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Tel: 828-728-3261
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ASSEMBLY INSTRUCTIONS

654-744/B44

TOOLS REQUIRED:

Allen wrench (supplied, part # D)

BEFORE YOU START:

1. Check the parts against the parts list to make sure all items are present.
2. Assemble your furniture on a soft, flat surface to avoid scratching the finish.
3. **CAUTION:** Do not over tighten screws, nuts or bolts during assembly.
4. Your furniture may require occasional tightening.

INSTRUCTIONS:

1. Lay the top on a clean and padded surface to prevent scratches, unfasten the mounting plate from the bottom of the table top. Notice: Do not throw away the Bolts , Lock Washers, and Flat Washers which are provided to attach the base to the top. (Figure 1)

2. Turn the two Bases upright and fasten to the mounting plate with the Flat Washers (C), Lock Washers (B) and Bolt (A). Tighten with Allen wrench (D). (Figure 2)

3. Turn the assembled base with mounting plate upside down to attach the base to the table top. Align the holes of the mounting plate with the inserts located on the table slides. Using the hardware removed in Step 1 and attach with Flat Washers , Lock Washers and Bolts. Tighten the bolts to secure the base to the top with Allen wrench (D). (Figure 3)

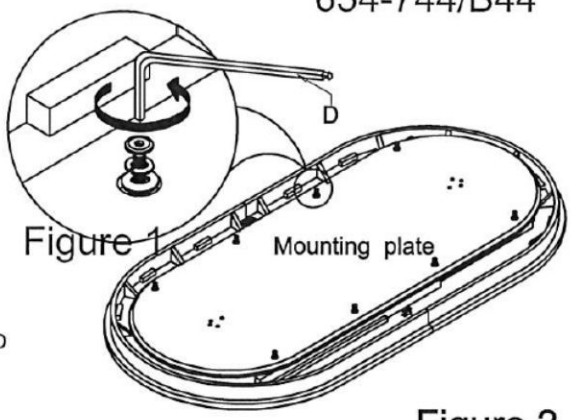


Figure 1

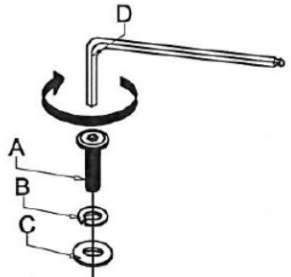


Figure 2

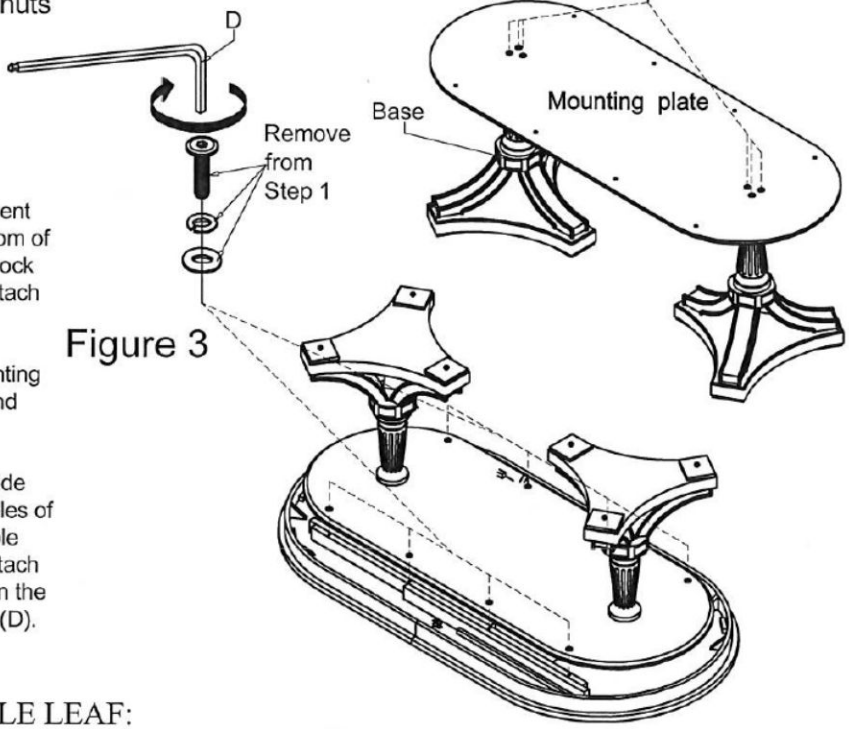


Figure 3

OPTIONAL INSTALLATION OF TABLE LEAF:

1. Unlock the table locks and slide open the table halves. Remove the table leaf and slide the table halves back together. (Figure 4)

2. Lock the table locks, which are located on the underside of table to secure the table halves in place.

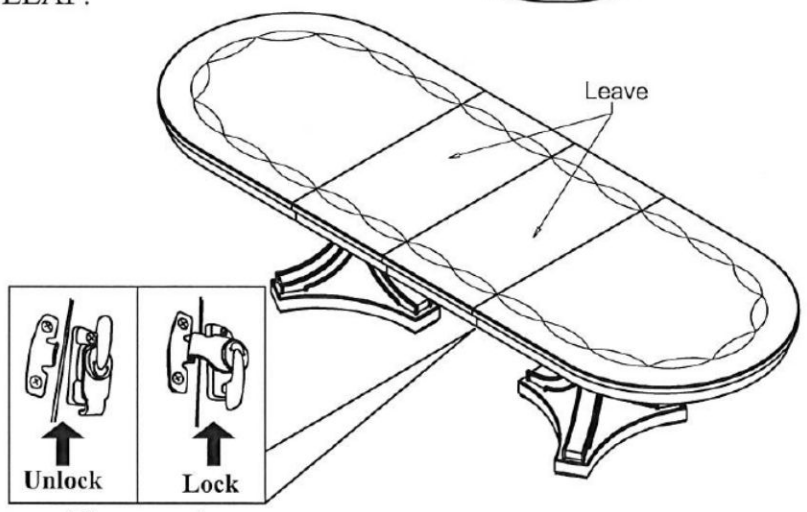


Figure 4

No.	Hardware List	Q'ty
A	Bolt Ø5/16"x1-1/2"	6
B	Lock Washer Ø5/16"	6
C	Flat Washer Ø5/16"	6
D	Allen Wrench 5mm	1

Thank you for purchasing furniture from american drew!