

Item Number W54025

# **OWNER'S MANUAL**



**AWARNING:** READ, UNDERSTAND AND FOLLOW ALL INSTRUCTIONS AND WARNINGS BEFORE OPERATING THIS TOOL. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE AND WILL VOID WARRANTY.



## SPECIFICATIONS:

Height	
Length	23-7/8 in.
Width	
Jaw opening	0 to 4-1/4 in.
Weight capacity	
Work surface	
Fully extended	
Vise capacity	

## Specifications are subject to change without notice.

## **SAFETY GUIDELINES / DEFINITIONS**

This instruction manual is intended for your benefit. Please read and follow the safety, installation, maintenance and troubleshooting steps described within to ensure your safety and satisfaction. The contents of this instruction manual are based upon the latest product information available at the time of publication. The manufacturer reserves the right to make product changes at any time without notice.

AWARNING: Read and understand this entire instruction manual before attempting to assemble, install, operate or maintain this product. Failure to comply with the instructions may result in serious personal injury and/or property damage!

The following signal words are used to emphasize safety warnings that must be followed when using this product:

**DANGER:** Indicates an imminently hazardous situation that, if not avoided, WILL result in death or serious injury.

**ANOTE:** Indicates important information, which if not followed, MAY cause damage to equipment.

if not avoided, MAY result in minor or moderate injury.

ACAUTION: Indicates a potentially hazardous situation that,

**WARNING:** Indicates a potentially hazardous situation that, if not avoided, COULD result in death or serious injury.

## **IMPORTANT SAFETY INFORMATION**

### WARNING! READ, UNDERSTAND AND FOLLOW ALL INSTRUCTIONS AND WARNINGS BEFORE OPERATING THIS TOOL. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE AND WILL VOID WARRANTY.

- 1. Keep work area clean. Cluttered areas invite injuries.
- Observe work area conditions. Do not use machines or power tools in damp or wet locations. Don't expose to rain. Keep work area well lighted. Do not use electrically powered tools in the presence of flammable gases or liquids.
- 3. Keep children away. Children must never be allowed in the work area. Do not let them handle machines, tools, or extension cords.
- 4. Store idle equipment. When not in use, tools must be stored in a dry location to inhibit rust. Always lock up tools and keep out of reach of children.
- 5. Use the right tool for the job. Do not attempt to force a small tool or attachment to do the work of a larger industrial tool. There are certain applications for which this tool was designed. It will do the job better and more safely at the rate for which it was intended. Do not modify this tool and do not use this tool for a purpose for which it was not intended.
- 6. Dress properly. Do not wear loose clothing or jewelry as they can be caught in moving parts. Protective, electrically non-conductive clothes and non-skid footwear are recommended when working. Wear restrictive hair covering to contain long hair.
- 7. Use eye and ear protection. Always wear ANSI approved impact safety goggles.
- 8. Work Safe. Keep proper footing and balance at all times. Never use cross bars as step ladder, nor stand on workbench top. Never exceed recommended maximum weight capacity of workbench (200 lbs.). Always lower heavy loads onto workbench gently, so that strain is taken up gradually. Do not reach over or across running machines, hoses, etc.

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## **IMPORTANT SAFETY INFORMATION CONT.**

- 9. Stay alert. Watch what you are doing, use common sense. Do not operate any tool when you are tired.
- 10. Check for damaged parts. Before using any tool, any part that appears damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment and binding of moving parts; any broken parts or mounting fixtures; and any other condition that may affect proper operation. Any part that is damaged should be properly repaired or replaced by a qualified technician.
- 11. Replacement parts and accessories. When servicing, use only identical replacement parts. Use of any other parts will void the warranty. Only use accessories intended for use with this tool. Approved accessories are available from Performance Tool®.
- 12. Do not operate any tool if under the influence of alcohol or drugs. Read warning labels on prescriptions to determine if your judgment or reflexes are impaired while taking drugs. If there is any doubt, do not operate any tool.
- 13. Maintenance. For your safety, maintenance should be performed regularly by a qualified technician.

▲ WARNING: The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator. Read and understand all of the instructions provided in the instruction manual of the Work Bench, as well as, any other tool (s) used with the Work Bench.

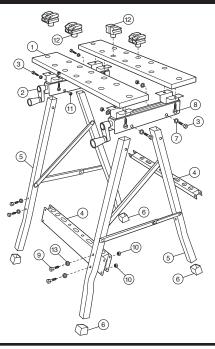
CONTENTS						
No.	Description	Qty.	No.	Description	Qty.	
1	Workbench Tops	2	8	Wood Screws	16	
2	Slide Bases	2	9	Bolts (Phillips M6 X P1.0 X 37	)8	
3	Bolts (Hex)	4	10	Nuts (M6 X P1.0)	8	
4	Crossbars	2	11	Nuts (M8 X P1.2)	4	
5	Leg Frames	2	12	Bench Dogs	4	
6	Plastic Feet	4		Washers		
7	Washers	8				

## TOOLS REQUIRED

- Screwdriver (phillips head no. 2)
- Hammer
- Spanner (included in package)

## **ASSEMBLY INSTRUCTIONS**

- 1. Use bolts (9), washers (13) and nuts (10) to connect crossbars (4) and leg frames (5).
- 2. Use wood screws (8) to connect slide bases (2) and work tops (1).
- Fit leg frames (5) into slide bases (2), line up holes in slide base with holes in leg frame insert bolts (3) and washers (7) from outside of the base and attach washers (7) and nuts (11) from inside use screwdriver and spanner to tighten screws.
- Attach plastic feet (6) to the legs (5). Each foot must be attached with longest side at outer corner which is indicated by arrow inside.
- 5. Select suitable holes on the work tops for bench dogs (12).



#### LIMITED WARRANTY

PERFORMANCE TOOL® extends only the following warranties, and only to original retail purchasers. These warranties give specific legal rights. Except where prohibited by local law, the law of the State of Washington governs all warranties and all exclusions and limitations of warranties and remedies. There may be other rights which vary from state to state.

PERFORMANCE TOOL® warrants the product to be free from defects in materials and workmanship under normal use and service. A defective product may be returned for a free replacement within 90 days from the date of purchase, provided that product is returned to place of purchase immediately after discovery of defect. After 90 days and up to one year from date of purchase, PERFORMANCE TOOL® will replace at no charge any parts which our examination shall disclose to be defective and under warranty. These warranties shall be valid only when a sales receipt showing the date of purchase accompanies the defective product or defective part (s) being returned. For part (s) after 90 days, please remit your request, postage prepaid to:

PERFORMANCE TOOL, P.O. Box 88259 Tukwila, WA 98138

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