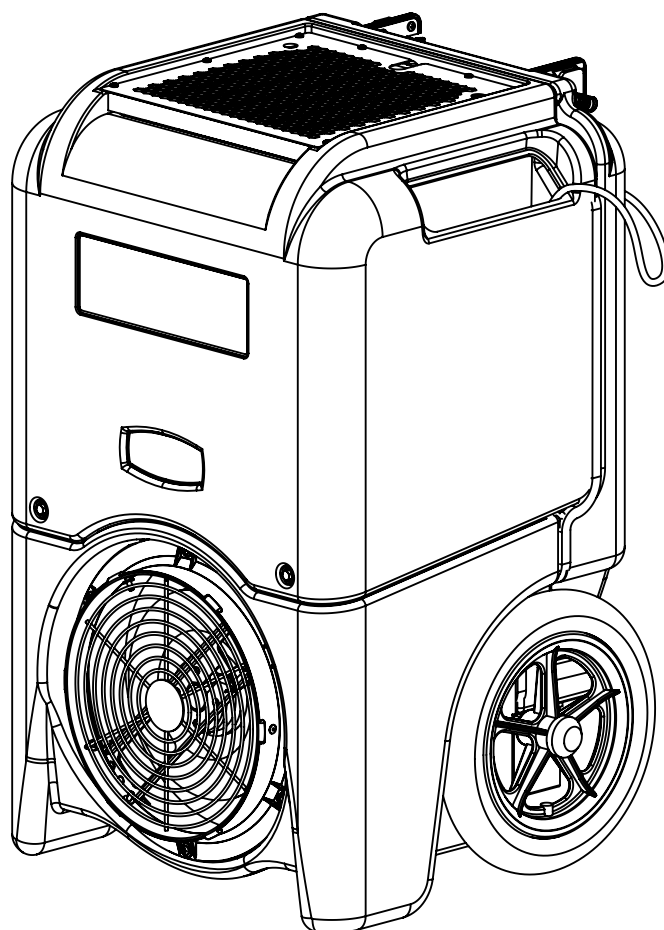
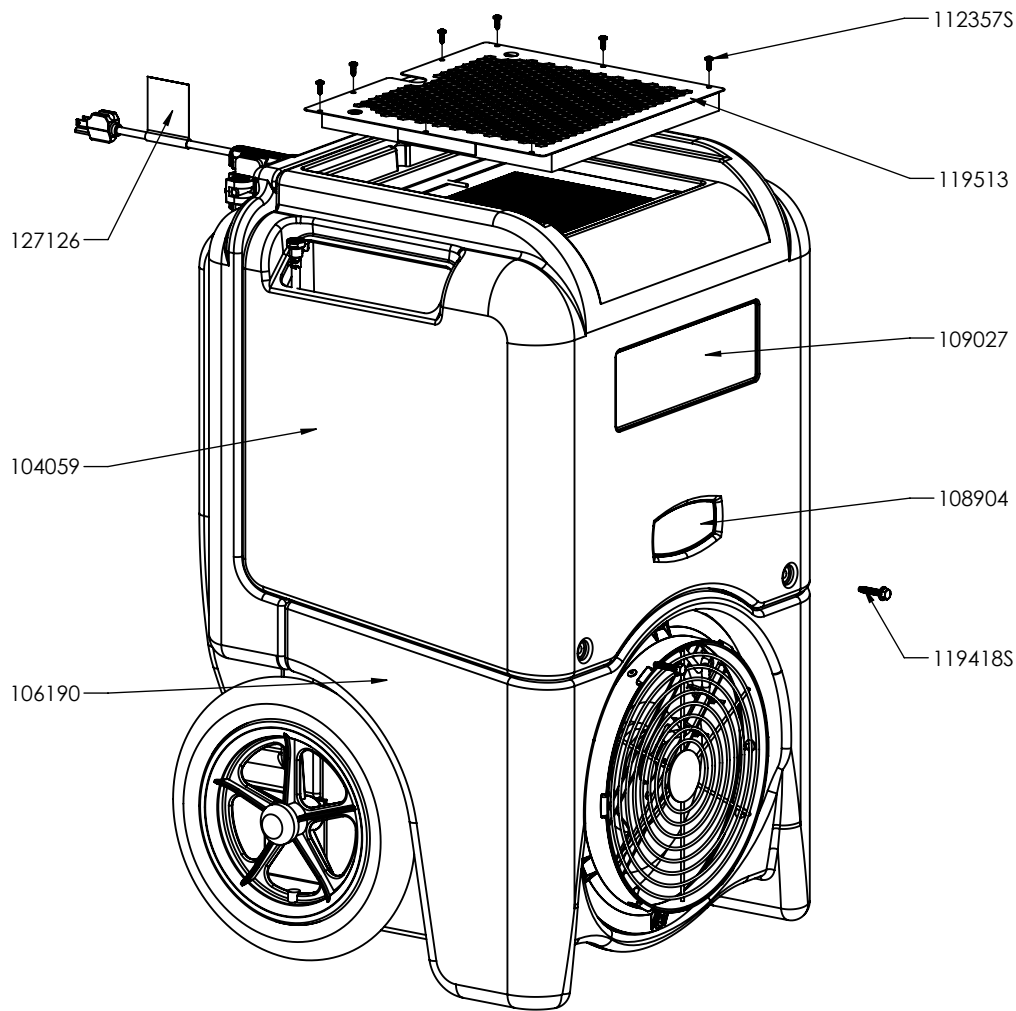


LGR 7000 XLi

LOW GRAIN REFRIGERANT DEHUMIDIFIER

MANUFACTURING DATE: 03/2023-PRESENT

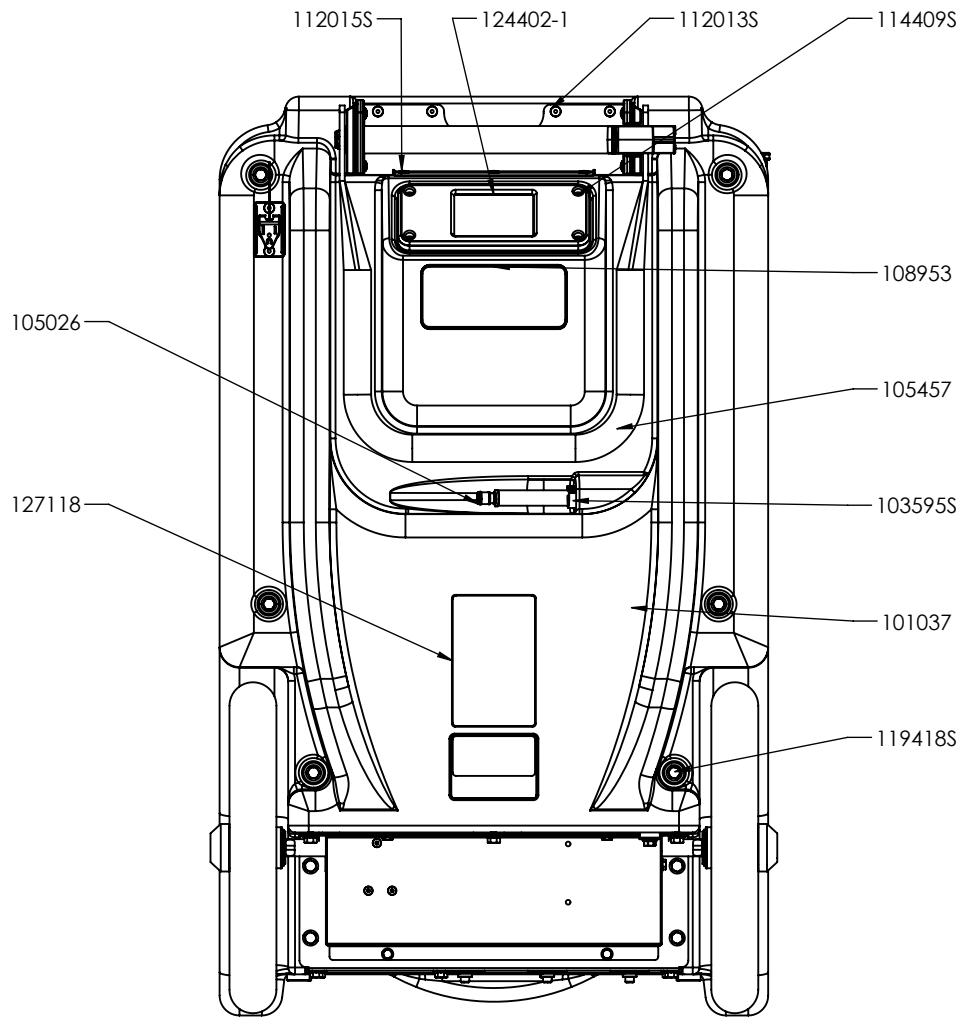




OUTER ASSEMBLY

PART NO.	QTY	UNIT	DESCRIPTION
127126	1	EA	LABEL - WARNING POWER CORD IEC DEHUS
119513	1	EA	SHROUD - FILTER PC WR BLK
119418S	2	EA	SCREW - M6 X 30MM HWH NYLOC XYP MATPOINT
112357S	8	EA	SCREW - #8 X 1/2 PHIL PH ZP
109027	1	EA	LABEL - PRODUCT LGR 7000XLI (QR)
108904	1	EA	LABEL - BADGE
106190	1	EA	BASE - POLYETHYLENE FLINT GRY
104059	1	EA	COVER - POLYETHYLENE FISHER BLU

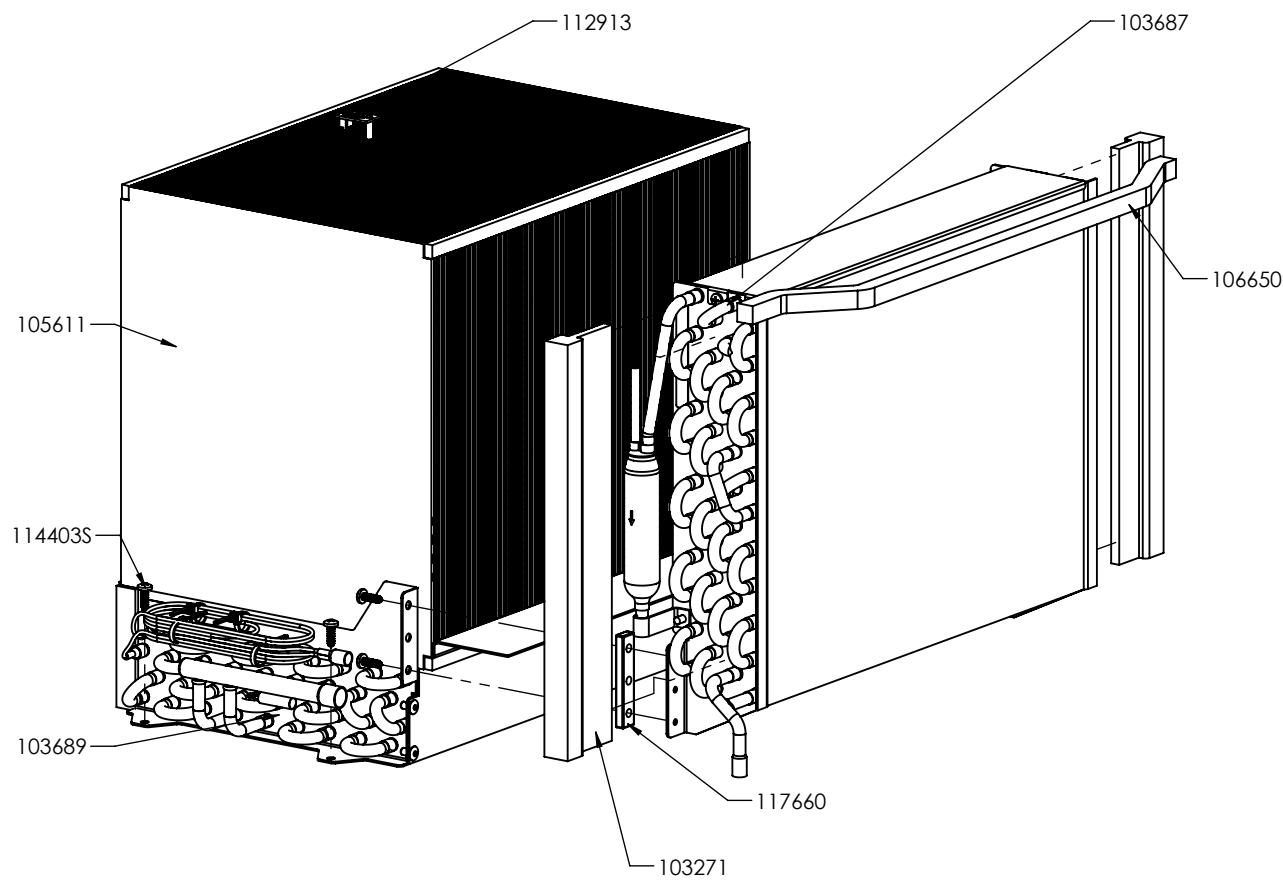
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REAR PANEL ASSEMBLY

PART NO.	QTY	UNIT	DESCRIPTION
127118	1	EA	LABEL - WARNING LARGE R32 DEHUS
124402-1	1	EA	KIT – COMMAND HUB
119418S	6	EA	SCREW - M6 X 30MM HWH NYLOC XYP MATPOINT
114409S	4	EA	SCREW - #6 X 1/2 AB PHP ZP
113646	1	EA	TEE, ¼ JIC MALE BR
112015S	3	EA	RIVET - 3/16 X 5/8 TRI FOLD AL/AL
112013S	4	EA	RIVET - 3/16 X 3/8 TRI FOLD AL/AL
108953	1	EA	LABEL - OPERATING INSTRUCTIONS DEHUS
105457	1	EA	HANDLE ASSEMBLY
105026	1	EA	FITTING - QUICK DISCONNECT INSERT 3/8 BARB (MALE)
103595S	1	EA	CLAMP - HOSE .5 BLK
101037	1	EA	BACK PANEL - POLYETHYLENE FLINT GRY

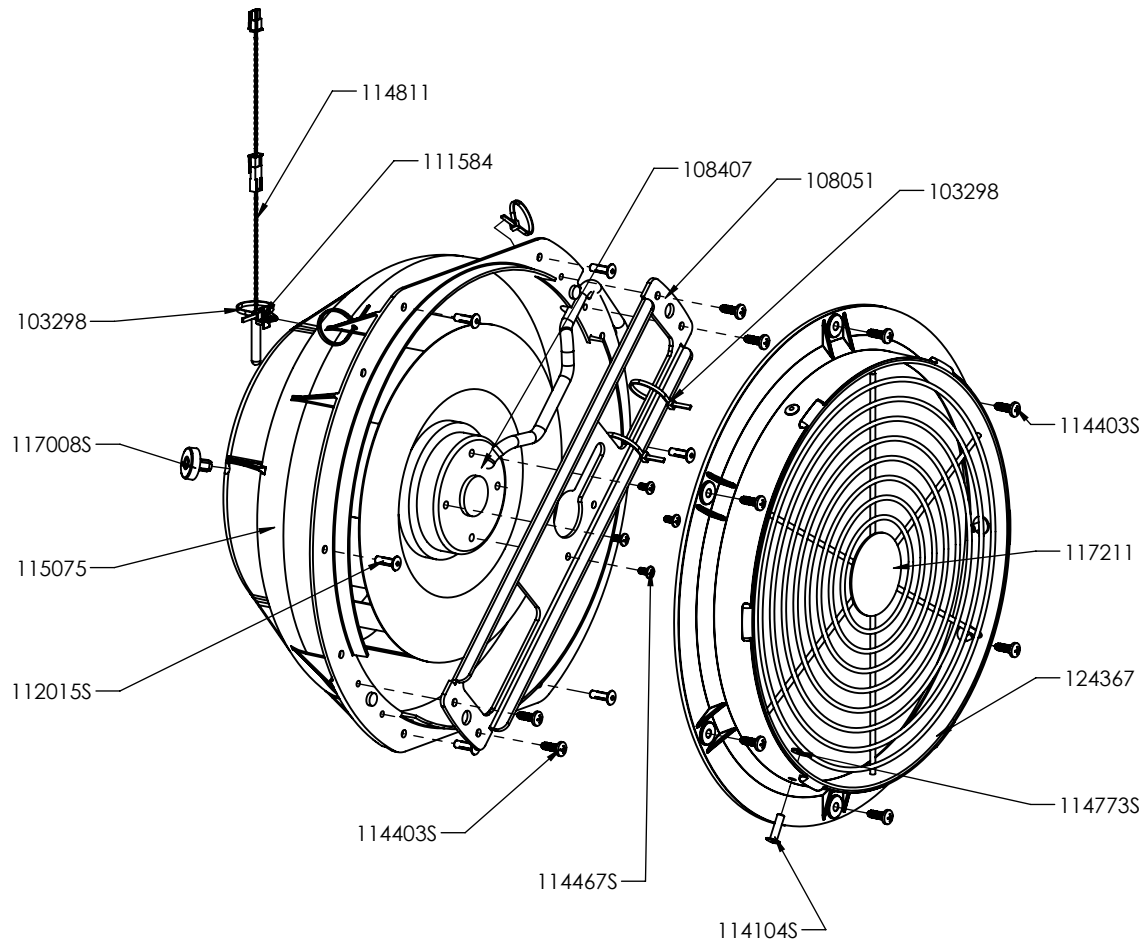
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REFRIGERATION ASSEMBLY

PART NO.	QTY	UNIT	DESCRIPTION
117660	2	EA	INSULATOR BLOCK
114900	1	EA	SHROUD - COND BULKHEAD RS (LGR 7000 XLI)
114403S	4	EA	SCREW - #10 X .625 PHP ZP
112913	1	EA	SENSOR ASSY - TEMP/RH SHT31 15"
106650	18.8	IN	GASKET - 1/2 X 1/2 PVC PSA
105611	4	EA	HEAT EXCHANGER BLOCK 7000XLI
103689	1	EA	COIL ASSY - EVAPORATOR LGR 7000XLI
103687	1	EA	COIL ASSY - CONDENSER LGR 7000XLI
103271	1	EA	BULKHEAD - COND SHROUD LS (LGR 7000 XLI)

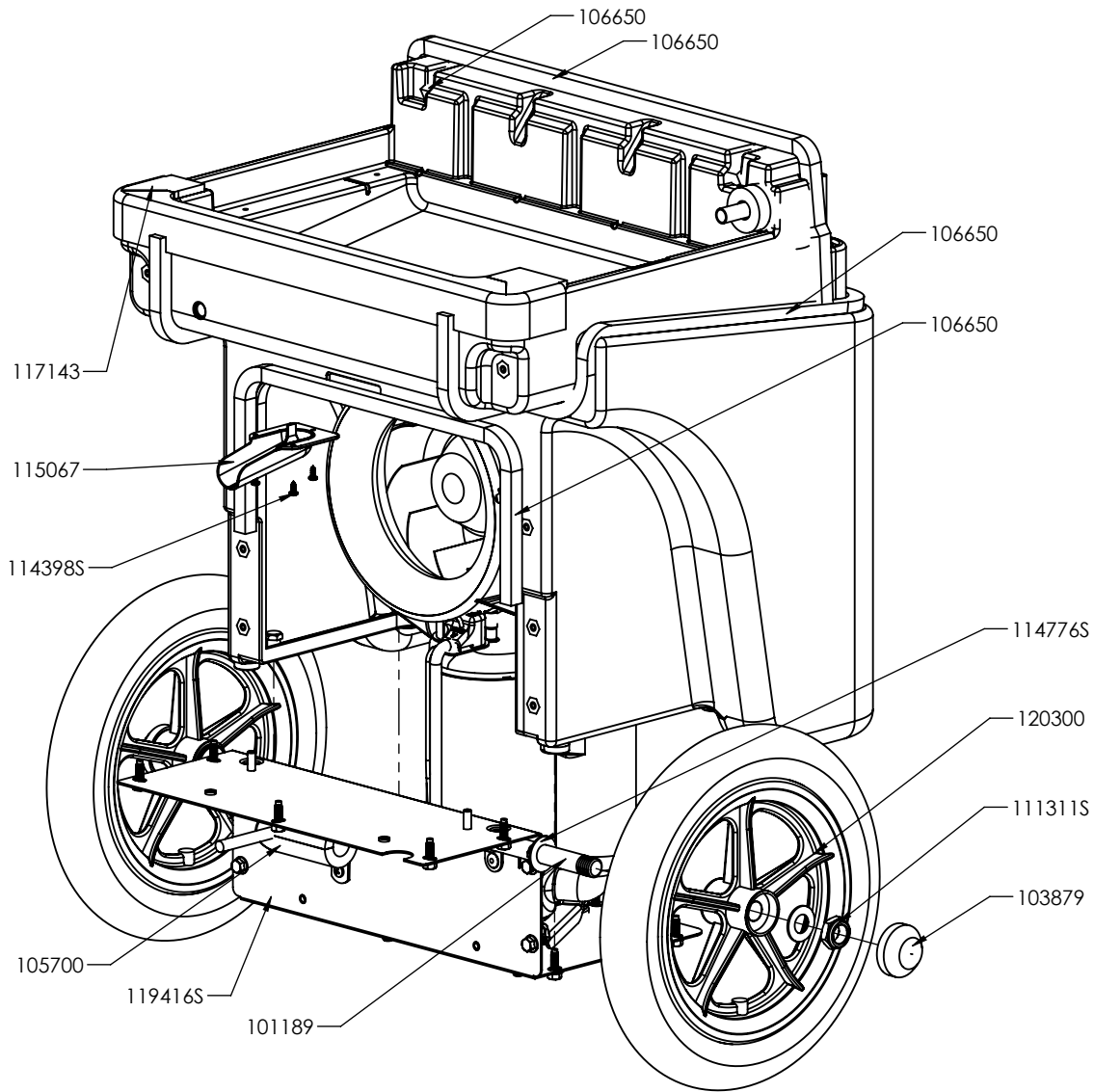
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BLOWER SHROUD ASSEMBLY

PART NO.	QTY	UNIT	DESCRIPTION
124367	1	EA	DUCT RING - 12" DIA ABS BLK
117211	1	EA	GRILL - OUTLET PC GL BLK
117008S	1	EA	FOOT - ROUND PUSH MOUNT .83 OD X .24 RUBBER BLK
115075	1	EA	FAN SHROUD - MOTORIZED IMPELLER ABS BLK
114811	1	EA	SENSOR - CABLE ASSY
114773S	3	EA	WASHER - 3/16 RIVET .19 ID X .47 OD X .05 ZP
114467S	4	EA	SCREW - M4 X 8MM PHP NYLOC ZP
114403S	10	EA	SCREW - #10 X .625 PHP ZP
114104S	3	EA	RIVET - 3/16 X 1/2 AL/AL BLK ANOD
112015S	6	EA	RIVET - 3/16 X 5/8 TRI FOLD AL/AL
111584	1	EA	PUSH MOUNT - NYLON TIE
108407	1	EA	KIT - BLOWER RETROFIT LGR2800i 3500i 7000XLI
108051	1	EA	BRACKET - MOTORIZED IMPELLER GALV STL
103298	6	EA	CABLE TIE - 6 NYLON

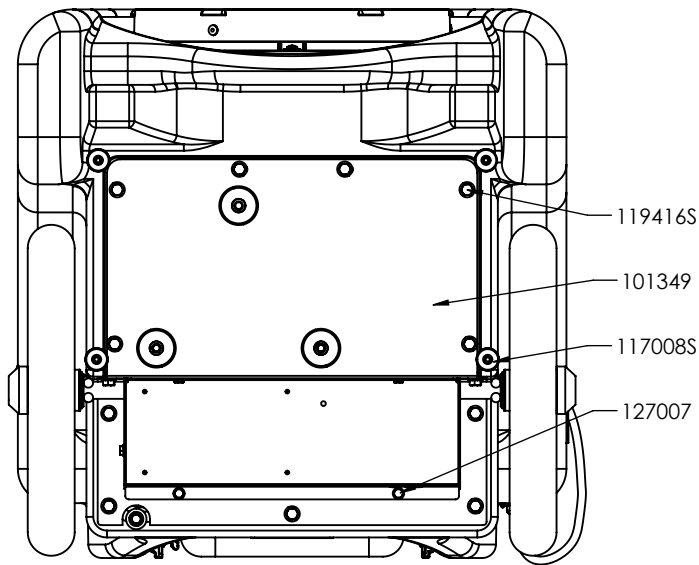
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BASE ASSEMBLY

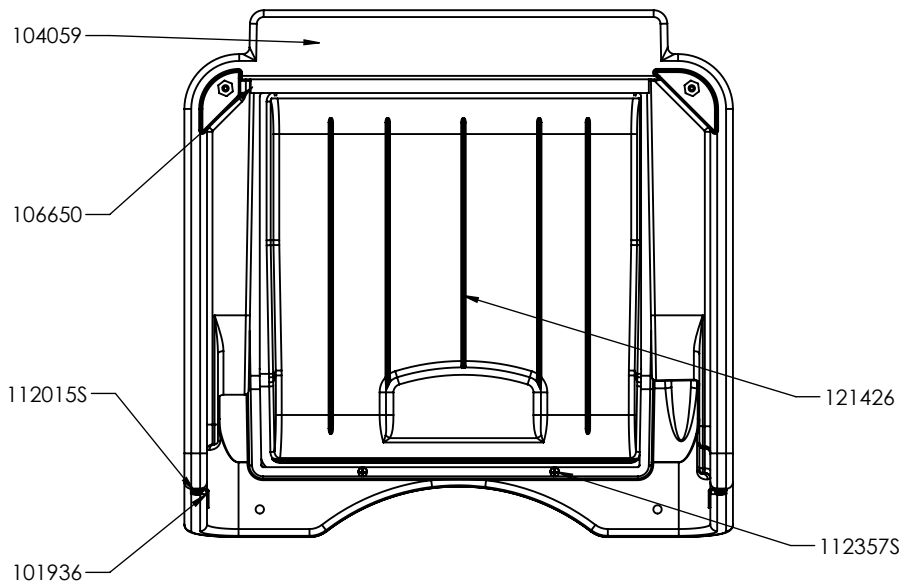
PART NO.	QTY	UNIT	DESCRIPTION
120300	2	EA	WHEEL - 12 X 2 X 5/8 BORE GRY
119416S	13	EA	SCREW - M6 X 18MM HWH NYLOC XYP MATPOINT
117143	1	EA	GASKET - BASE BACK SHELF (LGR 7000XLI)
115067	1	EA	DRAIN SPOUT - PP BLACK
114776S	4	EA	WASHER - 5/8 AN .640 ID X 1.187 OD X .06 SS
114398S	3	EA	SCREW - #6 X3/8 PHIL PH ZP
111311S	2	EA	NUT - 5/8-11 UNC THIN ZP
106650	121.5	IN	GASKET - 1/2 X 1/2 PVC PSA
105700	1	EA	GROMMET - 90 DEGREE FOAM
103879	2	EA	DUST CAP - 12 OD WHEEL NYLON BLK
101189	1	EA	AXLE ASSEMBLY -5/8 OD ZP STL LGR 7000XLI

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BOTTOM ASSEMBLY

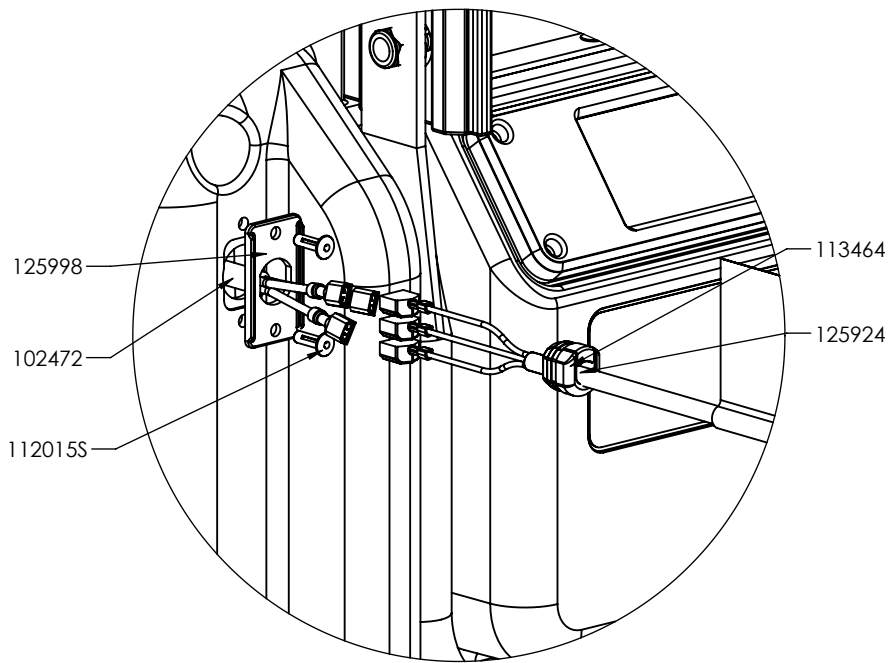
PART NO.	QTY	UNIT	DESCRIPTION
127007	4	EA	SCREW - #10-24 X 1/4 HWH ZP
119416S	11	EA	SCREW - M6 X 18MM HWH NYLOC XYP MATPOINT
117008S	4	EA	FOOT - ROUND PUSH MOUNT .83 OD X .24 RUBBER BLK
101349	1	EA	BASE (LGR 7000XLI)



COVER ASSEMBLY

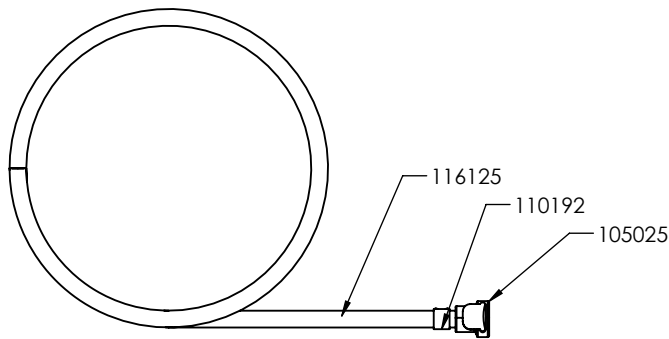
PART NO.	QTY	UNIT	DESCRIPTION
121426	1	EA	TRAY - COVER INSERT BLK
112357S	3	EA	SCREW - #8 X 1/2 PHIL PH ZP
112015S	4	EA	RIVET - 3/16 X 5/8 TRI FOLD AL/AL
106650	46.8	IN	GASKET - 1/2 X 1/2 PVC PSA
104059	1	EA	COVER - POLYETHYLENE FISHER BLU
101936	2	EA	BRACKET - COVER CORNER CLIP (LGR 7000XLI)

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POWER CORD ASSEMBLY

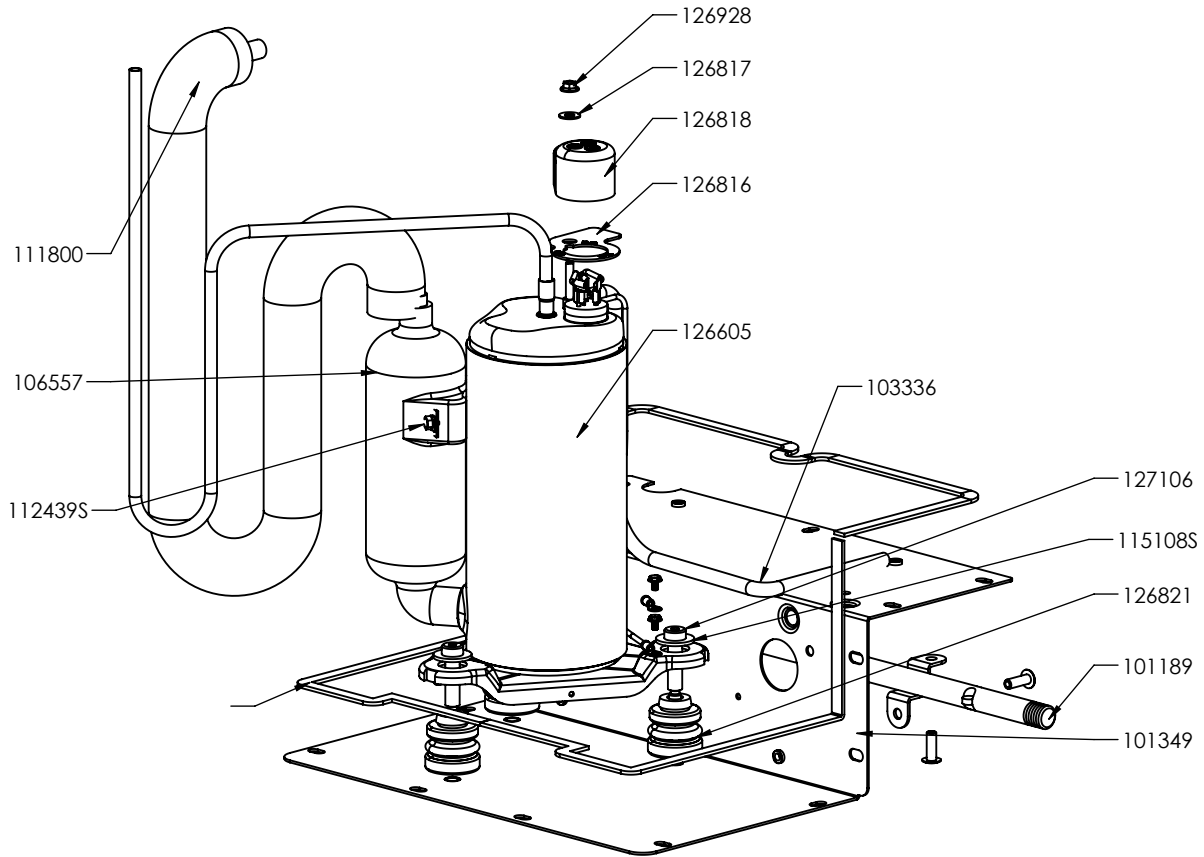
PART NO.	QTY	UNIT	DESCRIPTION
125998	1	EA	PLATE - HEYCO MOUNT .125 WALL ABS BLK
125924	1	EA	POWER CORD ASSY - 14/3 SJTW 5-15P 4 IN ROJ 25 FT
113464	1	EA	STRAIN RELIEF - .370 DIA X .13 BLK
112015S	2	EA	RIVET - 3/16 X 5/8 TRI FOLD AL/AL
102472	1	EA	CABLE - POWER CORD, 7000XLI



HOSE ASSEMBLY

PART NO.	QTY	UNIT	DESCRIPTION
116125	1	EA	TUBE - 1/4 ID X 3/8 OD X 40FT VINYL
110192	1	EA	CLAMP - 3/8 ID HOSE GRN
105025	1	EA	FITTING - QUICK DISCONNECT BODY 1/4 BARB (FEMALE)

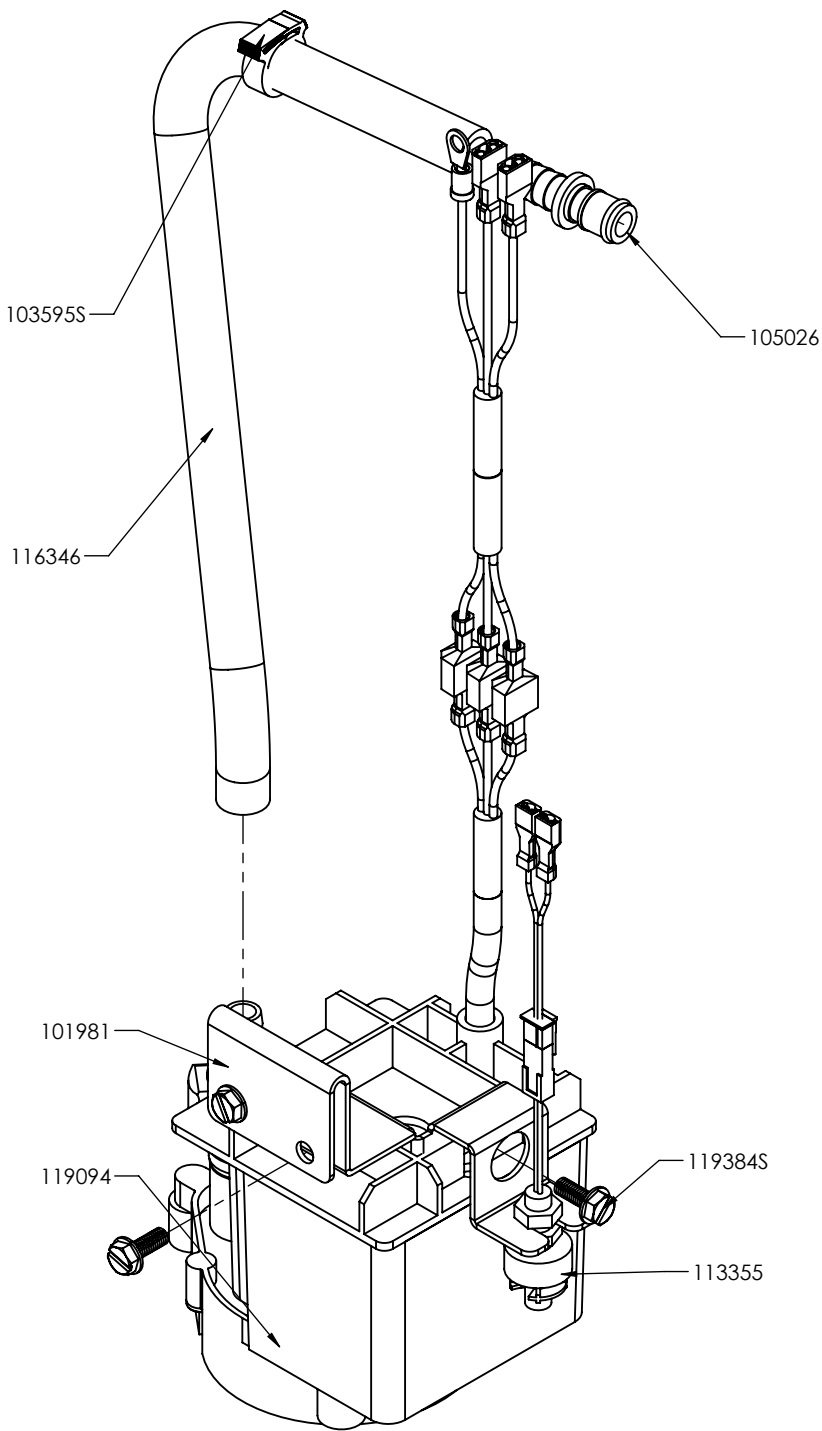
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COMPRESSOR ASSEMBLY

PART NO.	QTY	UNIT	DESCRIPTION
127106	3	EA	BOLT - SHOULDER 5/16-18 X 3/8 X 1.38
126821	3	EA	GROMMET - COMPRESSOR VIBRATION MOUNT RECHI 06
126819	1	EA	NUT - COMPRESSOR TERMINAL RECHI
126818	1	EA	COVER - COMPRESSOR TERMINAL RECHI
126817	1	EA	WASHER - COMPRESSOR TERMINAL COVER RUBBER RECHI
126816	1	EA	GASKET - COMPRESSOR TERMINAL RUBBER RECHI
126605	1	EA	COMPRESSOR RECHI - ROTARY 115V 8600 BTU R32
115108S	3	EA	WASHER - 3/8 USS .43 ID X 1.00 OD X .08 ZP
112439S	1	EA	SCREW - #10-24 X 3/8 HWH SER ZP
111800	1	EA	REFRIGERATION LINES - 115V
106557	46	IN	INSULATION - CORK TAPE 2 X .13 PT1 (30 FT/RL)
103336	1	EA	CORD SET - COMPRESSOR
101349	1	EA	BASE (LGR 7000XLI)
101189	1	EA	AXLE ASSEMBLY -5/8 OD ZP STL LGR 7000XLI

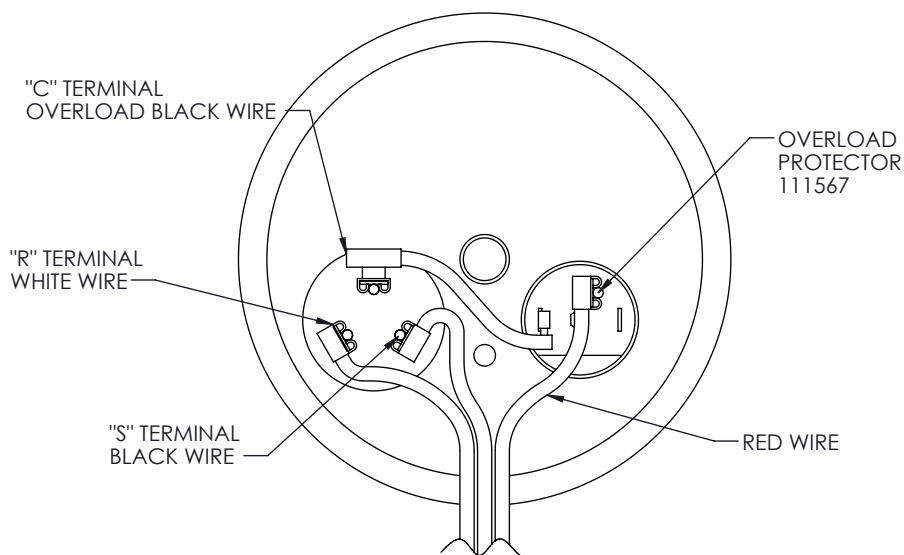
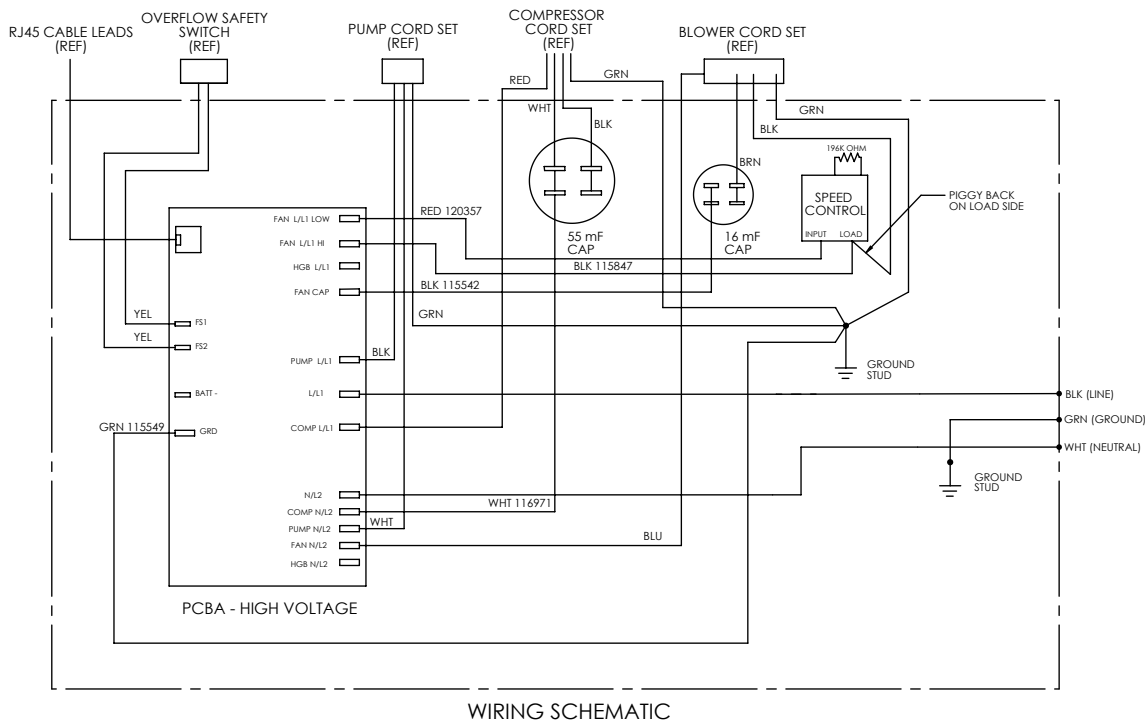
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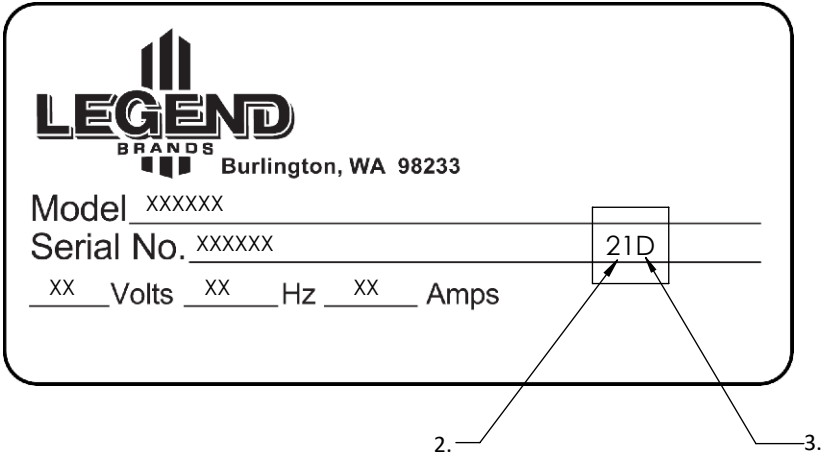
PUMP ASSEMBLY

PART NO.	QTY	UNIT	DESCRIPTION
119384S	3	EA	SCREW - #10-32 X 1/2 TC HWH SS
119094	1	EA	PUMP - SUBMERSIBLE 115V 1.3 GPM 4FT CORD
116346	20	IN	TUBING - 3/8 X 5/8 OD BRAIDED PVC
113355	1	EA	SWITCH - SPLIT MAGNETIC FLOAT
105026	1	EA	FITTING - QUICK DISCONNECT INSERT 3/8 BARB (MALE)
103595S	1	EA	CLAMP - HOSE .5 BLK
101981	1	EA	BRACKET - MOUNTING PUMP & OVERFLOW SWITCH LGR 7000XLI

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DATE CODE LEGEND



- 1. THE DATE CODE CAN BE FOUND ON THE RIGHT SIDE OF THE SERIAL NUMBER LINE
- 2. THE FIRST PORTION OF THE DATE CODE REPRESENTS THE LAST TWO DIGITS OF THE YEAR IN WHICH THE PRODUCT WAS MANUFACTURED
- 3. THE SECOND PORTION OF THE DATE CODE REPRESENTS THE MONTH IN WHICH THE PRODUCT WAS MANUFACTURED. THE MONTHS ARE REPRESENTED BY LETTERS OUTLINED IN THE TABLE BELOW.

LETTER	MONTH
A	JANUARY
B	FEBRUARY
C	MARCH
D	APRIL
E	MAY
F	JUNE
G	JULY
H	AUGUST
I	SEPTEMBER
J	OCTOBER
K	NOVEMBER
L	DECEMBER

NOTE:
SERIAL LABEL DETAILS (I.E. BRANDING, SPECIFICATIONS, ETC.) ARE SUBJECT TO CHANGE BASED ON THE PRODUCT