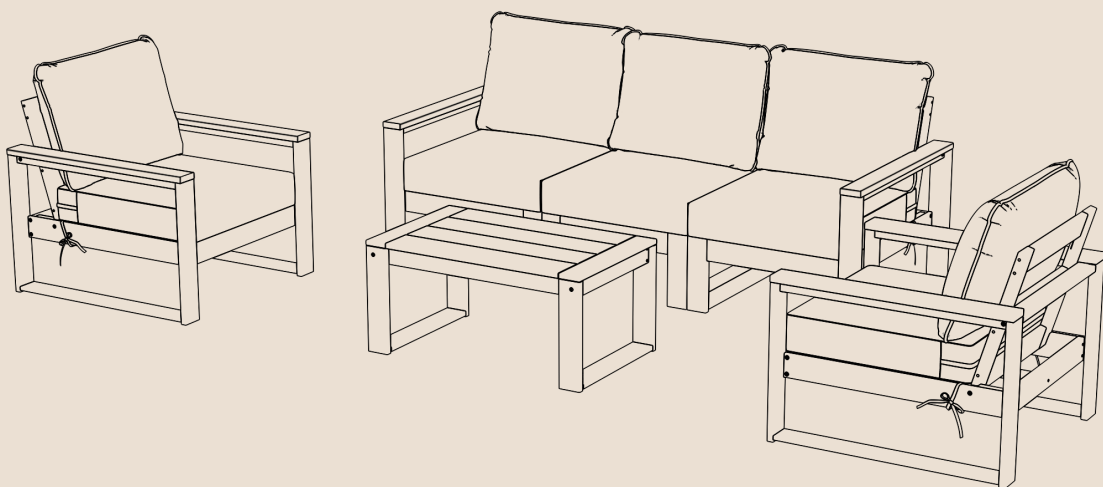




DESIGNED IN CALIFORNIA



PATIO SECTIONAL 6-PIECE  
DEEP SEATING SET  
WITH FRAME AND CUSHION

# THANK YOU!

We appreciate you for choosing WestinTrends!

Thank you for letting WestinTrends continue to offer accessible luxury trends, inspired by everyone!

---

## JOIN THE WESTINTRENDS COMMUNITY

Sign up here:

***<https://westintrends.com/welcome>***



---

## QUESTIONS OR COMMENTS?

If you have questions reach out to  
[cs@westintrends.com](mailto:cs@westintrends.com)

---

FOLLOW, SHARE, & LEARN



---

## PRODUCT REGISTRATION

***<https://westintrends.com/apps/product-registration>***



ACCESSIBILITY - COMMUNITY - VALUE - SUSTAINABILITY

# TABLE OF CONTENTS

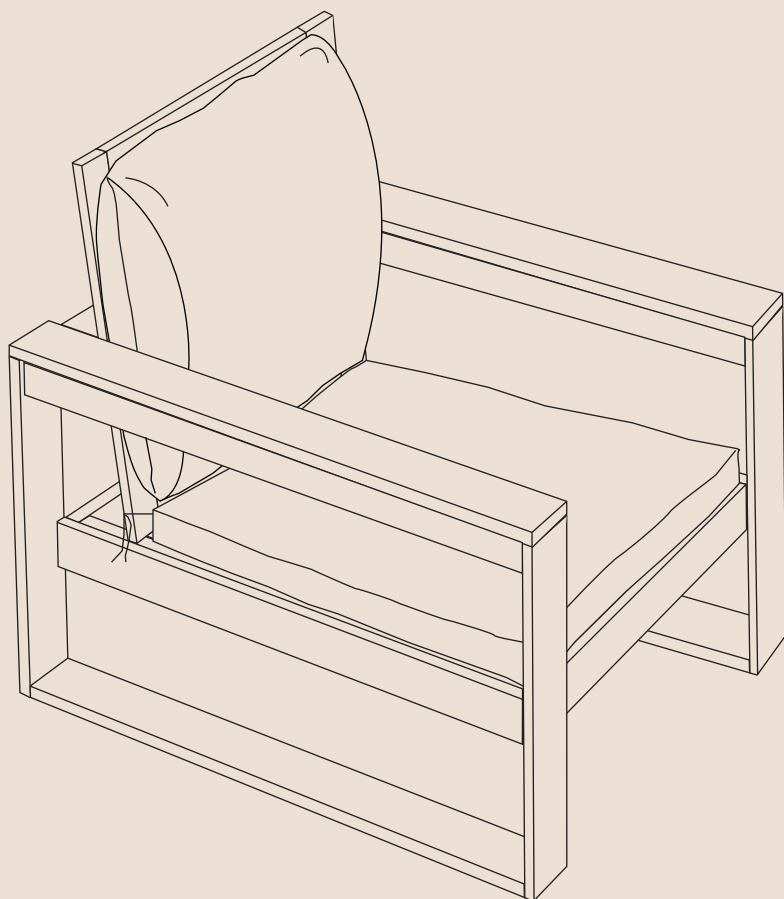
---

## ASSEMBLY INSTRUCTIONS

Patio Deep Seating Club Chair With Cushion .....	4
Patio Deep Seating Right Arm Chair With Cushion .....	11
Patio Deep Seating Left Arm Chair With Cushion .....	21
Patio Deep Seating Armless Chair With Cushion .....	31
Patio Coffee Table .....	40



DESIGNED IN CALIFORNIA



PATIO DEEP SEATING CLUB CHAIR  
WITH CUSHION

## ! CARE & MAINTENANCE

Please keep this instruction for your future reference.

- Be careful when assembly, avoid hurting the top surface.
- Clean the chair with lukewarm water, mild detergent & soft cloth.
- Firmly secure all bolts before use, do not use any part of this item as a step ladder.
- Reconfirm that all bolts, screws, and nuts are secure every 90 days.
- Do not use or store this item in the proximity of open flame or flammable/combustible chemicals.
- Be aware that some parts are heavy and have sharp edges.
- Do not overtighten screws. (Insert all screws before tighten screws.)
- Please do not exceed the weight limitations of this item.

## TOOLS REQUIRED



ALLEN WRENCH  
(PROVIDED)



CHAIR  
300 LBS  
CAPACITY



1 PERSON  
ASSEMBLY



UP TO 20 MIN.  
ASSEMBLY

## HARDWARE

1

SCREW  
M6.3 x 40mm



16 PCS

2

SCREW  
M6.3 x 55mm



2 PCS

3

ALLEN  
WRENCH

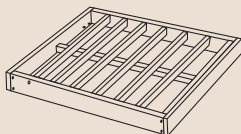


1 PC

## PARTS

A

CHAIR SEAT



1 PC

B

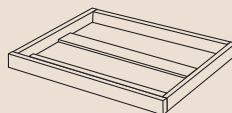
BACKREST



1 PC

C

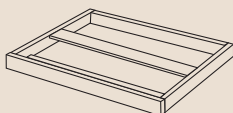
CHAIR RIGHT ARM



1 PC

D

CHAIR LEFT ARM



1 PC

E

BACK SUPPORT

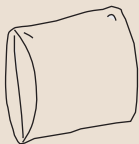


1 PC

## CUSHION

Z1

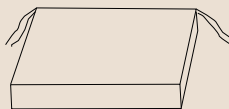
BACK CUSHION



1 PC

Z2

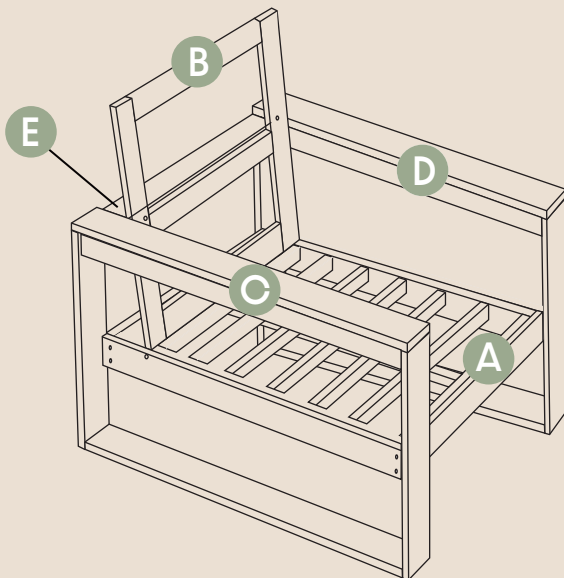
SEAT CUSHION



1 PC

## PRODUCT ASSEMBLY - OVERALL VIEW

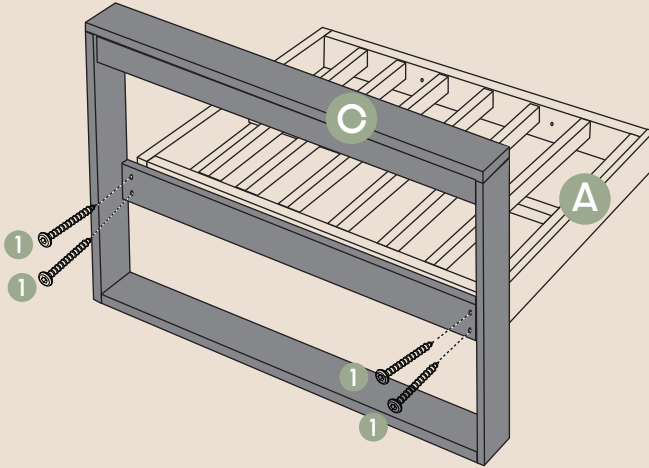
Look at following overall view of this chair and learn the exact position of each part to be assembled.



## PRODUCT ASSEMBLY

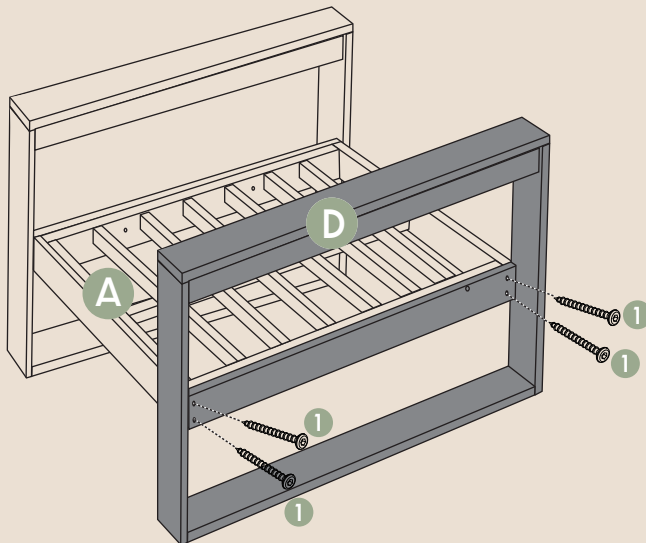
1

Attach **Part C Chair Right Arm** to **Part A Chair Seat** with 4 pcs of **Hardware #1 Screw**.



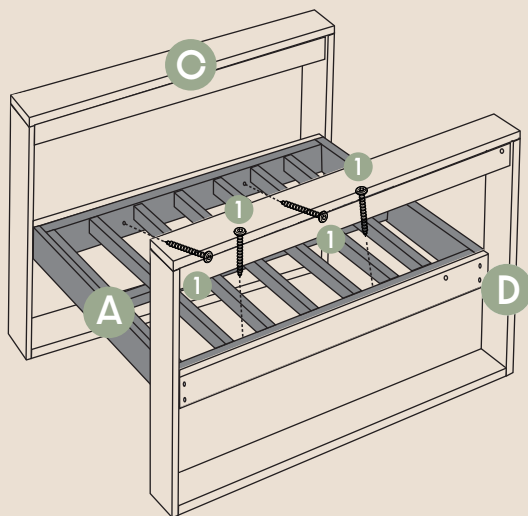
2

Attach **Part D Chair Left Arm** to **Part A Chair Seat** with 4 pcs of **Hardware #1 Screw**.



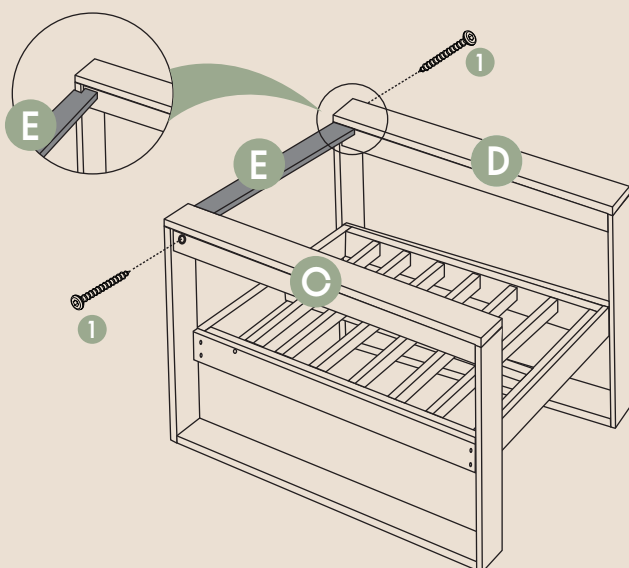
3

Attach **Part A Chair Seat** to **Part C Chair Right Arm** and **Part D Chair Left Arm** with 4 pcs of **Hardware #1 Screw**.



4

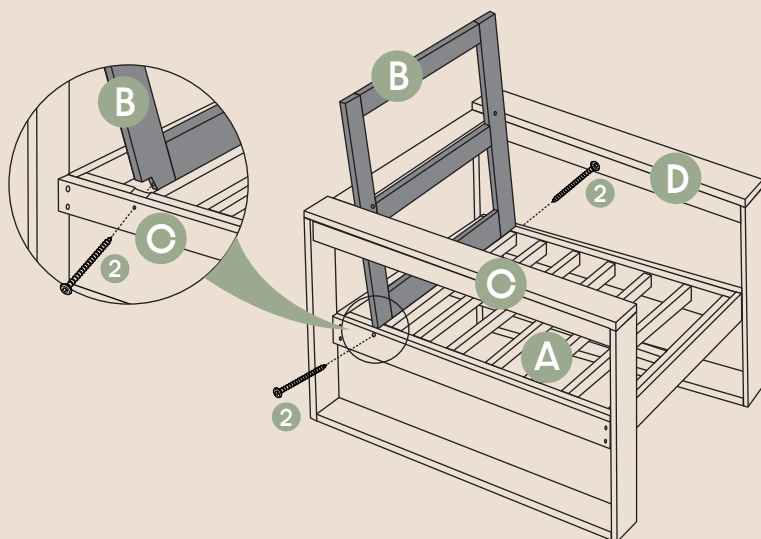
Place **Part E Back Support** between **Part C Chair Right Arm** and **Part D Chair Left Arm** as below and attach them with 2 pcs of **Hardware #1 Screw**.





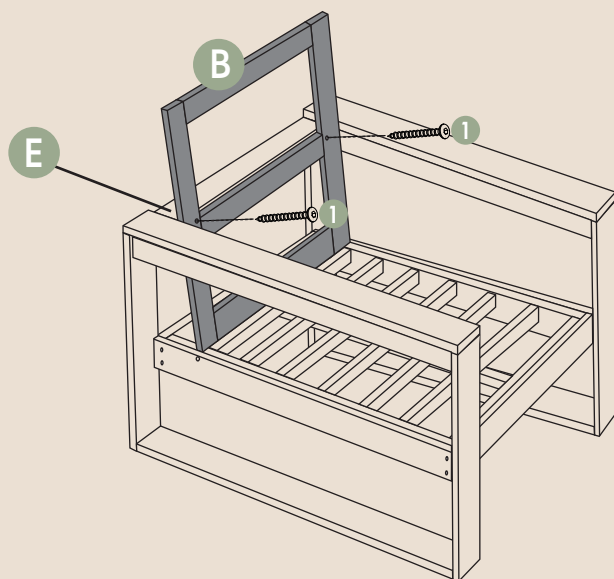
5

Place **Part B Backrest** onto **Part A Chair Seat** as below, attach **Part B Backrest** to **Part C Right Arm** and **Part D Chair Left Arm** with 2 pcs of **Hardware #2 Screw**.



6

Attach **Part B Backrest** to **Part E Back Support** with 2 pcs of **Hardware #1 Screw**.

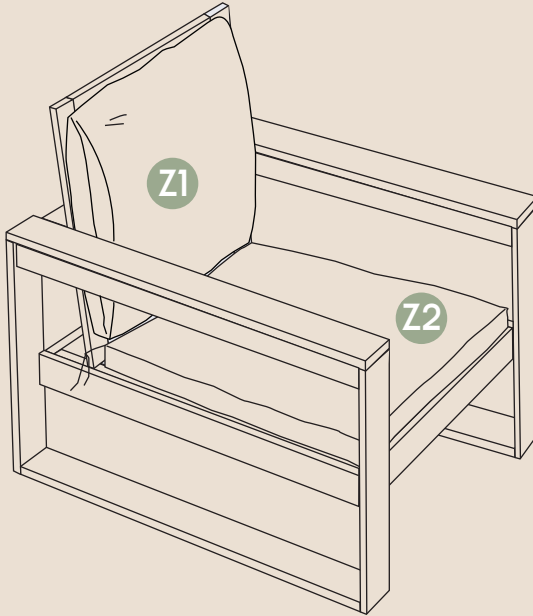


7

Check and tighten all the screws when the parts are loosely attached.

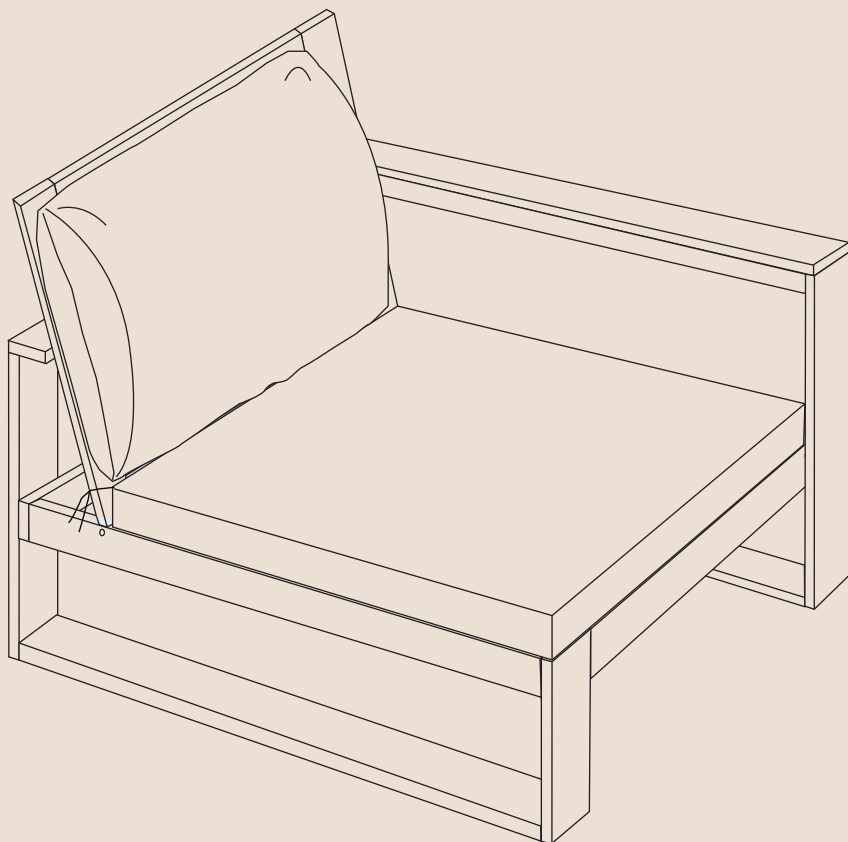
Place **Cushion Z1** and **Z2** onto the chair for comfortable use.

Tie the **Seat Cushion** to the **Chair Backrest** to make it steady.





DESIGNED IN CALIFORNIA



PATIO DEEP SEATING RIGHT ARM  
CHAIR WITH CUSHION

## ! CARE & MAINTENANCE

Please keep this instruction for your future reference.

- Be careful when assembly, avoid hurting the top surface.
- Clean the chair with lukewarm water, mild detergent & soft cloth.
- Firmly secure all bolts before use, do not use any part of this item as a step ladder.
- Reconfirm that all bolts, screws, and nuts are secure every 90 days.
- Do not use or store this item in the proximity of open flame or flammable/combustible chemicals.
- Be aware that some parts are heavy and have sharp edges.
- Do not overtighten screws. (Insert all screws before tighten screws.)
- Please do not exceed the weight limitations of this item.

## TOOLS REQUIRED



ALLEN WRENCH  
(PROVIDED)



WRENCH  
(PROVIDED)



CHAIR  
300 LBS  
CAPACITY



1 PERSON  
ASSEMBLY



UP TO 20 MIN.  
ASSEMBLY

## HARDWARE

1

SCREW  
M6.3 x 40mm



14 PCS

2

SCREW  
M6.3 x 55mm



1 PC

3

SCREW  
M4 x 30mm



4 PCS

4

BOLT  
M6 x 55mm



2 PCS

5

M6 WASHER



4 PCS

6

M6 NUT



4 PCS

7

BOLT  
M6 x 60mm

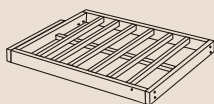


2 PCS

## PARTS

A1

CHAIR SEAT



1 PC

B1

BACKREST



1 PC

C1

BOTTOM BAR

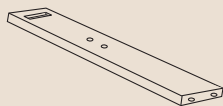


1 PC

## PARTS

D1

REAR LEG



1 PC

E1

FRONT LEG



1 PC

F1

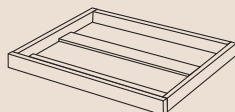
BACK SUPPORT



1 PC

G1

CHAIR LEFT ARM



1 PC

## CUSHION

Z1

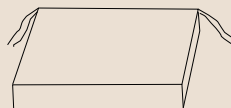
BACK CUSHION



1 PC

Z2

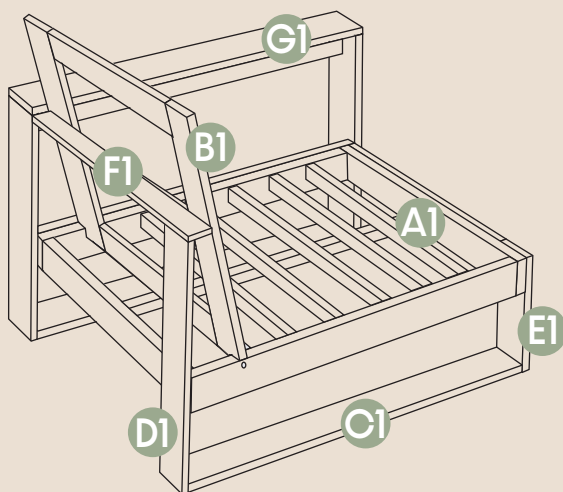
SEAT CUSHION



1 PC

## PRODUCT ASSEMBLY - OVERALL VIEW

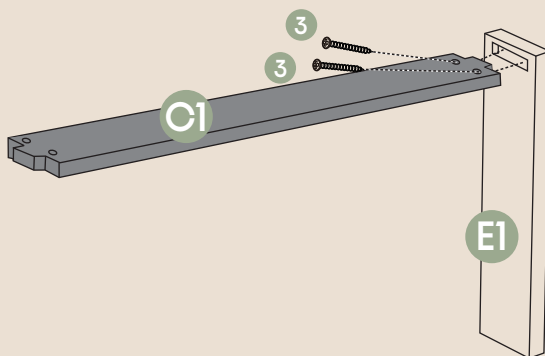
Look at following overall view of this chair and learn the exact position of each part to be assembled.



## PRODUCT ASSEMBLY

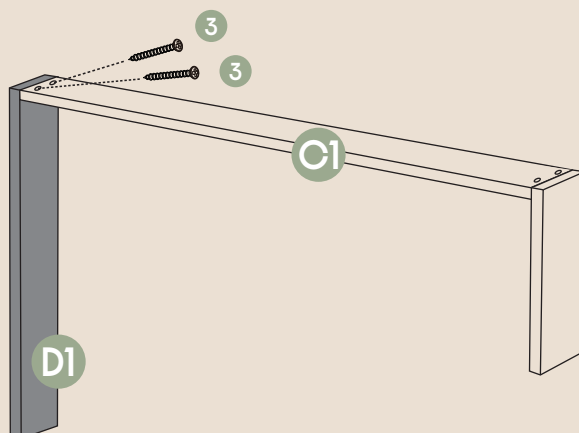
1

Attach **Part C1 Bottom Bar** to **Part E1 Front Leg** with 2 pcs of **Hardware #3 Screw**.



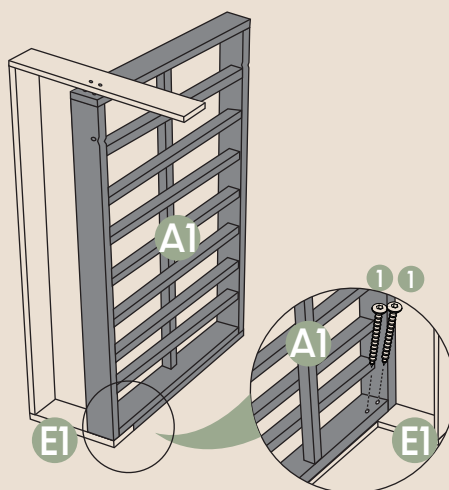
2

Attach **Part D1 Rear Leg** to **Part C1 Bottom Bar** with 2 pcs of **Hardware #3 Bolt**.



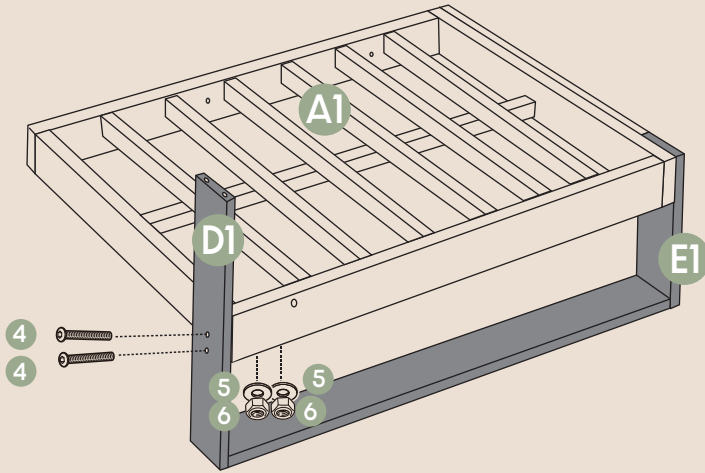
3

Attach **Part A1 Chair Seat** to **Part E1 Front Leg** with 2 pcs of **Hardware #1 Screw**.



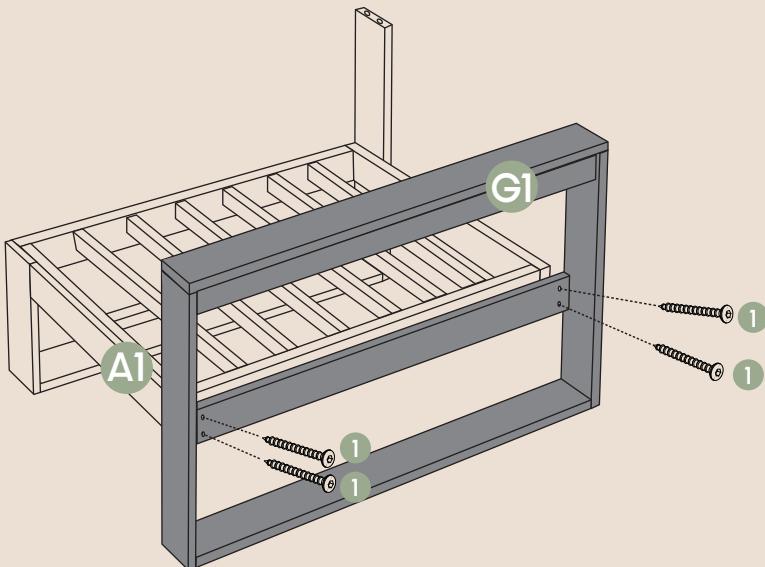
4

Attach **Part D1 Rear Leg** to **Part A1 Chair Seat** with 2 sets of **Hardware #4 Bolt**, **#5 Washer** and **#6 Nut**.



5

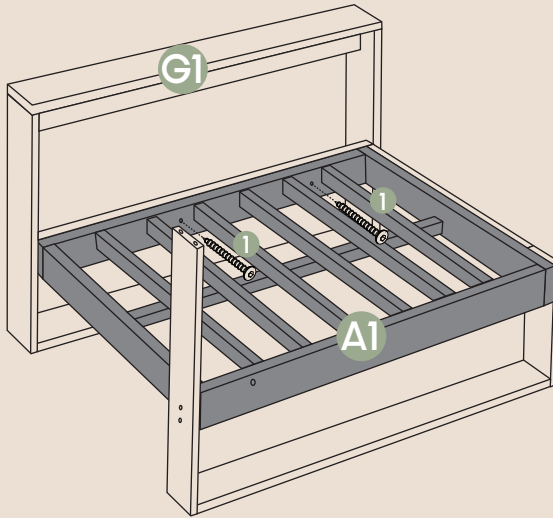
Attach **Part G1 Chair Left Arm** to **Part A1 Chair Seat** as below with 4 pcs of **Hardware #1 Screw**.





6

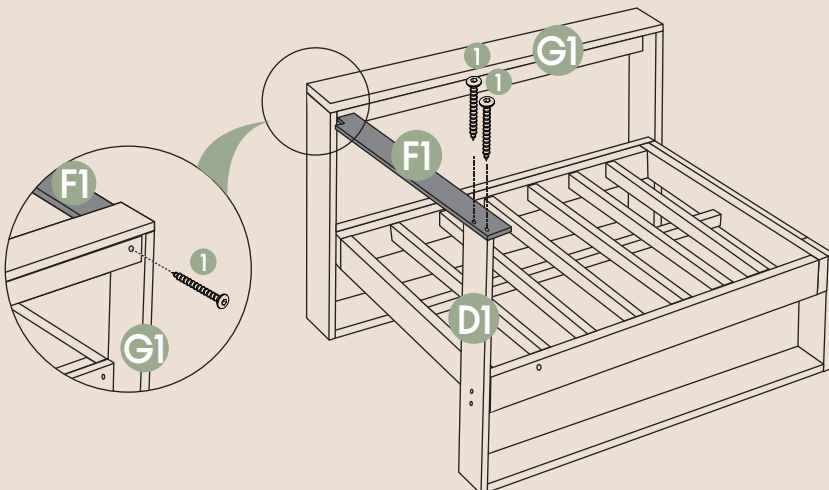
Attach **Part A1 Chair Seat** to **Part G1 Chair Left Arm** from inside with 2 pcs of **Hardware #1 Screw**.



7

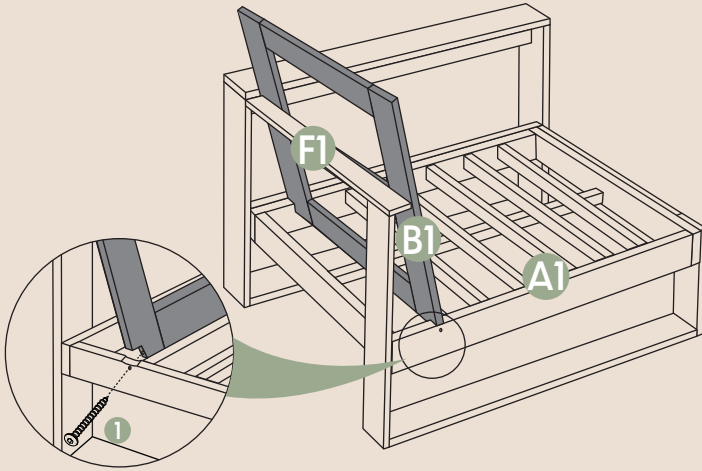
Place **Part F1 Back Support** as below and attach the **Part F1 Back Support** to **Part D1 Rear Leg** with 2 pcs of **Hardware #1 Screw**.

Attach **Part F1 Back Support** to **Part G1 Chair Left Arm** with 1 pc of **Hardware #1 Screw**.



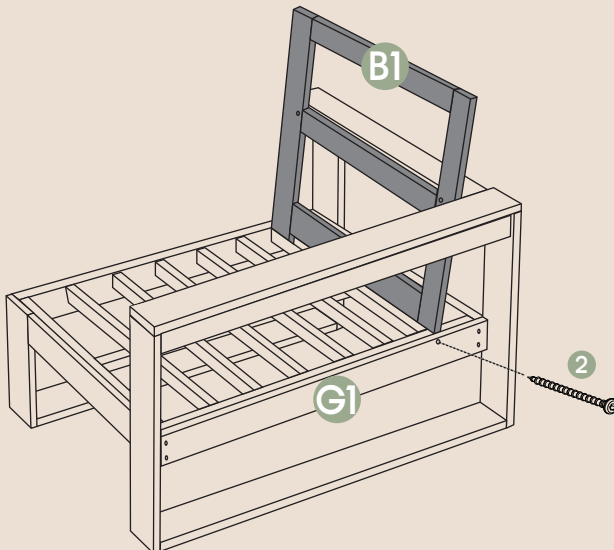
8

Place **Part B1 Backrest** onto **Part A1 Chair Seat** as below and attach them with 1 pc of **Hardware #1 Screw**.



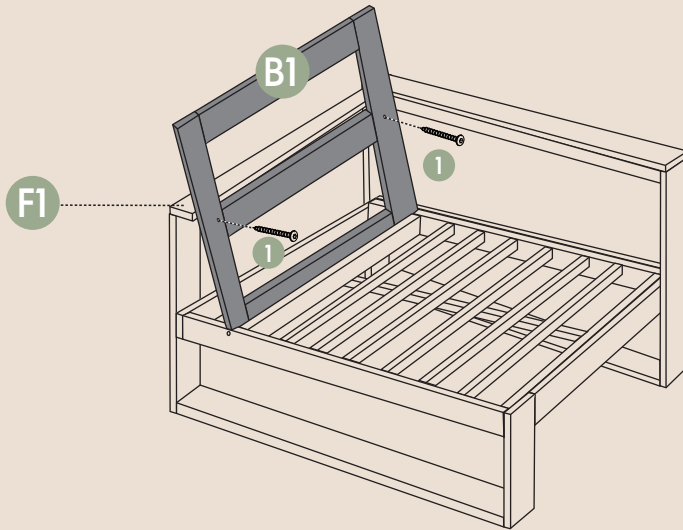
9

Attach **Part B1 Backrest** to **Part G1 Chair Left Arm** with 1 pc of **Hardware #2 Screw**.



10

Attach **Part B1 Backrest** to **Part F1 Back Support** with 2 pcs of **Hardware #1 Screw**.

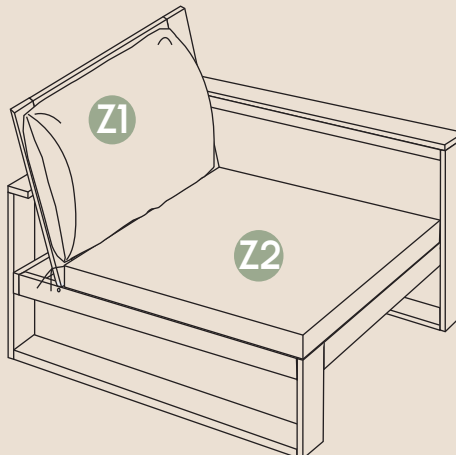


11

Check and tighten all the screws when the parts are loosely attached.

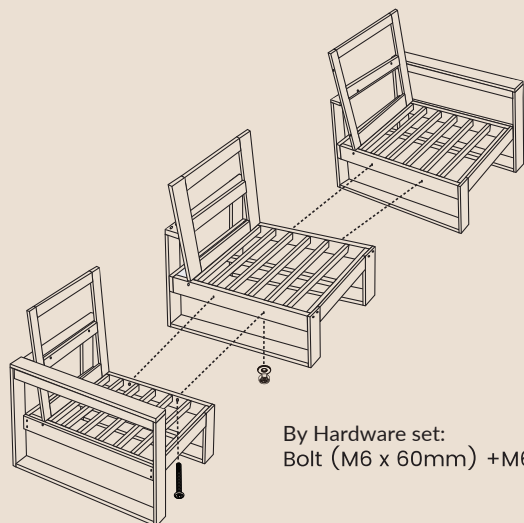
Place **Cushion Z1** and **Z2** onto the chair for comfortable use.

Tie the **Seat Cushion** to the **Chair Backrest** to make it steady.

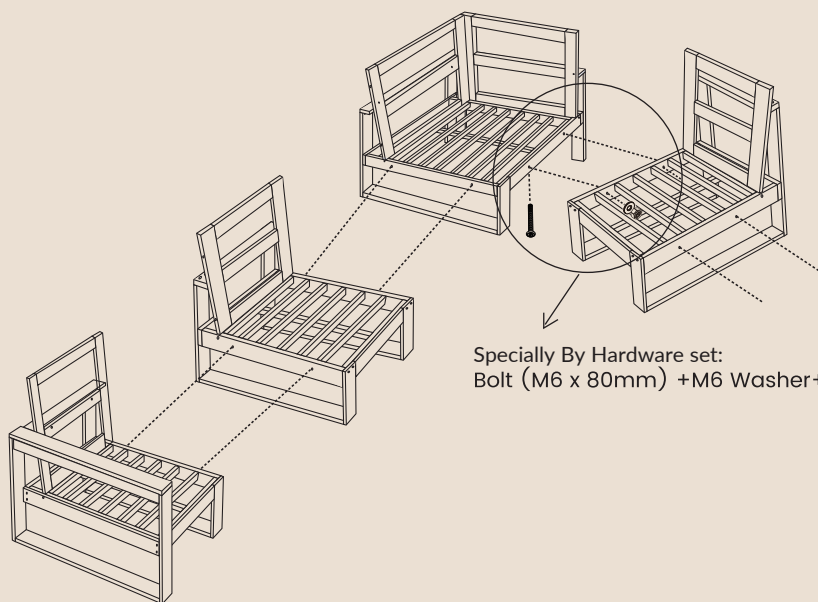


## PRODUCT ASSEMBLY TIPS

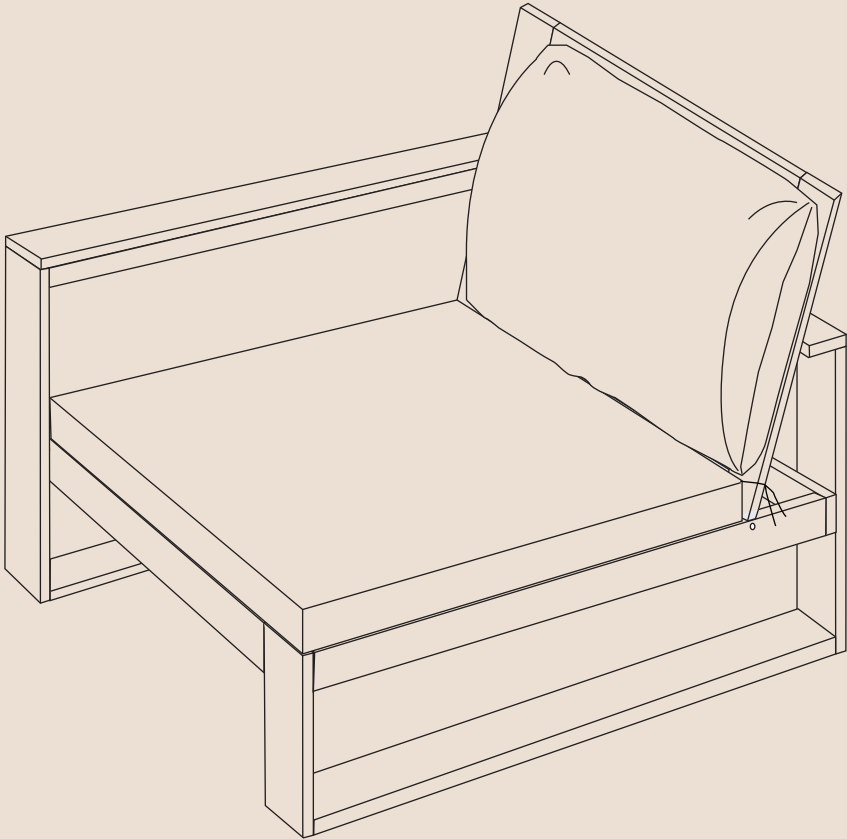
This model can be combined with other Patio series products to form comfortable sofa set by connecting the seats together as following methods.



By Hardware set:  
Bolt (M6 x 60mm) +M6 Washer+M6 Nut



Specially By Hardware set:  
Bolt (M6 x 80mm) +M6 Washer+M6 Nut



PATIO DEEP SEATING LEFT ARM  
CHAIR WITH CUSHION

## ! CARE & MAINTENANCE

Please keep this instruction for your future reference.

- Be careful when assembly, avoid hurting the top surface.
- Clean the chair with lukewarm water, mild detergent & soft cloth.
- Firmly secure all bolts before use, do not use any part of this item as a step ladder.
- Reconfirm that all bolts, screws, and nuts are secure every 90 days.
- Do not use or store this item in the proximity of open flame or flammable/combustible chemicals.
- Be aware that some parts are heavy and have sharp edges.
- Do not overtighten screws. (Insert all screws before tighten screws.)
- Please do not exceed the weight limitations of this item.

## TOOLS REQUIRED



ALLEN WRENCH  
(PROVIDED)



WRENCH  
(PROVIDED)



CHAIR  
300 LBS  
CAPACITY



1 PERSON  
ASSEMBLY



UP TO 20 MIN.  
ASSEMBLY

## HARDWARE

1

SCREW  
M6.3 x 40mm



14 PCS

2

SCREW  
M6.3 x 55mm



1 PC

3

SCREW  
M4 x 30mm



4 PCS

4

BOLT  
M6 x 55mm



2 PCS

5

M6 WASHER



4 PCS

6

M6 NUT



4 PCS

7

BOLT  
M6 x 60mm



2 PCS

8

ALLEN  
WRENCH



1 PC

9

WRENCH

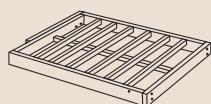


1 PC

## PARTS

A2

CHAIR SEAT



1 PC

B2

BACKREST



1 PC

C2

BOTTOM BAR

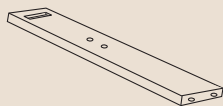


1 PC

## PARTS

D2

REAR LEG



1 PC

E2

FRONT LEG



1 PC

F2

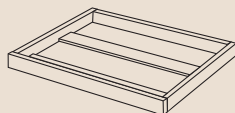
BACK SUPPORT



1 PC

G2

CHAIR LEFT ARM



1 PC

## CUSHION

Z1

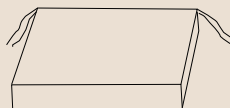
BACK CUSHION



1 PC

Z2

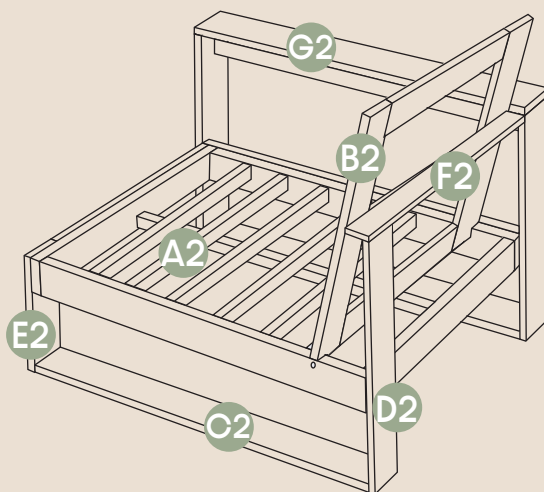
SEAT CUSHION



1 PC

## PRODUCT ASSEMBLY - OVERALL VIEW

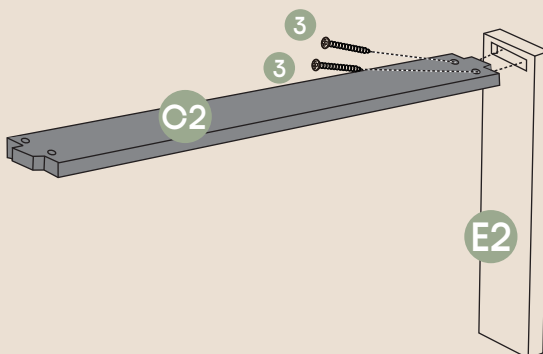
Look at following overall view of this chair and learn the exact position of each part to be assembled.



## PRODUCT ASSEMBLY

1

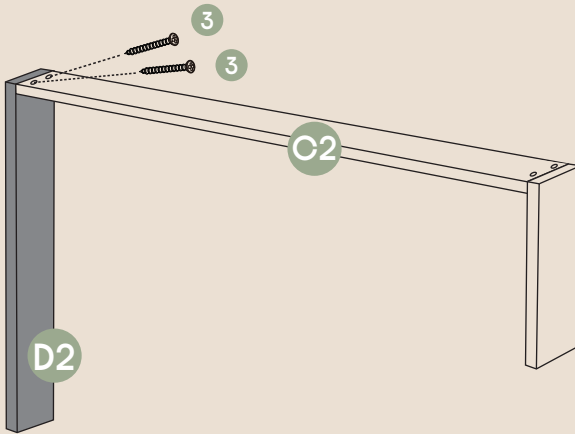
Attach **Part C2 Bottom Bar** to **Part E2 Front Leg** with 2 pcs of **Hardware #3 Screw**.





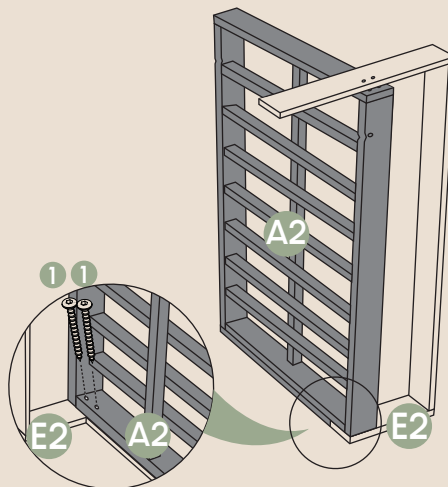
2

Attach **Part D2 Rear Leg** to **Part C2 Bottom Bar** with 2 pcs of **Hardware #3 Bolt**.



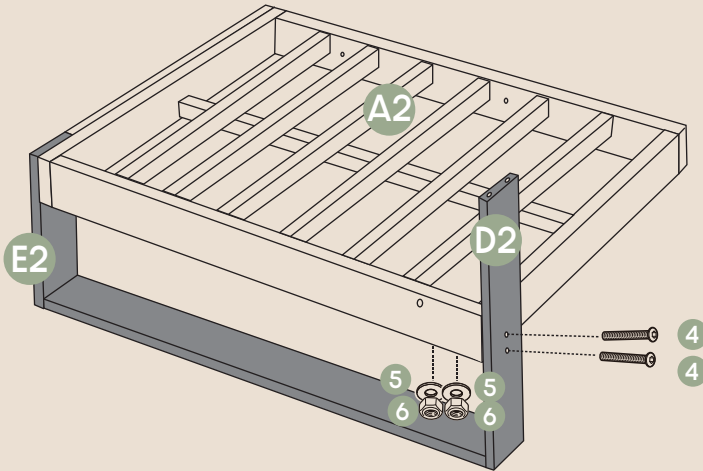
3

Attach **Part A2 Chair Seat** to **Part E2 Front Leg** with 2 pcs of **Hardware #1 Screw**.



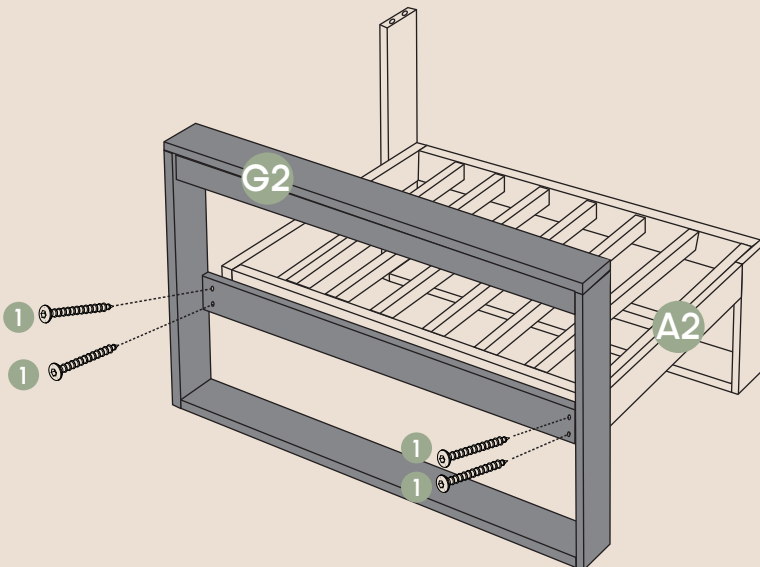
4

Attach **Part D2 Rear Leg** to **Part A2 Chair Seat** with 2 sets of **Hardware #4 Bolt, #5 Washer** and **#6 Nut**.



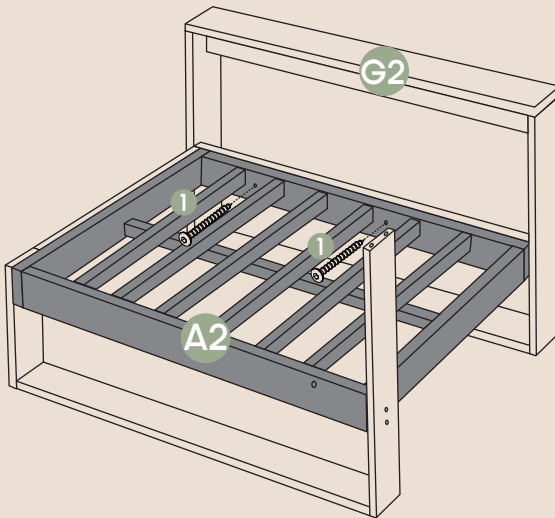
5

Attach **Part G2 Chair Right Arm** to **Part A2 Chair Seat** as below with 4 pcs of **Hardware #1 Screw**.



6

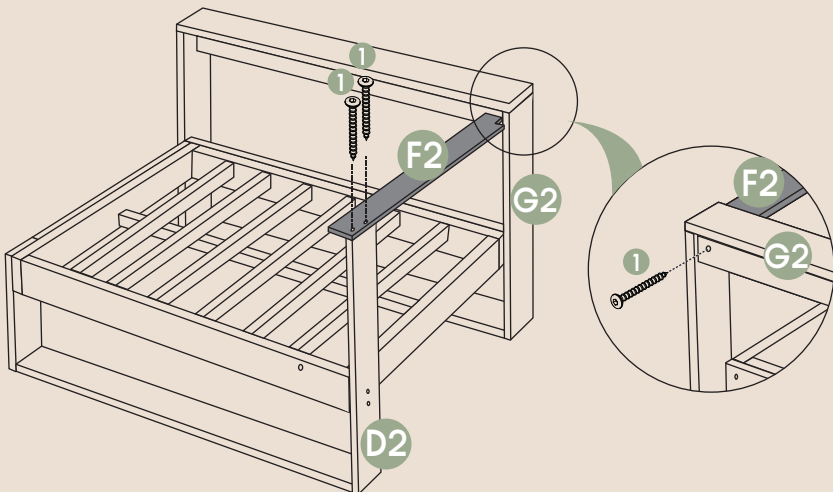
Attach **Part A2 Chair Seat** to **Part G2 Chair Right Arm** from inside with 2 pcs of **Hardware #1 Screw**.



7

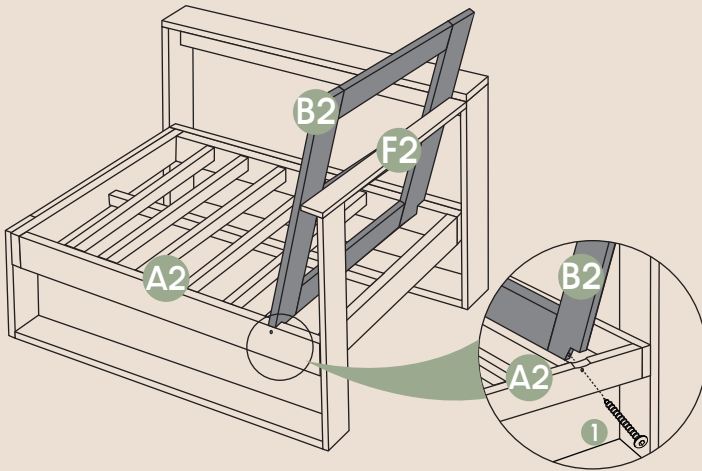
Place **Part F2 Back Support** as below and attach the **Part F2 Back Support** to **Part D2 Rear Leg** with 2 pcs of **Hardware #1 Screw**.

Attach **Part F2 Back Support** to **Part G2 Chair Right Arm** with 1 pc of **Hardware #1 Screw**.



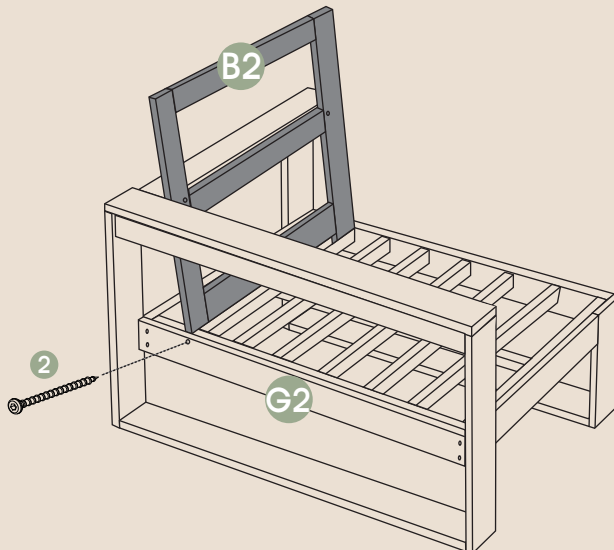
8

Place **Part B2 Backrest** onto **Part A2 Chair Seat** and **Part F2 Back Support** as below and attach with 1 pc of **Hardware #1 Screw**.



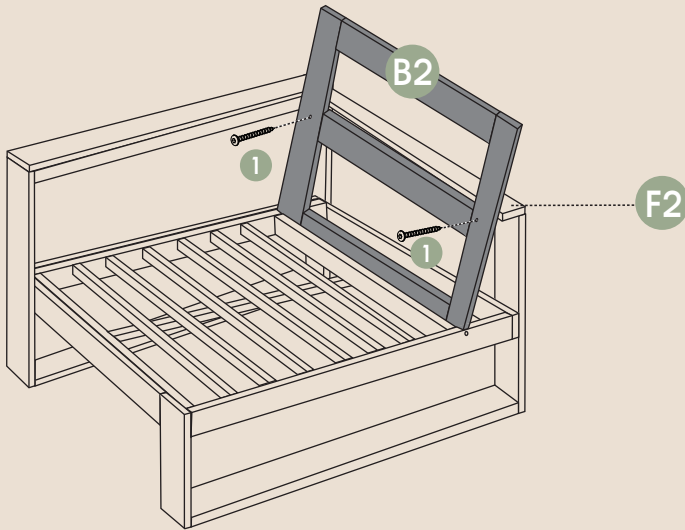
9

Attach **Part B2 Backrest** to **Part G2 Chair Right Arm** and **Part A2 Chair Seat** with 1 pc of **Hardware #2 Screw**.



10

Attach **Part B2 Backrest** to **Part F2 Back Support** with 2 pcs of **Hardware #1 Screw**.

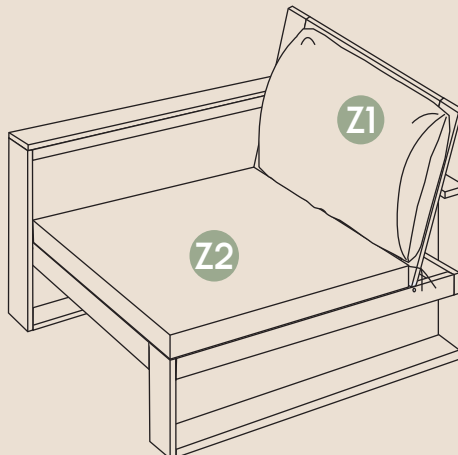


11

Check and tighten all the screws when the parts are loosely attached.

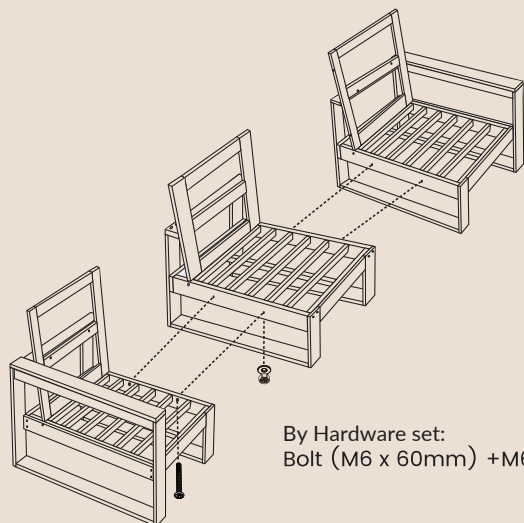
Place **Cushion Z1** and **Z2** onto the chair for comfortable use.

Tie the **Seat Cushion** to the **Chair Backrest** to make it steady.

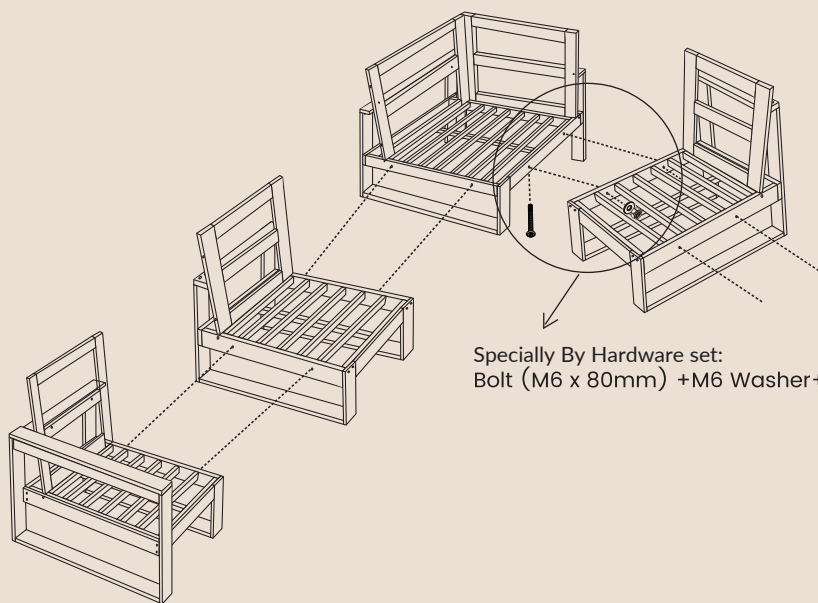


## PRODUCT ASSEMBLY TIPS

This model can be combined with other Patio series products to form comfortable sofa set by connecting the seats together as following methods.



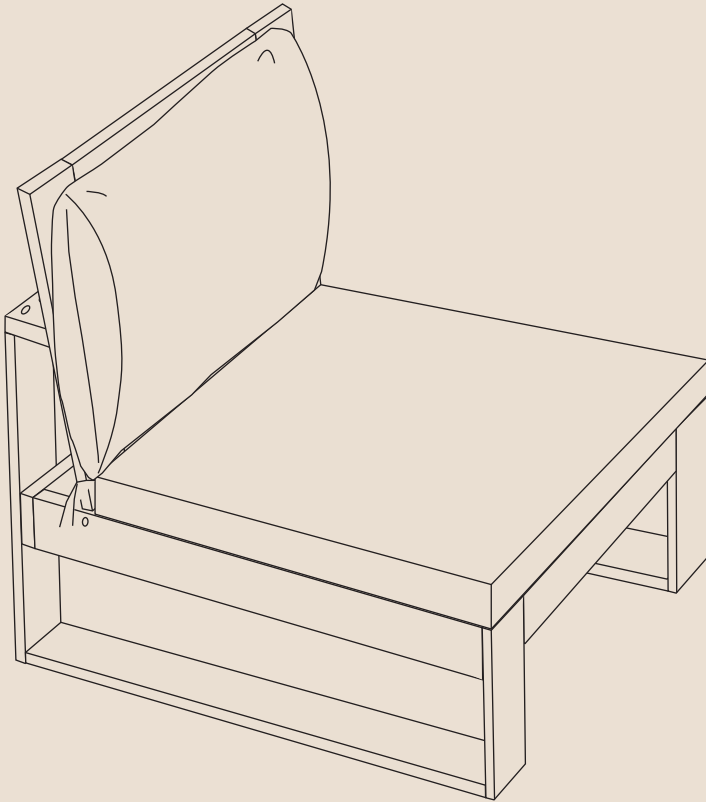
By Hardware set:  
Bolt (M6 x 60mm) +M6 Washer+M6 Nut



Specially By Hardware set:  
Bolt (M6 x 80mm) +M6 Washer+M6 Nut



DESIGNED IN CALIFORNIA



PATIO DEEP SEATING ARMLESS  
CHAIR WITH CUSHION

## ! CARE & MAINTENANCE

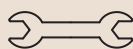
Please keep this instruction for your future reference.

- Be careful when assembly, avoid hurting the top surface.
- Clean the chair with lukewarm water, mild detergent & soft cloth.
- Firmly secure all bolts before use, do not use any part of this item as a step ladder.
- Reconfirm that all bolts, screws, and nuts are secure every 90 days.
- Do not use or store this item in the proximity of open flame or flammable/combustible chemicals.
- Be aware that some parts are heavy and have sharp edges.
- Do not overtighten screws. (Insert all screws before tighten screws.)
- Please do not exceed the weight limitations of this item.

## TOOLS REQUIRED



ALLEN WRENCH  
(PROVIDED)



WRENCH  
(PROVIDED)



CHAIR  
300 LBS  
CAPACITY



1 PERSON  
ASSEMBLY



UP TO 20 MIN.  
ASSEMBLY

## HARDWARE

1

SCREW  
M6.3 x 40mm



12 PCS

2

BOLT  
M6 x 55mm



4 SETS

3

SCREW  
M4 x 30mm



8 PCS

4

M6 WASHER



8 PCS

5

M6 NUT



8 PCS

6

BOLT  
M6 x 60mm



4 PCS

7

ALLEN  
WRENCH



1 PC

8

WRENCH

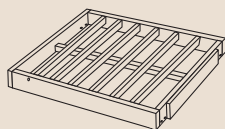


1 PC

## PARTS

A

CHAIR SEAT



1 PC

B

BACKREST



1 PC

C1

FRONT LEG I



1 PC



## PARTS

C2

FRONT LEG II



1 PC

D

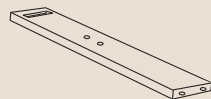
BOTTOM BAR



2 PCS

E

REAR LEG



2 PCS

F

BACK SUPPORT



1 PC

## CUSHION

Z1

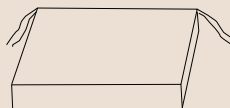
BACK CUSHION



1 PC

Z2

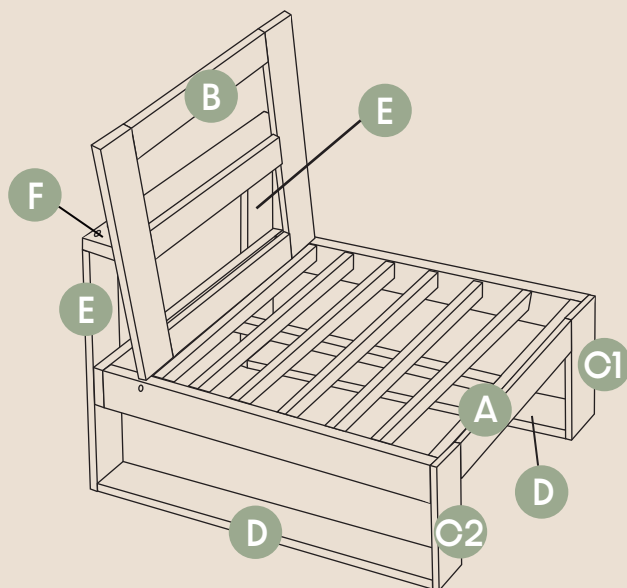
SEAT CUSHION



1 PC

## PRODUCT ASSEMBLY - OVERALL VIEW

Look at following overall view of this chair and learn the exact position of each part to be assembled.

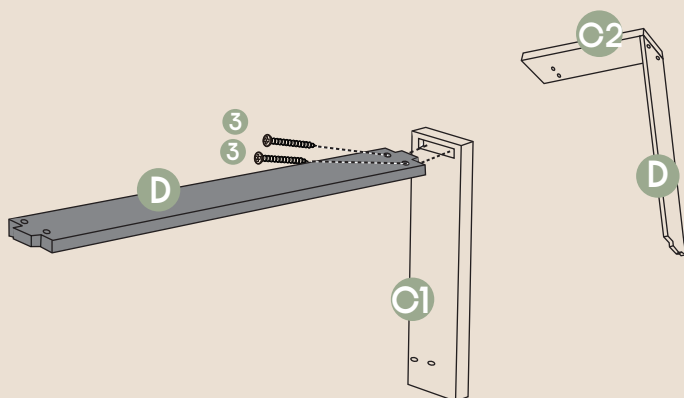


## PRODUCT ASSEMBLY

1

Attach **Part D Bottom Bar** to **Part C1 Front Leg I** with 2 pcs of **Hardware #3 Screw**.

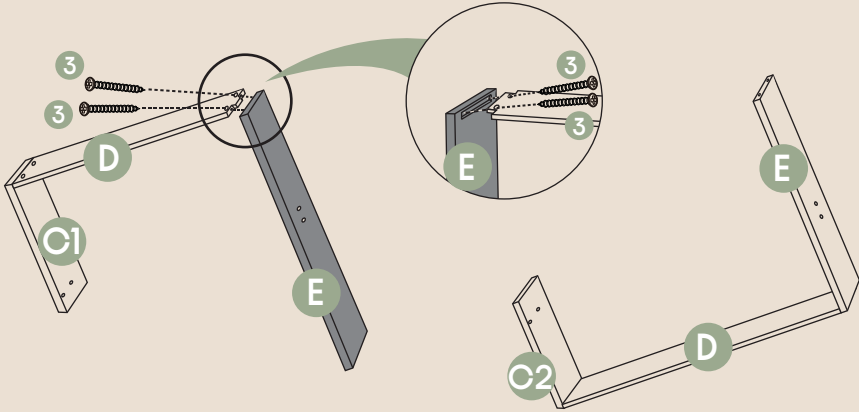
Do the same to attach **Part D Bottom Bar** and **Part C2 Front Leg II**.



## PRODUCT ASSEMBLY

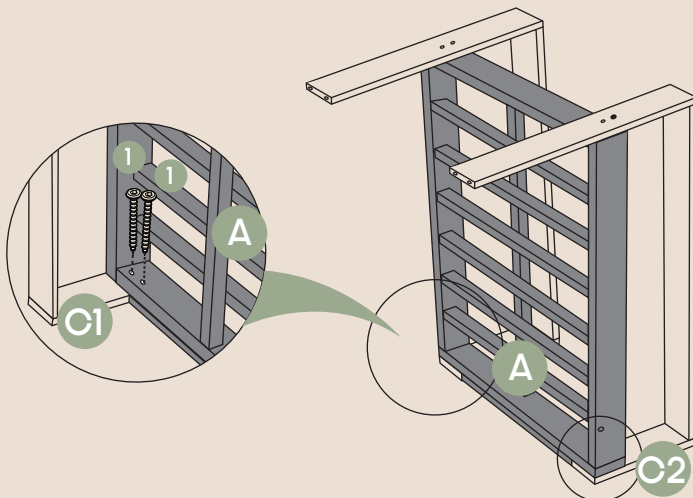
2

Attach 2 pcs of **Part E Rear Leg** to **Part D Bottom Bar** with 4 pcs of **Hardware #3 Screw**.



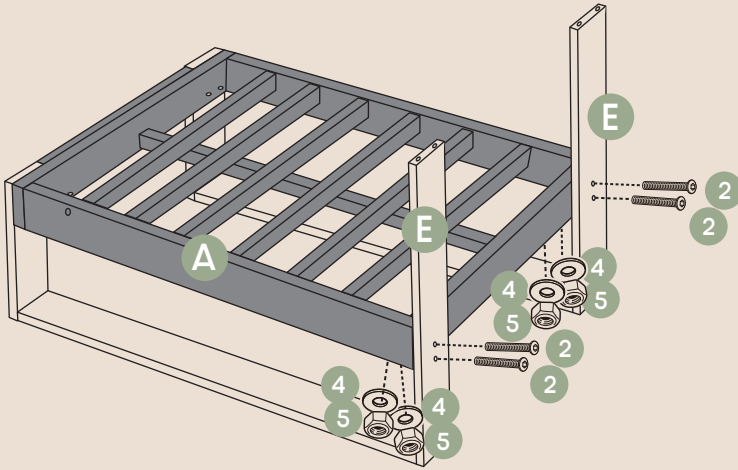
3

Attach **Part A Chair Seat** to **Part C1 & C2 Front Legs** with 4 pcs of **Hardware #1 Screw**.



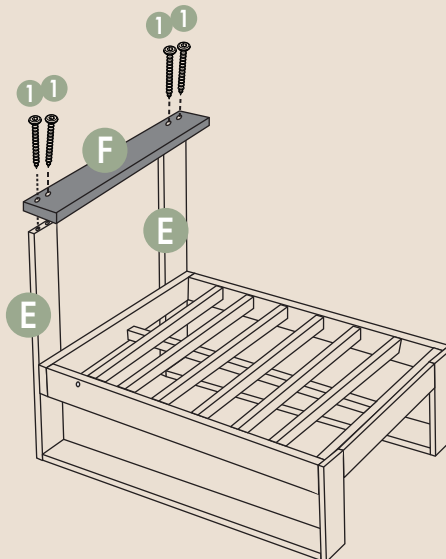
4

Attach **Part A Chair Seat** to 2 pcs of **Part E Rear Leg** with 4 sets of **Hardware #2 Bolt**, **#4 Washer** and **#5 Nut**.



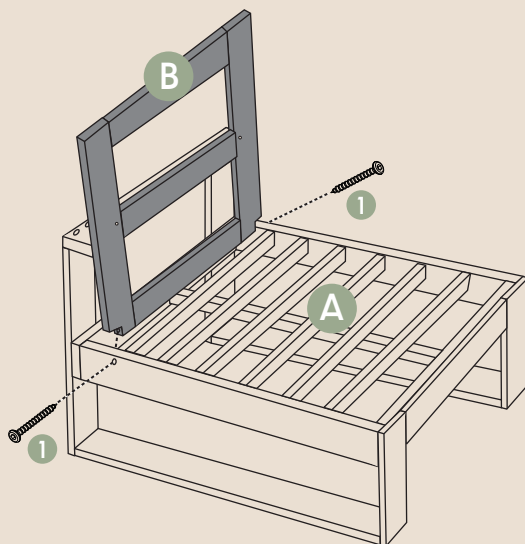
5

Attach **Part F Back Support** to 2 pcs of **Part E Rear Leg** with 4 pcs of **Hardware #1 Screw**.



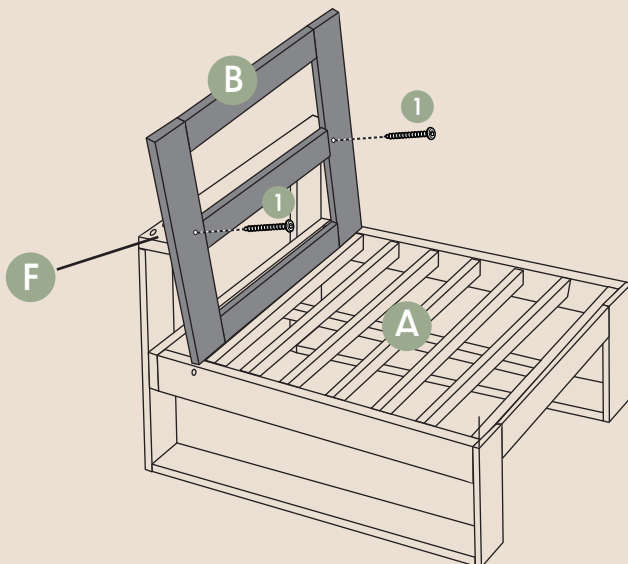
## 6

Place **Part B Backrest** onto **Part A Chair Seat** as below and attach them with 2 pcs of **Hardware #1 Screw**.



## 7

Attach **Part B Backrest** to **Part F Back Support** with 2 pcs of **Hardware #1 Screw**.

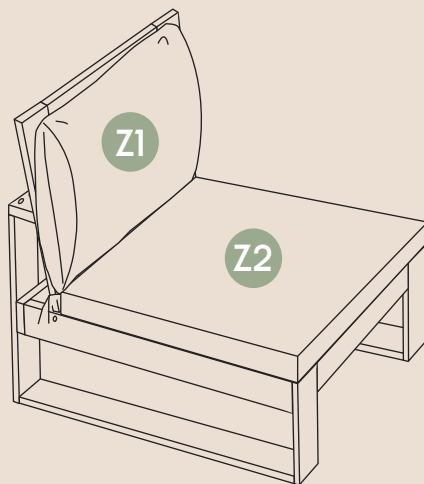


8

Check and tighten all the screws when the parts are loosely attached.

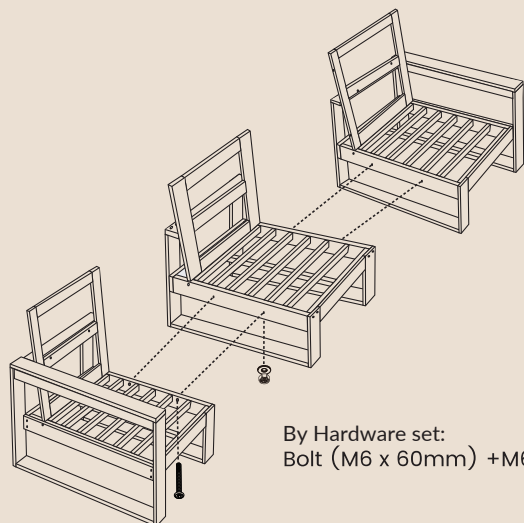
Place the **Cushion Z1** and **Z2** onto the chair for comfortable use.

Tie the **Seat Cushion** to the **Chair Backrest** to make it steady.

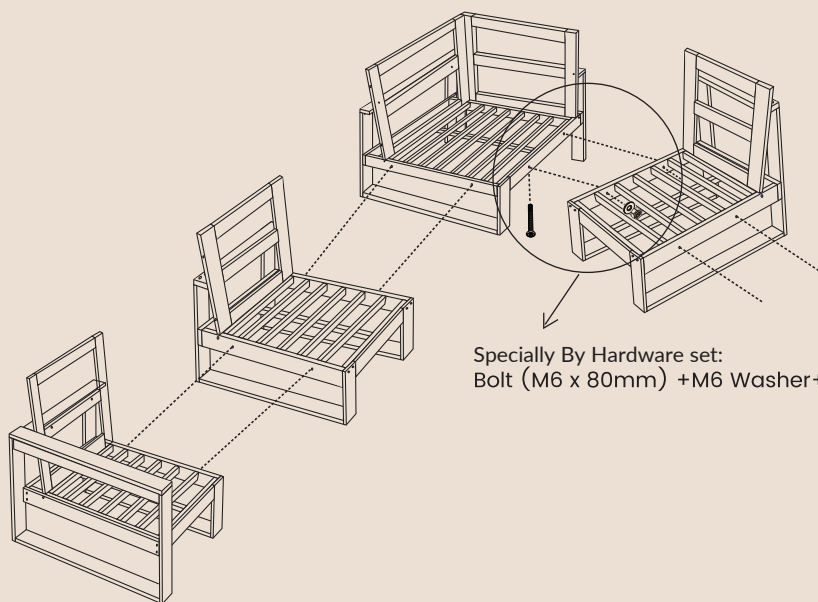


## PRODUCT ASSEMBLY TIPS

This model can be combined with other Patio series products to form comfortable sofa set by connecting the seats together as following methods.



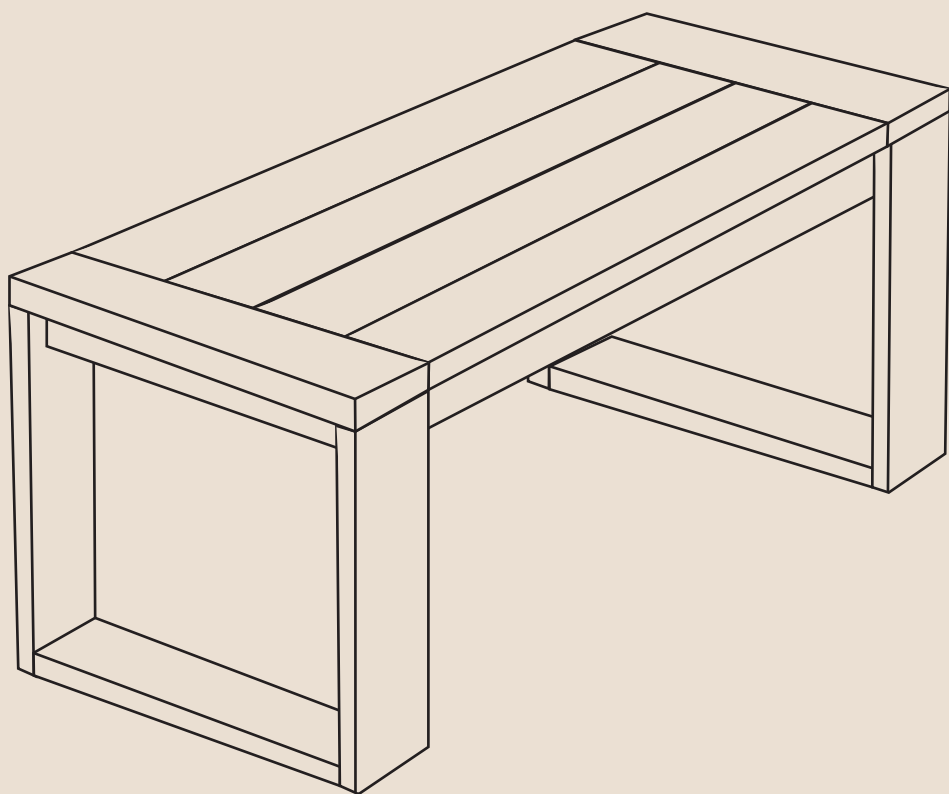
By Hardware set:  
Bolt (M6 x 60mm) +M6 Washer+M6 Nut



Specially By Hardware set:  
Bolt (M6 x 80mm) +M6 Washer+M6 Nut



DESIGNED IN CALIFORNIA



---

PATIO COFFEE TABLE

---



## ! CARE & MAINTENANCE

### Please keep this instruction for your future reference.

- Be careful when assembly, avoid hurting the top surface.
- Clean the table with lukewarm water, mild detergent & soft cloth.
- Firmly secure all bolts before use, do not use any part of this item as a step ladder.
- Reconfirm that all bolts, screws, and nuts are secure every 90 days.
- Do not use or store this item in the proximity of open flame or flammable/combustible chemicals.
- Be aware that some parts are heavy and have sharp edges.
- Do not overtighten screws. (Insert all screws before tighten screws.)
- Please do not exceed the weight limitations of this item.

## TOOLS REQUIRED



ALLEN WRENCH  
(PROVIDED)



TABLE  
300 LBS  
CAPACITY



1 PERSON  
ASSEMBLY



UP TO 20 MIN.  
ASSEMBLY

## HARDWARE

1

SCREW  
M6.3 x 50mm



4 PCS

2

SCREW  
M6.3 x 40 mm



4 PCS

3

SCREW  
M4 x 30 mm



8 PCS

4

ALLEN  
WRENCH

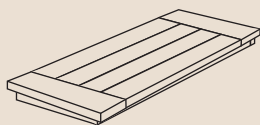


1 PC

## PARTS

A

TABLE TOP



1 PC

B

TABLE LEG I



2 PCS

C

TABLE LEG II



2 PCS

D

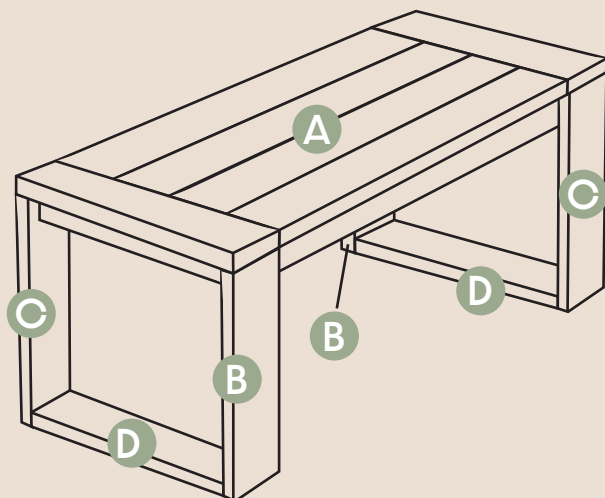
BOTTOM BAR



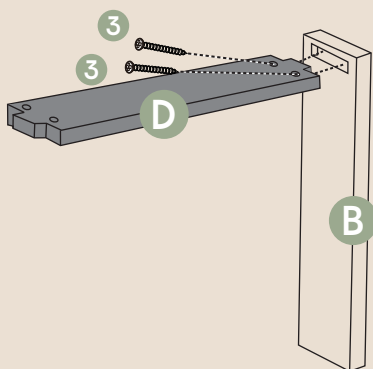
2 PCS

## PRODUCT ASSEMBLY - OVERALL VIEW

Look at following overall view of this table and learn the exact position of each part to be assembled.



- 1 Attach **Part D Bottom Bar** to **Part B Table Leg** with 2 pcs of **Hardware #3 Screw**.

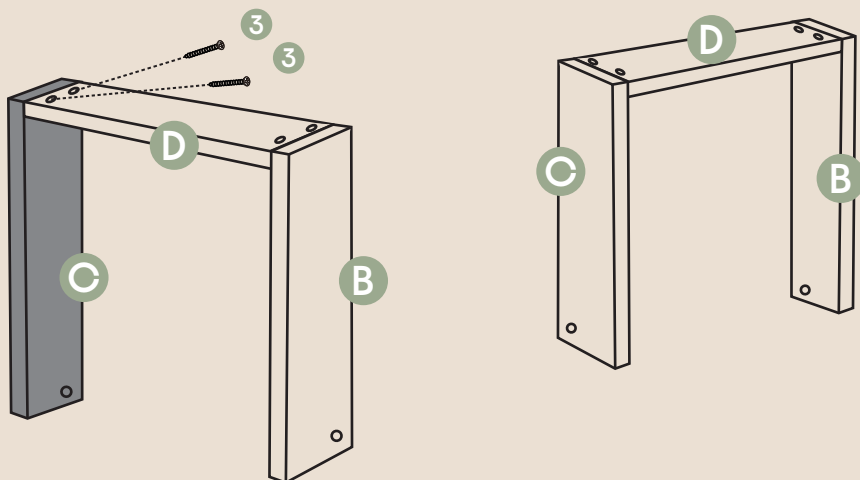


## PRODUCT ASSEMBLY

2

Attach **Part C Table Leg II** to **Part D Bottom Bar** with 2 pcs of **Hardware #3 Screw**.

Do the same to assemble another Part B, Part D and Part C.

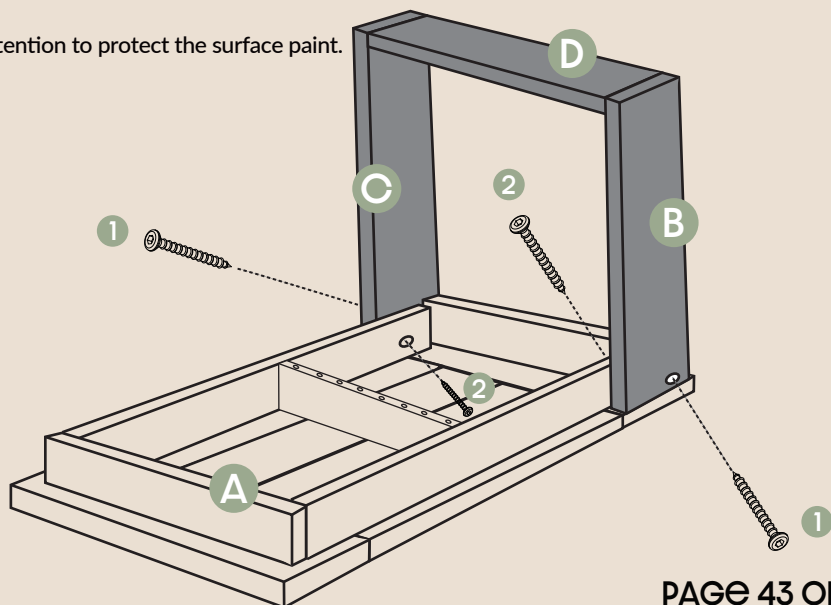


3

Place **Part A Table Top** upside down on flat floor.

Attach **Combined Part (B+D+C)** to **Part A Table Top** with 2 pcs of **Hardware #1 Screw** and 2 pcs of **Hardware #2 Screw** as below.

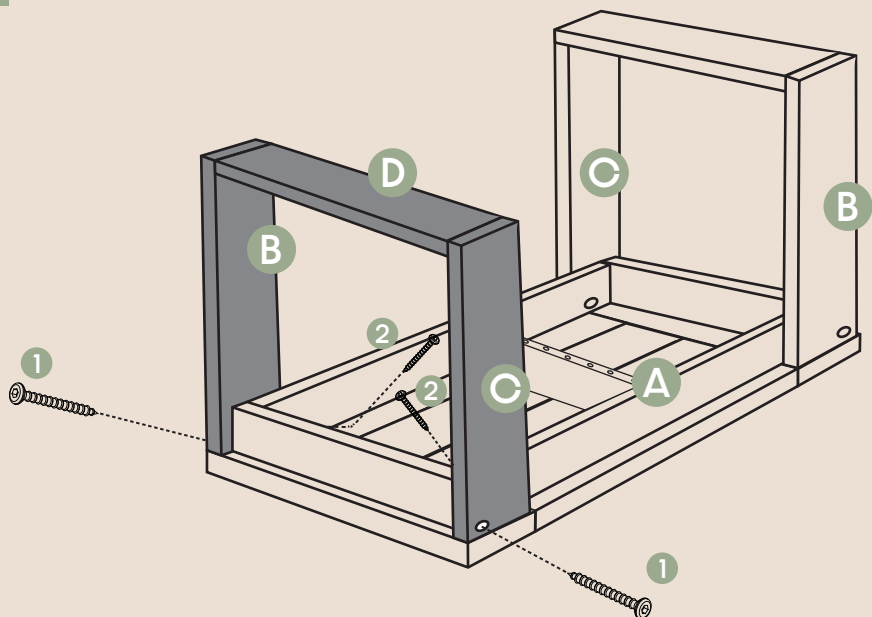
Pay attention to protect the surface paint.



## PRODUCT ASSEMBLY

4

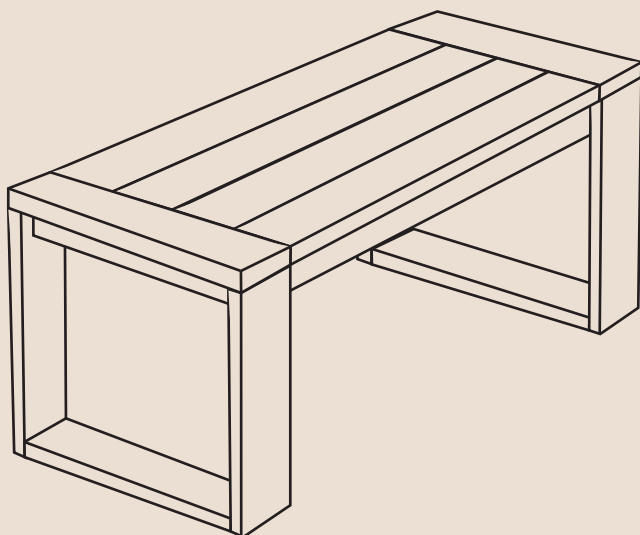
Attach another piece of **Combined Part (B+C+D)** to **Part A Table Top** with 2 pcs of **Hardware #1 Screw** and 2 pcs of **Hardware #2 Screw**.



5

Check and tighten all the screws when the parts are loosely attached.

Enjoy the table now.



## REGISTRATION & REFUND POLICY

<https://westintrends.com/apps/product-registration>



<https://westintrends.com/policies/refund-policy>



### HAVING TROUBLE

- **Not sure how to assemble or missing pieces?**

Please contact our Customer Service Team for assistance at [cs@westintrends.com](mailto:cs@westintrends.com)

**Have Order #, Part # or SKU ready to speed up customer service!**

### CLEANING TIPS

**REGULAR CLEAN:** Use a mixture of warm water and mild soap. Gently scrub the surface with a soft bristle brush to remove any dirt or stains.

**QUICK CLEAN:** You can simply wipe down the HDPE furniture with a damp cloth. The material's resilience makes it resistant to most spills and stains, ensuring a hassle-free maintenance routine.

*Regular cleaning not only preserves the aesthetic appeal of your furniture but also helps extend its lifespan.*

Pressure washer can be used for seriously deep-cleaning - **DO NOT exceed 1500 PSI** - this will remove debris and dirt.