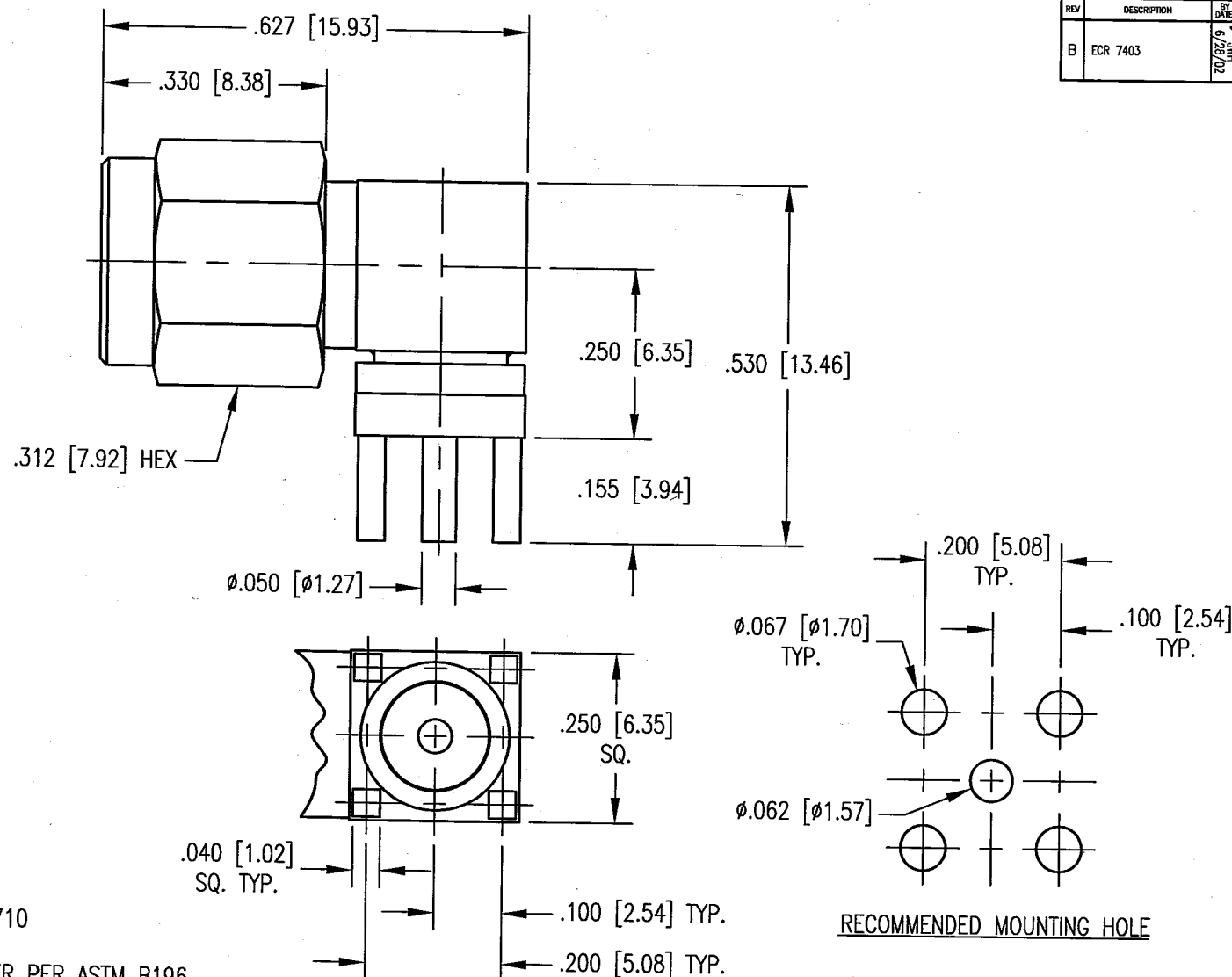


DWG. NO.		252-060-0040G	
REV	DESCRIPTION	BY DATE	APPD
B	ECR 7403	JWH 6/28/02	110



NOTES:

1. MATERIALS:

INSULATOR: TEFLON PER ASTM D1710
 CONTACT: BRASS PER ASTM B16
 RETAINING RING: BERYLLIUM COPPER PER ASTM B196
 GASKET: SILICONE RUBBER PER ZZ-R-765
 ALL OTHER METAL PARTS: STAINLESS STEEL PER ASTM A586

2. FINISH:

COUPLING NUT AND INSERT: .000005 MIN. GOLD PER MIL-G-45204 OVER
 .000050 MIN. NICKEL PER QQ-N-290
 CONTACT: .000030 MIN. GOLD PER MIL-G-45204 OVER
 .000050 MIN. NICKEL PER QQ-N-290
 ALL OTHER METAL PARTS: .000015 MIN. GOLD PER MIL-G-45204 OVER
 .000050 MIN. NICKEL PER QQ-N-290

PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES (MM)		NORTHROP GRUMMAN	
TOLERANCES: DECIMALS .XX $\pm$.01 [0.254] XXX $\pm$.005 [0.127] ANGLES $\pm$ 2'		Winchester Electronics 400 Park Road Watertown, CT 06795	
CUSTOMER DRAWING		TITLE	
DRAWN JWH DATE 6/28/02 CHECKED DATE 6/28/02		SMA RIGHT ANGLE PLUG	
APPROVED DATE 9/16/02		A 252-060-0040G	
REV. B		SHT. 1 OF 1	