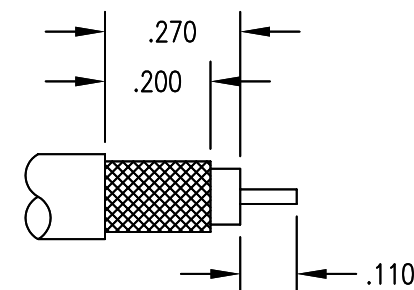
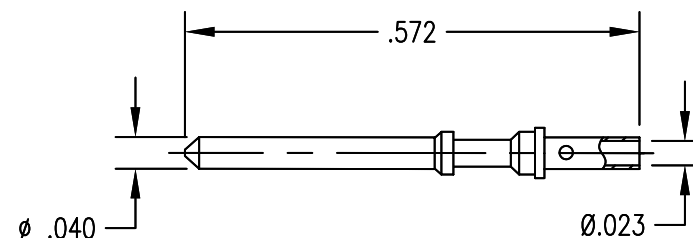
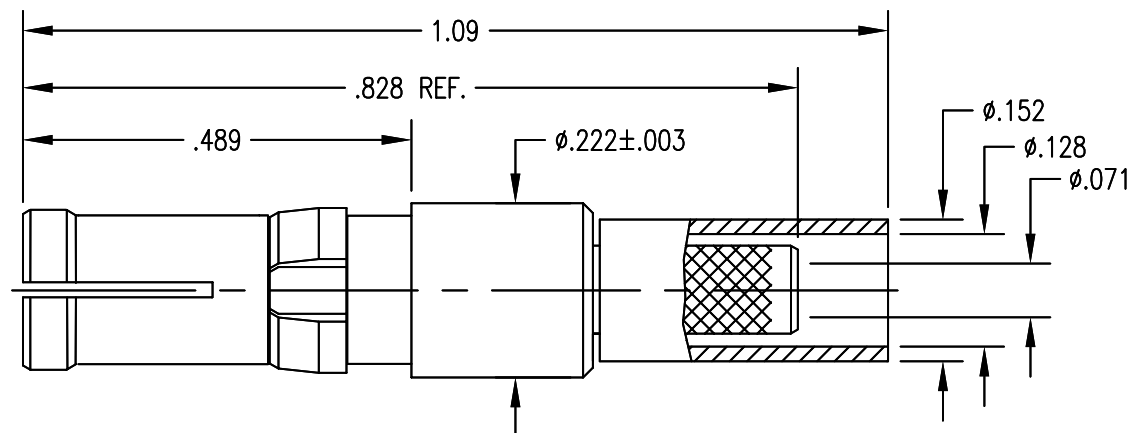


DWG. NO.		311-910-0630G		DCam	
REV	DESCRIPTION	BY	DATE	APPD	
K	ECR 8576	PSM	06/15/05	DCam	



STRIPPING DIMENSIONS

NOTES:

1. MATERIALS:

FRONT BODY: BERYLLIUM COPPER PER ASTM B196
 REAR BODY: BRASS PER ASTM B16
 INSULATOR: TEFLON PER ASTM D1710
 CONTACT: BRASS PER ASTM B16
 CLIP RING: BERYLLIUM COPPER PER ASTM B194
 FERRULE: COPPER ALLOY

2. FINISH:

BODY: .000030 GOLD PER MIL-G-45204 OVER NICKEL PER QQ-N-290
 CONTACT: .000030 GOLD PER MIL-G-45204 OVER NICKEL PER QQ-N-290
 CLIP RING: .000100 MIN. NICKEL PER QQ-N-290 OVER COPPER FLASH
 FERRULE: .000005 MIN. GOLD PER MIL-G-45204 OVER
 .000050 MIN. NICKEL PER QQ-N-290

3. DESIGNED FOR USE WITH RG-316 CABLE OR EQUIVALENT.

4. FOR CABLING PROCEDURE USE CAP 9-15 WITH TRIMMING DIMENSIONS SHOWN.

5. CRIMP FERRULE USING .213 HEX DIE.

PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES (MM) TOLERANCES: DECIMALS .XX $\pm$.01/0.254 XXX $\pm$.005/0.127 ANGLES $\pm$ 2° SCALE: NONE				Litton Winchester/Retconn 400 Park Road Watertown, Connecticut 06795	
CUSTOMER DRAWING		TITLE		31 SERIES CABLE RECEPTACLE	
DRAWN JED	DATE 9/11/97	CHECKED JMC	DATE 9/11/97	A 311-910-0630G	
APPROVED AT	DATE 9/11/97	APPROVED AT	DATE 9/11/97		
				SHT. 1	OF 1
				REV. K	