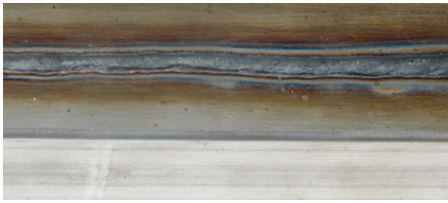


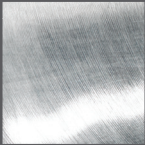

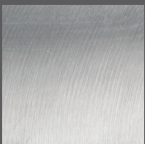









Achieving the Perfect Mirror Finish

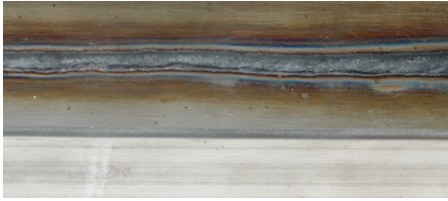
Easily achieve a mirror finish on your welded surface by following our easy step by step tutorial.



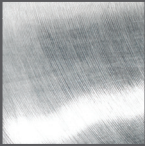

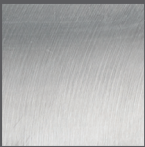


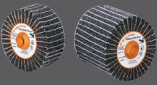


<p>Removal & Blending</p> <p>STEP 1</p>	<p>BLENDING - Blending the weld</p>   <p><u>Product Used</u> - For TIG Welds: QUICK STEP FLEX GR.120 (07-Q 512) <u>Result</u> - ROUGHNESS AVERAGE (Ra) (µin): 40-25</p> <p>OR</p> <p><u>Product Used</u> - For TIG Welds: QUICK STEP XX GR.120 (15-V 412) <u>Result</u> - ROUGHNESS AVERAGE (Ra) (µin): 40-25</p>	<p>Opt. Speed</p> <p>7300 RPM</p>
<p>Removal & Blending</p> <p>STEP 2</p>	<p>BLENDING - Blending deep scratches</p>   <p><u>Product Used</u> - QUICK-STEP XX GR.240 (15-V 424) or QUICK-STEP BLENDEX MEDIUM (07-R 453) <u>Result</u> - ROUGHNESS AVERAGE (Ra) (µin): 20-12</p>	<p>7000 RPM</p>
<p>Conditioning</p> <p>STEP 3</p>	<p>CONDITIONING - Surface conditioning prior to the finishing steps</p>   <p><u>Product Used</u> - QUICK-STEP BLENDEX FINE (07-R 454) and if needed QUICK-STEP BLENDEX SUPER FINE (07-R 455) <u>Result</u> - ROUGHNESS AVERAGE (Ra) (µin): 8-4</p> <p><i>*This is a critical step in order to achieve the perfect finish!</i></p>	<p>4000 RPM 6500 RPM</p>
<p>Finishing</p> <p>STEP 4</p>	<p>MIRROR FINISHING - Achieving first stage of mirror finish</p>   <p><u>Product Used</u> - QUICK-STEP HIGH POLISH (07-T 454) + WHITE PASTE (07-T 901) <u>Result</u> - ROUGHNESS AVERAGE (Ra) (µin): 4-1</p> <p>OR</p> <p><u>Product Used</u> - Buffing Drum (07-T 425) + WHITE PASTE (07-T 901) <u>Result</u> - ROUGHNESS AVERAGE (Ra) (µin): 4-1</p>	<p>2500 RPM 3500 RPM</p>
<p>Cleaning</p> <p>STEP 5</p>	<p>CLEANING - Removing white paste residue</p>   <p><u>Product Used</u> - SURFOX PRE-WELD (54-A 073) - SURFOX PowerCloth (54-B 090)</p>	
<p>Finishing</p> <p>STEP 6</p>	<p>MIRROR FINISHING - Achieving last stage of mirror finish</p>   <p><u>Product Used</u> - QUICK-STEP HIGH POLISH (07-T 454) + BLUE PASTE (07-T 905) <u>Result</u> - ROUGHNESS AVERAGE (Ra) (µin): 4-1</p> <p>OR</p> <p><u>Product Used</u> - Buffing Drum (07-T 425) + BLUE PASTE (07-T 905) <u>Result</u> - ROUGHNESS AVERAGE (Ra) (µin): 4-1</p> <p>TECH TIP: Use a clean Quick-Step High Polish Disc to clean the surface.</p>	<p>2500 RPM 3500 RPM</p>

Achieving the Perfect Brushed Finish

Easily achieve a brushed finish on your welded surface by following our easy step by step tutorial.



Removal & Blending STEP 1	BLENDING - Blending the weld   <p>Product Used - For MIG Welds: QUICK STEP FLEX GR 60 (07-Q 506) Result - ROUGHNESS AVERAGE (Ra) (μin): +60</p>	Opt. Speed 7300 RPM
Removal & Blending STEP 2	BLENDING - Blending deep scratches   <p>Product Used - QUICK-STEP XX GR.180 (15-V 418) or QUICK-STEP BLENDEX MEDIUM (07-R 453) Result - ROUGHNESS AVERAGE (Ra) (μin): 30-20</p>	7000 RPM
Conditioning STEP 3	CONDITIONING - Surface conditioning prior to final finishing step   <p>Product Used - QUICK-STEP BLENDEX FINE (07-R 454) Result - ROUGHNESS AVERAGE (Ra) (μin): 8-4</p> <p><i>*This is a critical step in order to achieve the perfect finish!</i></p>	4000 RPM 6500 RPM
Finishing STEP 4	LINEAR FINISHING - Final step to give a brushed #4 linear to the metal   <p>Product Used - 2IN1 DRUM (07-K 422) Result - ROUGHNESS AVERAGE (Ra) (μin): 20-12</p>	3000 RPM