

Legend Natural

REINFORCED WATER-ACTIVATED TAPE

DESCRIPTION

3-way fiberglass reinforced natural kraft carton sealing tape manufactured with water-activated adhesive.

PRODUCT APPLICATION

Used for two strip sealing cartons top and bottom. Works well on recycled cartons, and non-unitized loads. Recommended for use on light weight to average cartons up to 25 pounds (11 kg).

ADHESION (WATER AT RECOMMENDED 110°F/43°C)

Fipago

2/0	49
2/1	76
5/0	74
15/0	89

McLaurin

87

STORAGE RECOMMENDATION

Store new stock behind current stock. Store in a clean, dry place. Temperature of 70°F (21°C) +/- 6°F, and 40% to 50% relative humidity are recommended.

SHELF LIFE

When stored under recommended conditions, converted rolls have an expected shelf life of up to two years from date of shipment. Jumbo rolls have the same expected shelf life, but it is recommended that they are converted within 6 months of date of shipment.



100 Paramount Drive, Suite 300 | Sarasota, FL 34232 | USA
Customer Service: 800.IPG.8273 | 800.474.8273
Tape Technical Service: 877.447.4832
www.itape.com | info@itape.com

While we believe them to be reliable, the statements and information herein are only for general guidance and are not warrants or guarantees for accuracy and completeness. The user must, by test or otherwise, determine suitability for this purpose. There is no warranty of fitness for a particular purpose. Our standard term and conditions of sale apply exclusively to all orders, and all liability for damages of any kind, including consequential, exceeding purchase price is excluded. No one is authorized by us to make oral warranties. We reserve the right to make changes without notice or obligation in our products and publications.

EFFECTIVE: 07/21

INTERTAPE POLYMER GROUP® TECHNICAL DATA SHEET

PHYSICAL PROPERTIES

Caliper	5.8 mils (0.15mm)
MD Tensile	70 lb/in (306 N/25mm)
CD Tensile	27 lb/in (118 N/25mm)

CONSTRUCTION PER 3,000 SQUARE FEET (metric)

Top Ply	23 lb (37 g/m ²) Natural Kraft Paper (virgin fibers)
Bottom Ply	23 lb (37 g/m ²) Natural Kraft Paper (virgin fibers)
Laminating Adhesive	High Melt Index Polypropylene Based Co-Polymer
Water-Activated Adhesive	Chemically Grafted Starch Based Copolymer Adhesive, Designated as S3911
MD Reinforcement	(1-1-1-1) 110 Fiberglass (per 72mm), ½" spacing
CD Reinforcement	(1-1-1) Polyester, 1.10" spacing, 44° angle



Legend White

REINFORCED WATER-ACTIVATED TAPE

DESCRIPTION

3-way fiberglass reinforced snowwhite carton sealing tape manufactured with water-activated adhesive.

PRODUCT APPLICATION

Used for two strip sealing cartons top and bottom. Works well on recycled cartons, and non-unitized loads. Recommended for use on light weight to average cartons up to 20 pounds (9 kg).

ADHESION (WATER AT RECOMMENDED 110°F/43°C)

Fipago

2/0	49
2/1	76
5/0	74
15/0	89

McLaurin

87

STORAGE RECOMMENDATION

Store new stock behind current stock. Store in a clean, dry place. Temperature of 70°F (21°C) +/- 6°F, and 40% to 50% relative humidity are recommended.

SHELF LIFE

When stored under recommended conditions, converted rolls have an expected shelf life of up to two years from date of shipment. Jumbo rolls have the same expected shelf life, but it is recommended that they are converted within 6 months of date of shipment.



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EFFECTIVE: 07/21

INTERTAPE POLYMER GROUP® TECHNICAL DATA SHEET

PHYSICAL PROPERTIES

Caliper	5.9 mils (0.15mm)
MD Tensile	64 lb/in (280 N/25mm)
CD Tensile	27 lb/in (118 N/25mm)

CONSTRUCTION PER 3,000 SQUARE FEET (metric)

Top Ply	25 lb (41 g/m ²) White Paper (virgin fibers)
Bottom Ply	23 lb (37 g/m ²) Natural Kraft Paper (virgin fibers)
Laminating Adhesive	High Melt Index Polypropylene Based Co-Polymer
Water-Activated Adhesive	Chemically Grafted Starch Based Copolymer Adhesive, Designated as S3911
MD Reinforcement	(1-1-1-1) 110 Fiberglass (per 72mm), ½" spacing
CD Reinforcement	(1-1-1) Polyester, 1.10" spacing, 44° angle

