### **Engineering Specification**

Job Name	Contractor
Job Location	Approval
Engineer	Contractor's P.O. No.
Approval	Representative

## Series PWS15

# Commercial Water Softening Systems

Connection Size: 11/2"

Flow Rates: Up to 55 gpm (208 lpm)

Watts Pure Water Series PWS15 water softening systems are highly efficient conventional cation exchange type water softeners. They are suitable for commercial applications ranging from 60,000 to 300,000 grains of hardness removal and flow rates up to 55 gallons per minute. Regeneration is meter demand initiated. All cycles of regeneration are fully automatic and do not require manual actuation.

Watts Pure Water Series PWS15 water softeners are designed for point of use or point of entry applications where the benefits of softened water are required. These systems exchange scale forming calcium and magnesium ions with non-scale forming sodium ions to create soft water for a variety of applications. Commercial kitchens, water heater pretreatment, reverse osmosis pretreatment, sterilizer make up water, washing, and process water are all common applications for the Watts Pure Water Series PWS15 water softeners.

Softened water provides a wide variety of benefits such as preventing lime scale formation in pipes, valves, water heating equipment, heat exchangers, and cooling towers to reducing mineral build up in areas that see excessive splashing such as food preparation counters and sink areas. Softened water also conserves soaps and cleaning agents by eliminating the formation of soap curd, so your cleaners can work on cleaning not reacting with the hardness in your water.

#### **Features**

- Durable brass bodied control valve for years of service
- Fully automatic metered demand control valve certified to NSF/ANSI standards
- Sophisticated digital electronic controls that store operating history that can be accessed by the user
- Fully adjustable regeneration cycles
- Dry contact lock out switch for remote interface is standard
- High capacity resin certified to NSF/ANSI standards
- Highly corrosion resistant fiberglass tanks certified to NSF/ ANSI standards
- Durable polypropylene lower distribution system

#### **Standards**

Control Valve- Certified to NSF/ANSI Std. 61 and 372 Ion Exchange Resin- Certified to NSF/ANSI Std. 61 and 372 Mineral Tank- Certified to NSF/ANSI Std. 44 or 61





Series PWS15

#### **Specifications**

A Watts Pure Water Series PWS15 water softening system shall be installed on the building's main water line just after it enters the building. The installation point shall be after any backflow prevention or pressure regulating valves. Other installation options are to install a system just before the water heater or other types of equipment needing the protection of softened water. In installations where dedicated cold water make up to a water heater is the installation point, a backflow preventer and a thermal expansion tank must be installed as well. The system shall be installed with a bypass valve to allow for the shut down and removal of the unit without interrupting the water supply to the building.

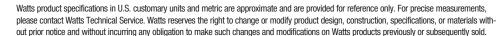
The water softener shall be a down flow regenerated, metered demand, sodium cycle cation exchange type system with all components necessary for proper operation.

Electrical requirements are 120 volt 60 hertz. A local drain is required to accept drain water from the system. The feed water pressure must not fall below 25psi or exceed 125psi. Water temperature must not fall below 34°F or exceed 110°F (1 - 43°C)

The system shall provide softened water measuring less than one grain per gallon of hardness as Calcium Carbonate when operated within the manufacturers operational specifications.

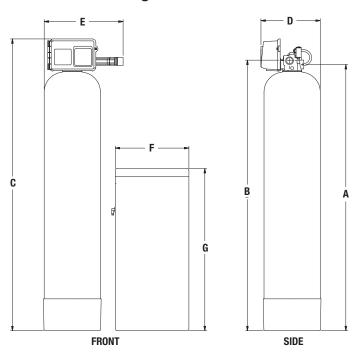
#### **A** WARNING

Do not use with water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.





#### **Dimensions - Weights**



#### **Feed Water Guidelines**

pH . . . . . . 6 to 10

Hardness (maximum) . . . . . Depends on customer's

acceptable hardness leakage

level.

Water Pressure ...... 25psi to 125psi

(171 kPa to 8.5 bar)

Temperature ...... 34 - 110°F (1 - 43°C)

Free Chlorine (maximum) . . . 1mg/L
Iron (maximum) . . . . . . 1mg/L
Oil and H2S . . . . . None Allowed
Turbidity . . . . . Less than 5.0 NTU

softener to produce less than 1

grain per gallon soft water.

For all other guideline information please contact your Watts representative.

#### NOTICE

The information contained herein is not intended to replace the full product installation and safety information available or the experience of a trained product installer. You are required to thoroughly read all installation instructions and product safety information before beginning the installation of this product.

MODEL NO.	DIMENSIONS															WEIGHTS	
	l l	4	В		С		D		E		F		G				
	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	
PWS15121C11	54 <sup>7</sup> /8	1394	55 <sup>3</sup> / <sub>4</sub>	1416	61	1549	13 <sup>15</sup> / <sub>16</sub>	353	19	483	18	457	40	1016	210	95	
PWS15121D11	66 <sup>15</sup> / <sub>16</sub>	1699	67 <sup>7</sup> /8	1724	733/8	1864	14 <sup>15</sup> / <sub>16</sub>	378	19 <sup>13</sup> / <sub>16</sub>	503	18	457	40	1016	240	109	
PWS15121E11	663/8	1686	671/4	1708	723/4	1848	15 <sup>15</sup> / <sub>16</sub>	405	2013/16	528	18	457	40	1016	320	145	
PWS15121F11	68	1727	69	1753	<b>74</b> <sup>7</sup> / <sub>16</sub>	1890	18 <sup>1</sup> / <sub>8</sub>	460	<b>21</b> <sup>13</sup> / <sub>16</sub>	554	24	610	41	1041	380	173	
PWS15121G11	70	1778	71	1803	<b>76</b> <sup>7</sup> / <sub>16</sub>	1941	211/8	536	235/16	592	24	610	50	1270	585	266	
PWS15121H11	763/8	1940	771/4	1962	823/4	2102	241/8	613	2413/16	630	30	762	50	1270	710	323	

#### **Specifications**

	MI	NERAL TAN	IK	BRINE TANK		SOFTENING		LBS. SA	LT PER	FLOW RATE & PRESSURE			
	TANK	RESIN	GRAVEL	TANK	SALT	CAPACITY		REGENE	RATION	SERV	DROP	BKW	
MODEL NO.	SIZE	Ft³		SIZE	FILL	MAX	MIN	MAX	MIN	GPM	PSI	GPM	
PWS15121C11	12" x 52"	2.0	30 lbs.	18x40	400	60 K	40 K	30	12	15/20	15/25	4.0	
PWS15121D11	14" x 65"	3.0	60 lbs.	18x40	400	90 K	60 K	45	18	17/22	15/25	5.0	
PWS15121E11	16" x 65"	4.0	80 lbs.	18x40	400	120 K	80 K	60	24	25/40	15/25	7.0	
PWS15121F11	18" x 65"	5.0	100 lbs.	24x41	600	150 K	100 K	75	30	30/50	15/25	11.0	
PWS15121G11	21" x 62"	7.0	100 lbs.	24x50	800	210 K	140 K	105	42	35/53	15/25	13.0	
PWS15121H11	24" x 72"	10.0	200 lbs.	30x50	1400	300 K	200 K	150	60	40/55	15/25	15.0	

#### **Ordering Information**

MODEL NO.	ORDERING CODE	DESCRIPTION	PIPE SIZE	SPACE Required	WEI	GHT
				D x W x H	LBS	KGS
PWS15121C11	7100025	2 Cubic Foot Simplex Softener with Flow Meter	1.5"	18" x 42" x 75"	210	95
PWS15121D11	7100026	3 Cubic Foot Simplex Softener with Flow Meter	1.5"	18" x 44" x 87"	240	109
PWS15121E11	7100027	4 Cubic Foot Simplex Softener with Flow Meter	1.5"	18" x 46" x 87"	320	145
PWS15121F11	7100028	5 Cubic Foot Simplex Softener with Flow Meter	1.5"	24" x 50" x 87"	380	173
PWS15121G11	7100029	7 Cubic Foot Simplex Softener with Flow Meter	1.5"	24" x 52" x 84"	585	266
PWS15121H11	7100030	10 Cubic Foot Simplex Softener with Flow Meter	1.5"	39" x 60" x 96"	710	323

**Notes:** Capacities are based on resin manufacturer's data and are dependent upon influent water TDS, temperature, bed depth, and flow rates. Feed water must be free of oil and color. Pipe size, tank size, and space requirements are in inches. Flow rates listed at 25 psi drops are for intermittent peak flow rates and are not to be used as continuous flows.



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