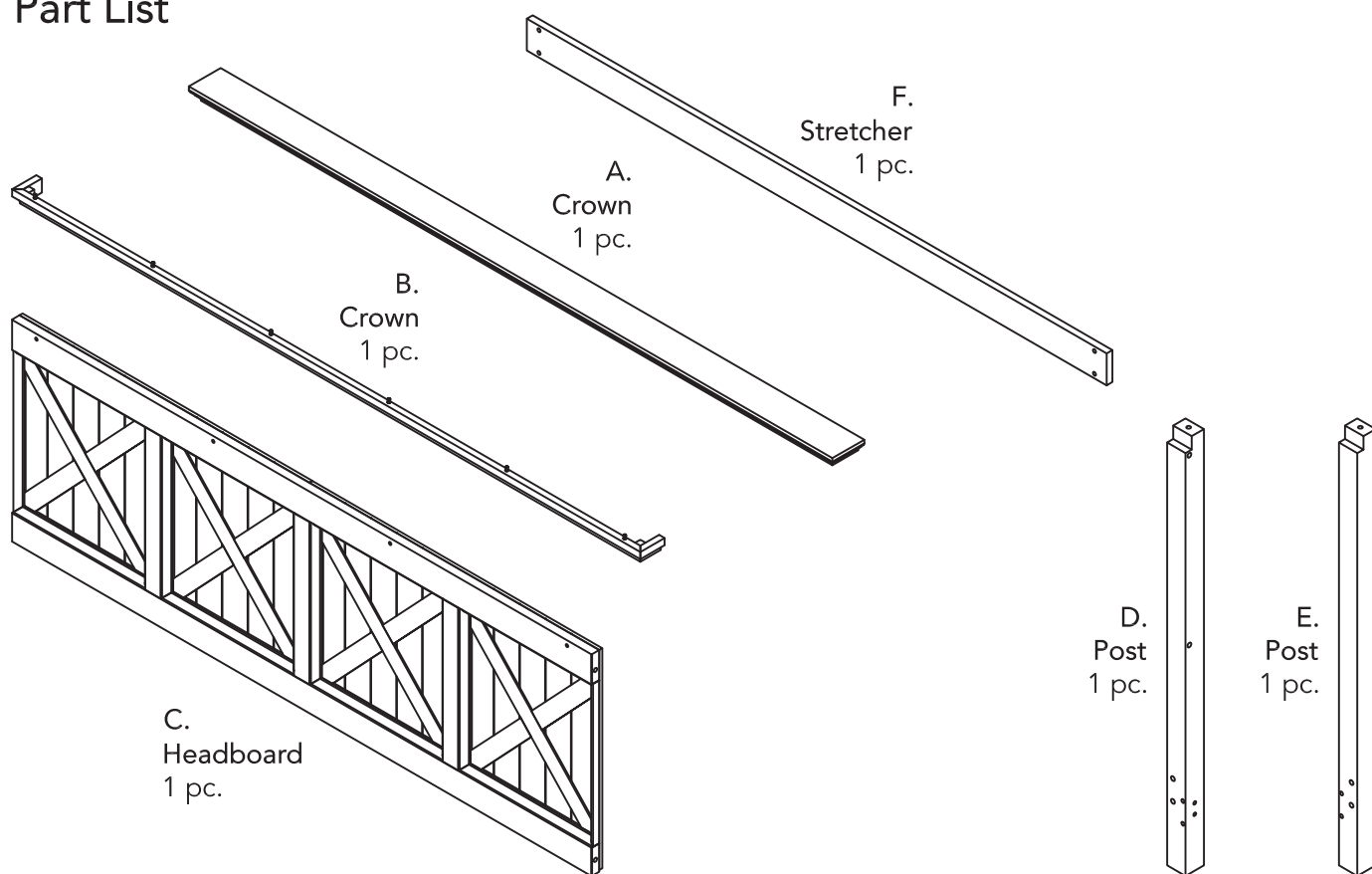


**IMPORTANT**

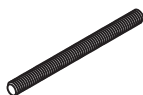
Carefully remove all the parts from the carton and place them individually on a soft cloth to prevent scratches or other damage.

Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

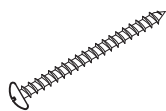
Do not use power tools above 8 volts to assemble.

**Part List****Hardware List**

**M6x30  
Head Cap Bolt**  
4 pcs. (+1 extra)



**(5/16\"**  
**Bolt**  
6 pcs. (+1 extra)



**M4x45  
1 3/4\"**  
**Round Head Screw**  
4 pcs. (+1 extra)



**M4x16  
5/8\"**  
**Flat Head Screw**  
10 pcs. (+1 extra)



**Spring Washer**  
4 pcs. (+1 extra)



**Flat Washer**  
4 pcs. (+1 extra)



**Square Washer**  
6 pcs. (+1 extra)



**Nut**  
6 pcs. (+1 extra)



**Corner Plate**  
2 pcs.



**Wrench**  
1 pc.



**Hex Wrench**  
1 pc.



**Hex Wrench (Small)**  
1 pc.

Tool(s) required for assembly: Phillips screwdriver

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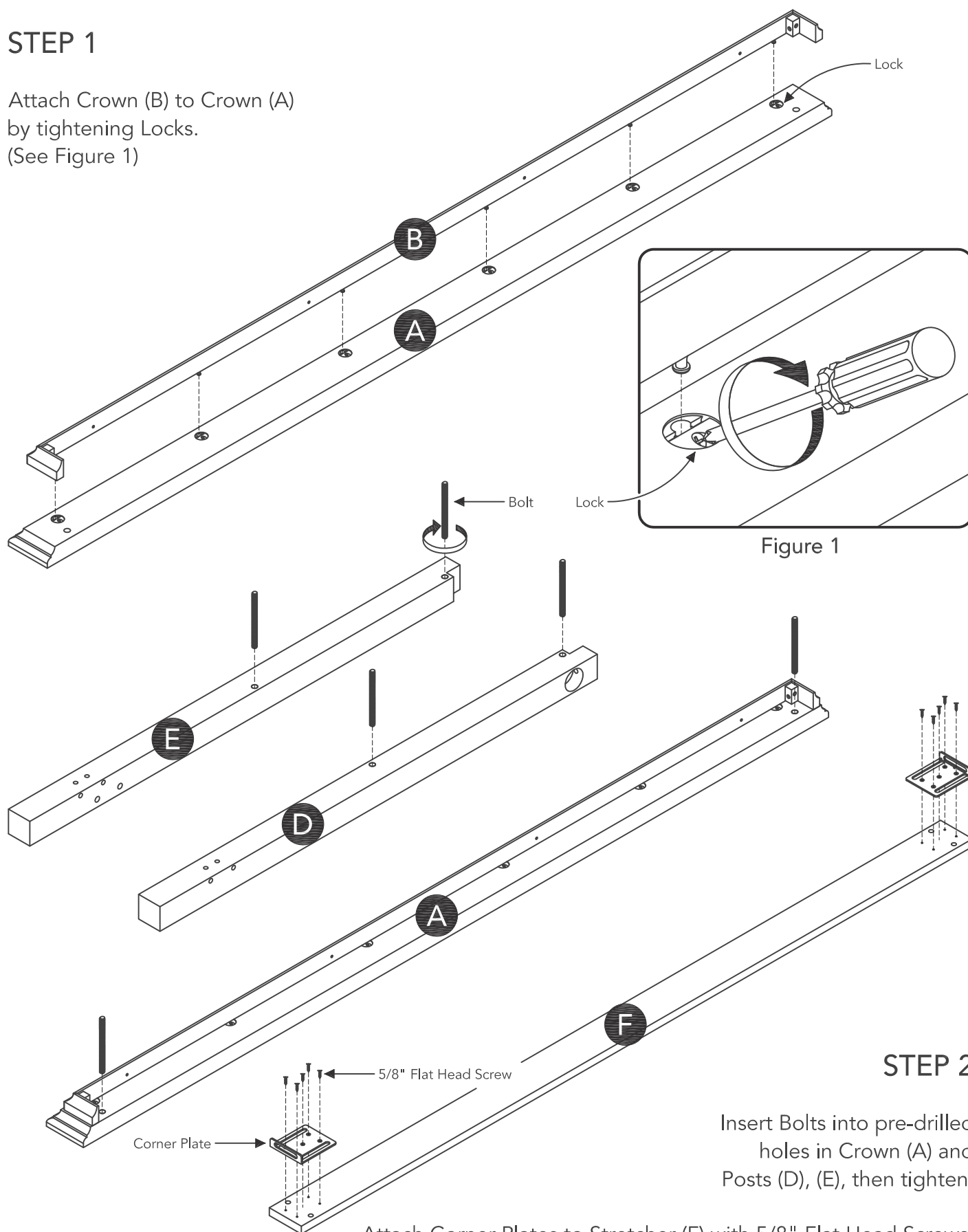
## Assembly Instructions 2/4

### IMPORTANT

- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Do not tighten all the bolts until each part is properly assembled.
- Keep Wrench and Hex Wrench as the Nuts and Head Cap Bolts may need to be tightened in the future.

### STEP 1

Attach Crown (B) to Crown (A)  
by tightening Locks.  
(See Figure 1)



### STEP 2

Insert Bolts into pre-drilled  
holes in Crown (A) and  
Posts (D), (E), then tighten.

## Assembly Instructions 3/4

### STEP 3

Attach Posts (D) and (E) to Headboard (C) with Square Washers and Nuts.

Tighten all Nuts with Wrench. (See Figure 2)

Attach Stretcher (F) to unit with Flat Washers, Spring Washers and Head Cap Bolts.

Tighten all Head Cap Bolts with Hex Wrench. (See Figure 3)

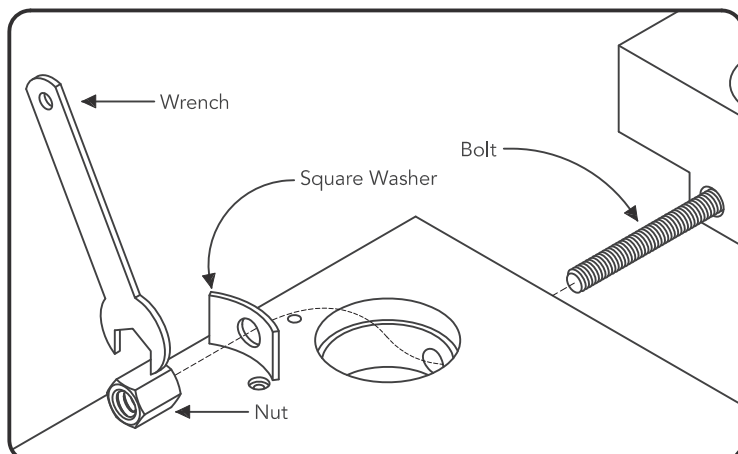
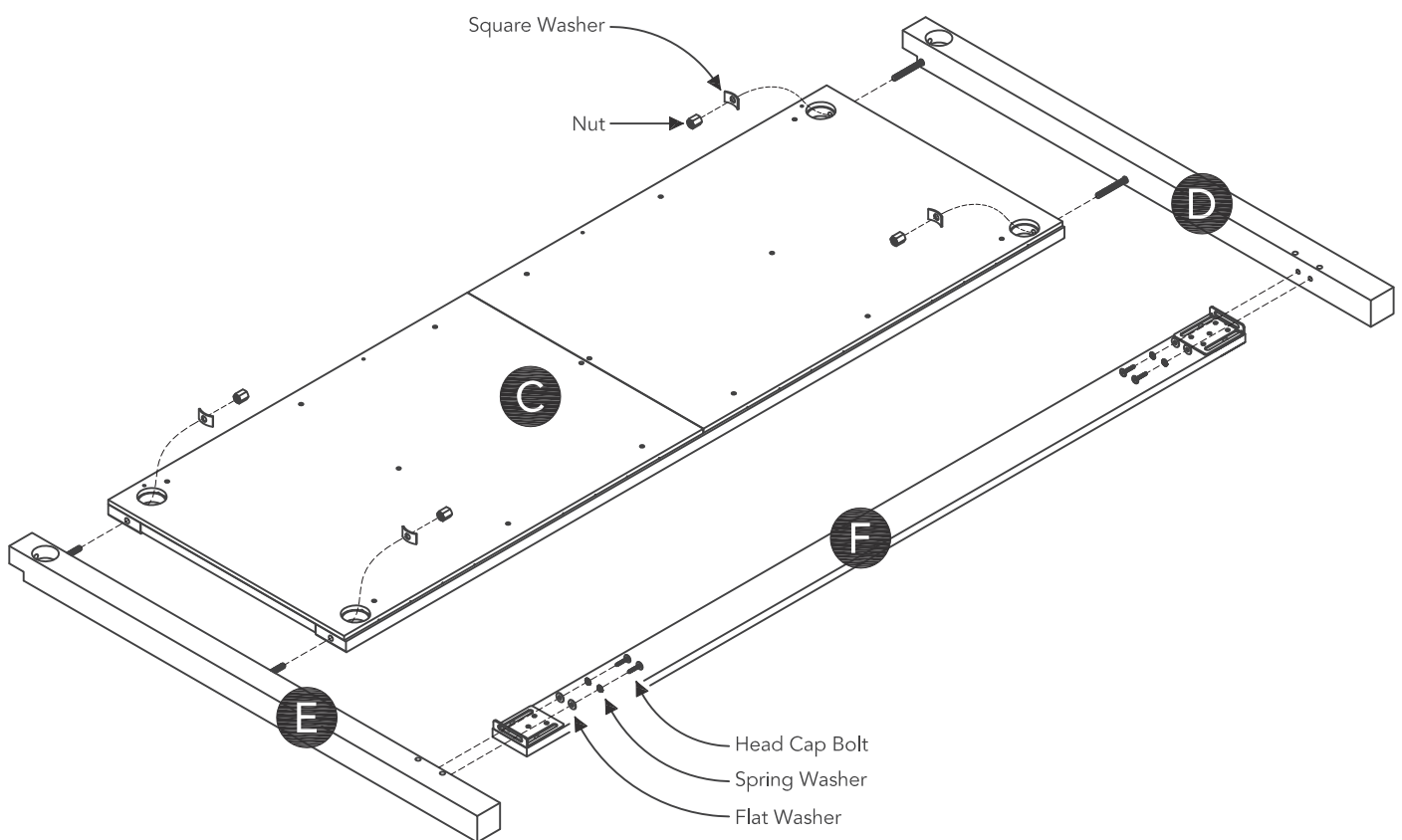


Figure 2

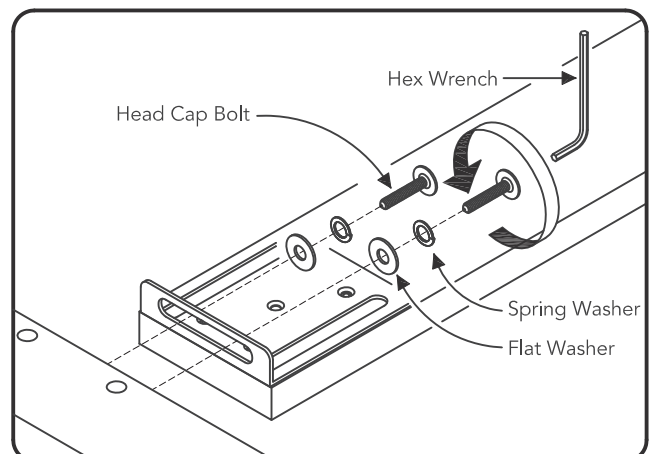


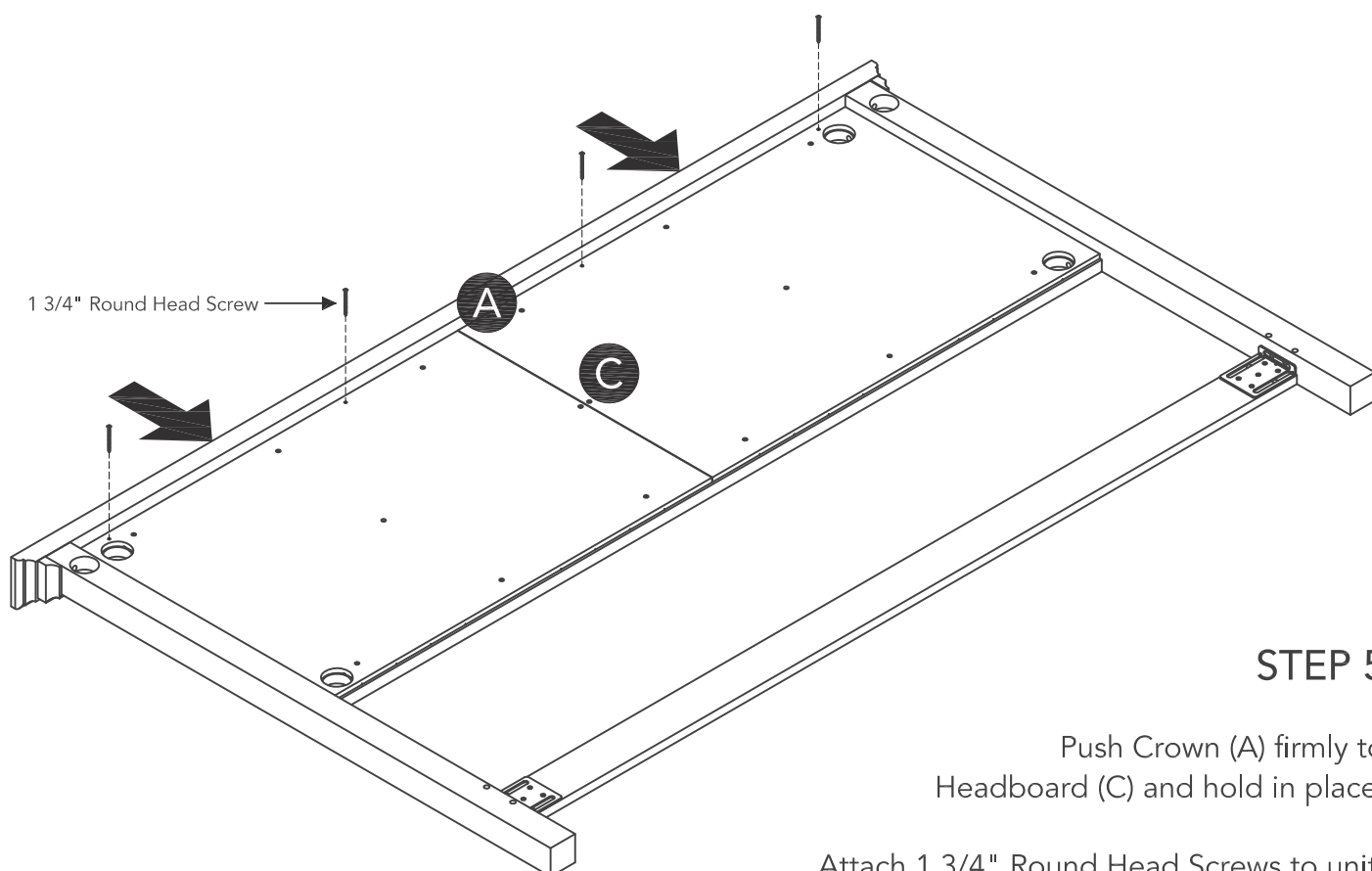
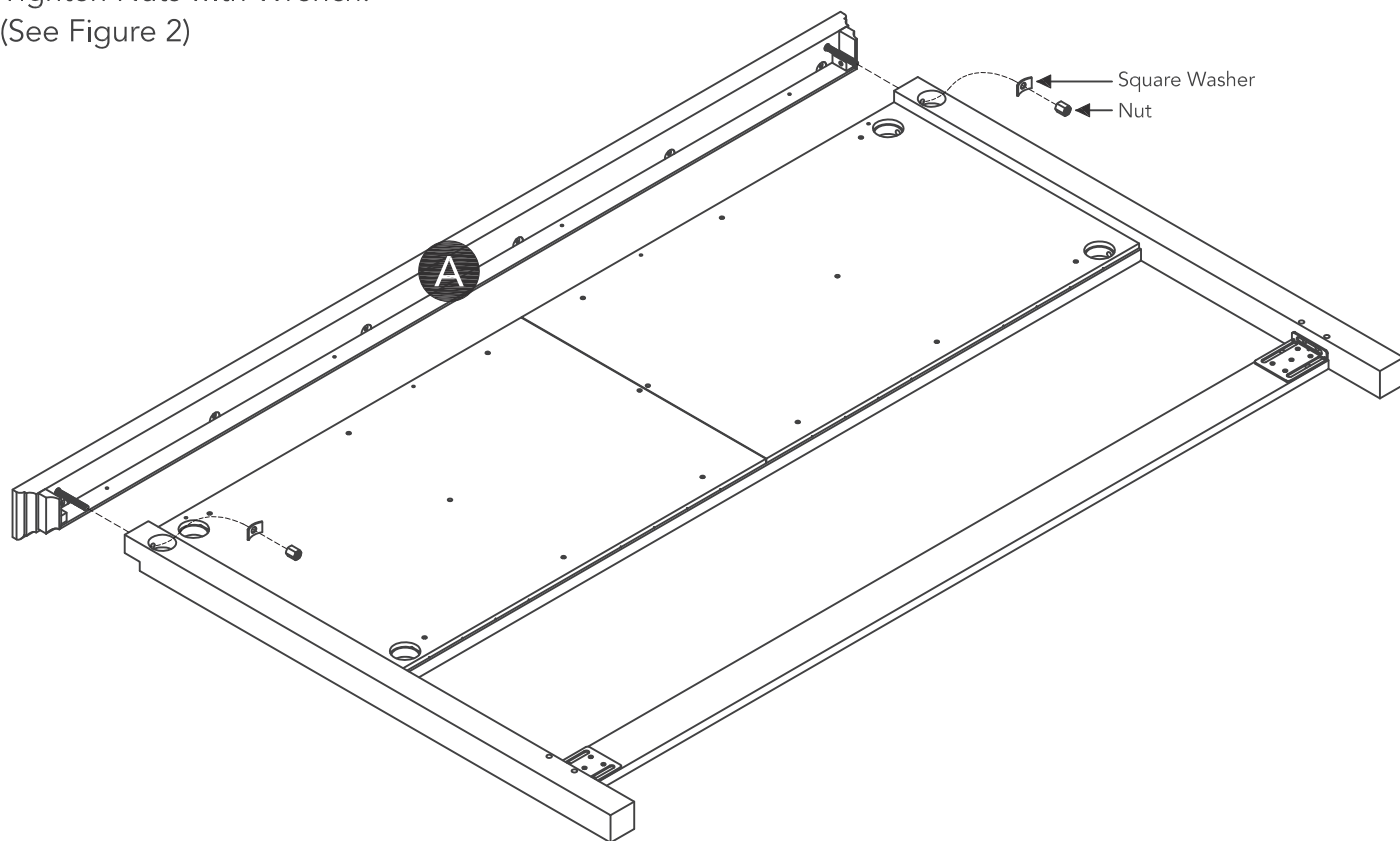
Figure 3

## Assembly Instructions 4/4

### STEP 4

Attach Crown (A) to unit with Square Washers and Nuts.

Tighten Nuts with Wrench.  
(See Figure 2)



### STEP 5

Push Crown (A) firmly to  
Headboard (C) and hold in place.

Attach 1 3/4" Round Head Screws to unit.

# CARE INSTRUCTIONS

## NEVER

allow liquids to remain on furniture.  
Absorption causes parts to warp  
and split and finishes to delaminate.

## NEVER

use glass cleaners on  
finished furniture. Ammonia  
chemically attacks the finish.



Do not use power tools  
above 8 volts to assemble.  
**PREVENT  
CRACKING**



Do not place  
in direct sunlight.  
**PREVENT  
FADING**



Do not write  
directly on surface.  
**PREVENT  
MARKING**



Do not place hot  
objects on surface.  
**PREVENT  
FINISH DAMAGE**



Do not use rubber  
based placemats.  
**PREVENT  
DISCOLORING**



Do not use commercial  
waxes and polishes.  
**PREVENT  
YELLOWING**

## CLEAN

with a soft cloth moistened  
in lukewarm soap and water.  
Buff with a dry clean cloth.



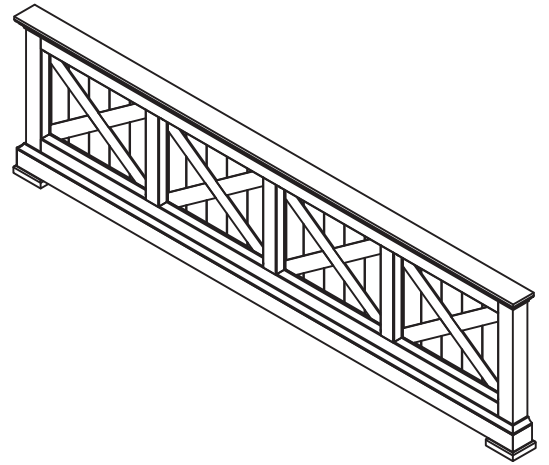
**homestyles** will provide replacements free of charge for missing or damaged parts within 30 days of purchase. Digital images of the defective parts may be required. If the product was not purchased from an authorized retailer, **homestyles** is under no obligation to provide replacement parts. Parts are not available for fully assembled items nor are parts available for sale. Replacements for missing or damaged parts may be requested via contact info below.

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homestyles®

5523-602

## King Footboard



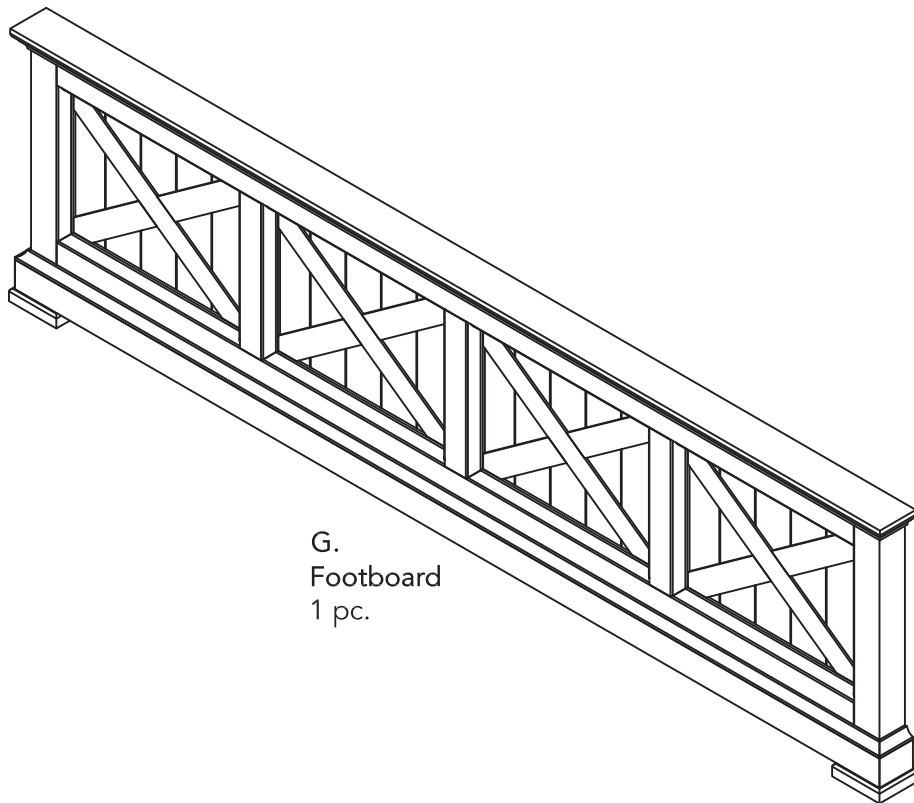
### IMPORTANT

Carefully remove all the parts from the carton and place them individually on a soft cloth to prevent scratches or other damage.

Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

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### Part List



G.  
Footboard  
1 pc.

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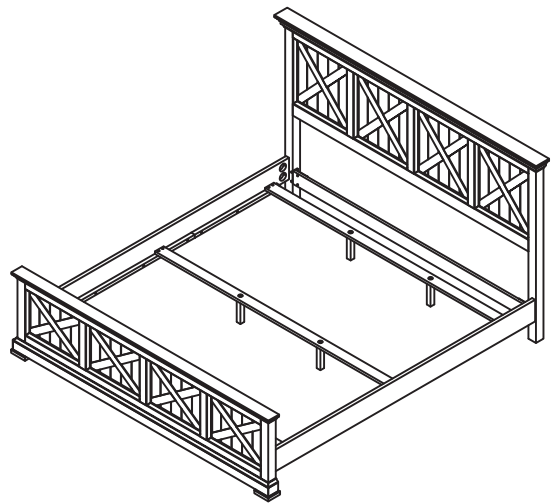
## King Bed Rails

## IMPORTANT

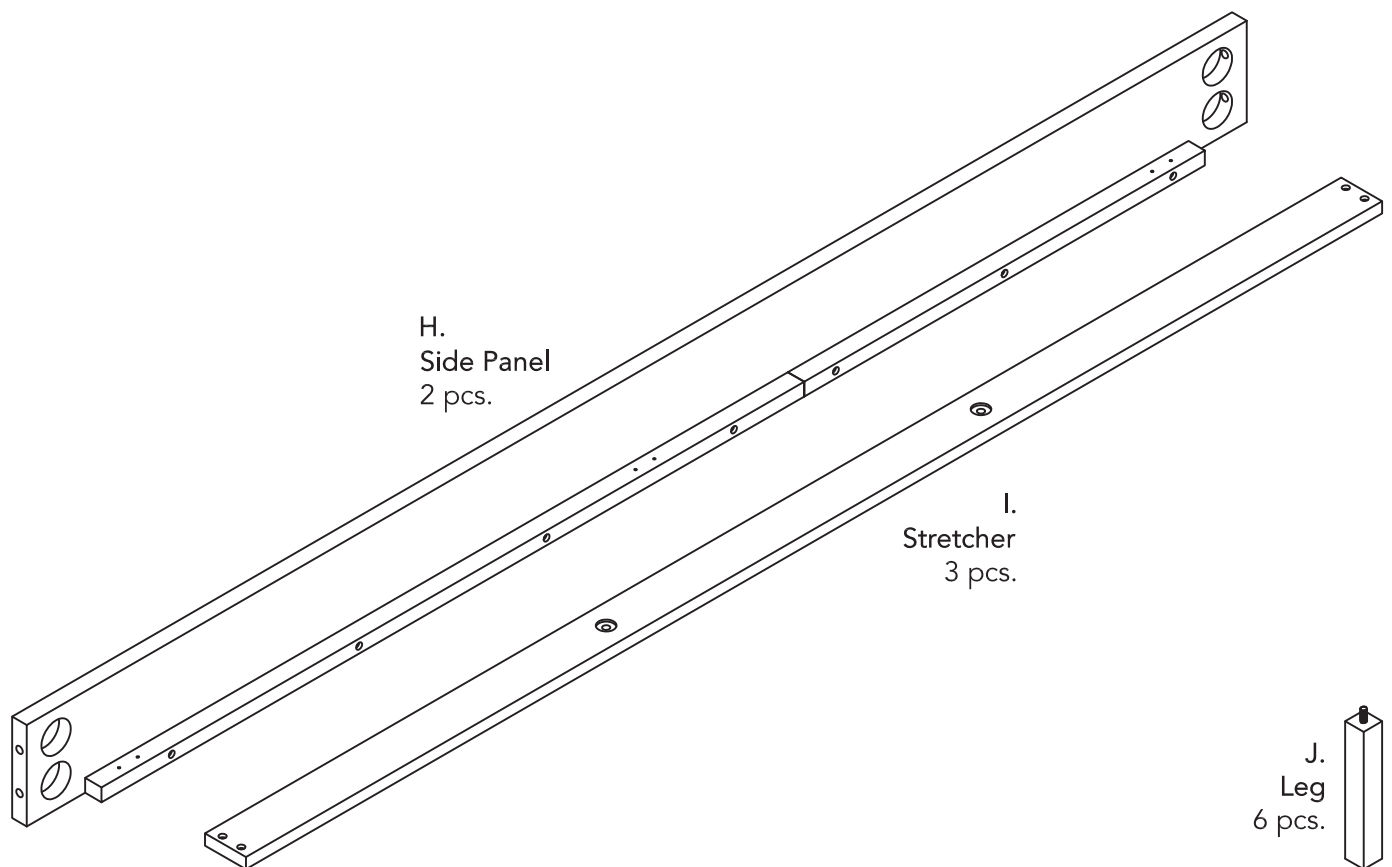
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Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

Do not use power tools above 8 volts to assemble.



## Part List



## Hardware List



5/16"x3 5/32"  
Bolt  
8 pcs. (+1 extra)



Square Washer  
8 pcs. (+1 extra)



Nut  
8 pcs. (+1 extra)



M4x25  
Wood Screw  
12 pcs. (+1 extra)



Wrench  
1 pc.

Cartons 5523-601 and 602 are also needed for assembly.

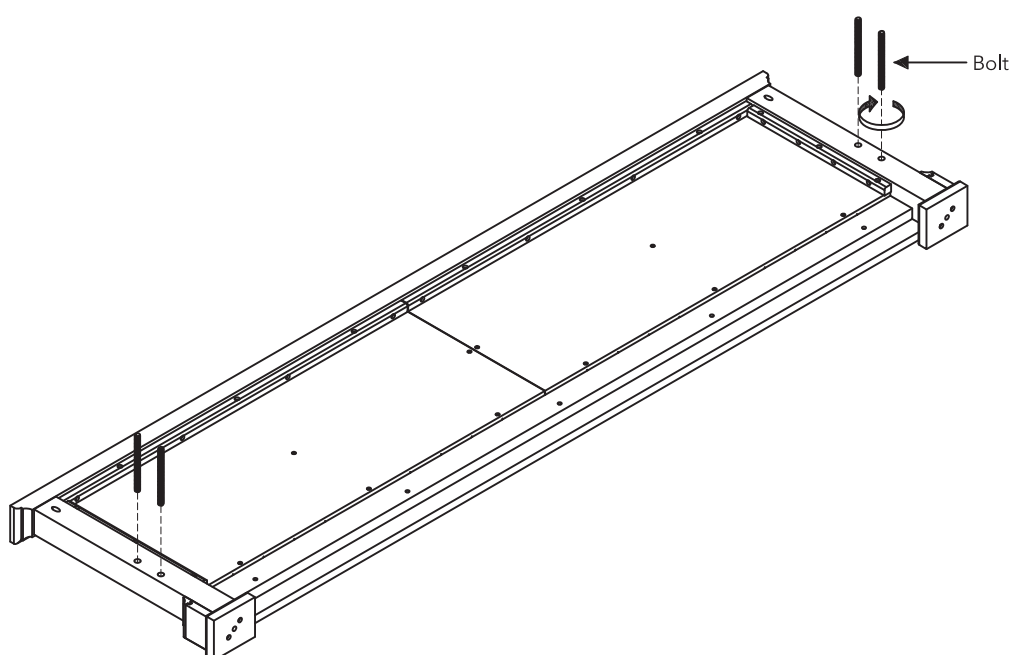
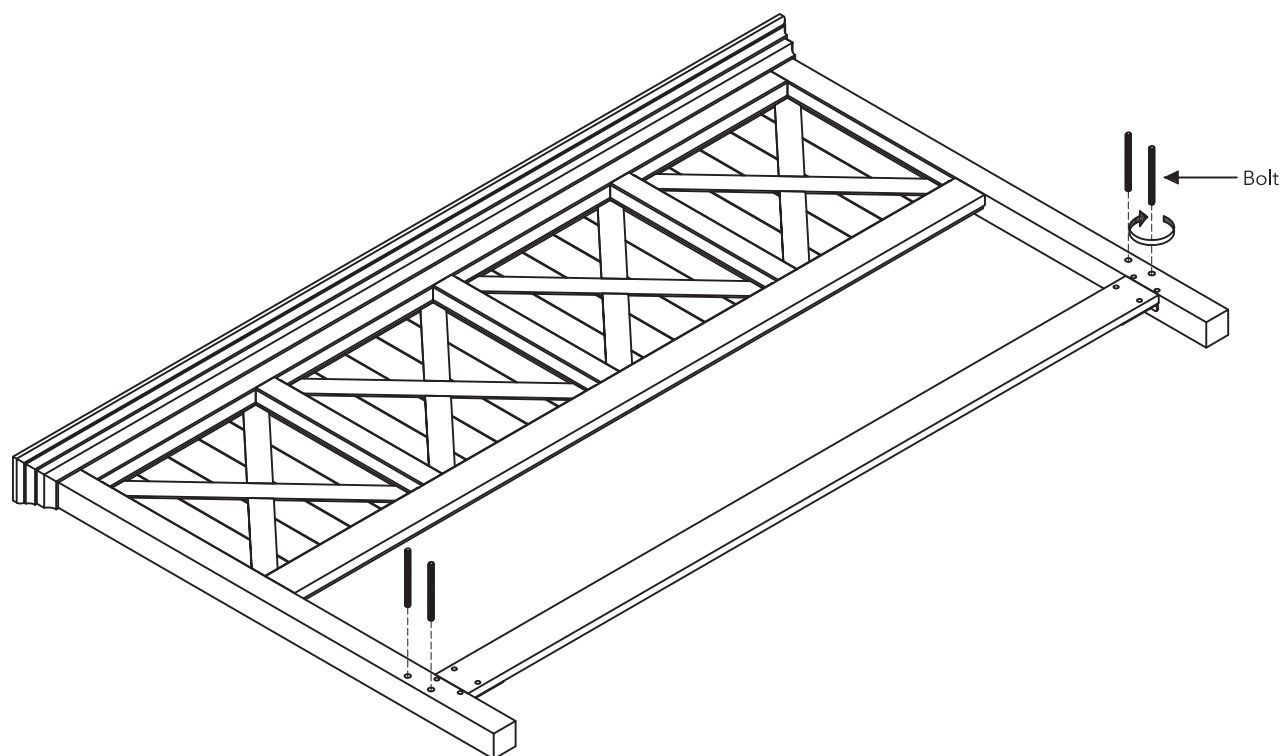
Tool(s) required for assembly: Phillips screwdriver, Level

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## Assembly Instructions 2/3

### IMPORTANT

- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Do not tighten all the bolts until each part is properly assembled.
- The unit must be level to work properly. Use the included adjustable levelers to level.
- Keep Wrench as the Nuts may need to be tightened in the future.
- Do not slide bed on floor. To move assembled bed requires two people. Remove any bedding, then lift and carry bed.



### STEP 1

Insert Bolts into pre-drilled holes in Headboard and Footboard, then tighten.



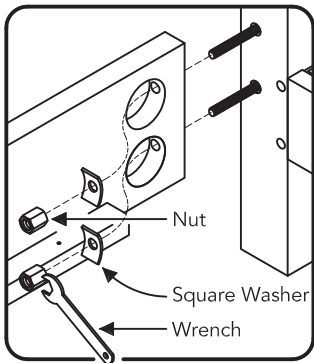
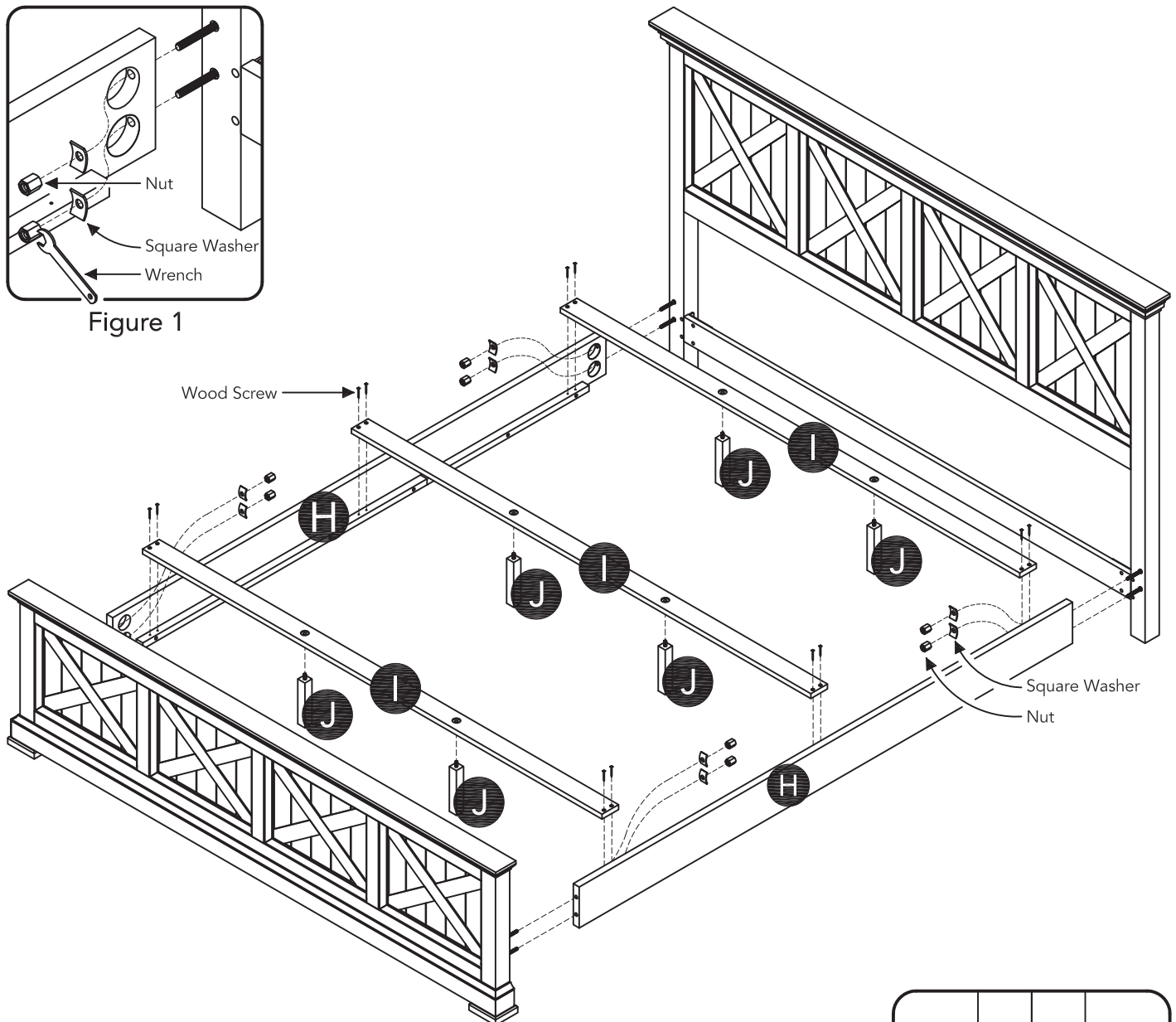


Figure 1



## STEP 2

Attach Side Panels (H) to Headboard and Footboard with Square Washers and Nuts.

Tighten Nuts with Wrench. (See Figure 1)

Insert Legs (J) into pre-drilled holes in Stretchers (I), then tighten.

Attach Stretchers (I) to unit with Wood Screws into pre-drilled holes.

Level unit by adjusting the adjustable levelers on bottom of legs. (See Figure 2)

Note: Unit must be level to work properly.

Note: Do not slide bed on floor. To move assembled bed requires two people. Remove any bedding, then lift and carry bed.

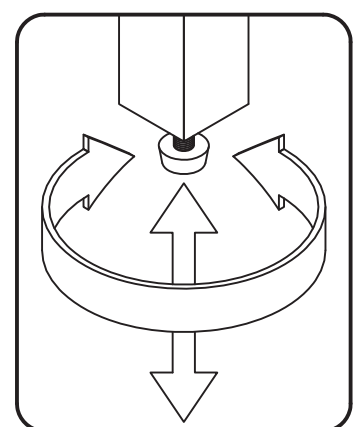


Figure 2

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## CLEAN

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in lukewarm soap and water.  
Buff with a dry clean cloth.



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