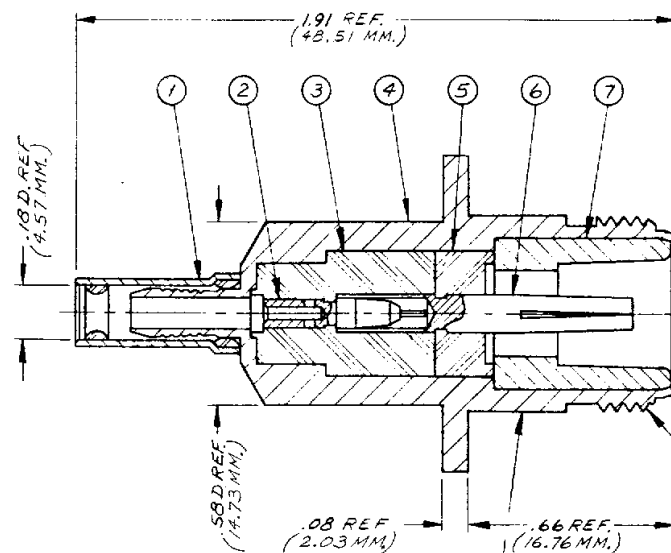
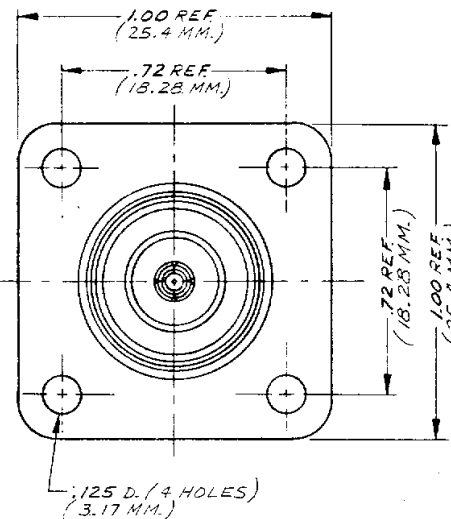


DASH NO.	M CODE	MADE FROM
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STAMP:
KINGS KN-19-199-M06



5/8 - 24 UNEF-2A TH'D

NOTES:

1. FOR USE WITH RAYCHEM 5021X1011 CABLE.
2. FOR CABLING INSTRUCTIONS SEE CP-5401.
3. FOR CABLE TRIMMING USE KTJ-153 & KTD-161
4. FOR FORMING USE CRIMP DIE SIZE 128.

5. ITEMS ①, ④, & ⑦ TO HAVE A TR-5 FINISH

6. MARK PACKAGE: KINGS KN-19-199-M06
XXXX (DATE CODE)

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES FRACTIONS & 2 PLACE DECIMALS ± .010
3. PLACE DECIMALS ± .004
7. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES

2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX
3. NO FILLETS PERMITTED
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX
5. ALL DIMENSIONS PRIOR TO PLATING
6. ALL PLATING IN ACCORDANCE WITH KER 10004

MAX. WEIGHT
40 GRAMS

(SHEET 1 OF 2)
KN-19-199-M06

S-D

S-D

REVISIONS	
ISSUE	CHANGES
0	ER 22232 GL 405.07
1	CN 31044 C M.Z.B. 8 AUG. 89

S-D

SCALE 4:1

APPROX. SURFACE AREA

USED ON

REF BOEING

N PANEL JACK

DRAWN FOR DATE 2 MAY 89
APPN VLS DATE 15 MAY 89

KINGS
ESTABLISHED 1954
MADE IN U.S.A.

KN-19-199-M06

(SHEET 1 OF 2)