

# **Classic Aqua Jump® 25 Anchor Harness (#20593) Instruction Manual**



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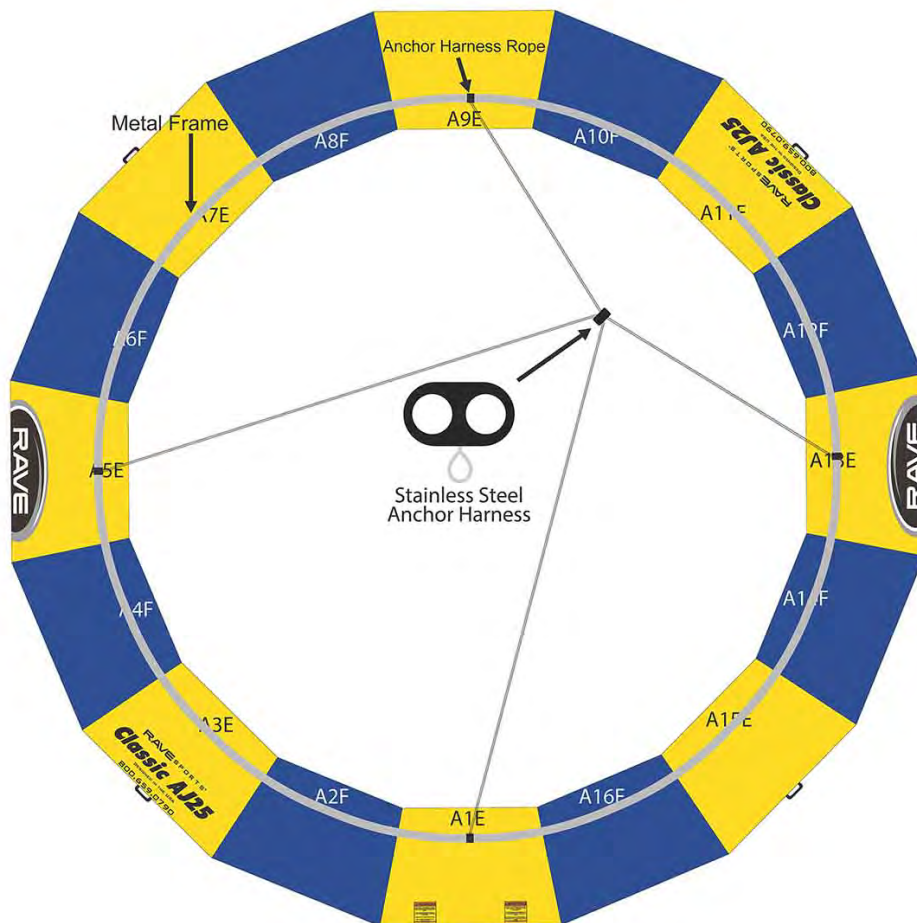
## Preparation

Ensure the metal trampoline frame is evenly centered on the tube, and the bar holders are tightly strapped down. With the frame properly secured, ensure that the frame lies flat against the tube in all directions.

While standing inside the inflated tube, spread the Anchor Harness out onto the ground. With the two ropes completely spread out, ensure the ropes are untangled, the swivel at the junction of the ropes is facing down and both ropes are able to slide smoothly through the nylon glide. Ensure that all rope protector sleeves are slid to the end of each rope, and lay snug against the metal clips.

## Installation

With the Anchor Harness evenly spread out inside the tube, identify between the short anchor harness rope (identified with Blue Rope Protector sleeves), and the long anchor harness rope (identified with Black Protector sleeves).

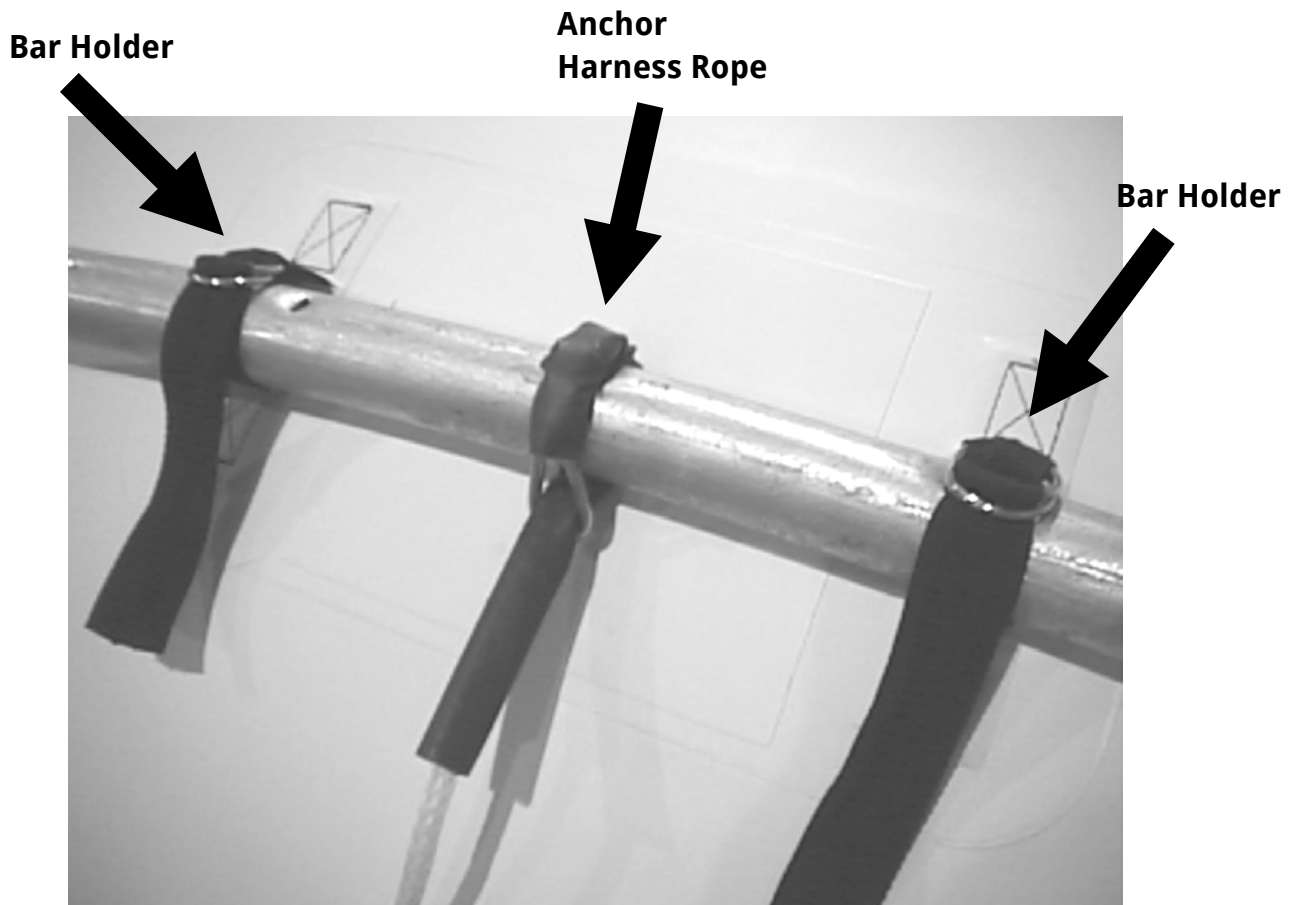


While looking at the diagram, identify the positions on the frame to attach the Anchor Harness. There will be a bar holder in each position. The Anchor Harness will be attached directly in the middle of the bar holder. This will give added protection to your tube from possible wear.

Attach the Anchor Harness by wrapping from the underside of the bar, around the top, and clip around the sleeve.

**NOTE:**

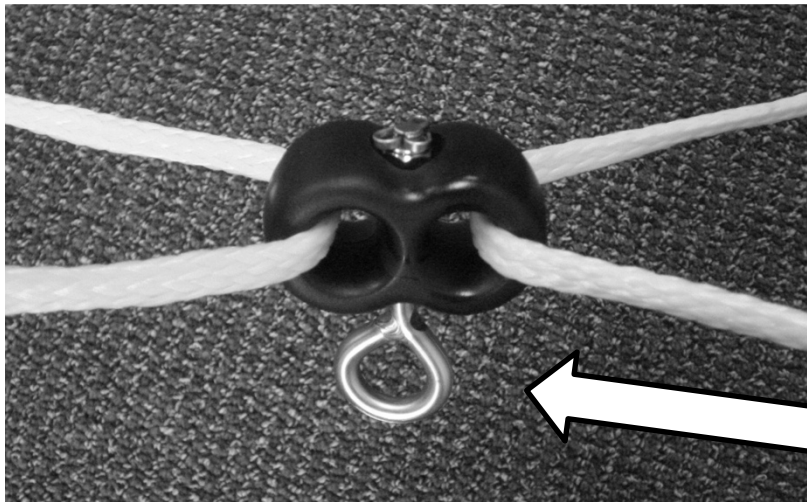
The clips may fit tightly around the protective sleeves. You may need to attach the clip directly to the rope above the sleeve, and slide sleeve through clip until tight on bar.



## IMPORTANT

With each anchor harness end attached to the frame, ensure the nylon glide is free to slide smoothly along each of the ropes.

Finish assembling & inflating your product, move it to the water and attach your anchor line to the stainless steel pivoting ring.



Attach anchor  
line here

## Recommendation

For simple installation year after year, it is recommended to mark each attachment position. Under each attachment point, use a permanent marker to mark the location on the inflatable tube where each rope is clipped by marking L for long rope and S for short rope. This will assist you in attaching the harness in the future, and the marks will be hidden when the trampoline is fully assembled.

Inspect the nylon glide periodically to ensure it is sliding freely along the ropes. Remove weeds, foliage, or tangles that may prevent the glide from sliding properly. This movement of the glide along the ropes is necessary to maintain equal tension on the harness ropes and helps prevent flipping of your trampoline in high winds.

Also inspect the stainless steel swivel periodically to ensure it is free to rotate. This is critical to prevent twisting and damage to your anchor rope.

Inspect the entire Anchor Harness each year before attaching, and replace it if necessary.

The following conditions could result in potential hazards or damage to your product:

- Fraying or deterioration of the rope.
- Corrosion or debris preventing the stainless steel anchoring ring on the glide from spinning freely.
- Foliage or debris preventing the glide from sliding freely along the ropes.
- Corrosion or damage to the stainless snap hooks (clips).
- Excessive wear or damage to the rope protector sleeves.

Inspect and correct, or replace as necessary, to ensure proper function and performance of your anchoring system.

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