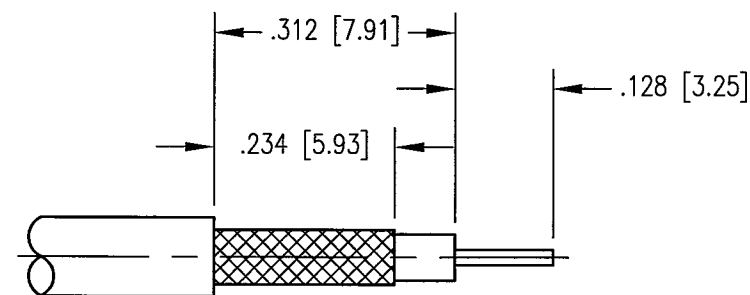
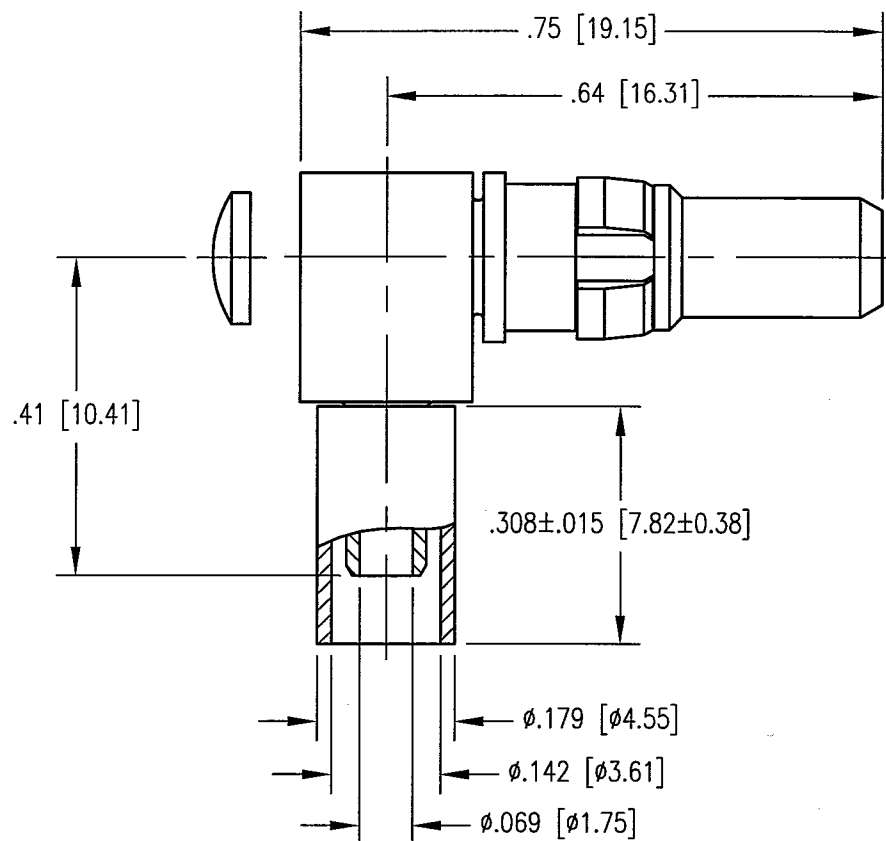


DWG. NO.		312-910-0631G	
REV	DESCRIPTION	BY DATE	APPD
A	ECR 7423	7/30/02	<i>[Signature]</i>



CABLE TRIMMING DIMENSIONS

NOTES:

1. MATERIALS:
CLIP RING: BERYLLIUM COPPER PER ASTM B194
CONTACT: COPPER ALLOY
INSULATOR: TEFLON PER ASTM D1710
ALL OTHER METAL PARTS: BRASS PER ASTM B16
2. FINISH:
CLIP RING: .000100 MIN. NICKEL PRE QQ-N-290 OVER COPPER FLASH
CAP AND FERRULE: .000005 MIN. GOLD PER MIL-G-45204 OVER .000050 MIN. NICKEL PER QQ-N-290
ALL OTHER METAL PARTS: .000030 MIN. GOLD PER MIL-G-45204 OVER .000050 MIN. NICKEL PER QQ-N-290
3. FOR USE WITH RG-316 DOUBLE SHIELD CABLE OR EQUIVALENT.
4. FOR CABLING PROCEDURE USE CAP 9-16 WITH TRIMMING DIMENSIONS SHOWN.
5. CRIMP USING A .151 HEX DIE.

PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM]				NORTHROP GRUMMAN	
TOLERANCES: DECIMALS .XX ± .01 [0.254] .XXX ± .005 [0.127] ANGLES ± 2°				Winchester Electronics 400 Park Road Watertown, CT 06795	
CUSTOMER DRAWING				31 SERIES R/A PLUG	
DRAWN JWH	DATE 3/1/01	CHECKED JED	DATE 3/8/01	TITLE A 312-910-0631G	
APPROVED JEM	DATE 3/8/01	APPROVED KJT	DATE 3/8/01	SHT. OF 1 1	REV. A